



## **Ferrites and accessories**

EELP 18, EILP 18  
Core set (with and without clamp recess)

**Series/Type:** B66283G, B66283P, B66453G, B66453P, B65804  
**Date:** September 2006

**ELP 18/4/10**
**Core and accessories (with clamp recess)**
**B66283, B65804**
**Core set EELP 18**
**Combination: ELP 18/4/10 with ELP 18/4/10**

- To IEC 62317-9
- Delivery mode: single units

**Magnetic characteristics (per set)**

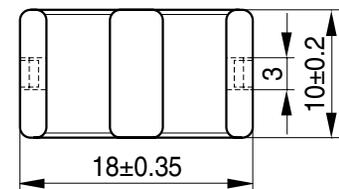
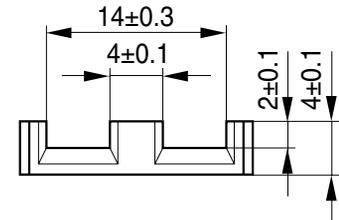
$$\Sigma l/A = 0.62 \text{ mm}^{-1}$$

$$l_e = 24.3 \text{ mm}$$

$$A_e = 39.3 \text{ mm}^2$$

$$A_{\min} = 38.9 \text{ mm}^2$$

$$V_e = 955 \text{ mm}^3$$

**Approx. weight 4.8 g/set**
**ELP 18/4/10**


FEK0337-A

**Ungapped**

Material	$A_L$ value nH	$\mu_e$	$P_V$ W/set	Ordering code (per piece)
N49	1900 ±25%	930	< 0.25 ( 50 mT, 500 kHz, 100 °C)	B66283G0000X149
N92	2050 ±25%	1010	< 0.66 (200 mT, 100 kHz, 100 °C)	B66283G0000X192
N87	2600 ±25%	1270	< 0.60 (200 mT, 100 kHz, 100 °C)	B66283G0000X187
N97	2670 ±25%	1314	< 0.47 (200 mT, 100 kHz, 100 °C)	B66283G0000X197

**Calculation factors (for formulas, see “E cores: general information”)**
**EELP 18:**

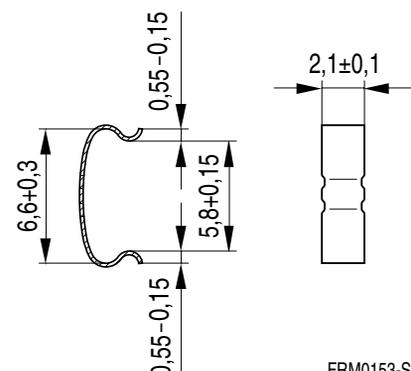
Material	Relationship between air gap – $A_L$ value		Calculation of saturation current			
	K1 (25 °C)	K2 (25 °C)	K3 (25 °C)	K4 (25 °C)	K3 (100 °C)	K4 (100 °C)
N87	71.1	-0.773	124	-0.796	104	-0.873

