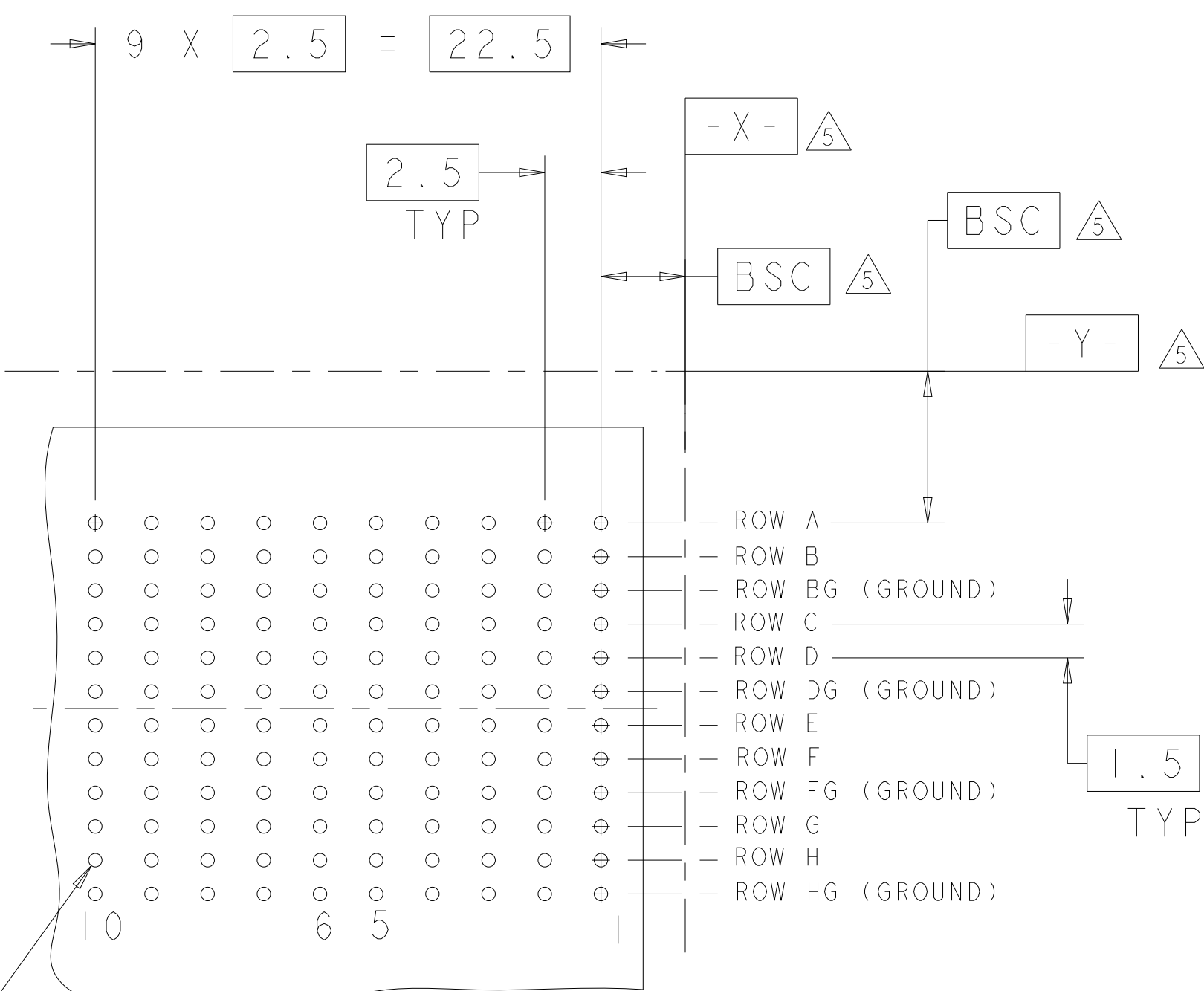
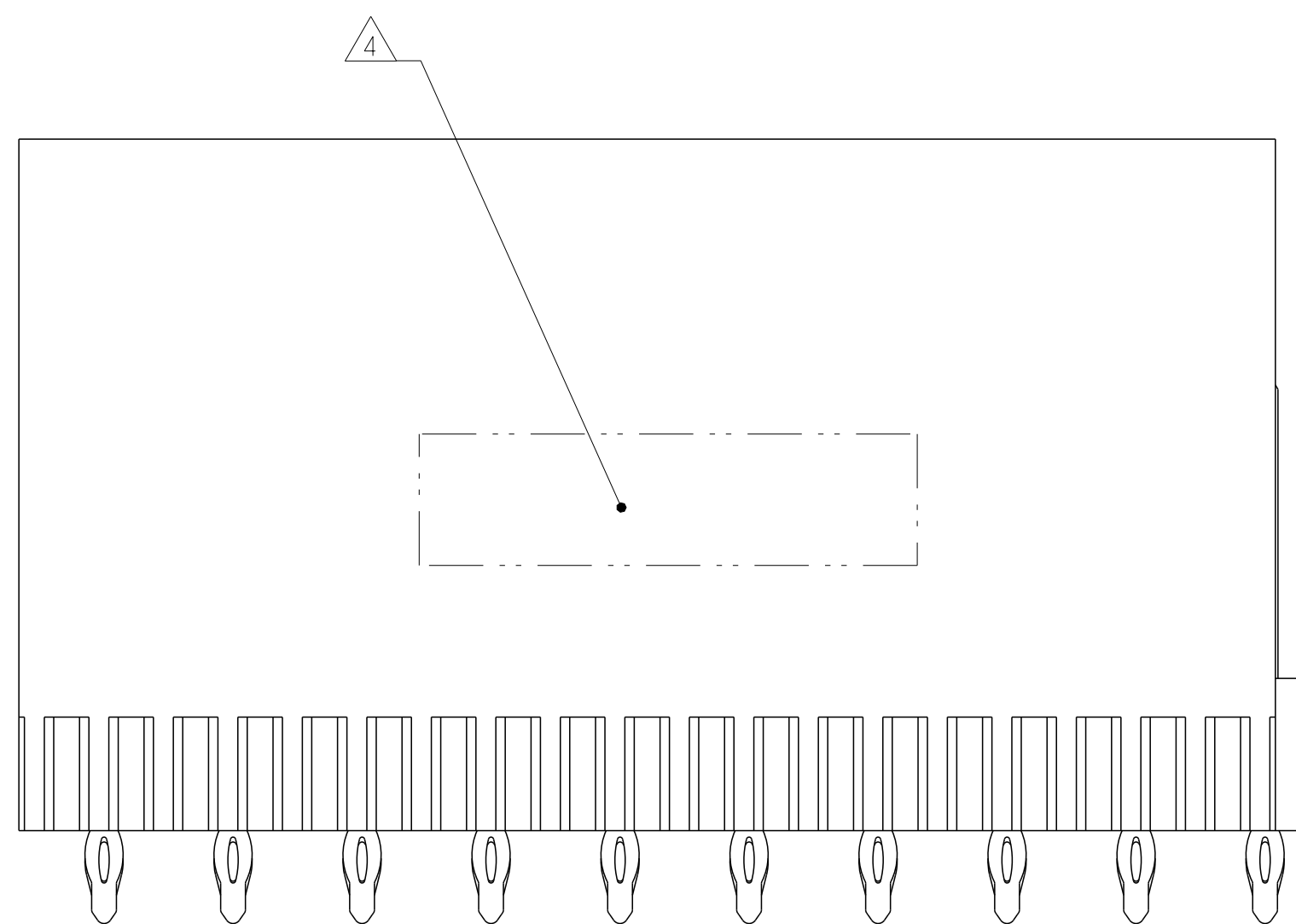
