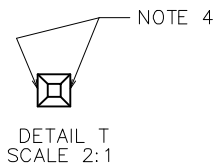
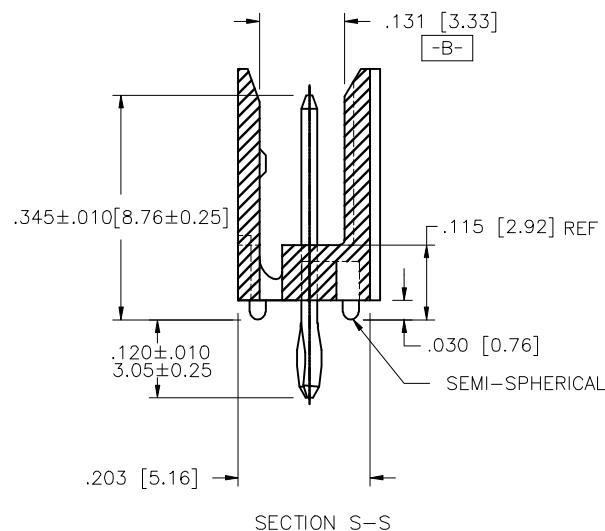
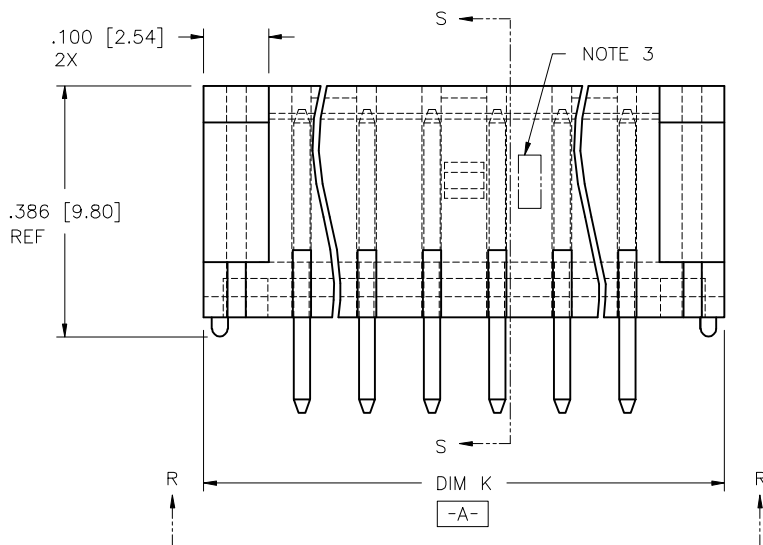
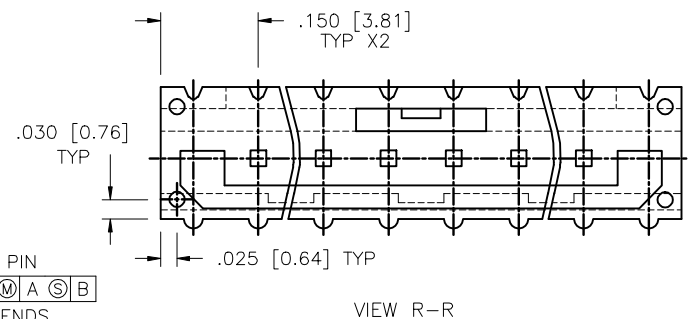
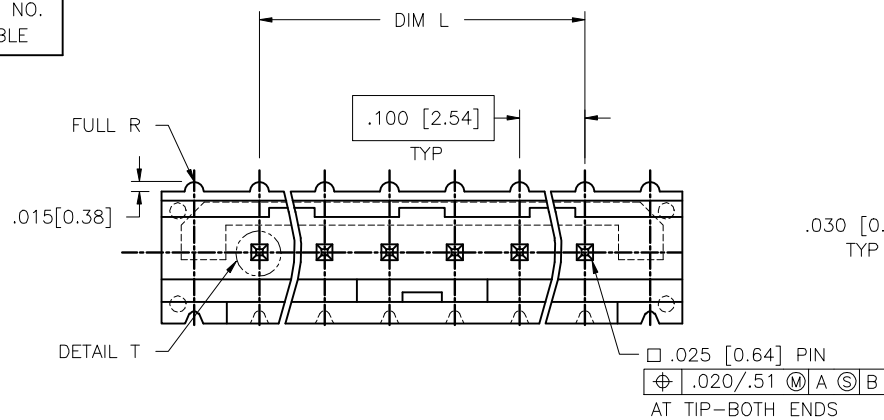
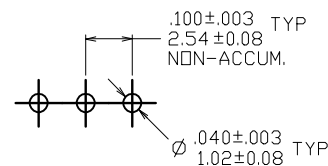


PRODUCT NO.
SEE TABLE



mat'l. code				surface ISO 1302	☒	tolerance ISO 406 ISO 1101	projection 	product family CLINCHER	
ltr	ecn no	dr	date	tolerances unless otherwise specified				INCH/MM scale 4:1	title CLINCHER™ LATCH HEADER VERTICAL SELF-RETAINING
C	V60842	EPK	6/3/96	angles	linear	.XX±.01/.X±0.3			
D	V71289	HTB	9/22/97			.XXX±.006/.XX±0.13			
E	M05-0109	MHT	7/15/05	0°±2'	.XXX±.0020/.XXX±0.05				
F	M06-0052	MHT	1/30/06	dr	T.BREWBAKER	5/23/95			
G	M06-0233	AGS	6/13/06	engr	T.HANNA	2/17/05			
H	M08-0304	MHT	10/16/08	chr	T.HANNA	2/17/05		dwg no 95735	sheet 1 of 2 size A3
J	M09-0079	MHT	5/22/09	appd	T.HANNA	2/17/05			
sheet index	revision sheet	J	J						
		1	2						

DASH NO	OVERPLATING	UNDERPLATING	
-1YY	30u"/.76u MIN Au OR GXT	50u"/1.27u MIN Ni	
-1YYLF			
-4YY	100u"/2.54u MIN PURE TIN		
-4YYLF			



- ①. MOLDING MATERIAL: HIGH TEMPERATURE PLASTIC
FLAME RETARDENT PER UL-94V-0. COLOR: NATURAL
- ②. PIN MATERIAL: 3/4 HD PHOS. BRONZE
- ③. LOGO TO BE LOCATED APPROX. AS SHOWN.
- ④. TWO NON-CRITICAL SIDES OF PIN TIP NOT PLATED,
BOTH ENDS.
- ⑤. RETENTION LEGS POS. 1 & 2 RETENTION FEATURE
ROTATED 90° FROM THAT SHOWN.
- ⑥. RETENTION LEGS POS. 1 & 3 RETENTION FEATURE
ROTATED 90° FROM THAT SHOWN.
- ⑦. RETENTION LEGS CENTER 4 POS. ONLY AS SHOWN.
- ⑧. FOR LEAD FREE OPTION ADD "LF" IN THE END OF
THE EXISTING PART NUMBERS.
- ⑨. IF "LF" P/N THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES
AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- ⑩. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK
TEMPERATURE FOR 20-30 SECONDS IN A CONVECTION,
INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION
NOTES/PROCEDURES IF THEY ARE AVAILABLE
- ⑪. PLATING OPTIONS:
MAYBE EITHER GOLD OR GXT PLATED AT MANUFACTURER CHOICE

form: A3	1	2	3	4	5	6
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