

Series 14

Characteristics

The compact 22.5 mm Series 14 enables space-saving installations and is especially suited for:

- Flush design
- Raised design
- PCB (with adaptor)

The low level switching element is laid out for low current applications.

Functions

The Series 14 incorporates the following functions:

- Indicator
- Pushbutton
- Illuminated pushbutton
- Mushroom-head pushbutton
- Keylock switch
- Selector switch
- Buzzer

Market segments

The EAO Series 14 is especially suited for applications in the segments:

- Public transportation
- Machinery and Automation
- Construction machines and special-purpose vehicles
- Lifting and moving
- Panel building

Please refer to the EAO website to obtain detailed information regarding this series www.products.eao.com
Configure a product to your exact needs and request a quotation.



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Flush design

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Raised design

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14 Flush design

Indicator, IP 67



Product can differ from the current configuration.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm

Additional Information

- For front dimension Ø 35 mm
- For LED element fitting information see «Application guidelines»



Mounting cut-outs [mm]

Equipment consisting of (schematic overview)



Front bezel set page 38



Lens page 33



Marking plate page 36



Single-LED page 48



Actuator



Part of front bezel set



Fixing nut

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the page s shown.

Terminal	Part No.	Compo- nent layout	Wiring diagram	Weight
				
Indicator actuator				
Solder 2.8 x 0.5 mm	14-040.002		1	0.050 kg
Solder	14-040.005		1	0.050 kg
Universal 2.0 x 0.5 mm	14-041.006	1	1	0.050 kg

The component layouts you will find from page 55



Buzzer, IP 40

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]



Product can differ from the current configuration.

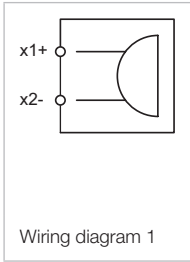


Mounting cut-outs [mm]

Additional Information

- Further information see «Technical data»
- The colour of anodized aluminium parts can vary due to technical production reasons
- For PCB application use adaptor Part-No. 31-942

Operating voltage	Front cap	Terminal	Part No.	Wiring diagram	Weight
 Buzzer, Front dimension Ø 35 mm					
24 VDC	Aluminium black anodized	Solder 2.8 x 0.5 mm	14-810.910	1	0.016 kg
	Aluminium natural anodiset	Solder 2.8 x 0.5 mm	14-810.918	1	0.016 kg

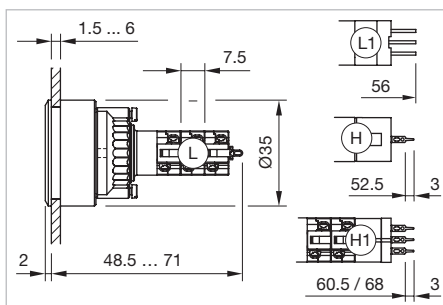


14 Flush design

Illuminated pushbutton, IP 67



Product can differ from the current configuration.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm,
H1 = Universal-Solder terminal

Additional Information

- For front dimension Ø 35 mm
- For LED element fitting information see «Application guidelines»



Mounting cut-outs [mm]

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
 Illuminated pushbutton actuator								
Low-level element	1 NC		B	Universal 2.0 x 0.5 mm	14-436.036	1	1	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-476.036	1	2	0.015 kg
	1 NC + 1 NO		B	Universal 2.0 x 0.5 mm	14-433.036	1	3	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-473.036	1	4	0.015 kg
	1 NO		B	Universal 2.0 x 0.5 mm	14-435.036	1	5	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-475.036	1	6	0.015 kg
	2 NC		B	Universal 2.0 x 0.5 mm	14-432.036	1	7	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-472.036	1	8	0.015 kg
	2 NO		B	Universal 2.0 x 0.5 mm	14-431.036	1	9	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-471.036	1	10	0.015 kg
Snap-action switching element	1 NC + 1 NO	1	B	Universal-Solder	14-743.0292	1	11	0.014 kg
			C	Universal-Solder	14-747.0292	1	12	0.014 kg
		2	B	Universal-Solder	14-744.0292	1	13	0.014 kg
			C	Universal-Solder	14-748.0292	1	14	0.014 kg
			B	Solder 2.8 x 0.5 mm	14-131.022		24	0.013 kg
			B	Solder	14-131.0252		15	0.013 kg
			C	Solder 2.8 x 0.5 mm	14-271.022		25	0.013 kg
			C	Solder	14-271.0252		16	0.013 kg
	2 NC + 2 NO	2	B	Universal-Solder	14-746.0292	1	17	0.016 kg
			B	Solder	14-132.0252		18	0.015 kg

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
Snap-action switching element	2 NC + 2 NO		C	Solder	14-272.0252		19	0.015 kg
	3 NC + 3 NO		B	Solder	14-133.0252		20	0.017 kg
			C	Solder	14-273.0252		21	0.017 kg
	4 NC + 4 NO		B	Solder	14-134.0252		22	0.019 kg
			C	Solder	14-274.0252		23	0.019 kg

Contacts: NC = Normally closed, NO = Normally open
Switching action: B = Momentary, C = Maintain
The component layouts you will find from page 55



14 Flush design



Mushroom-head pushbutton, IP 67

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]
 L = Solder terminal,
 L1 = Solder terminal 2.8 x 0.5 mm,
 H = Universal terminal 2.0 x 0.5 mm



Product can differ from the current configuration.



Mounting cut-outs [mm]

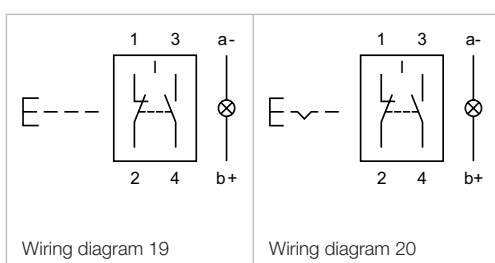
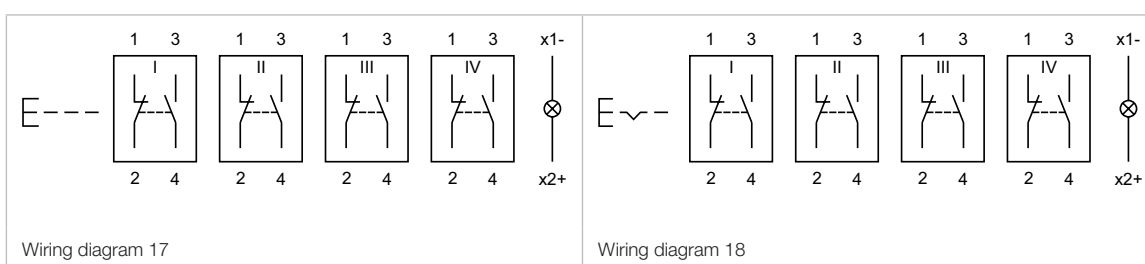
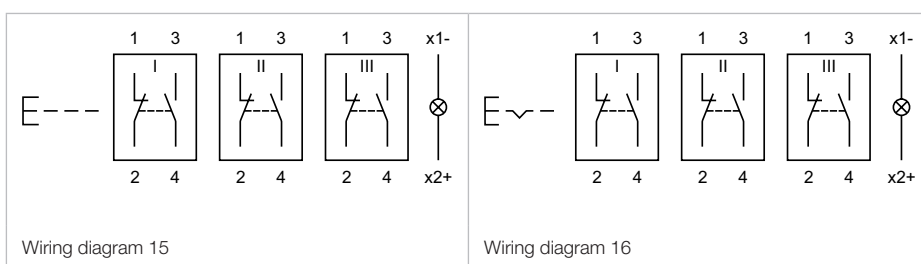
Additional Information

