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 1 0 1 3 0 1 0 4 - X 0 E - X X X L F

8-COLUMN DIFFERENTIAL SIGNAL

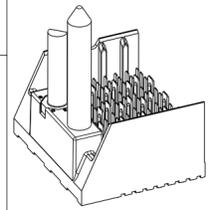
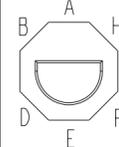
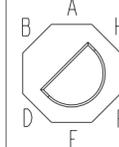
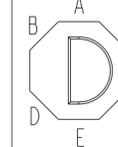
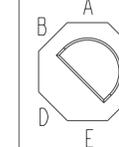
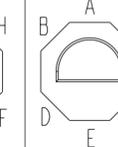
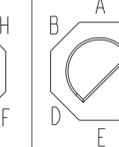
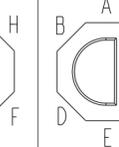
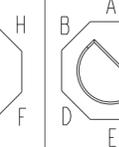
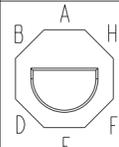
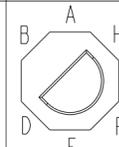
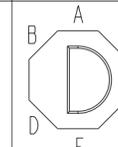
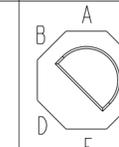
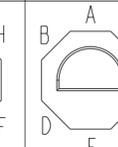
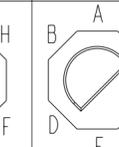
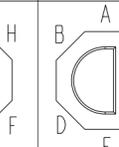
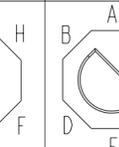
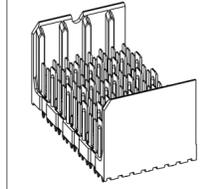
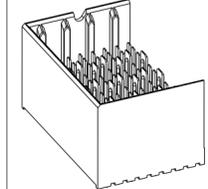
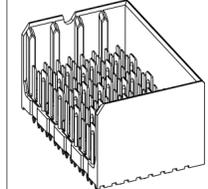
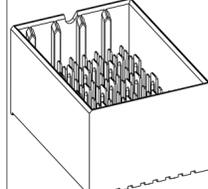
LEAD-FREE DESIGNATION ONLY WITH APPLICABLE PLATING CODES

LETTER	PERFORMANCE-BASED PLATING (SEE NOTE 2)	
	TARGET APPLICATION	LEAD FREE (LF)
K	TELCORDIA CO	NO
M	TELCORDIA CO	YES

NUMBER	GUIDE PIN STYLE (SEE NOTE 8)	NOT TOOLED
0	STANDARD GUIDE PIN, MACHINED	
1	STANDARD GUIDE PIN, ROLLED	

NUMBER	CONTACT MATING WIPE LENGTH		COMPLIANT TAIL TYPE (SEE NOTE 9)
	SIGNAL	GROUND	
1	2 MM	4 MM	0.55 (0.0217") DRILL
2	3 MM	4 MM	0.55 (0.0217") DRILL
3	2 MM	4 MM	0.45 MICRO (0.0177") DRILL
4	3 MM	4 MM	0.45 MICRO (0.0177") DRILL
5	2 MM	3 MM	0.55 (0.0217") DRILL
6	3 MM	3 MM	0.55 (0.0217") DRILL
7	2 MM	3 MM	0.45 MICRO (0.0177") DRILL
8	3 MM	3 MM	0.45 MICRO (0.0177") DRILL

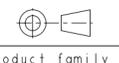
FOR CUSTOM-LOADED MODULES, SEE INDIVIDUAL CUSTOM DRAWINGS WITH THE DRAWING-NUMBER FORMAT OF 10130104-XXXX, WHERE: "X" DENOTES MODULE TYPE PER CHART ON THIS SHEET "YYYY" IS A SEQUENTIAL NUMBER BEGINNING WITH "0001".

MODULE DESCRIPTION	LETTER DESIGNATION REPRESENTED IN DASH NUMBER										BASE MODULE	
LEFT POLARIZING GUIDANCE MODULE (SEE SHEET 6)	N	J	A	B	C	D	E	F	G	H		
	NO KEY NO GUIDE PIN											
RIGHT POLARIZING GUIDANCE MODULE (SEE SHEET 7)	Z	Y	P	Q	R	S	T	U	V	W		
	NO KEY NO GUIDE PIN											
OPEN MODULE (TWO WALL) (SEE SHEET 2)	0 (ZERO)											
LEFT WALL MODULE (SEE SHEET 3)	L											
RIGHT WALL MODULE (SEE SHEET 4)	M											
FOUR WALL MODULE (SEE SHEET 5)	1 (ONE)											

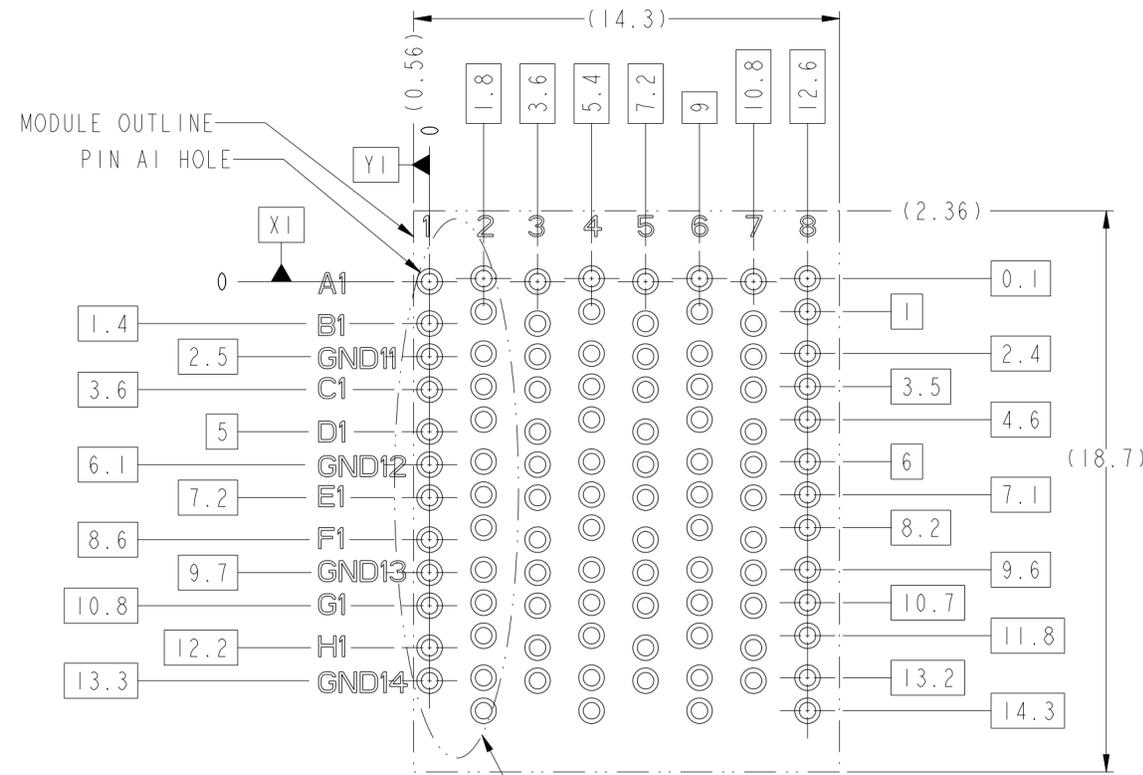
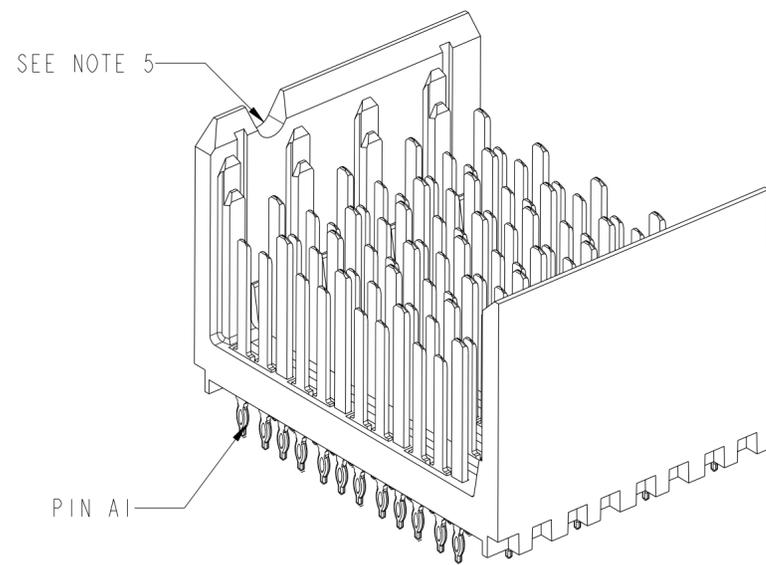
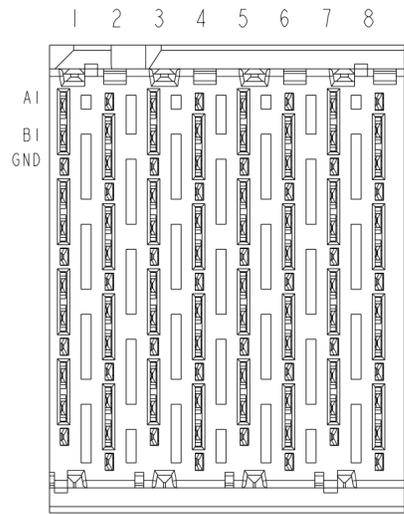
	UNGROUNDED	GROUNDED
FHS	Ø2.35-Ø2.55	Ø2.35-Ø2.55
PAD	N/A	Ø5.50
PLATED	NO	YES
DRILL(mm)	2.44mm	2.58mm
DRILL(in)	0.096"	0.1015"

