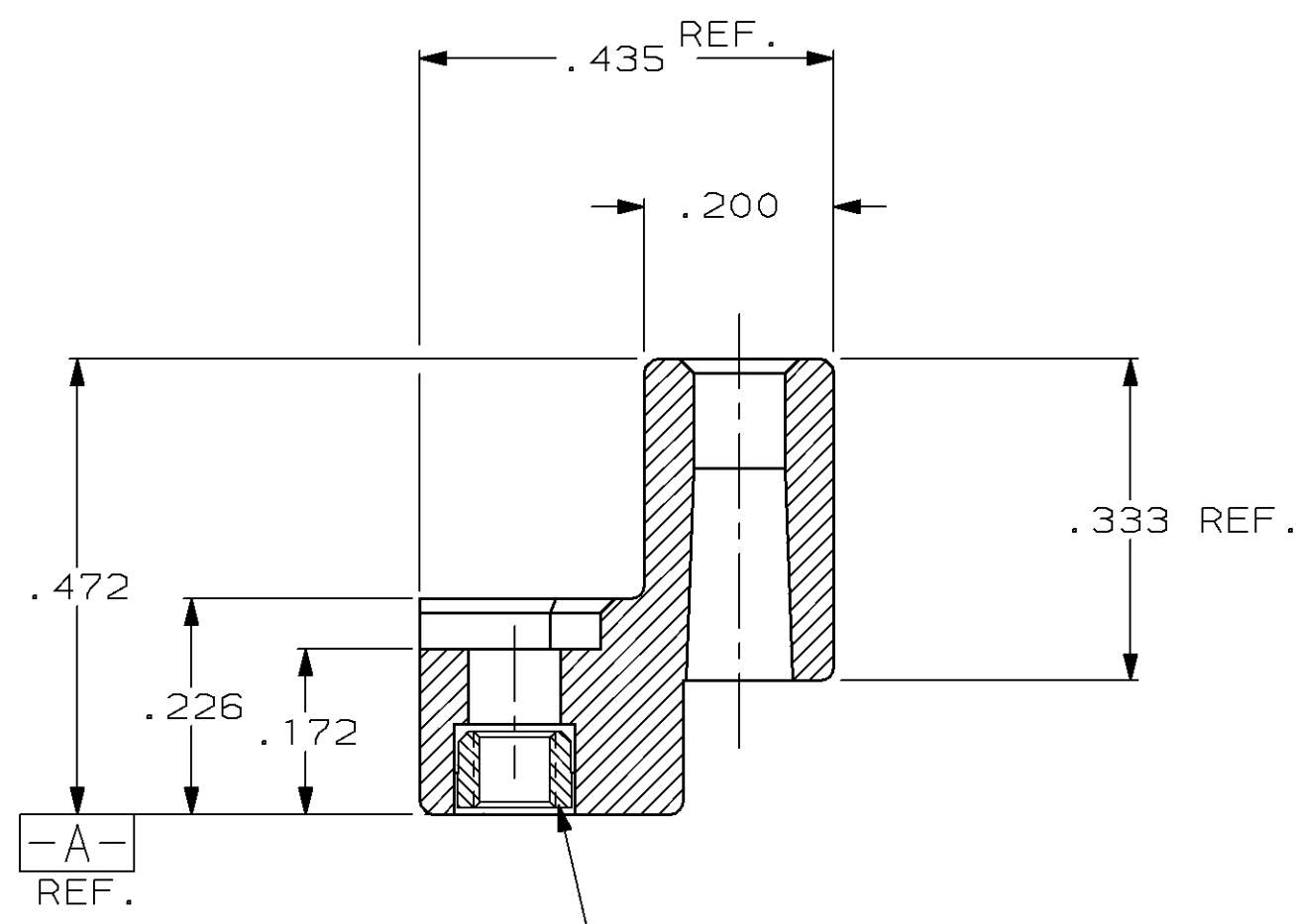
