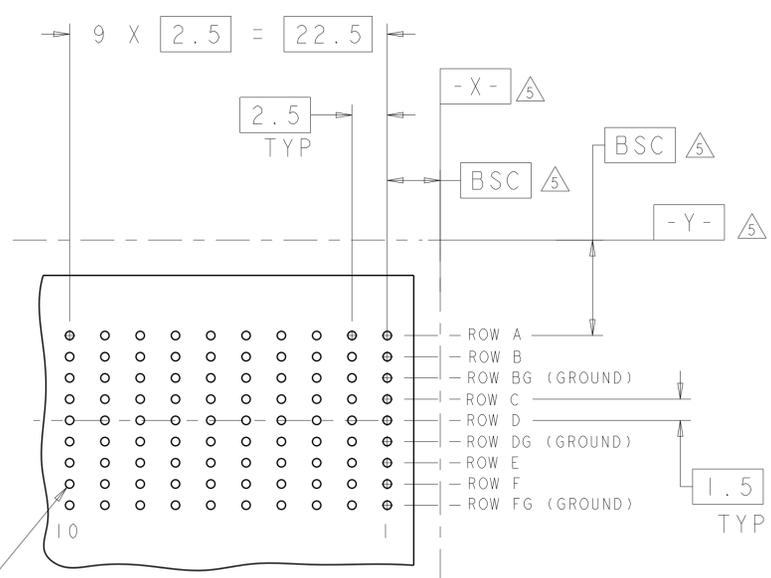
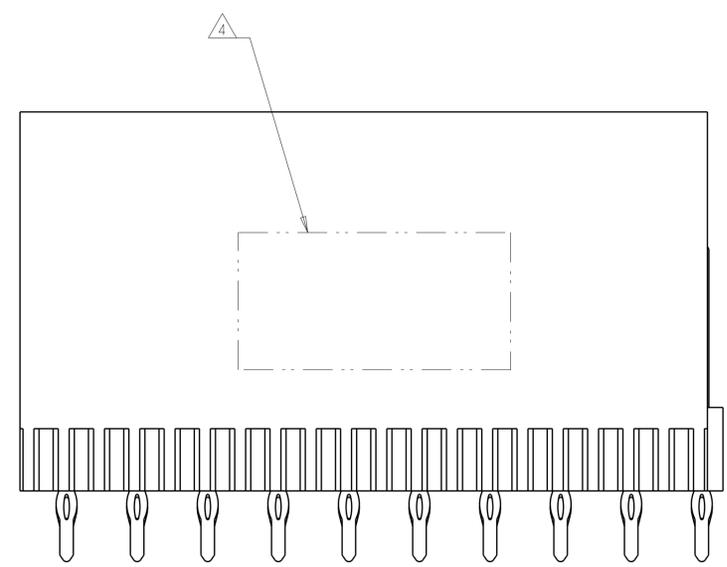
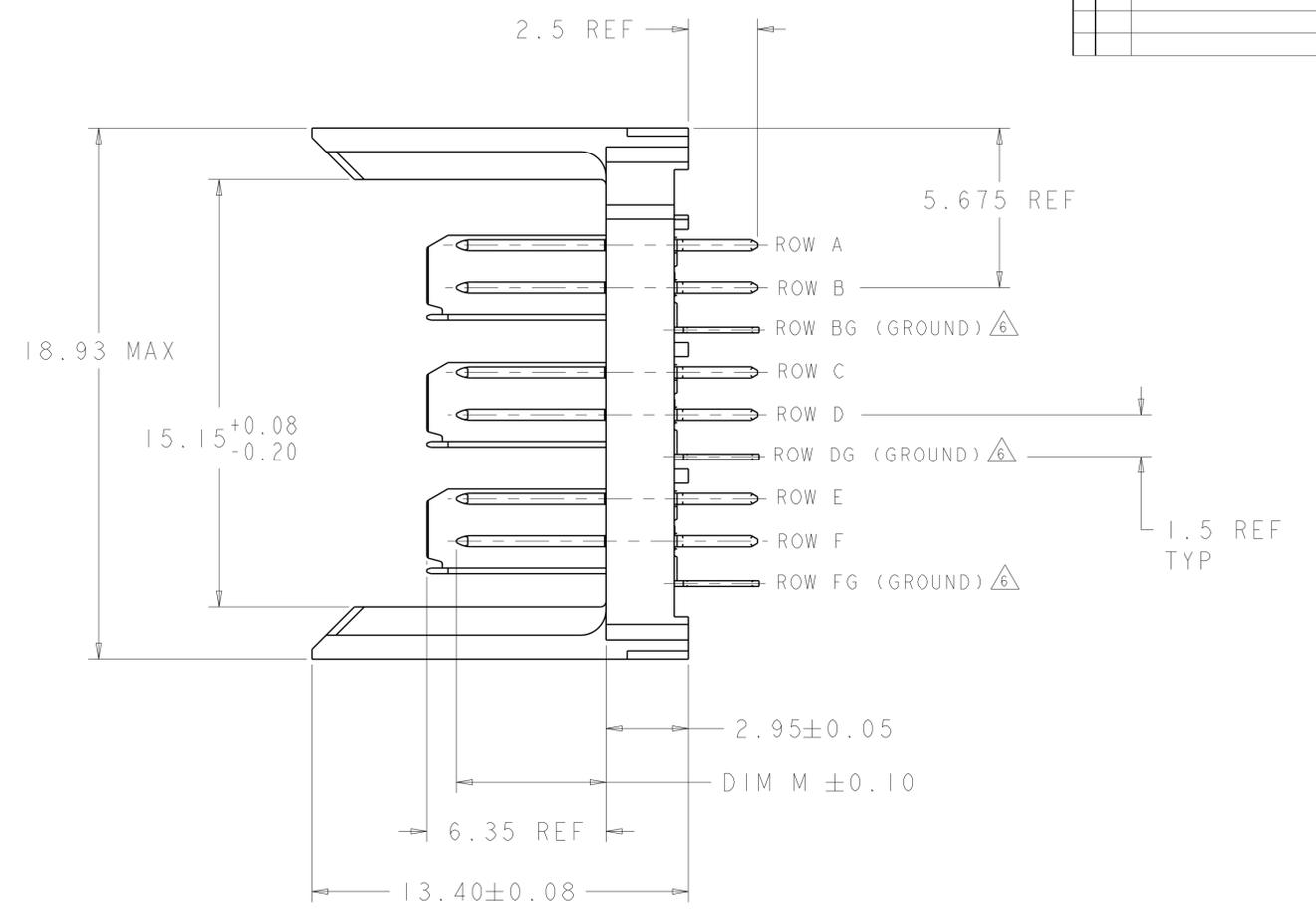
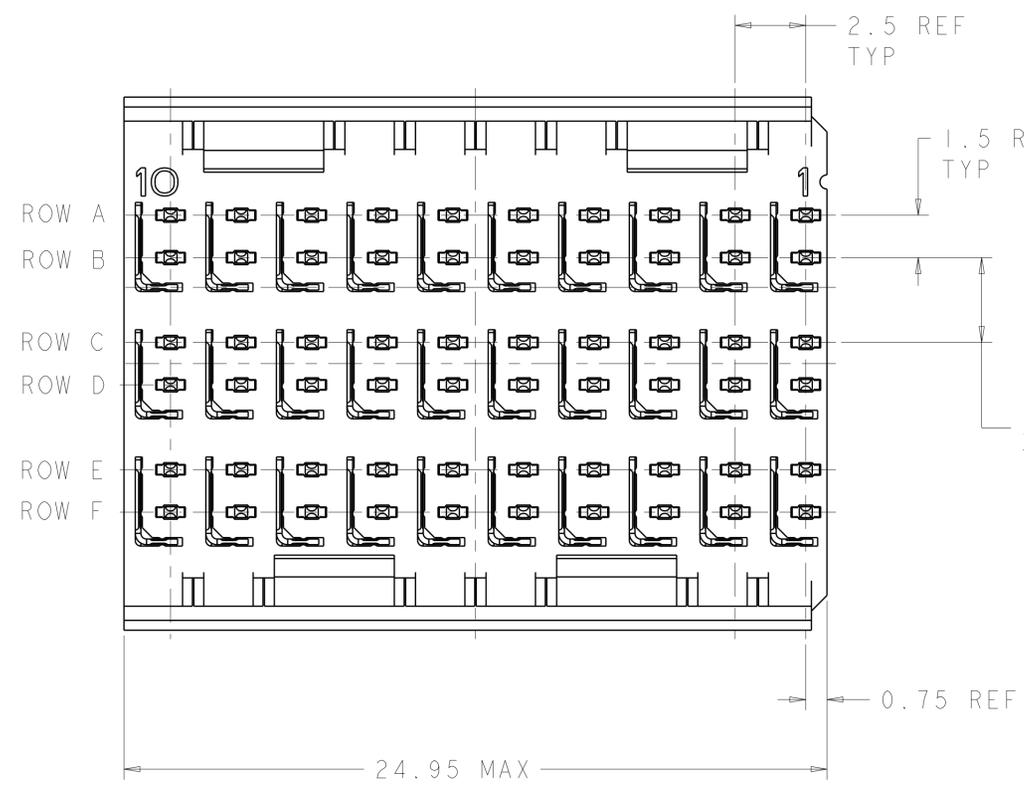