SCREW P/N	DESCRIPTION	BOARD THICKNESS
10091790-002LF	#2-56 X 0.375" LG. PHILIPS PANHEAD W/SQ CONICAL WASHER	1.60-5.00mm
10091790-003LF	#2-56 X 0.375" LG. PHILIPS PANHEAD W/SQ CONICAL WASHER	5.00-10.00mm

spec ref		TOLERANCES UNLESS OTHERWISE SPECIFIED		
tolerance std	ISO 406 ISO 1101	linear	0.X	±0.3
surface	ISO 1302	linear	0.XX	±0.10
		angular	0°	±2°

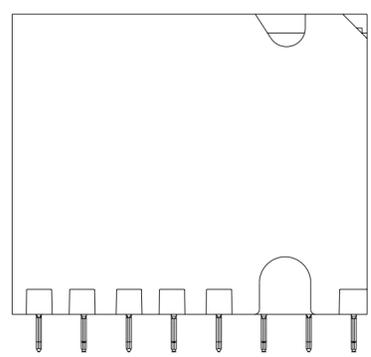
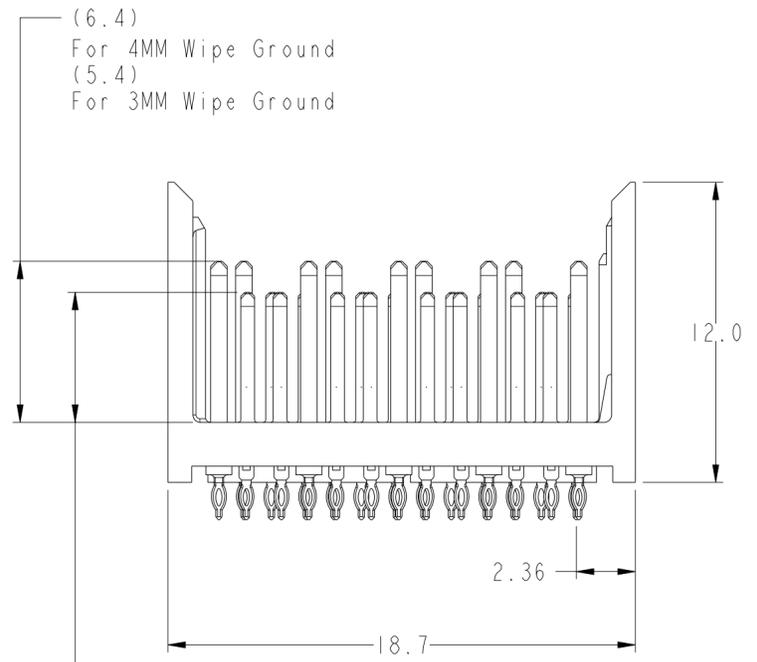
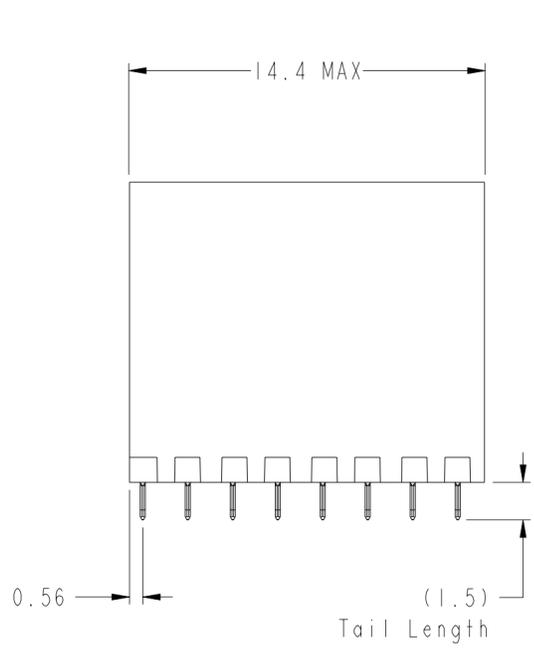
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eng	Sandar Soe	2015/10/30			ecn no	ELX-S-18192-1	rel level	Released
chr	-	2015/11/02						
appr	Chen-Hong Tan	2015/11/02	product family	-	rel level	Released	rev no	10130104
		title MODULE ASSEMBLY, XCEDE HD Veritcal Header, 4 Pair 8 Column		cat. no. -	Product - Customer Drw	sheet 1 of 8	rev B	

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OPEN WALL MODULE

BP HOLE PATTERN COMPONENT SIDE  
OPEN WALL MODULE BACKPLANE FOOTPRINT



(6.4)  
For 4MM Wipe Ground  
(5.4)  
For 3MM Wipe Ground

(5.2)  
For 3MM Wipe Signal  
(4.2)  
For 2MM Wipe Signal

SEE DETAIL A  
On Sheet 8 For Details



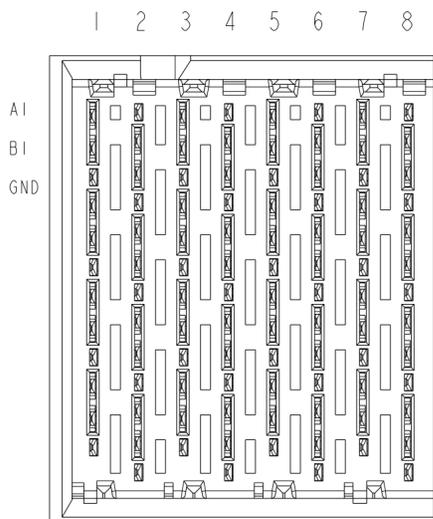
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TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	apppr							Chen-Hong Tan	2015/11/02	product family
surface	ISO 1302	linear	0.X	±0.3			title	MODULE ASSEMBLY, XCEDE HD		dwg no	10130104	rev	B
		angular	0°	±2°	www.fci.com	cat. no.	-	Product - Customer Drw	sheet 2 of 8				