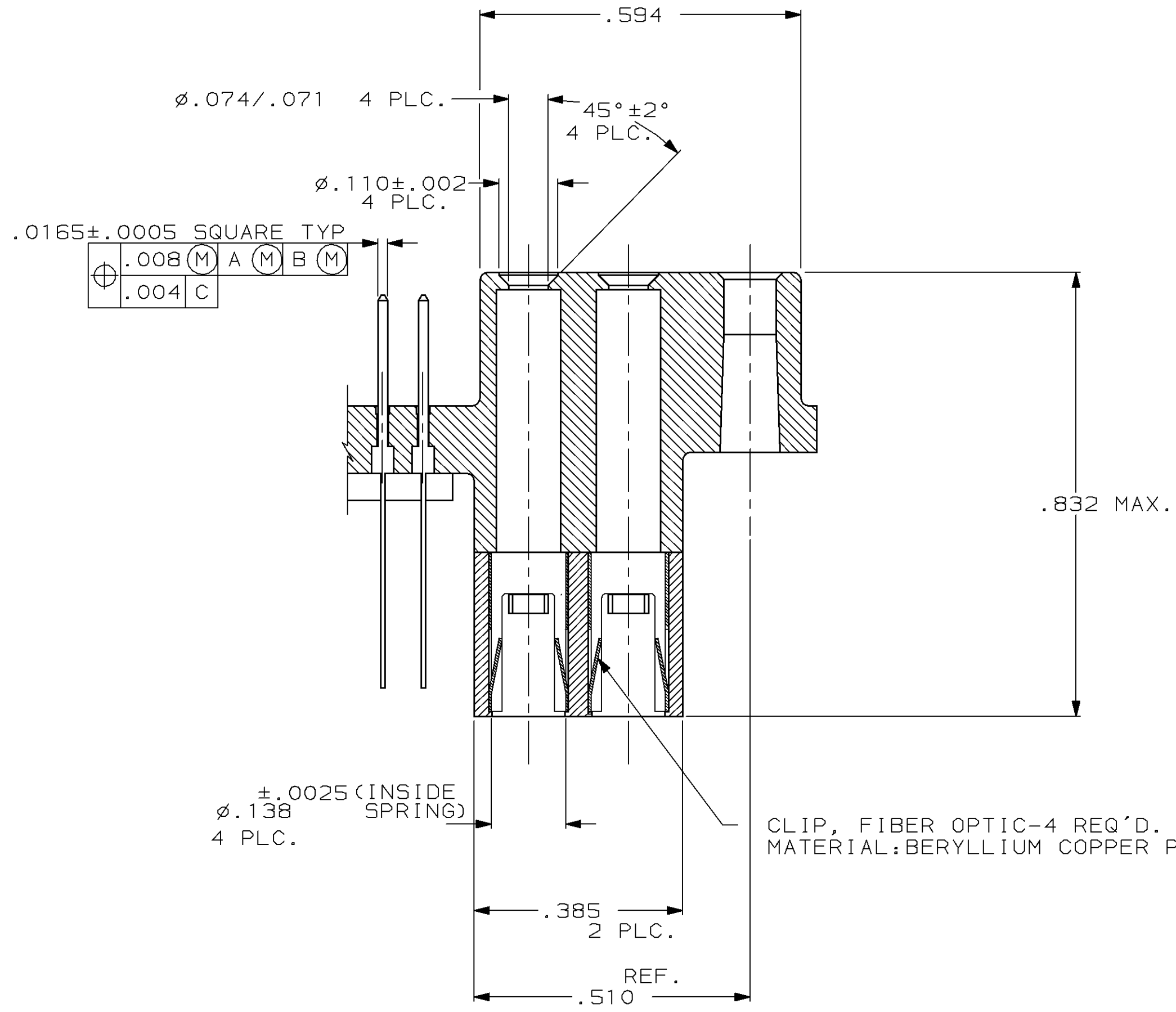