- For front dimension Ø 50 mm
- To obtain IP 67 use marking plate Part No. 704.609.9

Switching system	Contacts	Switching action	Terminal	Part No.	Compo- nent layout	Wiring dia- gram	Weight
 Low-level element	1 NC	B	Universal 2.0 x 0.5 mm	14-436.036	1	1	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-476.036	1	2	0.015 kg
	1 NC + 1 NO	B	Universal 2.0 x 0.5 mm	14-433.036	1	3	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-473.036	1	4	0.015 kg
	1 NO	B	Universal 2.0 x 0.5 mm	14-435.036	1	5	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-475.036	1	6	0.015 kg
	2 NC	B	Universal 2.0 x 0.5 mm	14-432.036	1	7	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-472.036	1	8	0.015 kg
	2 NO	B	Universal 2.0 x 0.5 mm	14-431.036	1	9	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-471.036	1	10	0.015 kg
Snap-action switching element	1 NC + 1 NO	B	Solder	14-131.0252		11	0.013 kg
		B	Solder 2.8 x 0.5 mm	14-131.022		19	0.013 kg
		C	Solder	14-271.0252		12	0.013 kg
		B	Solder 2.8 x 0.5 mm	14-271.022		20	0.013 kg
	2 NC + 2 NO	B	Solder	14-132.0252		13	0.013 kg
		C	Solder	14-272.0252		14	0.013 kg
	3 NC + 3 NO	B	Solder	14-133.0252		15	0.013 kg
		C	Solder	14-273.0252		16	0.013 kg
	4 NC + 4 NO	B	Solder	14-134.0252		17	0.013 kg
		C	Solder	14-274.0252		18	0.013 kg

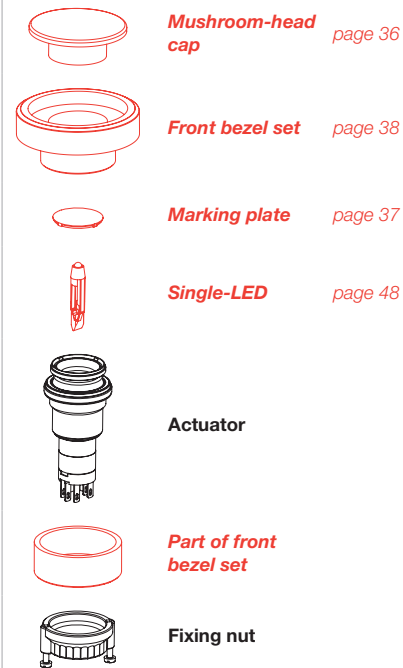
Contacts: NC = Normally closed, NO = Normally open
 Switching action: B = Momentary, C = Maintain
 The component layouts you will find from page 55

14 Flush design



Illuminated mushroom head pushbutton, IP 67

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]
 L = Solder terminal,
 L1 = Solder terminal 2.8 x 0.5 mm,
 H = Universal terminal 2.0 x 0.5 mm,
 H1 = Universal-Solder terminal



Product can differ from the current configuration.



Mounting cut-outs [mm]

Additional Information

- For front dimension Ø 50 mm
- For LED element fitting information see «Application guidelines»
- To obtain IP 67 use marking plate Part No. 704.609.9

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
 Low-level element	1 NC		B	Universal 2.0 x 0.5 mm	14-436.036	1	1	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-476.036	1	2	0.015 kg
	1 NC + 1 NO		B	Universal 2.0 x 0.5 mm	14-433.036	1	3	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-473.036	1	4	0.015 kg
	1 NO		B	Universal 2.0 x 0.5 mm	14-435.036	1	5	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-475.036	1	6	0.015 kg
	2 NC		B	Universal 2.0 x 0.5 mm	14-432.036	1	7	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-472.036	1	8	0.015 kg
	2 NO		B	Universal 2.0 x 0.5 mm	14-431.036	1	9	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-471.036	1	10	0.015 kg
Snap-action switching element	1 NC + 1 NO	1	B	Universal 2.0 x 0.5 mm	14-743.0292	1	11	0.014 kg
			C	Universal 2.0 x 0.5 mm	14-747.0292	1	12	0.014 kg
		2	B	Universal 2.0 x 0.5 mm	14-744.0292	1	13	0.014 kg
			C	Universal 2.0 x 0.5 mm	14-748.0292	1	14	0.014 kg
			B	Solder	14-131.0252		15	0.013 kg
			B	Solder 2.8 x 0.5 mm	14-131.022		24	0.013 kg
			C	Solder	14-271.0252		16	0.013 kg
			C	Solder 2.8 x 0.5 mm	14-271.022		25	0.013 kg
	2 NC + 2 NO	2	B	Universal 2.0 x 0.5 mm	14-746.0292	1	17	0.014 kg

14 Flush design

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
Snap-action switching element	2 NC + 2 NO		B	Solder	14-132.0252		18	0.013 kg
			C	Solder	14-272.0252		19	0.013 kg
	3 NC + 3 NO		B	Solder	14-133.0252		20	0.013 kg
			C	Solder	14-273.0252		21	0.013 kg
	4 NC + 4 NO		B	Solder	14-134.0252		22	0.013 kg
			C	Solder	14-274.0252		23	0.013 kg

Contacts: NC = Normally closed, NO = Normally open

Switching action: B = Momentary, C = Maintain

The component layouts you will find from page 55





Wiring diagram 22



Wiring diagram 23



Wiring diagram 24



Wiring diagram 25

14 Flush design

Keylock switch 2 positions, IP 65



Product can differ from the current configuration.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm

Additional Information

- For front dimension Ø 35 mm
- Front plastic black
- The standard lock: KABA 1001
- Two keys are supplied with each key lock switch
- Optional lock numbers on request



Mounting cut-outs [mm]



Switching positions (A = Rest, B = Momentary, C = Maintained)