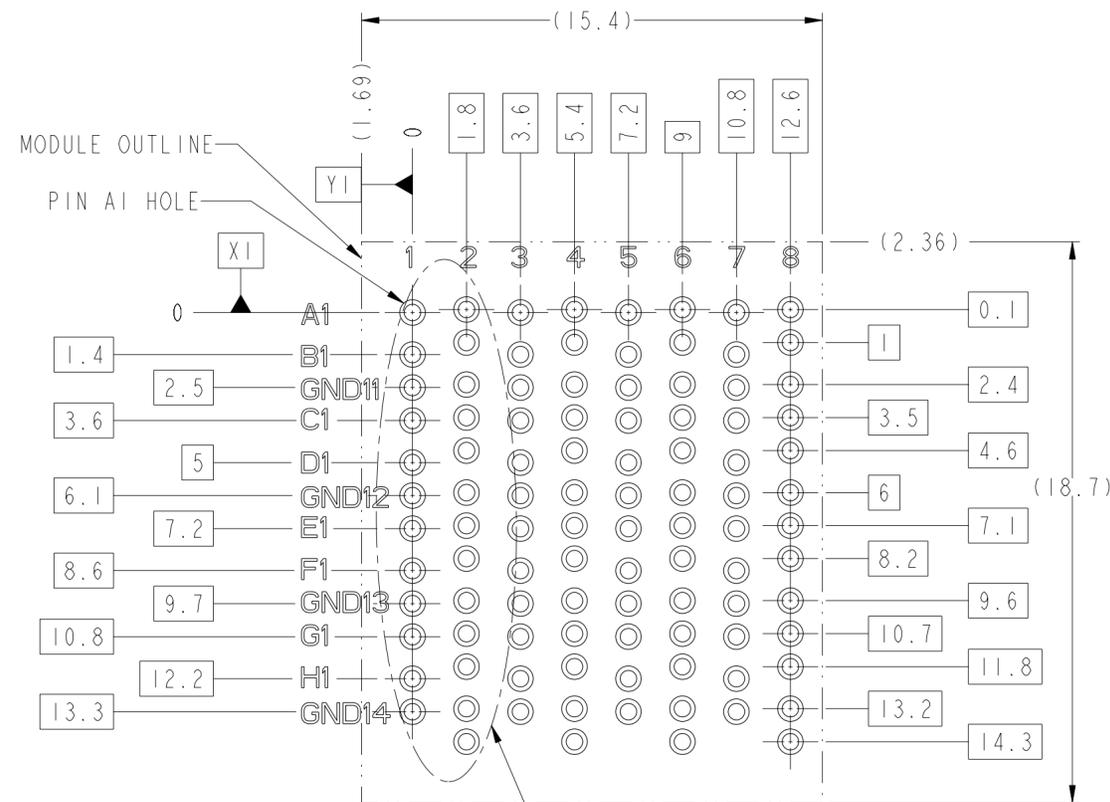
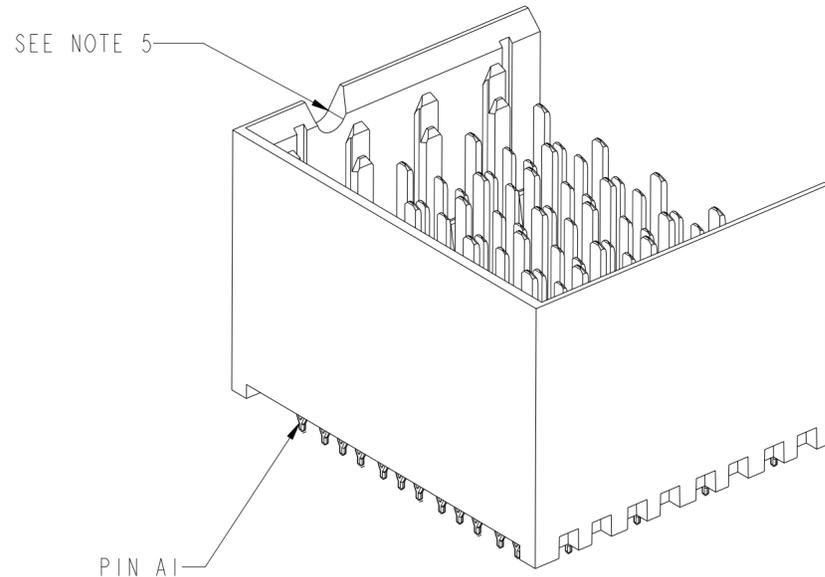
PDS: Rev :B

STATUS:Released

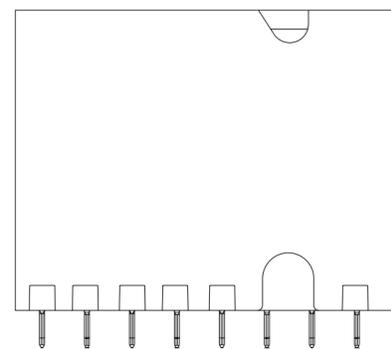
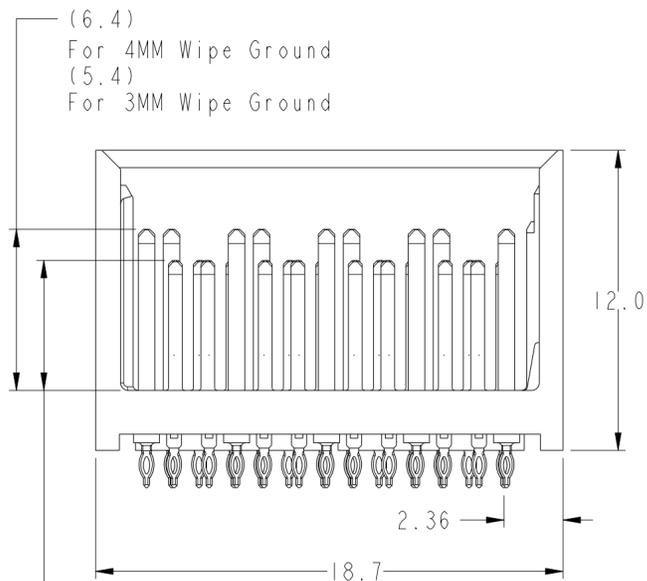
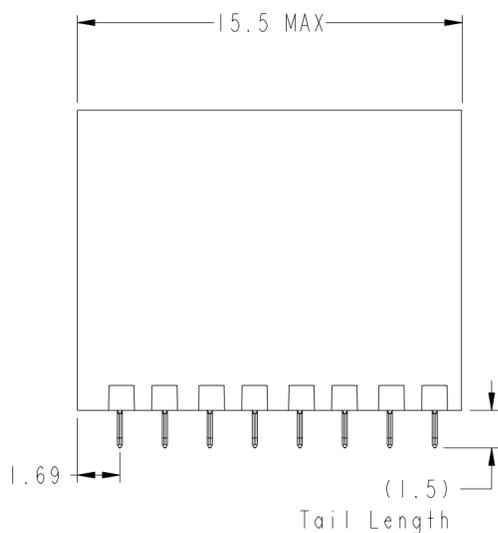
Printed: Nov 03, 2015



LEFT WALL MODULE



SEE DETAIL A  
On Sheet 8 For Details

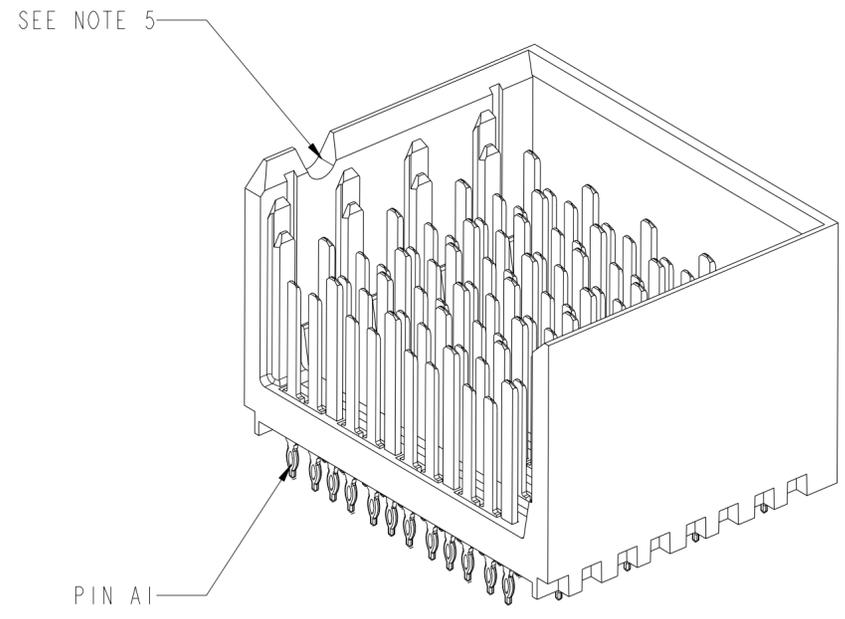
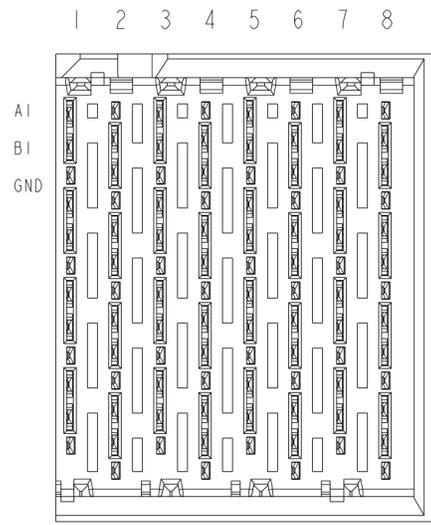