Validity range: K1, K2: 0.10 mm < s < 1.50 mm  
K3, K4: 50 nH <  $A_L$  < 500 nH

**Clamp**

Ordering code per piece, 2 pieces required

Ordering code: B65804P2204X000



FRM0153-S

**ELP 18/4/10 with I 18/2/10**

**Core and accessories (with clamp recess)**

**B66283, B66284**

**Core set EILP 18**

**Combination:**

**ELP 18/4/10 with I 18/2/10**

- To IEC 62317-9
- Delivery mode: single units

**Magnetic characteristics (per set)**

$\Sigma l/A = 0.51 \text{ mm}^{-1}$

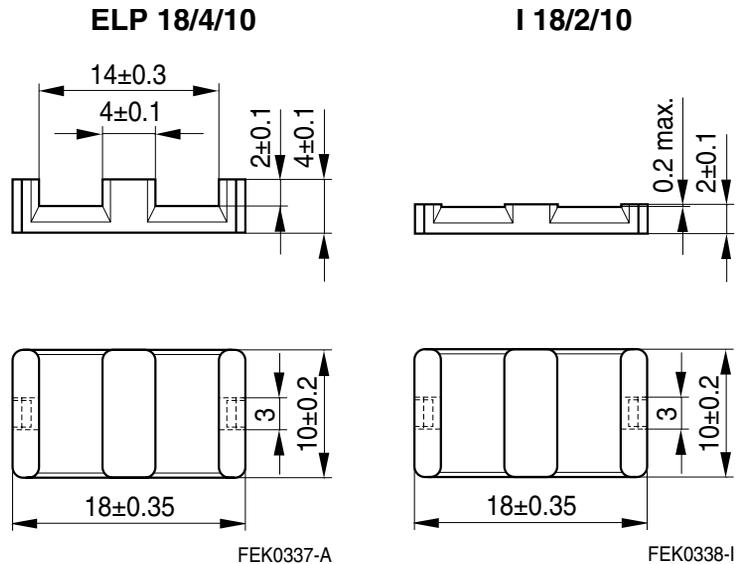
$l_e = 20.3 \text{ mm}$

$A_e = 39.5 \text{ mm}^2$

$A_{min} = 38.9 \text{ mm}^2$

$V_e = 802 \text{ mm}^3$

**Approx. weight 4.1 g/set**



**Ungapped**

Material	$A_L$ value nH	$\mu_e$	$P_V$ W/set	Ordering code (per piece)
N49	2100 ±25%	860	< 0.20 ( 50 mT, 500 kHz, 100 °C)	B66283G0000X149 (ELP core) B66283P0000X149 (I core)
N92	2300 ±25%	930	< 0.55 (200 mT, 100 kHz, 100 °C)	B66283G0000X192 (ELP core) B66283P0000X192 (I core)
N87	2900 ±25%	1180	< 0.50 (200 mT, 100 kHz, 100 °C)	B66283G0000X187 (ELP core) B66283P0000X187 (I core)
N97	3000 ±25%	1230	< 0.40 (200 mT, 100 kHz, 100 °C)	B66283G0000X197 (ELP core) B66283P0000X197 (I core)

**Calculation factors (for formulas, see “E cores: general information”)**

**EILP 18:**

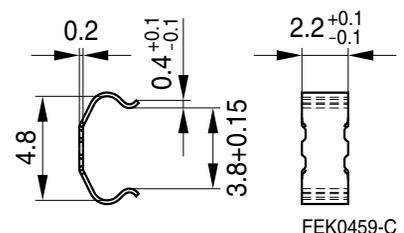
Material	Relationship between air gap – $A_L$ value		Calculation of saturation current			
	K1 (25 °C)	K2 (25 °C)	K3 (25 °C)	K4 (25 °C)	K3 (100 °C)	K4 (100 °C)
N87	77.4	-0.774	129	-0.796	107	-0.873

Validity range: K1, K2: 0.10 mm < s < 1.50 mm  
K3, K4: 50 nH <  $A_L$  < 500 nH

**Clamp**

Ordering code per piece, 2 pieces required

Ordering code: B66284F2204X000



**Core set EELP 18**
**Combination: ELP 18/4/10 with ELP 18/4/10**

- To IEC 62317-9
- Delivery mode: single units

**Magnetic characteristics (per set)**

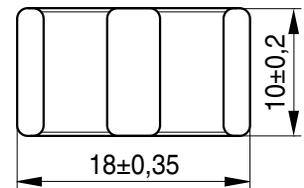
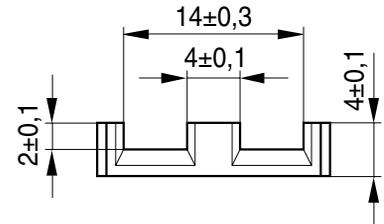
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$$l_e = 24.3 \text{ mm}$$

$$A_e = 39.3 \text{ mm}^2$$

$$A_{\min} = 38.9 \text{ mm}^2$$

$$V_e = 955 \text{ mm}^3$$

**Approx. weight 4.8 g/set**
**ELP 18/4/10**


FEK0400-7

**Ungapped**

Material	$A_L$ value nH	$\mu_e$	$P_V$ W/set	Ordering code (per piece)
N49	1900 ±25%	930	< 0.25 ( 50 mT, 500 kHz, 100 °C)	B66453G0000X149
N92	2050 ±25%	1010	< 0.66 (200 mT, 100 kHz, 100 °C)	B66453G0000X192
N87	2600 ±25%	1270	< 0.60 (200 mT, 100 kHz, 100 °C)	B66453G0000X187
N97	2650 ±25%	1300	< 0.50 (200 mT, 100 kHz, 100 °C)	B66453G0000X197

**Calculation factors (for formulas, see “E cores: general information”)**
**EELP 18:**

Material	Relationship between air gap – $A_L$ value		Calculation of saturation current			
	K1 (25 °C)	K2 (25 °C)	K3 (25 °C)	K4 (25 °C)	K3 (100 °C)	K4 (100 °C)
N87	71.1	-0.773	124	-0.796	104	-0.873