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Switching system	Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Component layout	Wiring diagram	Weight
 Keylock switch actuator 2 positions									
Low-level element	2 NO	A - B	B = 42°	A	Universal 2.0 x 0.5 mm	14-437.036K	1	1	0.030 kg
		A - B	B = 42°	A	Universal 2.0 x 0.5 mm	14-438.036K	1	2	0.030 kg
	1 NC + 1 NO	A - C	C = 90°	A + C	Universal 2.0 x 0.5 mm	14-412.036K	1	3	0.030 kg
				A	Universal 2.0 x 0.5 mm	14-415.036K	1	3	0.030 kg
				C	Universal 2.0 x 0.5 mm	14-418.036K	1	3	0.030 kg
	2 NO	A - C	C = 90°	A + C	Universal 2.0 x 0.5 mm	14-411.036K	1	4	0.030 kg
				A	Universal 2.0 x 0.5 mm	14-414.036K	1	4	0.030 kg
				C	Universal 2.0 x 0.5 mm	14-417.036K	1	4	0.030 kg
Snap-action switching element	1 NC + 1 NO	A - B	B = 42°	A	Solder 2.8 x 0.5 mm	14-141.022K		5	0.029 kg
				A	Solder	14-141.025K2		5	0.029 kg
	2 NC + 2 NO	A - B	B = 42°	A	Solder	14-142.025K2		6	0.031 kg
				A	Solder	14-143.025K2		7	0.033 kg
	3 NC + 3 NO	A - B	B = 42°	A	Solder	14-144.025K2		8	0.035 kg
				A	Solder	14-145.025K2		9	0.037 kg
	4 NC + 4 NO	A - B	B = 42°	A	Solder	14-146.025K2		9	0.039 kg
				A	Solder	14-147.025K2		9	0.041 kg
				A	Solder	14-148.025K2		9	0.043 kg
Snap-action switching element	1 NC + 1 NO	A - C	C = 90°	A + C	Solder	14-135.025K2		9	0.029 kg
				A	Solder	14-235.025K2		9	0.029 kg
	2 NC + 2 NO	A - C	C = 90°	C	Solder	14-335.025K2		9	0.029 kg
				A + C	Solder 2.8 x 0.5 mm	14-135.022K		9	0.029 kg
				A	Solder 2.8 x 0.5 mm	14-235.022K		9	0.029 kg
	3 NC + 3 NO	A - C	C = 90°	A + C	Solder	14-136.025K2		9	0.031 kg
				A	Solder	14-236.025K2		9	0.031 kg
	4 NC + 4 NO	A - C	C = 90°	A + C	Solder	14-137.025K2		9	0.033 kg
				A	Solder	14-237.025K2		9	0.033 kg

Switching system	Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Component layout	Wiring diagram	Weight
Snap-action switching element	1 NC + 1 NO	A - C	C = 90°	C	Solder 2.8 x 0.5 mm	14-335.022K		9	0.029 kg
	2 NC + 2 NO	A - C	C = 90°	A + C	Solder	14-136.025K2		10	0.031 kg
				A	Solder	14-236.025K2		10	0.031 kg
				C	Solder	14-336.025K2		10	0.031 kg
	3 NC + 3 NO	A - C	C = 90°	A + C	Solder	14-137.025K2		11	0.033 kg
				A	Solder	14-237.025K2		11	0.033 kg
				C	Solder	14-337.025K2		11	0.033 kg
	4 NC + 4 NO	A - C	C = 90°	A + C	Solder	14-138.025K2		12	0.035 kg
				A	Solder	14-238.025K2		12	0.035 kg
				C	Solder	14-338.025K2		12	0.035 kg

Contacts: NC = Normally closed, NO = Normally open

Switching action: B = Momentary, C = Maintain

The component layouts you will find from page 15



14 Flush design

Selector switch 2 positions, IP 67



Product can differ from the current configuration.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm

Additional Information

- For front dimension Ø 35 mm
- Non-illuminative

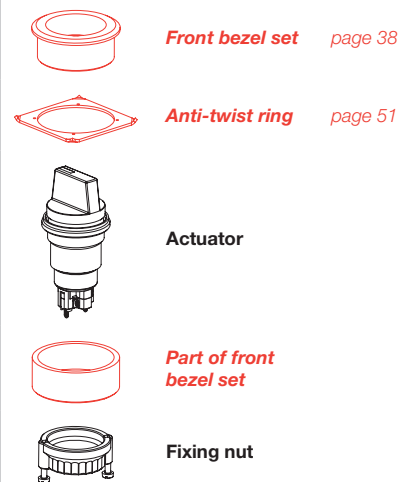


Mounting cut-outs [mm]



Switching positions (A = Rest, B = Momentary, C = Maintained)

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Lever	Switching system	Contacts	Switching action	Switching angle	Terminal	Part No.	Component layout	Wiring diagram	Weight
	Low-level element	1 NC + 1 NO	A - B	B = 42°	Universal 2.0 x 0.5 mm	14-517.0360	1	1	0.025 kg
			A - C	C = 90°	Universal 2.0 x 0.5 mm	14-522.0360	1	2	0.025 kg
		2 NC	A - C	C = 90°	Universal 2.0 x 0.5 mm	14-521.0360	1	3	0.025 kg
			A - B	B = 42°	Universal 2.0 x 0.5 mm	14-515.0360	1	4	0.025 kg
		2 NO	A - C	C = 90°	Universal 2.0 x 0.5 mm	14-520.0360	1	5	0.025 kg
			A - B	B = 42°	Solder 2.8 x 0.5 mm	14-501.0220		6	0.024 kg
	Snap-action switching element	1 NC + 1 NO	A - B	B = 42°	Solder	14-501.02502		6	0.024 kg
			A - C	C = 90°	Solder 2.8 x 0.5 mm	14-506.0220		7	0.024 kg
			A - C	C = 90°	Solder	14-506.02502		7	0.024 kg
			A - C	C = 90°	Solder	14-506.02502		7	0.024 kg
		2 NC + 2 NO	A - B	B = 42°	Solder	14-502.02502		8	0.026 kg
			A - C	C = 90°	Solder	14-507.02502		9	0.026 kg
		3 NC + 3 NO	A - B	B = 42°	Solder	14-503.02502		10	0.028 kg
			A - C	C = 90°	Solder	14-508.02502		11	0.028 kg
		4 NC + 4 NO	A - B	B = 42°	Solder	14-509.02502		12	0.030 kg
			A - C	C = 90°	Solder	14-509.02502		12	0.030 kg

Contacts: NC = Normally closed, NO = Normally open
Switching action: B = Momentary, C = Maintain
The component layouts you will find from page 55



14 Raised design

Indicator full face illumination, IP 67



Product can differ from the current configuration.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm,
H1 = Universal-Solder terminal

- Additional Information**
- For front dimension Ø 29 mm
 - For LED element fitting information see «Application guidelines»



Mounting cut-outs [mm]
Other mounting cut-outs see «Drawings»

Equipment consisting of (schematic overview)

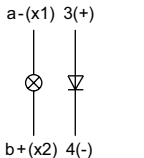
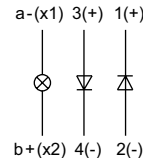
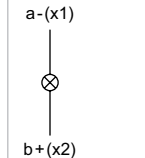
	Lens cap	page 35
	Marking cap	page 37
	Single-LED	page 48
	Actuator	
	Fixing nut	

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

				Compo- nent layout	Wiring diagram	
Diode 1N4007		Terminal	Part No.			Weight
Indicator actuator full-face illumination						
1	Universal 2.0 x 0.5 mm	14-741.006	1	1	0.011 kg	
2	Universal 2.0 x 0.5 mm	14-742.006	1	2	0.011 kg	
	Solder 2.8 x 0.5 mm	14-030.002		3	0.010 kg	
	Solder	14-030.005		3	0.010 kg	
	Universal 2.0 x 0.5 mm	14-031.006	1	3	0.011 kg	

The component layouts you will find from page 55

 Wiring diagram 1	 Wiring diagram 2	 Wiring diagram 3
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Indicator front illumination, IP 67

Equipment consisting of (schematic overview)

**Front ring**
page 39

**Lens**
page 33

**Marking plate**
page 36

**Single-LED**
page 48

**Actuator**

**Fixing nut**

Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm



Product can differ from the current configuration.