BP HOLE PATTERN COMPONENT SIDE  
LEFT WALL MODULE BACKPLANE FOOTPRINT

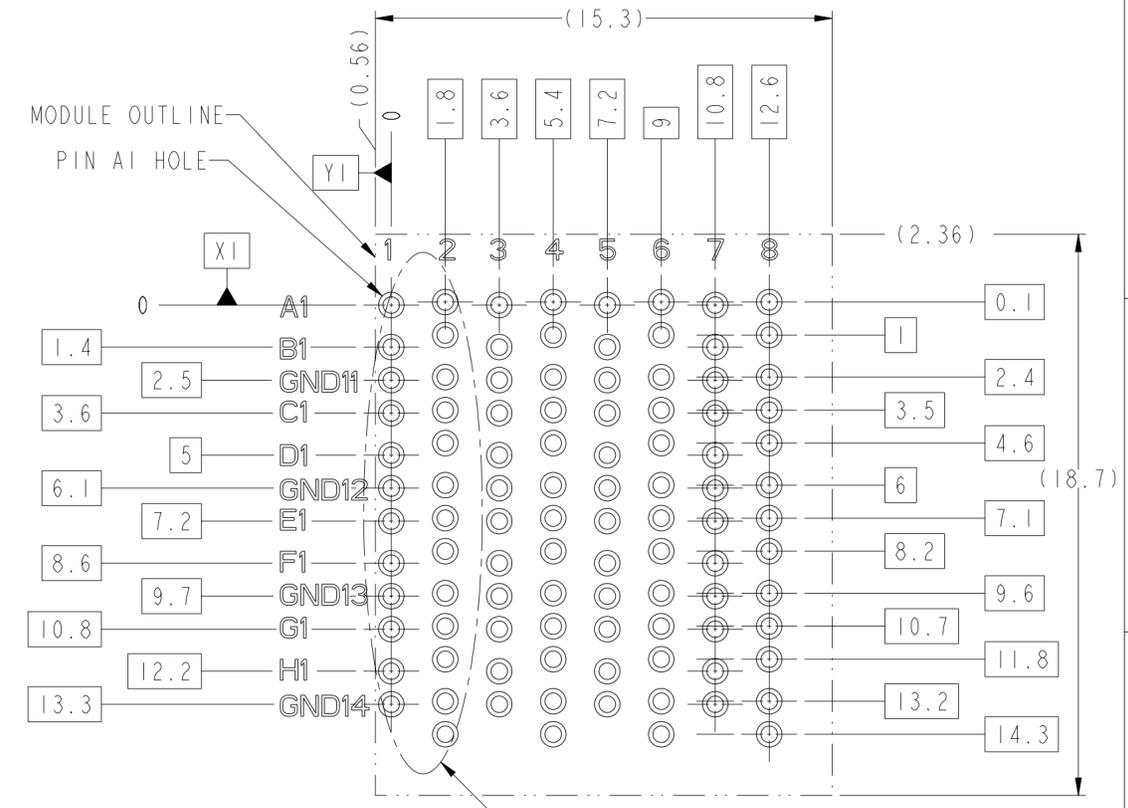


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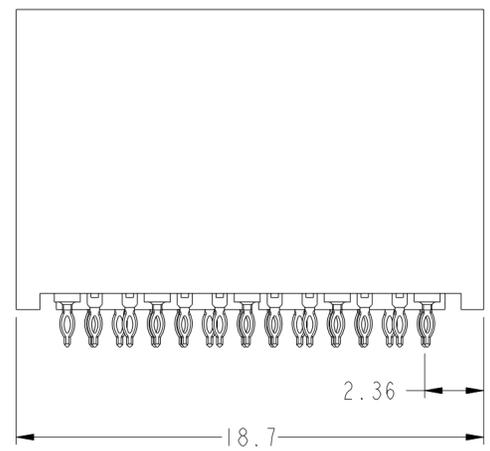
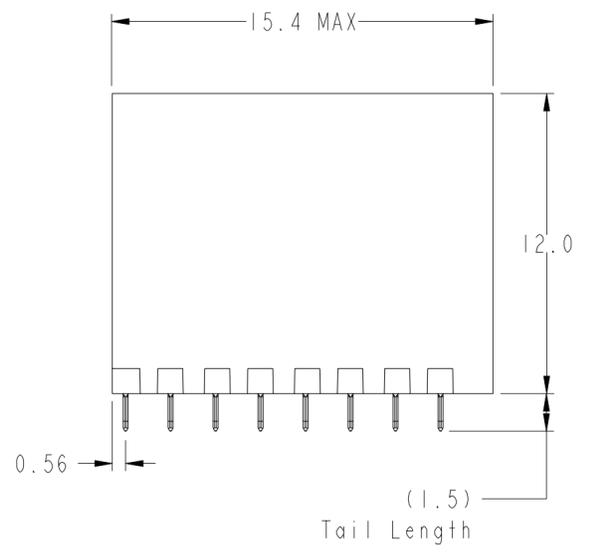
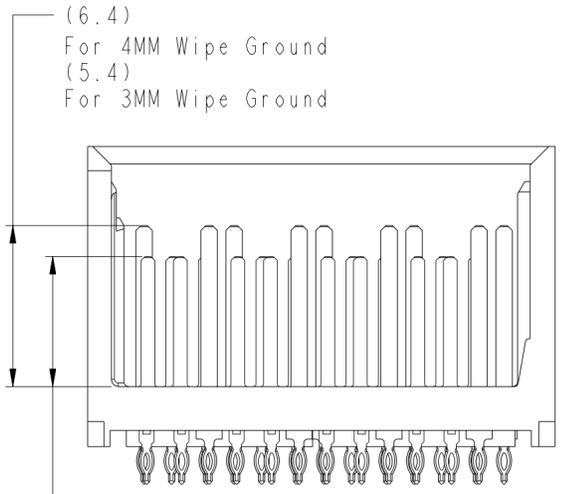
RIGHT WALL MODULE



SEE DETAIL A  
On Sheet 8 For Details

BP HOLE PATTERN COMPONENT SIDE

RIGHT WALL MODULE BACKPLANE FOOTPRINT



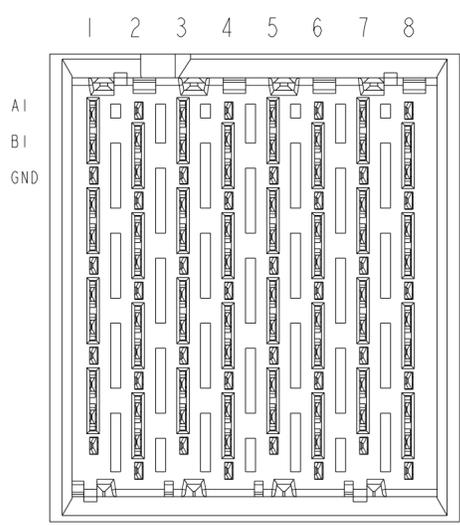
Copyright FCI.

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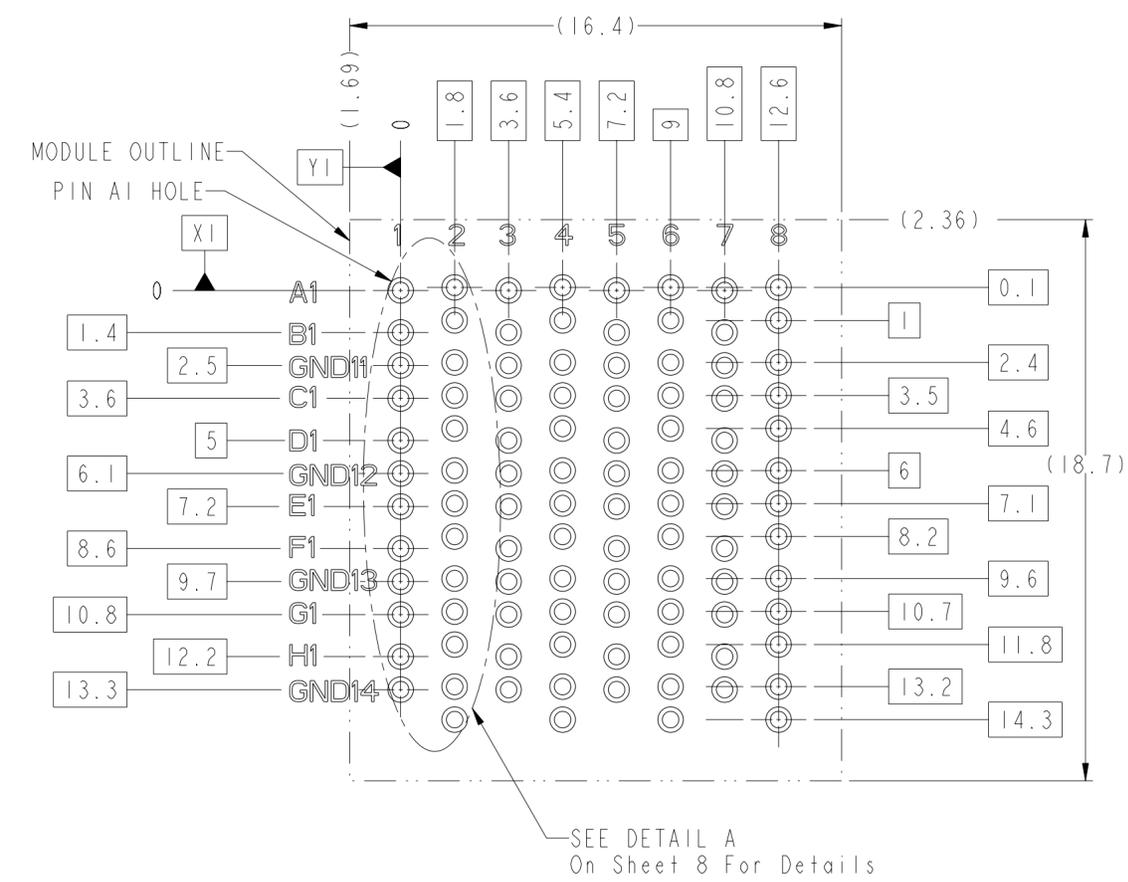
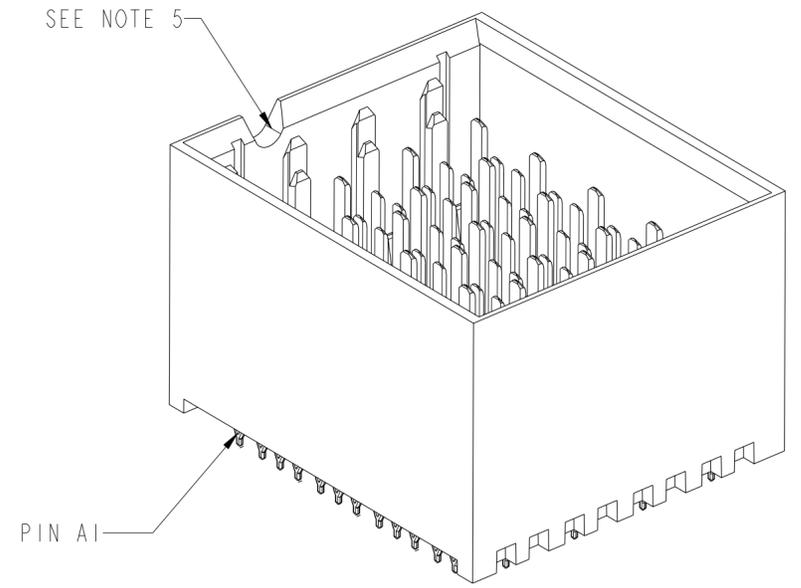
PDS: Rev :B