Validity range:      K1, K2: 0.10 mm < s < 1.50 mm  
                              K3, K4: 50 nH <  $A_L$  < 500 nH

**Core set EILP 18**
**Combination:**
**ELP 18/4/10 with I 18/2/10**

- To IEC 62317-9
- Delivery mode: single units

**Magnetic characteristics (per set)**

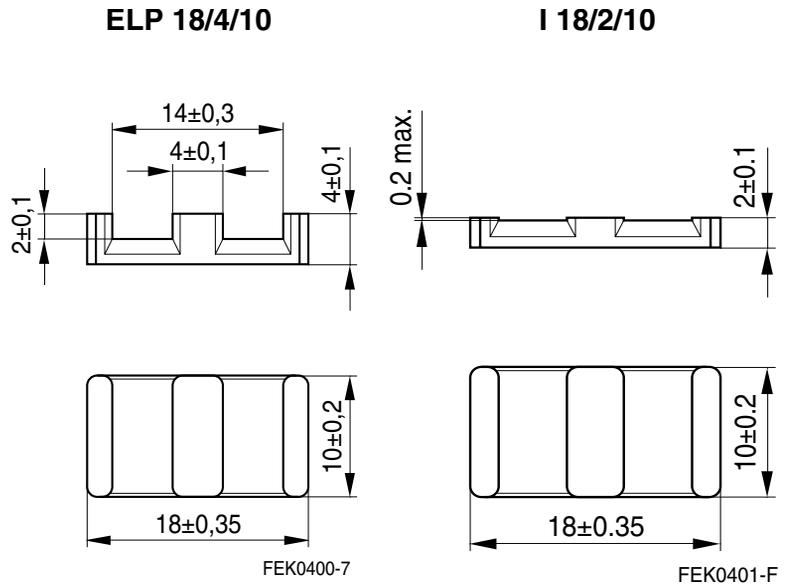
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**Approx. weight 4.1 g/set**

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N92	2300 ±25%	930	< 0.55 (200 mT, 100 kHz, 100 °C)	B66453G0000X192 (ELP core) B66453P0000X192 (I core)
N87	2900 ±25%	1180	< 0.50 (200 mT, 100 kHz, 100 °C)	B66453G0000X187 (ELP core) B66453P0000X187 (I core)
N97	3000 ±25%	1227	< 0.42 (200 mT, 100 kHz, 100 °C)	B66453G0000X197 (ELP core) B66453P0000X197 (I core)

**Calculation factors (for formulas, see “E cores: general information”)**
**EILP 18:**

Material	Relationship between air gap – $A_L$ value		Calculation of saturation current			
	K1 (25 °C)	K2 (25 °C)	K3 (25 °C)	K4 (25 °C)	K3 (100 °C)	K4 (100 °C)
N87	77.4	-0.774	129	-0.796	107	-0.873

Validity range: K1, K2: 0.10 mm < s < 1.50 mm  
K3, K4: 50 nH <  $A_L$  < 500 nH

### **Mechanical stress and mounting**

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of the special behavior under mechanical load.

As valid for any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially high cooling rates under ultrasonic cleaning and high static or cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter “General – Definitions, 8.1”.

### **Effects of core combination on $A_L$ value**

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower is the value for the initial permeability. Thus the embedding medium should have the greatest possible elasticity.

For detailed information see Data Book 2007, chapter “General – Definitions, 8.2”.

### **Heating up**

Ferrites can run hot during operation at higher flux densities and higher frequencies.

### **NiZn-materials**

The magnetic properties of NiZn-materials can change irreversible in high magnetic fields.

### **Processing notes**

- The start of the winding process should be soft. Else the flanges may be destroyed.
- To strong winding forces may blast the flanges or squeeze the tube that the cores can no more be mount.
- To long soldering time at high temperature (>300 °C) may effect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of pollution with Sn oxyd of the tin bath or burned insulation of the wire. For detailed information see Data Book 2007, chapter “Processing notes, 2.2”.
- The dimensions of the hole arrangement have fixed values and should be understood as a recommendation for drilling the printed circuit board. For dimensioning the pins, the group of holes can only be seen under certain conditions, as they fit into the given hole arrangement. To avoid problems when mounting the transformer, the manufacturing tolerances for positioning the customers’ drilling process must be considered by increasing the hole diameter.

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