Mounting cut-outs [mm]
Other mounting cut-outs see «Drawings»

Additional Information

- For front dimension Ø 29 mm
- For LED element fitting information see «Application guidelines»

Terminal		Part No.	Component layout	Wiring diagram	Weight
 Indicator actuator front illumination					
Solder 2.8 x 0.5 mm		14-040.002		1	0.050 kg
Solder		14-040.005		1	0.050 kg
Universal 2.0 x 0.5 mm		14-041.006	1	1	0.050 kg

The component layouts you will find from page 55



14 Raised design

Buzzer, IP 65



Product can differ from the current configuration.



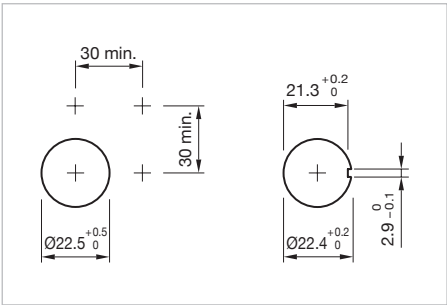
Dimensions [mm]



Each Part Number listed below includes all the black components shown in the 3D-drawing.

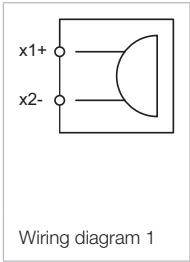
Additional Information

- Further information see «Technical data»
- For PCB application use adaptor Part-No. 31-942



Mounting cut-outs [mm]
Other mounting cut-outs see «Drawings»

Operating voltage	Front cap	Terminal	Part No.	Wiring diagram	Weight
					
24 VDC	Plastic black	Solder 2.8 x 0.5 mm	14-810.002	1	0.016 kg
	Brass nickel-plated	Solder 2.8 x 0.5 mm	14-810.902	1	0.016 kg



Illuminated pushbutton, IP 67

Equipment consisting of (schematic overview)

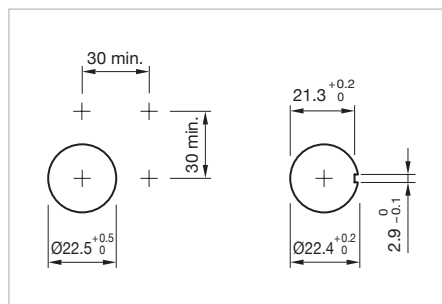


Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm,
H1 = Universal-Solder terminal



Mounting cut-outs [mm]
Other mounting cut-outs see «Drawings»



Product can differ from the current configuration.

Additional Information

- For front dimension Ø 29 mm
- For LED element fitting information see «Application guidelines»

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
 Illuminated pushbutton actuator								
Low-level element	1 NC		B	Universal 2.0 x 0.5 mm	14-436.036	1	1	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-476.036	1	2	0.015 kg
	1 NC + 1 NO		B	Universal 2.0 x 0.5 mm	14-433.036	1	3	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-473.036	1	4	0.015 kg
	1 NO		B	Universal 2.0 x 0.5 mm	14-435.036	1	5	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-475.036	1	6	0.015 kg
	2 NC		B	Universal 2.0 x 0.5 mm	14-432.036	1	7	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-472.036	1	8	0.015 kg
	2 NO		B	Universal 2.0 x 0.5 mm	14-431.036	1	9	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-471.036	1	10	0.015 kg
Snap-action switching element	1 NC + 1 NO	1	B	Universal-Solder	14-743.0292	1	11	0.014 kg
			C	Universal-Solder	14-747.0292	1	12	0.014 kg
		2	B	Universal-Solder	14-744.0292	1	13	0.014 kg
			C	Universal-Solder	14-748.0292	1	14	0.014 kg
			B	Solder 2.8 x 0.5 mm	14-131.022		24	0.013 kg
			B	Solder	14-131.0252		15	0.013 kg
			C	Solder 2.8 x 0.5 mm	14-271.022		25	0.013 kg
			C	Solder	14-271.0252		16	0.013 kg
	2 NC + 2 NO	2	B	Universal-Solder	14-746.0292	1	17	0.016 kg
			B	Solder	14-132.0252		18	0.015 kg

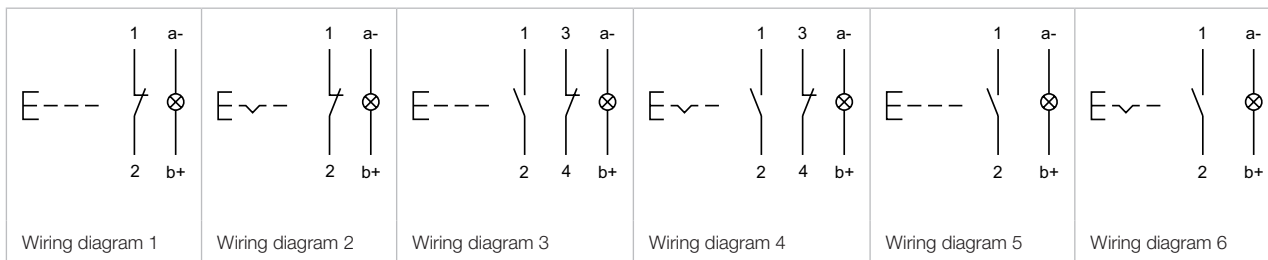
14 Raised design

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
Snap-action switching element	2 NC + 2 NO		C	Solder	14-272.0252		19	0.015 kg
	3 NC + 3 NO		B	Solder	14-133.0252		20	0.017 kg
			C	Solder	14-273.0252		21	0.017 kg
	4 NC + 4 NO		B	Solder	14-134.0252		22	0.019 kg
			C	Solder	14-274.0252		23	0.019 kg

Contacts: NC = Normally closed, NO = Normally open

Switching action: B = Momentary, C = Maintain

The component layouts you will find from page 55





Wiring diagram 22



Wiring diagram 23



Wiring diagram 24



Wiring diagram 25

14 Raised design

Mushroom-head pushbutton, IP 67



Product can differ from the current configuration.