STATUS:Released

Printed: Nov 03, 2015

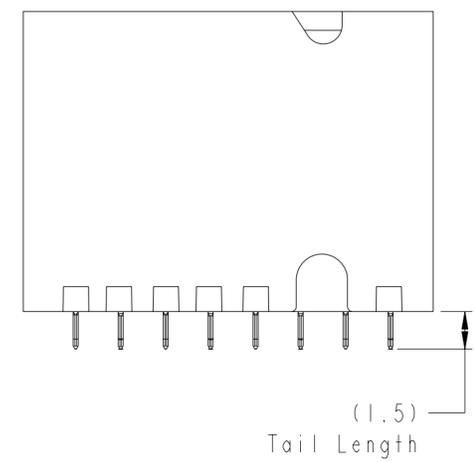
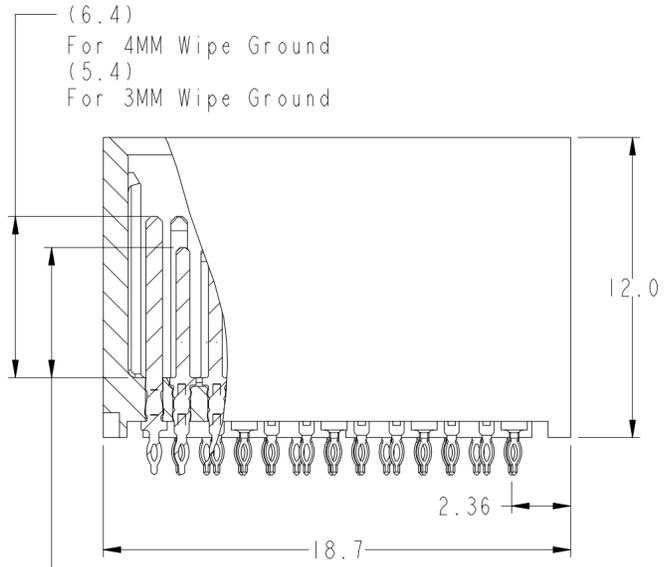
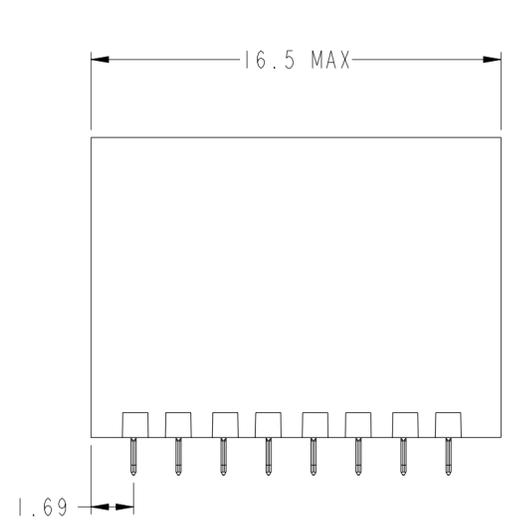


FOUR WALL MODULE

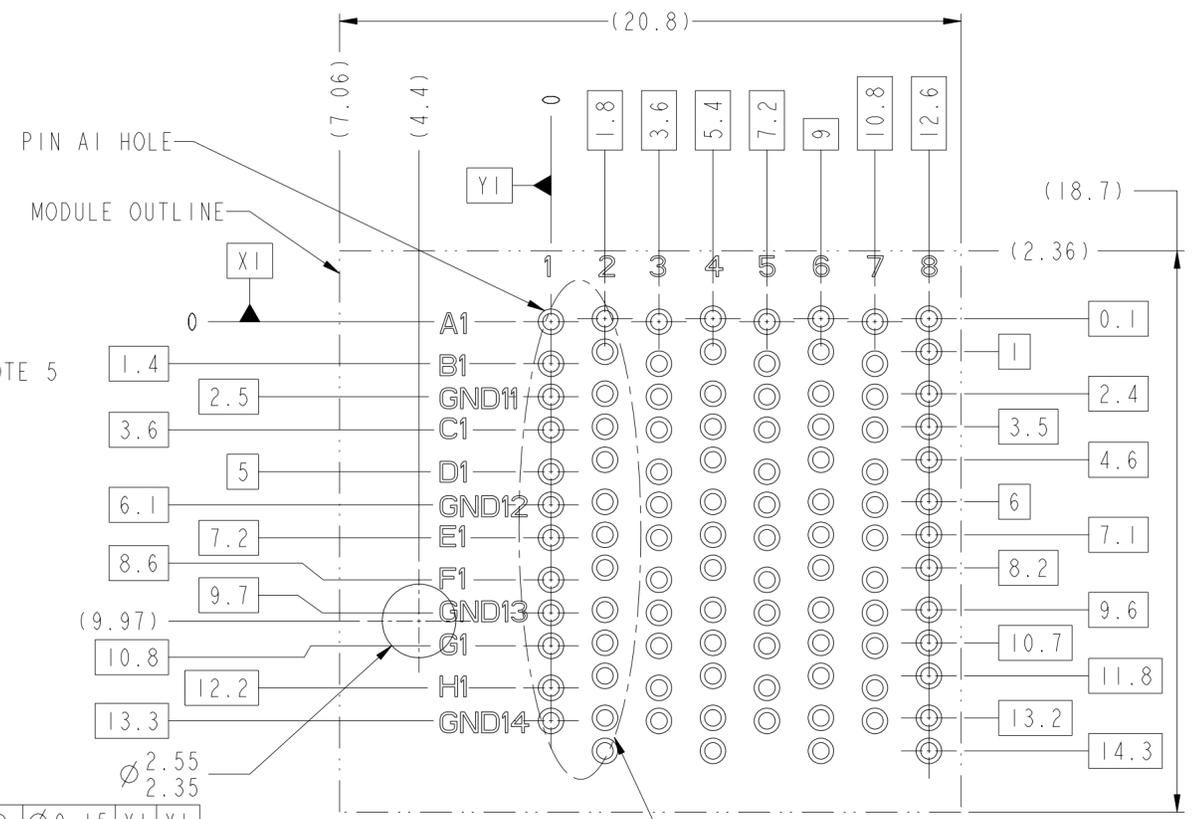
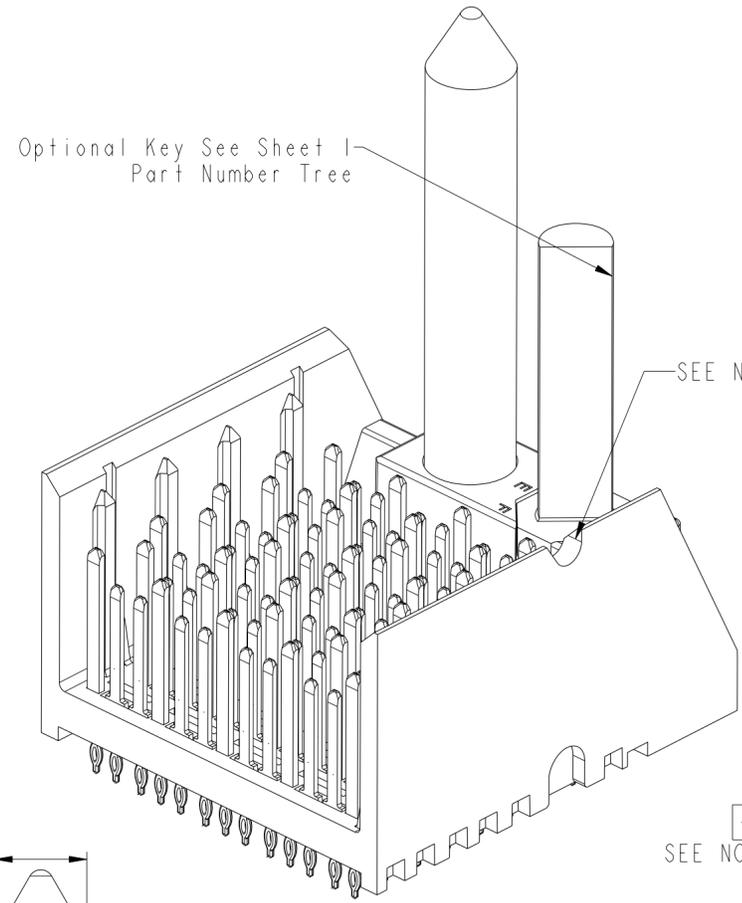
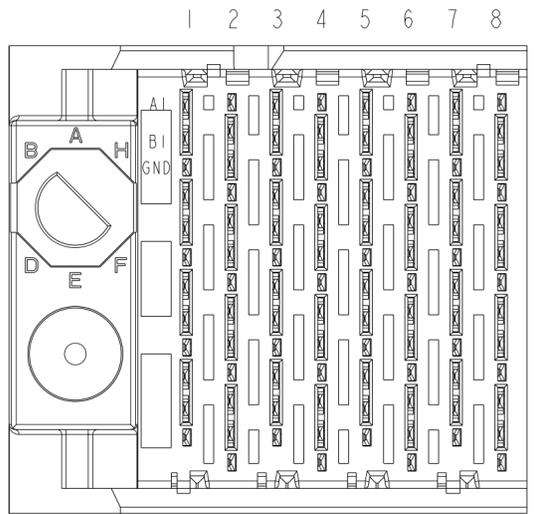