LOC		DIST		REVISIONS			
AD	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		E1		REVISED PER ECO-13-003342	04MAR2013	KH	MH



⊕ | Ø0.05(S) | X | Y
 ALL PLATED THRU HOLES

RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN SCALE 4:1

- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- ② MATERIAL:
CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER, UL 94V-0.
- ③ FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5µm MIN BRIGHT TIN-LEAD OVER BASE PLATING
- ④ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
- ⑤ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- ⑥ THE THREE GROUNDS IN EACH COLUMN ARE COMMONED.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- ⑧ FINISH: CONTACT AND SHIELD
MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA - 0.5µm MIN BRIGHT TIN-LEAD OVER 1.27µm MIN NICKEL

	5.30	⑧	1469083-3
SUPERSEDED BY 6469083-2	3.80	③	1469083-2
SUPERSEDED BY 6469083-1	5.30	③	1469083-1
DIM M	FINISH	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. SCHRUM 02JAN2002	TE Connectivity	
DIMENSIONS:		CHK S. MAGARO 02JAN2002		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD P. PATTERSON 16AUG2007	NAME HEADER ASSEMBLY, 3 PAIR, 2.5mm TAIL, 25mm, HMZd	
 	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	PRODUCT SPEC	SIZE CAGE CODE DRAWING NO	
MATERIAL	FINISH	APPLICATION SPEC	RESTRICTED TO	
	SEE TABLE	WEIGHT	A100779C=1469083	
		Customer Drawing	SCALE 8:1	SHEET 1 OF 1 REV E1