Dimensions [mm]
L = Solder terminal,
L1 = Solder terminal 2.8 x 0.5 mm,
H = Universal terminal 2.0 x 0.5 mm

Additional Information

- For front dimension Ø 40 mm



Mounting cut-outs [mm]

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Switching system	Contacts	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
 Mushroom-head pushbutton actuator							
Low-level element	1 NC	B	Universal 2.0 x 0.5 mm	14-436.036	1	1	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-476.036	1	2	0.015 kg
	1 NC + 1 NO	B	Universal 2.0 x 0.5 mm	14-433.036	1	3	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-473.036	1	4	0.015 kg
	1 NO	B	Universal 2.0 x 0.5 mm	14-435.036	1	5	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-475.036	1	6	0.015 kg
	2 NC	B	Universal 2.0 x 0.5 mm	14-432.036	1	7	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-472.036	1	8	0.015 kg
	2 NO	B	Universal 2.0 x 0.5 mm	14-431.036	1	9	0.015 kg
		C	Universal 2.0 x 0.5 mm	14-471.036	1	10	0.015 kg
Snap-action switching element	1 NC + 1 NO	B	Solder 2.8 x 0.5 mm	14-131.022		19	0.013 kg
		B	Solder	14-131.0252		11	0.013 kg
		C	Solder 2.8 x 0.5 mm	14-271.022		20	0.013 kg
		C	Solder	14-271.0252		12	0.013 kg
	2 NC + 2 NO	B	Solder	14-132.0252		13	0.015 kg
		C	Solder	14-272.0252		14	0.015 kg
	3 NC + 3 NO	B	Solder	14-133.0252		15	0.017 kg
		C	Solder	14-273.0252		16	0.017 kg
	4 NC + 4 NO	B	Solder	14-134.0252		17	0.019 kg
		C	Solder	14-274.0252		18	0.019 kg

Contacts: NC = Normally closed, NO = Normally open
Switching action: B = Momentary, C = Maintain
The component layouts you will find from page 55



14 Raised design

Illuminated mushroom head pushbutton, IP 67



Product can differ from the current configuration.



Dimensions [mm]
 L = Solder terminal,
 L1 = Solder terminal 2.8 x 0.5 mm,
 H = Universal terminal 2.0 x 0.5 mm,
 H1 = Universal-Solder terminal

Additional Information

- For front dimension Ø 29 mm
- For LED element fitting information see «Application guidelines»



Mounting cut-outs [mm]

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.

To obtain a complete unit, please select the red components from the pages shown.

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
 Mushroom-head pushbutton actuator illuminated								
Low-level element	1 NC		B	Universal 2.0 x 0.5 mm	14-436.036	1	1	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-476.036	1	2	0.015 kg
	1 NC + 1 NO		B	Universal 2.0 x 0.5 mm	14-433.036	1	3	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-473.036	1	4	0.015 kg
	1 NO		B	Universal 2.0 x 0.5 mm	14-435.036	1	5	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-475.036	1	6	0.015 kg
	2 NC		B	Universal 2.0 x 0.5 mm	14-432.036	1	7	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-472.036	1	8	0.015 kg
	2 NO		B	Universal 2.0 x 0.5 mm	14-431.036	1	9	0.015 kg
			C	Universal 2.0 x 0.5 mm	14-471.036	1	10	0.015 kg
Snap-action switching element	1 NC + 1 NO	1	B	Universal-Solder	14-743.0292	1	11	0.014 kg
			C	Universal-Solder	14-747.0292	1	12	0.014 kg
		2	B	Universal-Solder	14-744.0292	1	13	0.014 kg
			C	Universal-Solder	14-748.0292	1	14	0.014 kg
			B	Solder 2.8 x 0.5 mm	14-131.022		24	0.013 kg
			B	Solder	14-131.0252		15	0.013 kg
	2 NC + 2 NO	2	C	Solder 2.8 x 0.5 mm	14-271.022		25	0.013 kg
			C	Solder	14-271.0252		16	0.013 kg
			B	Universal-Solder	14-746.0292	1	17	0.016 kg
			B	Solder	14-132.0252		18	0.015 kg
			C	Solder	14-272.0252		19	0.015 kg

Switching system	Contacts	Diode 1N4007	Switching action	Terminal	Part No.	Component layout	Wiring diagram	Weight
Snap-action switching element	3 NC + 3 NO		B	Solder	14-133.0252		20	0.017 kg
			C	Solder	14-273.0252		21	0.017 kg
	4 NC + 4 NO		B	Solder	14-134.0252		22	0.019 kg
			C	Solder	14-274.0252		23	0.019 kg

Contacts: NC = Normally closed, NO = Normally open
Switching action: B = Momentary, C = Maintain
The component layouts you will find from page 55



14 Raised design



Keylock switch 2 positions, IP 65

Equipment consisting of (schematic overview)



Each Part Number listed below includes all the black components shown in the 3D-drawing.



Dimensions [mm]
 L = Solder terminal,
 L1 = Solder terminal 2.8 x 0.5 mm,
 H = Universal terminal 2.0 x 0.5 mm



Product can differ from the current configuration.



Mounting cut-outs [mm]
 Other mounting cut-outs see «Drawings»

Additional Information

- Front plastic black
- Frontring aluminium natural anodized
- The standard lock: KABA 1001
- Two keys are supplied with each key lock switch
- Optional lock numbers on request
- The colour of anodized aluminium parts can vary due to technical production reasons



Switching positions (A = Rest, B = Momentary, C = Maintained)

Switching system	Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Compo- nent layout	Wiring diagram	Weight
 Keylock switch actuator 2 positions, Front dimension Ø 29 mm									
Low-level element	2 NO	A - B	B = 42°	A	Universal 2.0 x 0.5 mm	14-437.036K	1	1	0.030 kg
	1 NC + 1 NO	A - B	B = 42°	A	Universal 2.0 x 0.5 mm	14-438.036K	1	2	0.030 kg
		A - C	C = 90°	A + C	Universal 2.0 x 0.5 mm	14-412.036K	1	3	0.030 kg
				A	Universal 2.0 x 0.5 mm	14-415.036K	1	3	0.030 kg
				C	Universal 2.0 x 0.5 mm	14-418.036K	1	3	0.030 kg
	2 NO	A - C	C = 90°	A + C	Universal 2.0 x 0.5 mm	14-411.036K	1	4	0.030 kg
				A	Universal 2.0 x 0.5 mm	14-414.036K	1	4	0.030 kg
				C	Universal 2.0 x 0.5 mm	14-417.036K	1	4	0.030 kg
	Snap-action switching element	1 NC + 1 NO	A - B	B = 42°	A	Solder 2.8 x 0.5 mm	14-141.022K	5	0.029 kg
					A	Solder	14-141.025K2	5	0.029 kg
		2 NC + 2 NO	A - B	B = 42°	A	Solder	14-142.025K2	6	0.031 kg
		3 NC + 3 NO	A - B	B = 42°	A	Solder	14-143.025K2	7	0.033 kg
		4 NC + 4 NO	A - B	B = 42°	A	Solder	14-144.025K2	8	0.035 kg
		1 NC + 1 NO	A - C	C = 90°	A + C	Solder	14-135.025K2	9	0.029 kg
					A	Solder	14-235.025K2	9	0.029 kg
					C	Solder	14-335.025K2	9	0.029 kg