INSERT, KEYED
MTL.: STAINLESS STEEL PER ASTM-A-582.
FINISH: PASSIVATE PER QQ-P-35.
4 REQ'D. #2-56 UNC-2B.

SECTION X-X
SCALE 5:1
ROTATED CW 90°

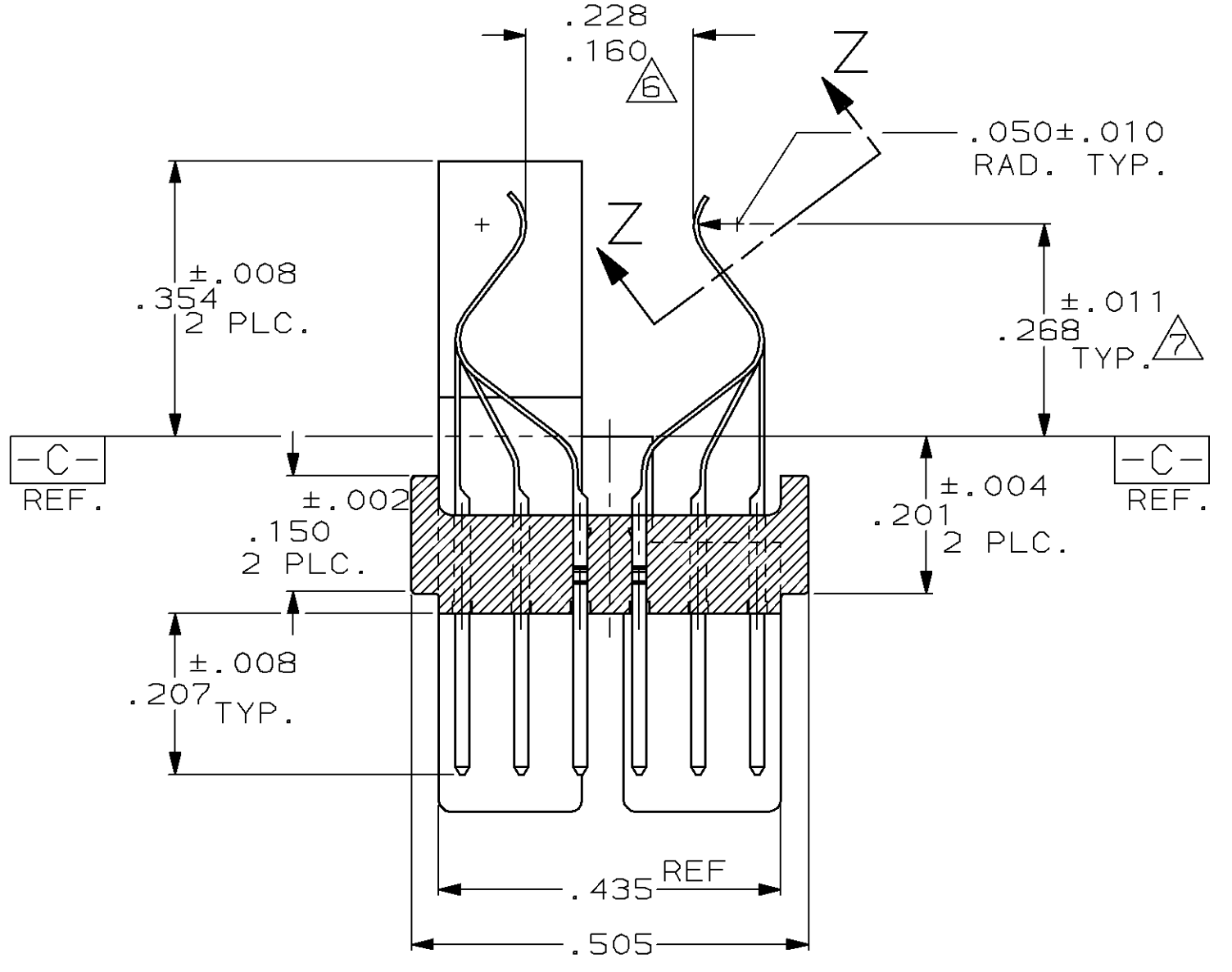
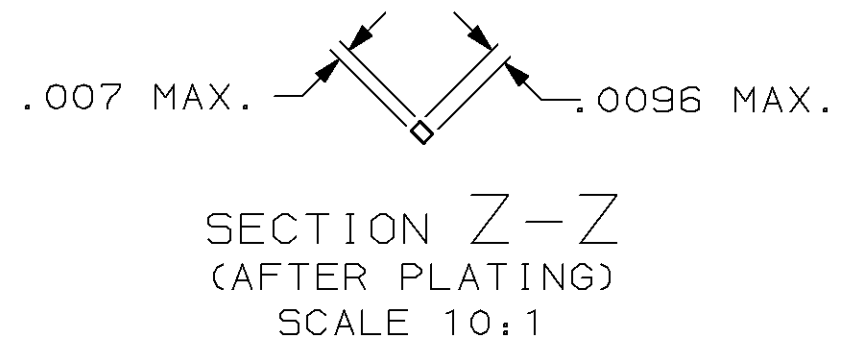


