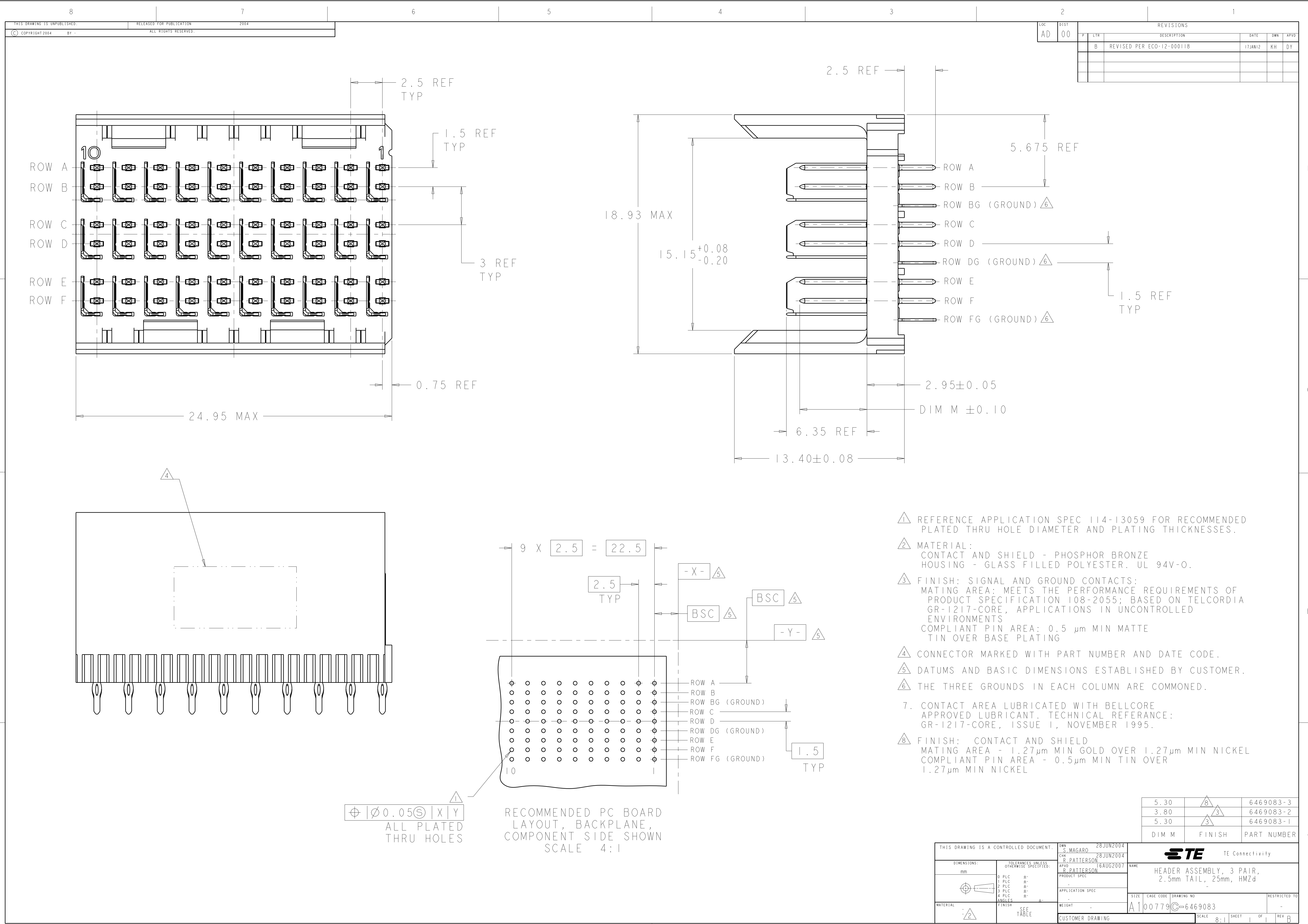




LOC		DIST		REVISES			
AD	00	F	LYR	DESCRIPTION	DATE	DWN	APVD
		B		REVISED PER ECO-12-000118	17JAN12	KH	DY

1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
2. MATERIAL:
CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER, UL 94V-0.
3. FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5 µm MIN MATTE TIN OVER BASE PLATING
4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
5. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
6. THE THREE GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
8. FINISH: CONTACT AND SHIELD
MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA - 0.5µm MIN TIN OVER 1.27µm MIN NICKEL

⊕ | Ø0.05(S) | X | Y
ALL PLATED THRU HOLES

RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN
SCALE 4:1

5.30	8	6469083-3
3.80	3	6469083-2
5.30	3	6469083-1
DIM M	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. MAGARO 28JUN2004	TE Connectivity	
DIMENSIONS:		CHK R. PATTERSON 28JUN2004		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD R. PATTERSON 16AUG2007	NAME	
9 PLC ±	3 PLC ±	PRODUCT SPEC	HEADER ASSEMBLY, 3 PAIR, 2.5mm TAIL, 25mm, HMZd	
5 PLC ±	4 PLC ±	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE
2	SEE TABLE	-	A100779	C=6469083
CUSTOMER DRAWING		SCALE 8:1	SHEET 1 OF 1	REV B