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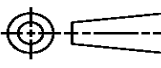
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-15-001337	27JAN2015	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2266586-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238095  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1238095

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDI APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 1238095	
		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV A1	

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1238095-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238095-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1238095-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238095-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238095-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238095-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238095-7	A	-	-	SPARE PARTS KIT

CRIMP DATA

TE TERMINAL

TE CRIMP SPECS

TERMINAL NAME: AMP-IN

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.5-0.25mm2 (20-24 AWG)
INSUL	2.54 [.100 IN]	F	1.52-2.79 (.060 - .110)

WIRE STRIP LENGTH  
2.00-3.00 [.078-.118 IN]

APPL INSTRUCTIONS  
408-8040

TERMINAL  
APPL SPEC

114-5028

-

FEED  
8.89 [.350 IN]

TERMINALS APPLIED

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.50mm2 or (20 AWG)	.94 ±0.05 [.037 ±.002 IN]	3-354779-8 [.3180]
0.35mm <sup>2</sup> or 22AWG	.89 ±0.05 [.035 ±.002 IN]	4-354779-3 [.3205]
0.25mm <sup>2</sup> or 24AWG	.76 ±0.05 [.030 ±.002 IN]	5-354779-3 [.3255]

RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B

ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

ITEM 30 LOCATED AT FRONT HOLES

FEED TRACK POSITION GUIDE BY INS. BARREL

1-18024-1 SCR, BHC, M5x10 (REF)

1-465184-0 LUBRICATOR ASSEMBLY (REF)

31 32 27 25 61 26 23 46 59 20 56 60

33 24 30 29

35 39 62 40 36 64 37 38

42 43 63 45 44 50 52 51

20 21 19 28 3 4 28 5 41

12 9 8 54 13 10 11 84 85

66 67

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SET UP GAGE  
458637-3

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