.0165 ± .0005 SQUARE TYP
+.008 (M) A (M) B (M)
-.004 C

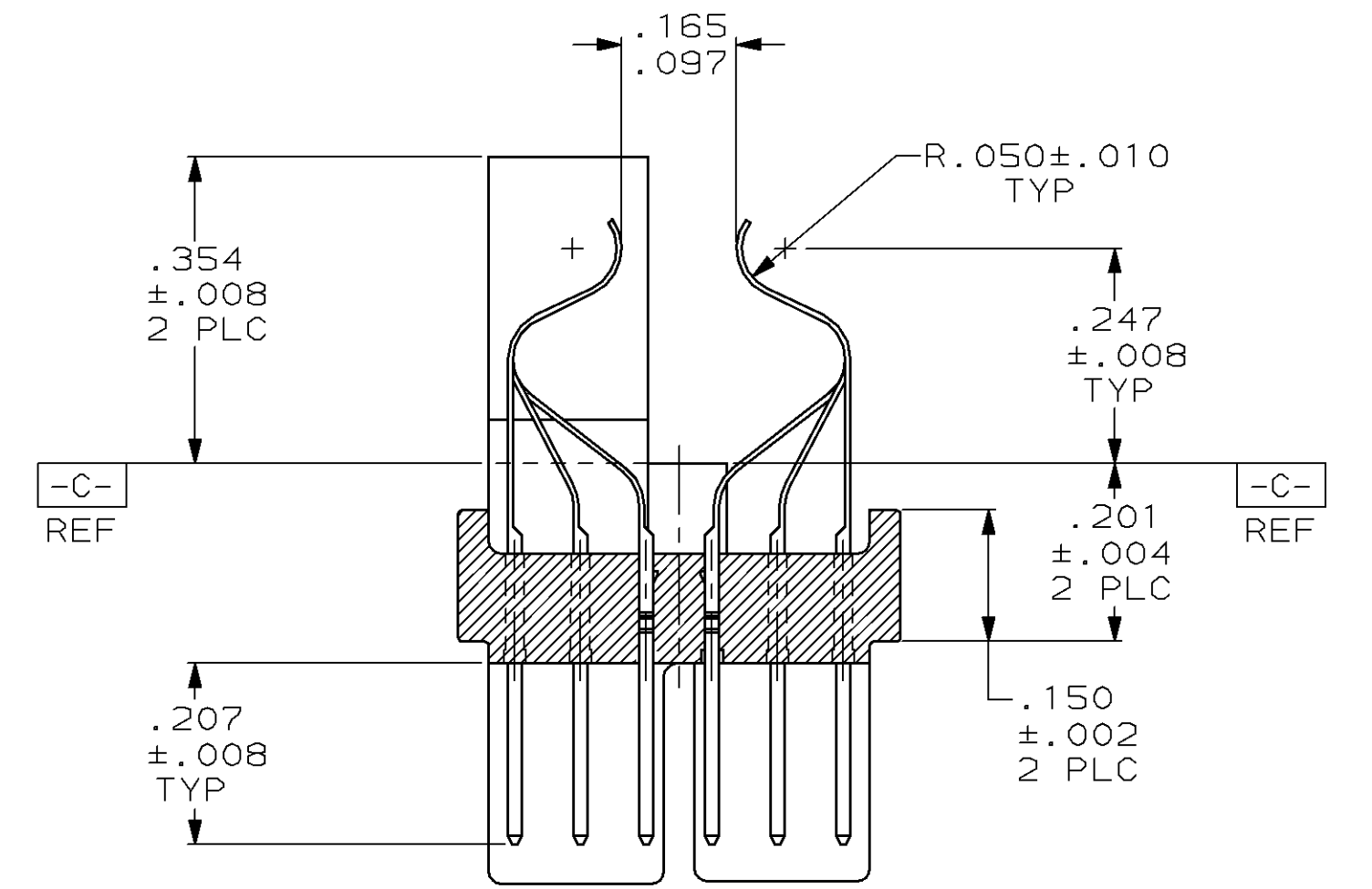
±.0025 (INSIDE SPRING)
Ø.138
4 PLC.

CLIP, FIBER OPTIC-4 REQ'D.
MATERIAL: BERYLLIUM COPPER PER QQ-C-533.

SECTION Y-Y
SCALE 5:1



SECTION W-W
SCALE 5:1
ROTATED CCW 90°
(445269-1 ONLY)



SECTION V-V
SCALE 5:1
ROTATED CCW 90°
(445269-2 ONLY)

				PART NO		
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± .005 ANGLES ± 1°		DR 8-1-88 D.E.STAHL		AMP AMP INCORPORATED Harrisburg, Pa. 17105		
		CHK 8-1-88 J.M.NORTON				
		APPD 8-1-88 J.M.NORTON				
MATERIAL SEE CALLOUTS		APPD 8-26-88 K.N.AYER		PLUG HOUSING ASSEMBLY, HDI-6ROW		
		PRODUCT SPEC -				
		APPLICATION SPEC -				
FINISH SEE CALLOUTS		WEIGHT -		SIZE	FSCM NO	DRAWING NO
				D	00779	445269
				SCALE	5:1	SHEET