BP HOLE PATTERN COMPONENT SIDE

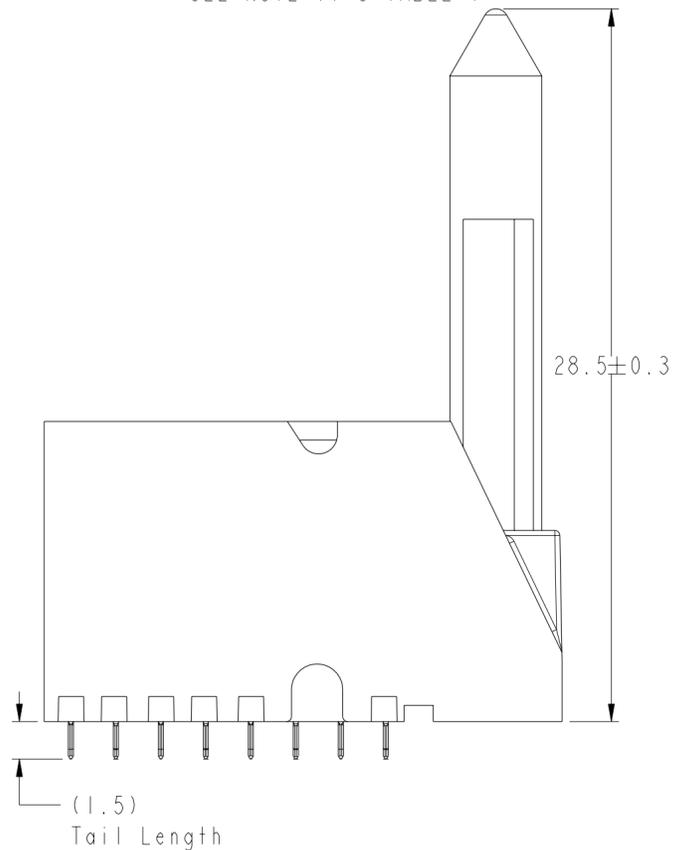
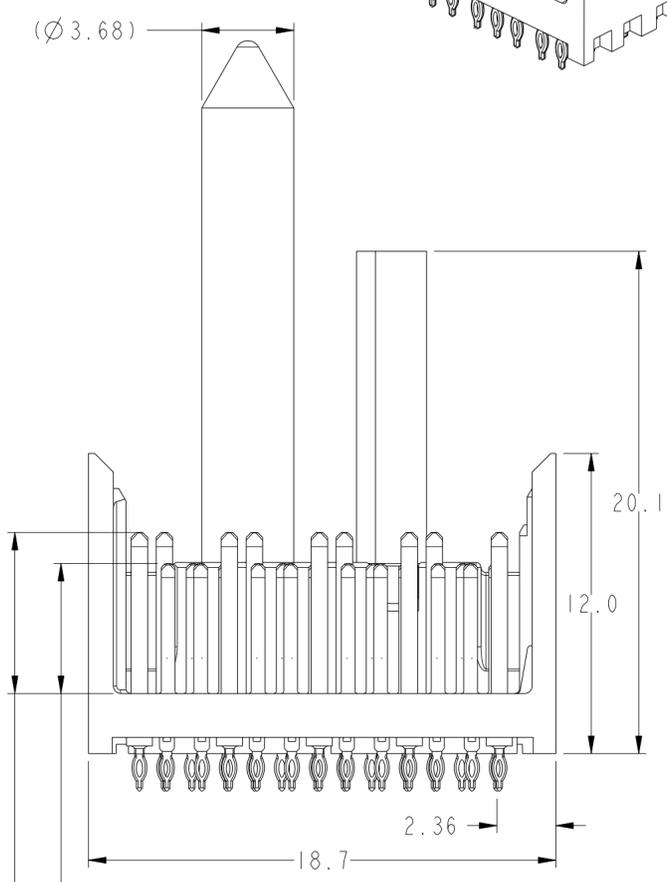
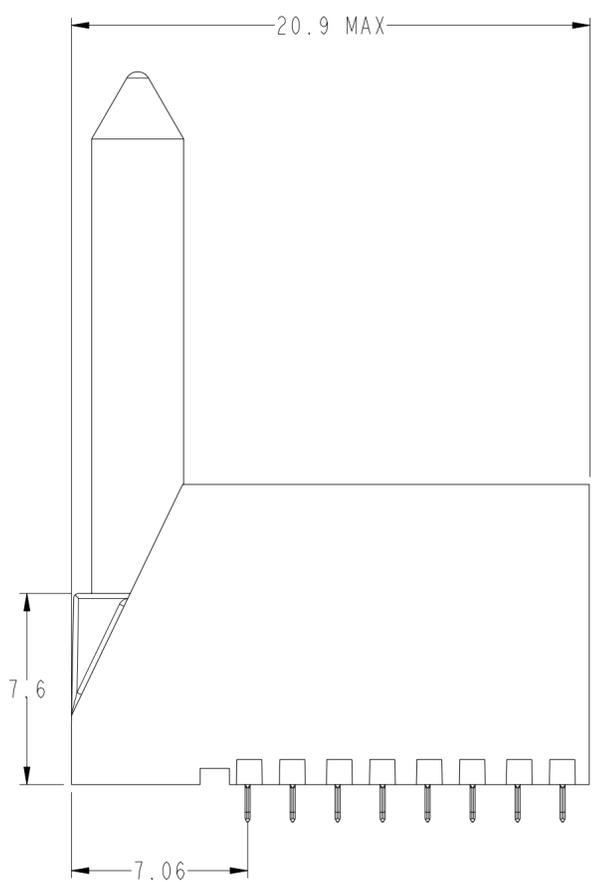
FOUR WALL MODULE BACKPLANE FOOTPRINT



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TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	appr							Chen-Hong Tan	2015/11/02	product family
surface	ISO 1302	linear	0.X	±0.3			title	MODULE ASSEMBLY, XCEDE HD		dwg no	10130104	rev	B
		angular	0°	±2°	www.fci.com	cat. no.	-	Product - Customer Drw	sheet 5 of 8				



LEFT POLARIZING/GUIDE MODULE



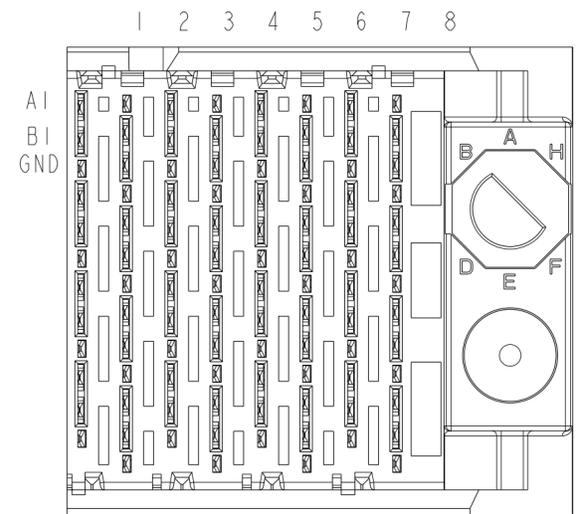
$\varnothing 0.15$  XI YI  
SEE NOTE 11 & TABLE 1

