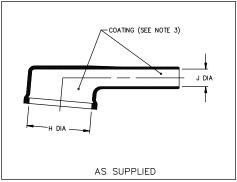
Thermofit Molded Parts Specification Control Drawing

Part Number: 222D921 thru 963
Description: Boot, 90°, With Lip

VOTES

- 1. All dimensions are in $\frac{\text{inches}}{[\text{millimeters}]}$
- 2. Dimensions appearing in table are as follows:
 - a As Supplied
 - b After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- 4. Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.



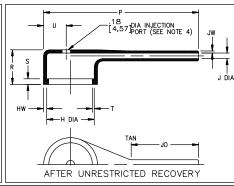


TABLE OF DIMENSIONS													
PART NUMBER	н		J			Р	R	s	Т	U	JO	нw	JW
	Min	Max	Min	Min -8,-12,-100	Max	±10%	Ref	Ref	Ref	±10%	±10%	±20%	±20%
	a	ь	-3,-4,-6,-25 CI	-a,-12,-100	b	b	ь	b	b	ь	b	ь	b
222D921	.76	.51	.25	.18	.08	1.75	<u>.64</u>	<u>.12</u>	.04	.22	<u>.86</u>	<u>.06</u>	. <u>045</u>
	[19,3]	[13,0]	[6,3]	[4,5]	[2,1]	[44,5]	[16,3]	[3,05]	[1,02]	[5,6]	[21,8]	[1,52]	[1,14]
222D932	1.03	.75	.30	.22	.10	2.65	.71	.12	.04	. <u>33</u>	1.15	<u>.07</u>	. <u>045</u>
	[26,1]	[19,1]	[7,6]	[5,6]	[2,6]	[67,3]	[18,0]	[3,05]	[1,02]	[8,4]	[29,2]	[1,78]	[1,14]
222D953	1.35	1.02	.38	.26	.12	3.20	.74	.12	.04	<u>.45</u>	1.39	<u>.07</u>	. <u>045</u>
	[34,2]	[26,0]	[9,6]	[6,6]	[3,0]	[81,3]	[18,8]	[3,05]	[1,02]	[11,4]	[36,3]	[1,78]	[1,14]
222D963	1.72	1.34	.45	<u>.31</u>	.14	4.55	<u>.84</u>	<u>.12</u>	. <u>065</u>	<u>.61</u>	1.85	<u>.07</u>	. <u>045</u>
	[43,6]	[34,1]	[11,4]	[7,8]	[3,6]	[115,6]	[21,3]	[3,05]	[1,65]	[15,5]	[47,0]	[1,78]	[1,14]

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Revision: H1 Date: 20APR11 Part Number :

222D921 thru 963

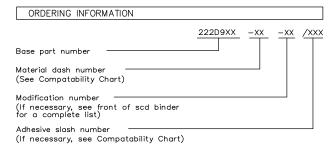
Description : Boot, 90°, With Lip

Thermofit Molded Parts Specification Control Drawing

Part Number: 222D921 thru 963 Description: Boot, 90°, With Lip

COMPATABILITY CHART								
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION			
-3	Polyolefin, Semi-rigid	RT-301	/42; /86; /87	S-1017; S-1048; S-1052	Adhesive			
-4	Polyolefin, Flexible	RT-1304	/42; /86; /87	S-1017; S-1048; S-1052	Adhesive			
-6	Silicone	RT-602	N/A					
-8	Polyolffin, Space	RT-1308	N/A					
-12	*VITON, Flexible	RT-1312	N/A					
-25	Elastomer, Fluid Resistant	RT-1325	/86	S-1048	Adhesive			
-100	Polyolefin, Semi-flexible ZEROHAL™	RT-1323	/86; /184	S-1048; S-1030	Adhesive			
#V#T011 : /			-					

*VITON is a Registered Trademark of Dupont



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CAD FILE MP95076