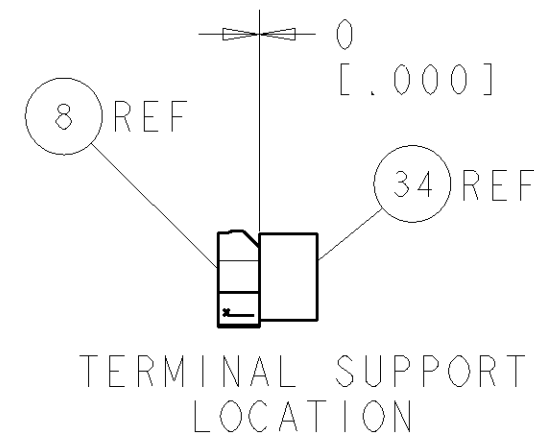
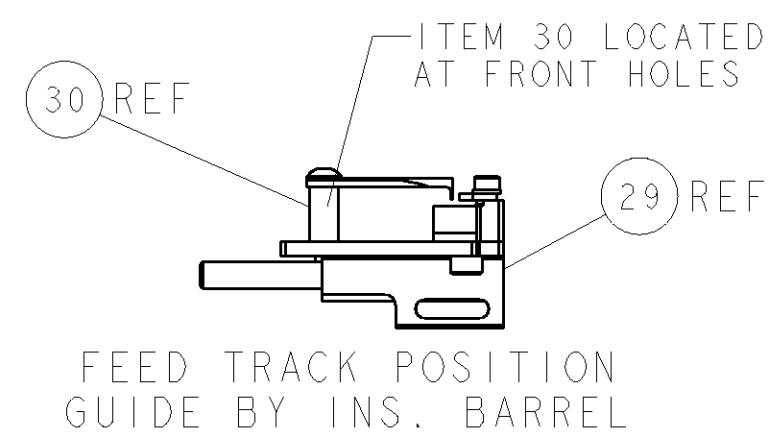
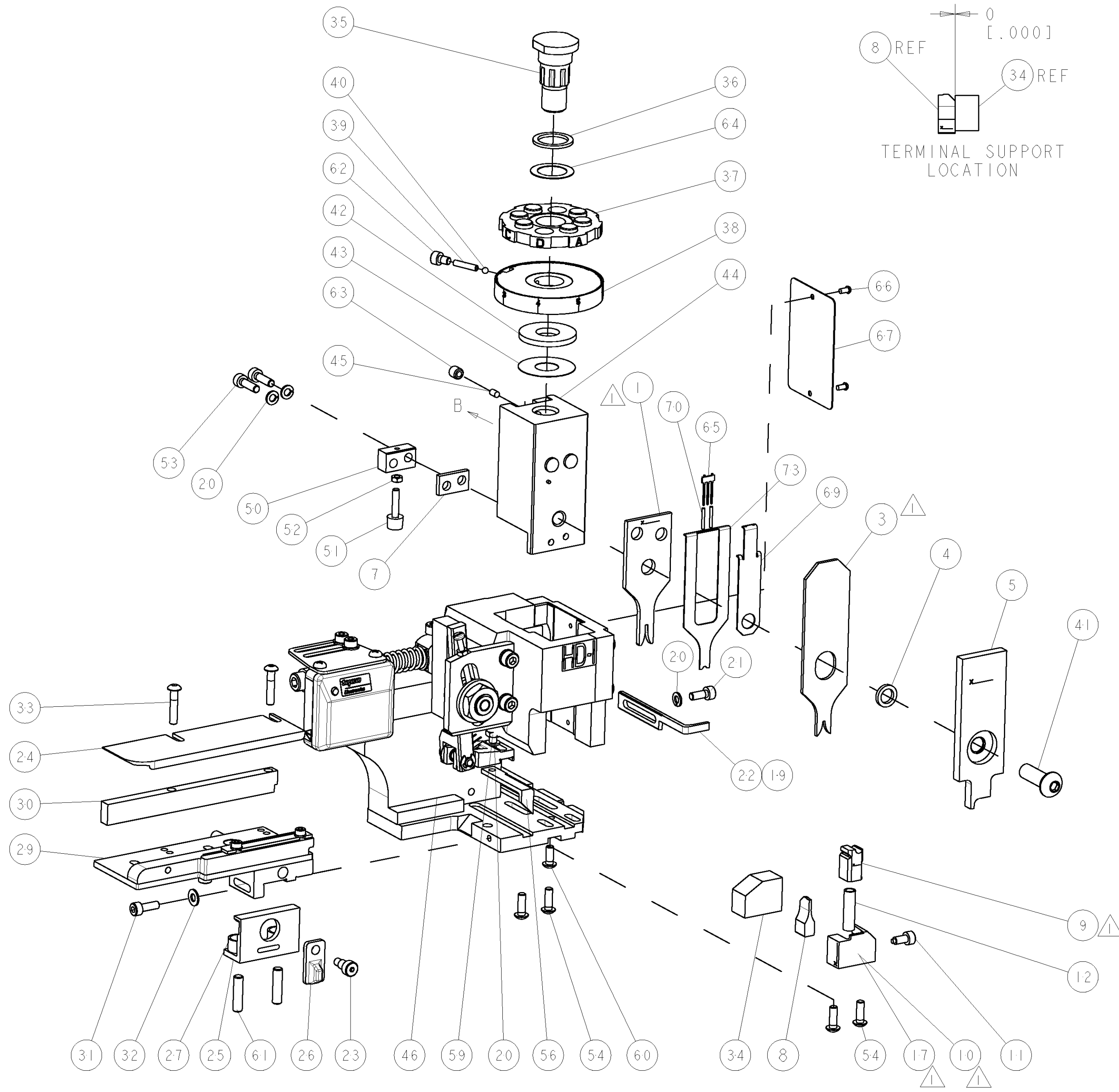


AMP 4805 REV 31MAR2000

SET UP GAGE
458637-3

[illegible]

-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
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-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
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-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
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-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	9-18023-6	SCR, SKT HD CAP M4 X 14.0	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-3	RAM	44
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-2278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-4	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
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-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
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-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
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-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
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-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	17
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-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1-1333201-2	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	240641-2	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1366753-1	CRIMPER, INSULATION	3
-	-	-	-	-	-	-	-	-	2
1	2	2	2	1	1	1	1-456402-7	CRIMPER, WIRE PREMIUM	1

-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION				ITEM NO
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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:					NAME	SIDE FEED HDI APPLICATOR					
mm [IN]													
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 ANGLES ±											
		See Table											
MATERIAL		FINISH					SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
-		-					WEIGHT	-	A 00779	C=1426544	-		
CUSTOMER DRAWING							SCALE		3:5	SHEET 1 OF 1		REV A	