14 Raised design

Switching system	Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Component layout	Wiring diagram	Weight
Snap-action switching element	1 NC + 1 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	14-135.022K		9	0.029 kg
				A	Solder 2.8 x 0.5 mm	14-235.022K		9	0.029 kg
				C	Solder 2.8 x 0.5 mm	14-335.022K		9	0.029 kg
	2 NC + 2 NO	A - C	C = 90°	A + C	Solder	14-136.025K2		10	0.031 kg
				A	Solder	14-236.025K2		10	0.031 kg
				C	Solder	14-336.025K2		10	0.031 kg
	3 NC + 3 NO	A - C	C = 90°	A + C	Solder	14-137.025K2		11	0.033 kg
				A	Solder	14-237.025K2		11	0.033 kg
				C	Solder	14-337.025K2		11	0.033 kg
	4 NC + 4 NO	A - C	C = 90°	A + C	Solder	14-138.025K2		12	0.035 kg
				A	Solder	14-238.025K2		12	0.035 kg
				C	Solder	14-338.025K2		12	0.035 kg

Contacts: NC = Normally closed, NO = Normally open

Switching action: B = Momentary, C = Maintain

The component layouts you will find from page 55



Selector switch 2 positions, IP 67

Equipment consisting of (schematic overview)



Dimensions [mm]
 L = Solder terminal,
 L1 = Solder terminal 2.8 x 0.5 mm,
 H = Universal terminal 2.0 x 0.5 mm



Product can differ from the current configuration.

Each Part Number listed below includes all the black components shown in the 3D-drawing.



Mounting cut-outs [mm]
 Other mounting cut-outs see «Drawings»

Additional Information

- Non-illuminative
- Frontring aluminium natural anodized
- The colour of anodized aluminium parts can vary due to technical production reasons



Switching positions (A = Rest, B = Momentary, C = Maintained)

Lever	Switching system	Contacts	Switching action	Switching angle	Terminal	Part No.	Component layout	Wiring diagram	Weight
	Low-level element	1 NC + 1 NO	A - B	B = 42°	Universal 2.0 x 0.5 mm	14-517.0360	1	1	0.025 kg
			A - C	C = 90°	Universal 2.0 x 0.5 mm	14-522.0360	1	2	0.025 kg
		2 NC	A - C	C = 90°	Universal 2.0 x 0.5 mm	14-521.0360	1	3	0.025 kg
			A - B	B = 42°	Universal 2.0 x 0.5 mm	14-515.0360	1	4	0.025 kg
		2 NO	A - C	C = 90°	Universal 2.0 x 0.5 mm	14-520.0360	1	5	0.025 kg
			A - B	B = 42°	Solder 2.8 x 0.5 mm	14-501.0220		6	0.024 kg
		Snap-action switching element	A - B	B = 42°	Solder	14-501.02502		6	0.024 kg
			A - C	C = 90°	Solder 2.8 x 0.5 mm	14-506.0220		7	0.024 kg
			A - C	C = 90°	Solder	14-506.02502		7	0.024 kg
			A - C	C = 90°	Solder	14-506.02502		7	0.024 kg
	Snap-action switching element	1 NC + 1 NO	A - B	B = 42°	Solder 2.8 x 0.5 mm	14-501.0220		6	0.024 kg
			A - B	B = 42°	Solder	14-501.02502		6	0.024 kg
		2 NC + 2 NO	A - C	C = 90°	Solder 2.8 x 0.5 mm	14-506.0220		7	0.024 kg
			A - C	C = 90°	Solder	14-506.02502		7	0.024 kg
		2 NC + 2 NO	A - B	B = 42°	Solder	14-502.02502		8	0.026 kg
			A - C	C = 90°	Solder	14-507.02502		9	0.026 kg
		3 NC + 3 NO	A - B	B = 42°	Solder	14-503.02502		10	0.028 kg
			A - C	C = 90°	Solder	14-508.02502		11	0.028 kg
		4 NC + 4 NO	A - B	B = 42°	Solder	14-503.02502		10	0.028 kg
			A - C	C = 90°	Solder	14-508.02502		11	0.028 kg
		4 NC + 4 NO	A - B	B = 42°	Solder	14-509.02502		12	0.030 kg
			A - C	C = 90°	Solder	14-509.02502		12	0.030 kg

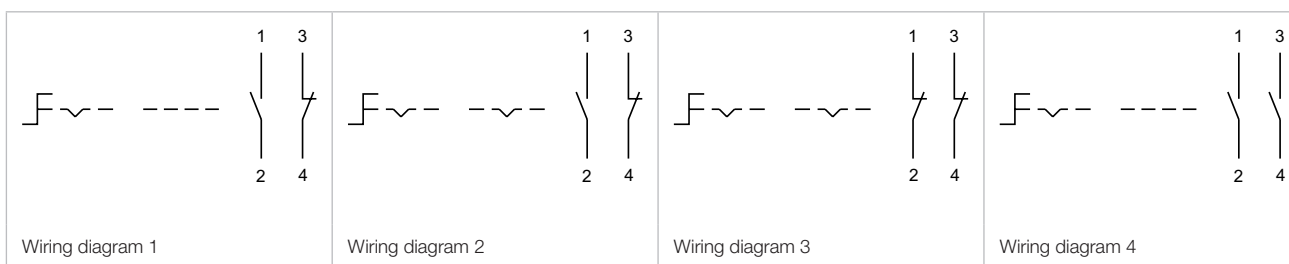
14 Raised design

Lever	Switching system	Contacts	Switching action	Switching angle	Terminal	Part No.	Component layout	Wiring diagram	Weight
	Selector switch actuator 2 positions, Front dimension Ø 29 mm								
	Low-level element	1 NC + 1 NO	A - C	C = 90°	Universal 2.0 x 0.5 mm	14-572.0360	1	2	0.025 kg
		2 NO	A - C	C = 90°	Universal 2.0 x 0.5 mm	14-570.0360	1	5	0.025 kg
	Snap-action switching element	1 NC + 1 NO	A - C	C = 90°	Solder 2.8 x 0.5 mm	14-556.0220		7	0.024 kg
			A - C	C = 90°	Solder	14-556.02502		7	0.024 kg
		2 NC + 2 NO	A - C	C = 90°	Solder	14-557.02502		9	0.026 kg

Contacts: NC = Normally closed, NO = Normally open

Switching action: B = Momentary, C = Maintain

The component layouts you will find from page 55



Front

Lens plastic

Additional Information

- To obtain IP 67 use marking plate Part No. 704.609.X

Product attribute	Dimension	Lens	Symbol	Part No.	Weight
 Lens plastic round flat					
non-illuminative	Ø 23.7 mm	black opaque		704.602.0	0.001 kg
illuminative	Ø 23.7 mm	red transparent		704.602.2	0.001 kg
		yellow transparent		704.602.4	0.001 kg
		green transparent		704.602.5	0.001 kg
		blue transparent		704.602.6	0.001 kg
		colourless transparent		704.602.7	0.001 kg
 Lens plastic round flat					
illuminative	Ø 23.7 mm	colourless transparent	Ring	704.602.7A01	0.001 kg