BP HOLE PATTERN COMPONENT SIDE  
LEFT POLARIZING GUIDE MODULE  
BACKPLANE FOOTPRINT

- (5.2) For 3MM Wipe Signal
- (4.2) For 2MM Wipe Signal
- (6.4) For 4MM Wipe Ground
- (5.4) For 3MM Wipe Ground

spec ref	-	dr	Sandar Soe	2014/05/16	projection	mm	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Sandar Soe	2015/10/30		mm	ecn no	ELX-S-18192-1	rel level	Released
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	apppr						
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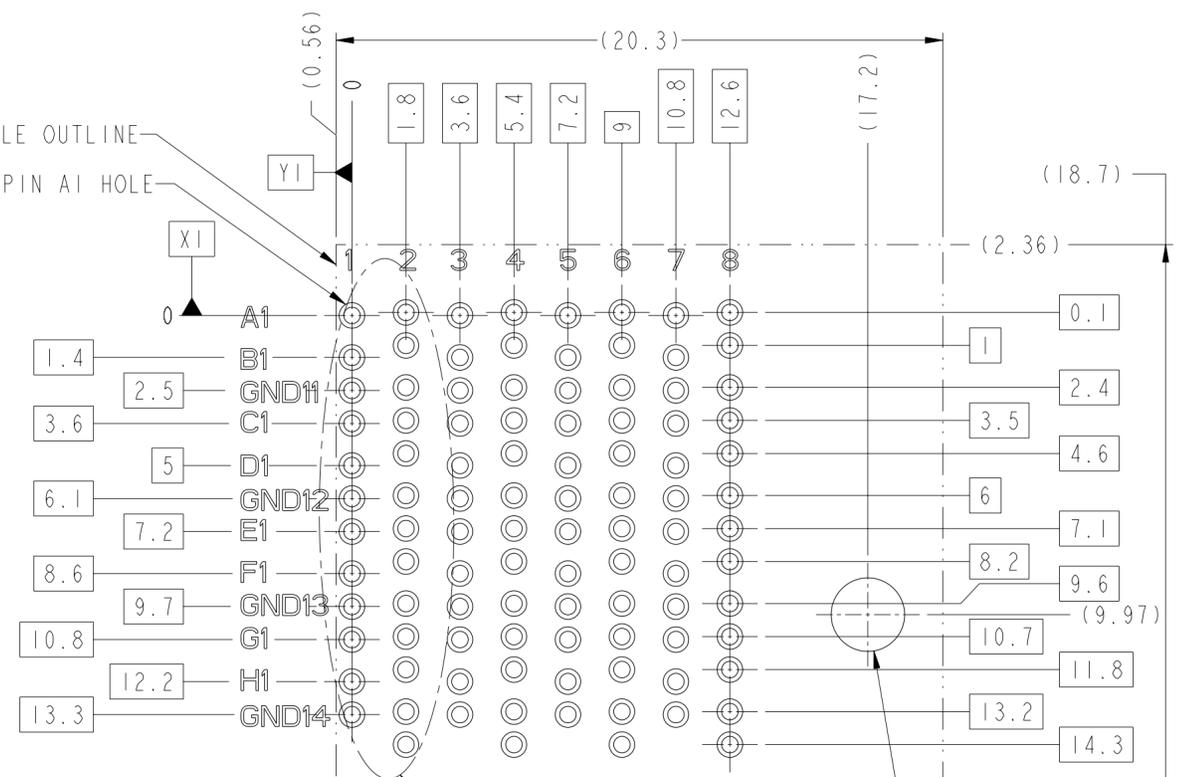


Optional Key See Sheet 1  
Part Number Tree

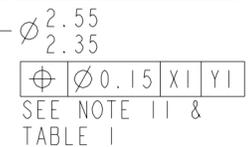
SEE NOTE 5

PIN AI

MODULE OUTLINE  
PIN AI HOLE

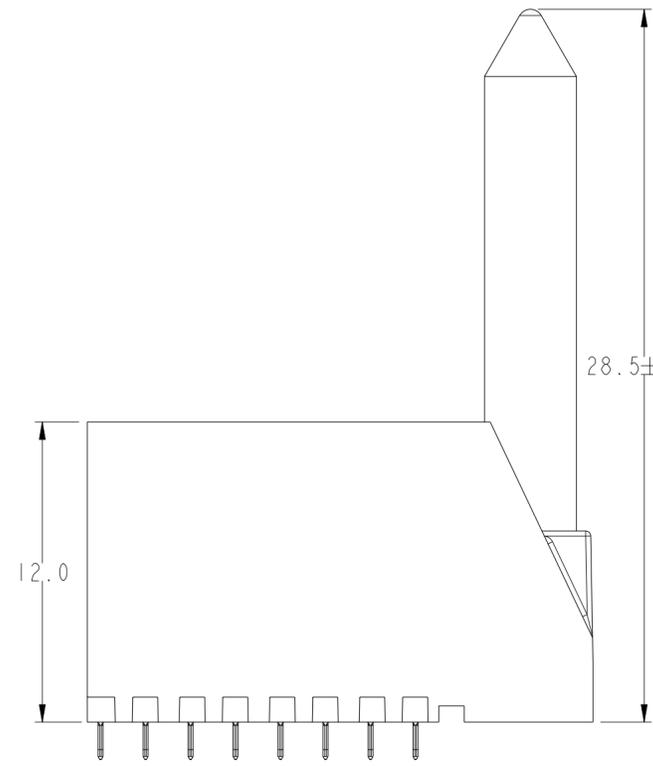
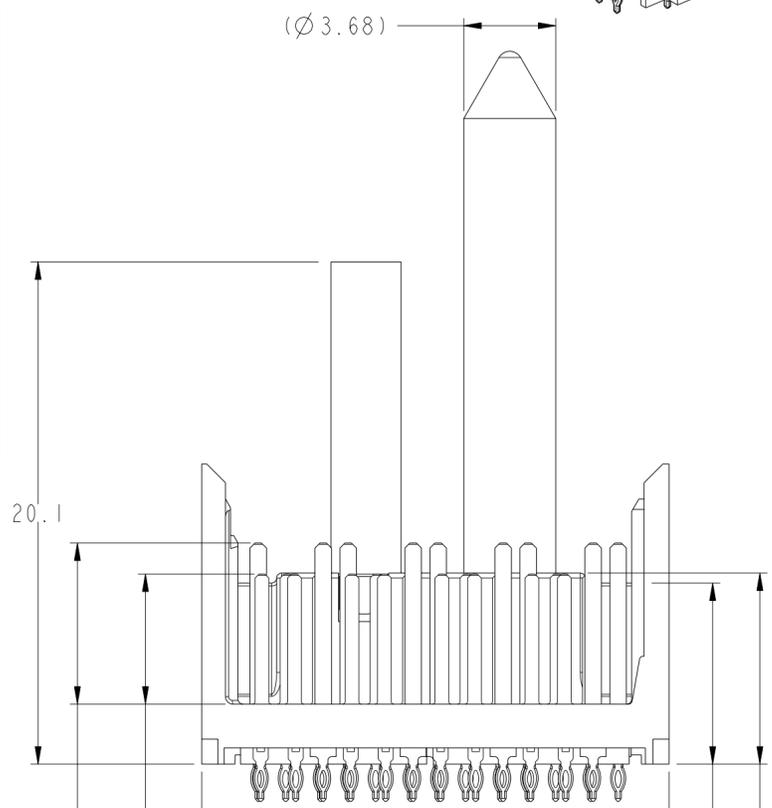
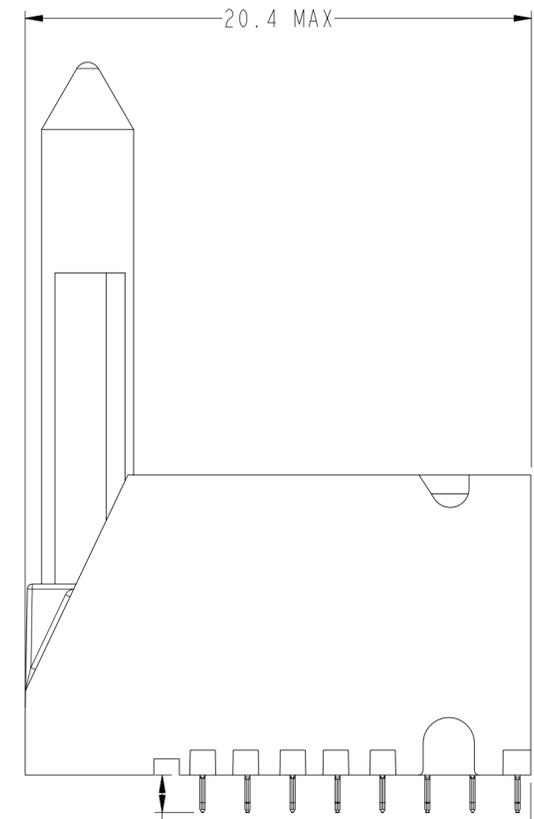