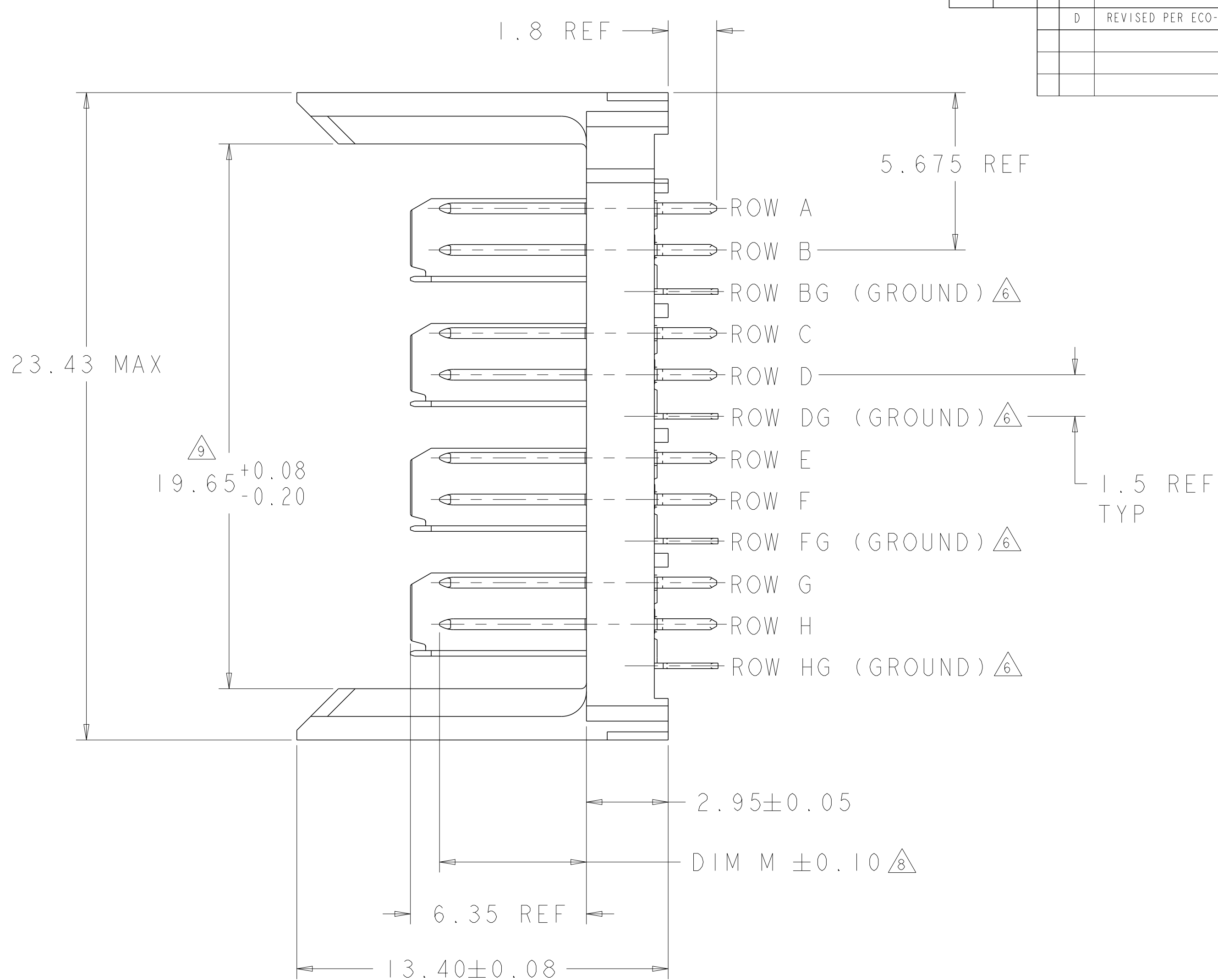




- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL:
CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER. UL 94V-0.
- △ FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF
PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA
GR-1217-CORE, APPLICATIONS IN UNCONTROLLED
ENVIRONMENTS
COMPLIANT PIN AREA: 0.5 µm MIN MATTE
TIN OVER BASE PLATING
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ THE FOUR GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE
APPROVED LUBRICANT. TECHNICAL REFERENCE:
GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFER TO "CONTACT LAYOUT" CHART FOR SEQUENCING.
- △ DIMENSION APPLIES TO FIRST AND LAST CIRCUITS.

[illegible]

	$\varnothing 0.05$		X	Y
---	--------------------	---	---	---

ALL PLATED
THRU HOLES

RECOMMENDED PC BOARD
LAYOUT, BACKPLANE,
COMPONENT SIDE SHOWN
SCALE 4:1

		1645547	
		PART NUMBER	
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. HUMBERT 08JAN2010 CHK D. HUMBERT 08JAN2010 APVD D. HUMBERT 08JAN2010	 TE Connectivity
DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	NAME HEADER ASSEMBLY, 4 PAIR, SELECTIVELY LOADED, 1.8mm TAIL, 25mm HMZd	
MATERIAL	FINISH	PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	SIZE A1 CAGE CODE 100779 DRAWING NO C=1645547 RESTRICTED TO -
		CUSTOMER DRAWING	SCALE 8:1 SHEET 1 OF 1 REV D