Lens plastic encased

Additional Information

- To obtain IP 67 use marking plate Part No. 704.610.X

Product attribute	Dimension	Lens	Part No.	Weight
 Lens plastic round encased				
illuminative	Ø 23.7 mm	red transparent	704.611.2	0.002 kg
		yellow transparent	704.611.4	0.002 kg
		green transparent	704.611.5	0.002 kg
		colourless transparent	704.611.7	0.002 kg

14 Accessories

Lens metal with dot

Additional Information

- To obtain IP 67 use marking plate Part No. 704.609.X
- The colour of anodized aluminium parts can vary due to technical production reasons

Product attribute	Dimension	Lens	Part No.	Weight
 Lens metal with spot round				
illuminative	Ø 23.7 mm	Aluminium black anodized	704.601.01	0.001 kg
		Aluminium red anodized	704.601.21	0.001 kg
		Aluminium gold anodized	704.601.41	0.001 kg
		Aluminium olive-green anodized	704.601.51	0.001 kg
		Aluminium blue anodized	704.601.61	0.001 kg
		Aluminium natural anodized	704.601.81	0.001 kg
		Stainless-steel natural	704.601.91	0.001 kg

Lens metal

Additional Information

- To obtain IP 67 use marking plate Part No. 704.609.X
- The colour of anodized aluminium parts can vary due to technical production reasons

Product attribute	Dimension	Lens	Part No.	Weight
 Lens metal round				
non-illuminative	Ø 23.7 mm	Aluminium black anodized	704.601.0	0.001 kg
		Aluminium red anodized	704.601.2	0.001 kg
		Aluminium gold anodized	704.601.4	0.001 kg
		Aluminium olive-green anodized	704.601.5	0.001 kg
		Aluminium blue anodized	704.601.6	0.001 kg
		Aluminium natural anodized	704.601.8	0.001 kg
		Stainless-steel natural	704.601.9	0.001 kg

Lens cap, Plastic**Additional Information**

- To obtain IP 67 use marking plate Part No. 704.608.X

Product attribute	Lens cap	Part No.	Weight
 Lens cap round, Front dimension Ø 29 mm			
illuminative	Plastic red	704.603.2	0.003 kg
	Plastic yellow	704.603.4	0.003 kg
	Plastic green	704.603.5	0.003 kg
	Plastic blue	704.603.6	0.003 kg
	Plastic colourless	704.603.7	0.003 kg

Mushroom-head cap, Plastic**Additional Information**

- To obtain IP 67 use marking plate Part No. 704.609.9

Mushroom-head cap	Part No.	Weight
 Mushroom-head cap, Front dimension Ø 40 mm		
black opaque	704.604.0	0.001 kg
red opaque	704.604.2	0.001 kg
yellow opaque	704.604.4	0.001 kg
green opaque	704.604.5	0.001 kg

14 Accessories

Mushroom-head cap illuminated, Plastic

Additional Information

- To obtain IP 67 use marking plate
Part No. 704.609.9

Mushroom-head cap	Part No.	Weight
 Mushroom-head cap illuminated, Front dimension Ø 40 mm		
red transparent	704.614.2	0.007 kg
yellow transparent	704.614.4	0.007 kg
green transparent	704.614.5	0.007 kg
blue transparent	704.614.6	0.007 kg
colourless transparent	704.614.7	0.007 kg

Marking plate

Marking plate illumination	Marking plate	Part No.	Weight
 Marking plate for lens plastic and metal			
non-illuminative	black opaque	704.609.0	0.001 kg
 Marking plate for lens plastic and metal			
LED	colourless transparent ripped	704.609.7	0.001 kg
 Marking plate for lens plastic and metal			
LED and filament lamp	white translucent	704.609.9	0.001 kg
 Legend plate for lens plastic			
Halo illumination	white translucent	704.609.9A01	0.001 kg

Marking plate mushroom-head cap

Marking plate	Part No.	Weight
 Marking plate for mushroom-head cap		
white translucent	704.609.9	0.001 kg

Marking cap lens encreased

Marking cap illumination	Marking cap	Part No.	Weight
 Marking cap for lens plastic encreased			
LED	colourless transparent ripped	704.610.7	0.001 kg
 Marking cap for lens plastic encreased			
LED and filament lamp	white translucent	704.610.9	0.001 kg

Marking cap for lens cap, Plastic

Marking cap illumination	Marking cap	Part No.	Weight
 Marking cap for lens cap			
LED	colourless transparent ripped	704.608.7	0.002 kg
 Marking cap for lens cap			
LED and filament lamp	white translucent	704.608.9	0.002 kg

14 Accessories

Front bezel set

Additional Information

- The colour of anodized aluminium parts can vary due to technical production reasons

Mounting cut-out	Front ring	Part No.	Weight
 Front bezel set, flush design, Front dimension Ø 35 mm			
Ø 30.5 mm	Aluminium black anodized	14-955.0	0.015 kg
	Aluminium natural anodized	14-955.1	0.015 kg
	Stainless-steel natural	14-955.9	0.033 kg

Front bezel mushroom

Additional Information

- The colour of anodized aluminium parts can vary due to technical production reasons



Mounting cut-outs [mm]

Mounting cut-out	Front ring	Part No.	Weight
 Front bezel set for mushroom-head pushbutton, flush design, Front dimension Ø 50 mm			
Ø 30.5 mm	Aluminium natural anodized	14-958.8	0.042 kg
	Aluminium black anodized	14-958.0	0.042 kg

Front bezel set with protective membrane, IP 67**Additional Information**

- For illuminated pushbutton for front protection IP 67
- Front ring to be mounted with a torque of 40 Ncm onto actuator
- Before assembling remove the flat gasket of the switch
- The colour of anodized aluminium parts can vary due to technical production reasons

Product attribute	Front ring	Part No.	Weight
 Front bezel set with protective membrane, flush design, Front dimension Ø 35 mm			
with transparent silicone membrane	Aluminium natural anodized	14-955.3	0.015 kg
	Aluminium black anodized	14-955.4	0.015 kg
with transparent silicone membrane, resistant to sea water	Stainless-steel natural	14-955.9E	0.033 kg

Front ring**Additional Information**

- The colour of anodized aluminium parts can vary due to technical production reasons

Front ring	Part No.	Weight
 Front ring, Front dimension Ø 29 mm		
Plastic black	704.600.0	0.003 kg
Aluminium natural anodized	704.600.1	0.005 kg
Aluminium black anodized	704.600.1A	0.005 kg
Plastic light-grey	704.600.6	0.003 kg
Stainless-steel natural	704.600.9	0.006 kg

