

 1. RECOMMENDED SPARE PARTS.

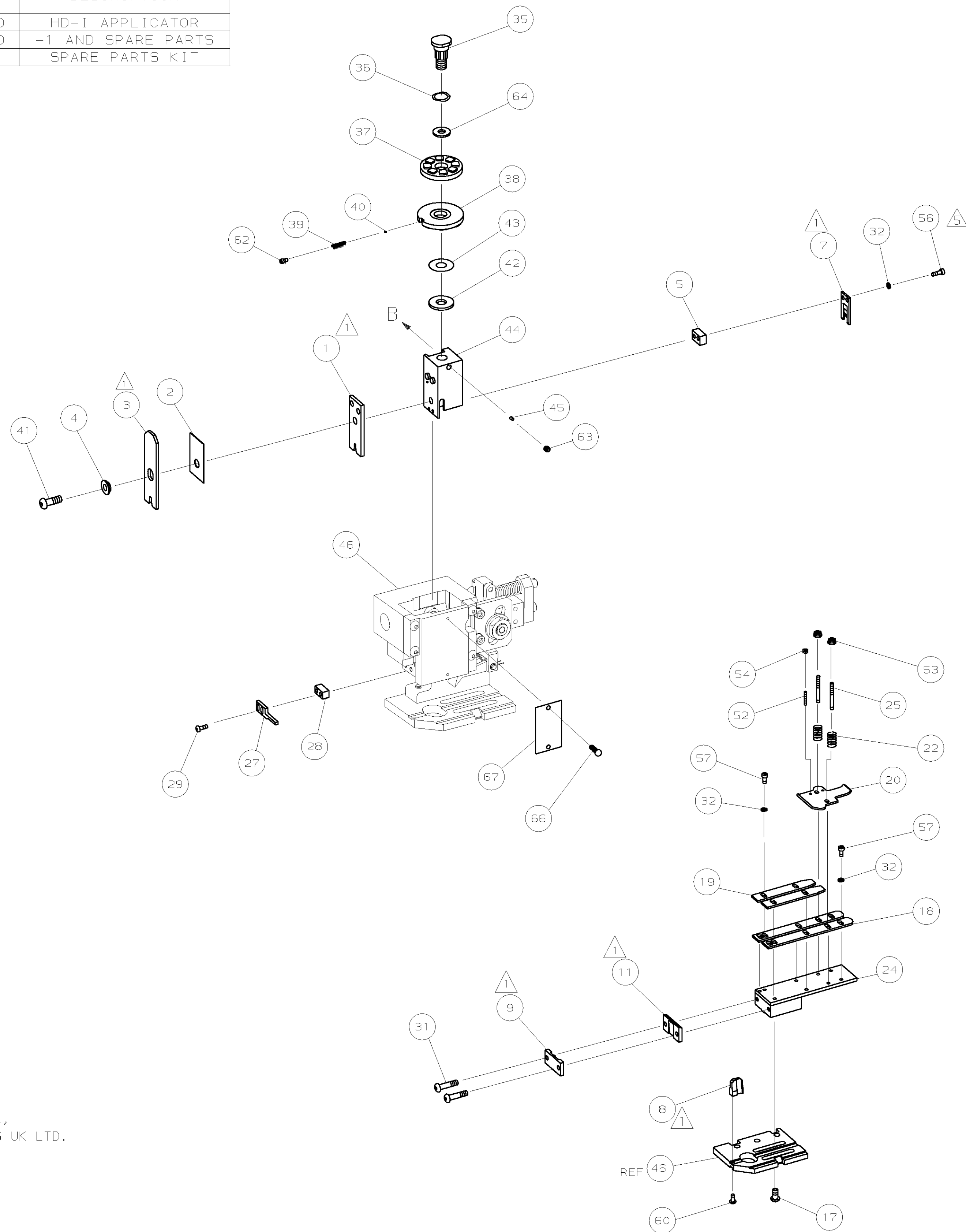
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.

 5. CUT TO LENGTH AT ASSY.

 6. SIZES QUOTED ARE THAT OF THE APPLICATOR, NOT THE TERMINAL, FOR ADDITIONAL WIRE SIZES PLEASE CONTACT TYCO ELECTRONICS UK LTD.



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-	1	1	3-690451-2	SPACER, STRIPPER		28
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-	1	1	690474-7	BLADE, SLUG		7
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-	1	1	4-240641-4	SPACER, SLUG BLADE		5
-	1	1	238009-1	SPACER, BLOCK CRIMPER		4
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-	1	1	455888-5	SPACER, CRIMPER		2
1	2	1	4-456403-8	CRIMPER, WIRE		1
-77	-71	-1	PART NO	DESCRIPTION		ITEM NO
			← REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION)			

		-77-71		-1		PART NO		DESCRIPTION				ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)													
PARTS LIST													
		QTY REQD PER ASSY		MATERIAL		HT TR		FIN					
		DIMENSIONS: mm (INCHES) DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ± 2 PLC DEC ± 3 PLC DEC ± ANGLES ± SURF TEXTURE:		MATL - DR 060CT03 M. CLIFFORD CHK - NAME		APP 060CT03 F. BACKHURST REL 20-11-03 M. CLIFFORD		 Tyco Electronics Harrisburg, PA 17105-3608		MACHINE REF HD-I APPL			
MC APP		NOV03 DATE		REMOVE BURRS, BREAK SHARP EDGES R. 38 MAX		SCALE -  DWG NO		1339711		SHEET 1 OF 1		REV A	
		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING								RESTRICTED TO -	

		A	SEE ECN 015A-0835-03
P	F	LTR	REVISION RECORD

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 060CT03		APP 060CT03		 Tyco Electronics Harrisburg, PA 17105-3608	
PLC DEC +- 2 PLC DEC +- 3 PLC DEC +- ANGLES +- SURF TEXTURE: ✓		M.C.LIFFORD		F. BACKHURST			
		CHK -		REL 20-11-03			
				M.C.LIFFORD			
REMOVE BURRS, BREAK SHARP EDGES, RO.38 MAX		NAME END FEED HD-I APPLICATOR				MACHINE HD-I REF	
SCALE -		D		DWG NO 1339711		SHEET 1 of 1 REV A	