SEE DETAIL A  
On Sheet 8 For Details



BP HOLE PATTERN COMPONENT SIDE  
RIGHT POLARIZING/GUIDE MODULE  
BACKPLANE FOOTPRINT

RIGHT POLARIZING/GUIDE MODULE



(1.5)  
Tail Length

0.56

20.1

(Ø 3.68)

(5.2)  
For 3MM Wipe Signal  
(4.2)  
For 2MM Wipe Signal  
(6.4)  
For 4MM Wipe Ground  
(5.4)  
For 3MM Wipe Ground

2.36

18.7

12.0

7.6

7.2

28.5±0.3

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tolerance std	ISO 406 ISO 1101	eng	Sander Soe	2015/10/30	chr	-	ecn no	ELX-S-18192-1	rel level	Released
surface	ISO 1302	appr	Chen-Hong Tan	2015/11/02	product family	-	rel level	Released	cat. no.	-
linear	0.X ±0.3 0.XX ±0.10 0.XXX ±0.05	angular	0° ±2°	www.fci.com	title	MODULE ASSEMBLY, XCEDE HD Vertical Header, 4 Pair 8 Column	dwg no	10130104	rev	B
Product - Customer Drw							sheet 7 of 8		PDS: Rev :B	

PDS: Rev :B

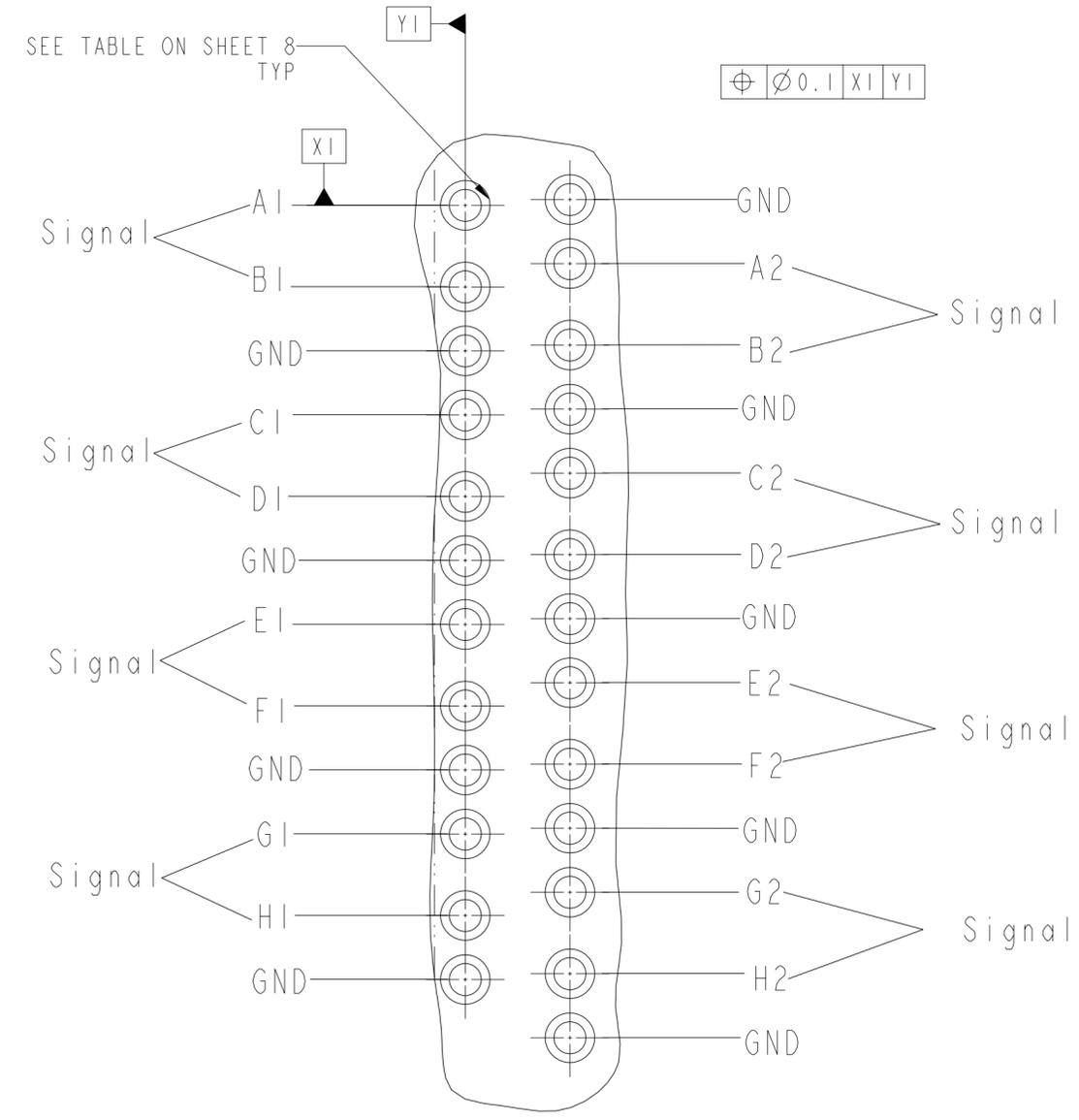
STATUS:Released

Printed: Nov 03, 2015



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TABLE 3		
	COMPLIANT PIN DRILL $\varnothing 0.55 [0.0217"]$	COMPLIANT PIN DRILL $\varnothing 0.45 [0.0177"]$
PTH	$\varnothing 0.45 \pm 0.05$	$\varnothing 0.36 \pm 0.05$
DRILL	$\varnothing 0.55 [0.0217"]$	$\varnothing 0.45 [0.0177"]$
PAD	$\varnothing 0.85$	$\varnothing 0.75$



DETAIL A  
SCALE 12:1

NOTES:

1. CONNECTOR MATERIALS  
SHROUD : HIGH-TEMP POLYMER, COLOR : BLACK, UL94V-0  
CONTACTS : HIGH PERFORMANCE COPPER ALLOY
2. CONTACT PLATING:  
  
SEPARABLE INTERFACE: PERFORMANCE-BASED PLATING, QUALIFIED TO MEET THE REQUIREMENTS OF FCI PRODUCT SPECIFICATION GS-12-588, INCLUDING THE TELCORDIA GR-1217-CORE (NOVEMBER 1995) CENTRAL OFFICE (CO) TEST SEQUENCE AS NOTED IN P/N TREE.  
  
PRESS-FIT TAILS: TIN OVER NICKEL (LF) OR TIN-LEAD ALLOY OVER NICKEL (NON-LF). SEE P/N TREE.
3. PRODUCT SPECIFICATION : GS-12-0936
4. APPLICATION SPECIFICATION : GS-20-0348
5. NOTCH DESIGNATES "ROW A" SIDE OF CONNECTOR. NOTCH FEATURE ON OPPOSITE FOR PRODUCT MARKING.
6. PRODUCT MARKING :  
PART NUMBER (10130104-X0J-XXXLF)  
"FCI" AND DATE CODE (FCI P#####)
7. PACKAGING MEETS GS-14-920 LEAD-FREE LABELING SPECIFICATION.
8. GUIDE-PIN STYLE DESIGNATION ONLY APPLIES TO MODULE VERSIONS THAT REQUIRE GUIDE-PIN HARDWARE. FOR ALL NON-GUIDE-PIN VERSIONS, THE DEFAULT DASH-NUMBER DIGIT IN THAT LOCATION IS STILL "0".
9. SEE APPLICATION SPECIFICATION FOR ROUTING GUIDELINES, ADDITIONAL PTH GUIDELINES, MATED DIMENSIONS, GUIDE PIN SELECTION, ETC.
10. A  $\Delta$  SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW OR NOTE THAT HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.
11. OPTIONAL HOLE LOCATION FOR GROUNDED PIN OR ADDITIONAL GUIDE-PIN SUPPORT. SEE TABLE 1 SHEET 1 FOR ADDITIONAL DETAILS.
12. SCREW IS OPTIONAL AND ENGAGES WITH BOTTOM OF GUIDE PIN FROM BENEATH THE PCB FOR ADDITIONAL GUIDE-PIN SUPPORT.

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spec ref	-	dr	Sander Soe	2014/05/16	projection	mm	size	A2	scale	1:1
tolerance std	ISO 406 ISO 1101	eng	Sander Soe	2015/10/30			ecn no	ELX-S-18192-1		
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	2015/11/02			product family	rel level	Released	
surface	ISO 1302	appr	Chen-Hong Tan	2015/11/02			cat. no.	10130104	rev	B
	linear	0.X	$\pm 0.3$	MODULE ASSEMBLY, XCEDE HD		Product - Customer Drw	sheet 8 of 8			
		0.XX	$\pm 0.10$	Vertical Header, 4 Pair 8 Column						
		0.XXX	$\pm 0.05$	www.fci.com						
	angular	0°	$\pm 2^\circ$							