14 Accessories

Front ring for mushroom-head pushbutton

Additional Information

- The colour of anodized aluminium parts can vary due to technical production reasons

Front ring	Part No.	Weight
 Front ring for mushroom-head pushbutton, Front dimension Ø 29 mm		
Plastic black	704.600.0	0.003 kg
Aluminium natural anodized	704.600.1	0.005 kg
Aluminium black anodized	704.600.1A	0.005 kg
Plastic light-grey	704.600.6	0.003 kg
Stainless-steel natural	704.600.9	0.006 kg

Front protective cap, IP 68

Additional Information

- For Indicator and Illuminated pushbutton for IP 68 protection

Product attribute	Material	Colour	Optics	Part No.	Weight
 Front protective cap					
only together with lenses Part No. 704.602.X, 704.601.X and front rings Part No. 704.600.X	Silicone	colourless	transparent	704.953.0	0.002 kg

Front protective ring, IP 67

Additional Information

- For illuminated pushbutton with front illumination for IP 67 protection
- Front protective ring to be mounted with a torque of 40 Ncm onto actuator

Product attribute	Material	Colour	Part No.	Weight
 Front protective ring				
with transparent silicone membrane (extent resistant to sea water), temperature resistance -40 °C ... +85 °C	Brass	chrome	704.600.2	0.005 kg
with transparent silicone membrane (extent resistant to sea water), temperature resistance -40 °C ... +85 °C	Aluminium	natural anodized	704.600.3	0.005 kg
with transparent Pebax membrane, temperature resistance -40 °C ... +85 °C	Aluminium	natural anodized	704.600.5/A	0.005 kg

Legend frame

Additional Information

- The colour of anodized aluminium parts can vary due to technical production reasons



Dimensions [mm]

Product attribute	Dimension	Material	Colour	Mounting type	Part No.	Weight
 Legend frame						
for raised design	30 x 50 x 0.75 mm	Aluminium	black anodized	adhesive	704.968.2	0.001 kg
for flush design	35 x 57.5 x 0.75 mm	Aluminium	black anodized	adhesive	704.968.3	0.001 kg

14 Accessories

Legend plate

- Additional Information**
- For legend frame Part No.704.968.2 and 704.968.3
 - The colour of anodized aluminium parts can vary due to technical production reasons

Dimension	Material	Colour	Mounting type	Part No.	Weight
	Legend plate for legend frame				
	Aluminium	natural anodized	adhesive	704.968.0	0.001 kg
		black anodized	adhesive	704.968.1	0.001 kg

Protective cover flush design, IP 65**Additional Information**

- Hinged
- Front panel thickness reduces by 2 mm
- The dimensions of the mounting cut-outs are shown in the product details
- Please note that bigger minimum distances are necessary
- The colour of anodized aluminium parts can vary due to technical production reasons



Dimensions [mm]

Product attribute	Mounting cut-out	Material	Colour	Optics	Part No.	Weight
 Protective cover round, flush design						
with means for sealing, for pushbutton	Ø 30.5 mm	Plastic	colourless	transparent	704.925.7	0.006 kg
 Protective cover round, flush design						
not with means for sealing, with spring fitted, with window, for pushbutton	Ø 30.5 mm	Aluminium	natural anodized		704.928.18	0.019 kg
 Protective cover round, flush design						
with means for sealing, for pushbutton and selector switch short lever	Ø 30.5 mm	Aluminium	natural anodized		704.928.28	0.019 kg
 Protective cover round, flush design						
with means for sealing, for pushbutton and selector switch short lever	Ø 30.5 mm	Aluminium	natural anodized		704.928.38	0.019 kg

14 Accessories

Protection cover, raised design, IP 65

Additional Information

- Hinged, with means for sealing
- Protection cover Part No. 704.925.2 only for selector switches in basic position A applicable
- Front panel thickness reduces by 3 mm
- The dimensions of the mounting cut-outs are shown in the product details
- Please note that bigger minimum distances are necessary



Dimensions [mm]

Product attribute	Mounting cut-out	Material	Optics	Part No.	Weight
 Protection cover round, raised design					
for pushbutton	Ø 22.5 mm	Plastic	transparent	704.925.0	0.007 kg
with spring fitted, for pushbutton	Ø 22.5 mm	Plastic	transparent	704.925.3	0.007 kg
 Protection cover round, raised design					
for selector switch	Ø 22.5 mm	Plastic	transparent	704.925.2	0.007 kg

Blind plug, IP 65

Additional Information

- The dimensions of the mounting cut-outs are shown in the product details
- Please note that bigger minimum distances are necessary



Dimensions [mm]

Dimension	Mounting cut-out	Material	Colour	Part No.	Weight
 Blind plug					
Ø 28 mm	Ø 22.5 mm	Plastic	black	704.960.4	0.004 kg
 Blind plug					
Ø 36 mm	Ø 30.5 mm	Plastic	black	704.964.8	0.007 kg

Spare key

Additional Information

- For standard lock: KABA 1001
- Optional lock numbers on request

Part No.	Weight
 Spare key	
14-987.1001	0.006 kg

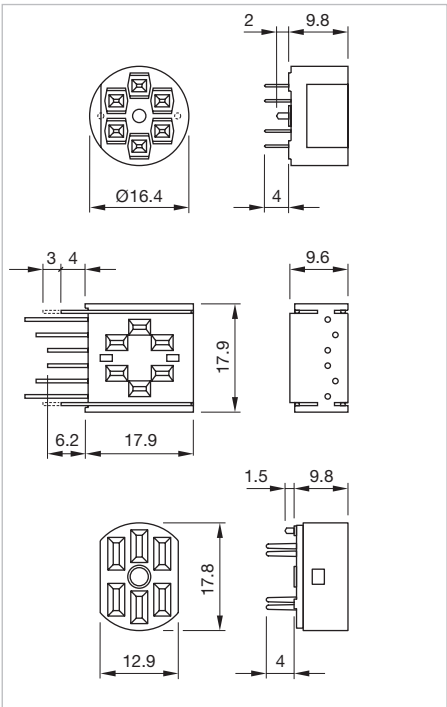
14 Accessories

Rear side

PCB plug-in base

Additional Information

- PCB plug-in base pins right-angle: With the extendable mounting the distance between plug-in base and PCB can be varied up to 3 mm



Abmessungen [mm]

Product attribute	Pins	Terminal	Part No.	Component layout	Weight
 PCB plug-in base for low level switching element	axial	PCB	31-940	2	0.002 kg
 PCB plug-in base for low level switching element	right-angled	PCB	31-941	3	0.004 kg
 PCB plug-in base for snap-action switching element 2.8 mm	axial	PCB	31-942	4	0.002 kg

The component layouts you will find from page 55

Flat receptacle

Product attribute	Part No.	Weight
 Flat receptacle 2.0 x 0.5 mm plug-in terminal	31-945	0.001 kg
 Flat receptacle 2.8 x 0.5 mm plug-in terminal	31-946	0.001 kg

Insulation sleeve

Product attribute	Part No.	Weight
 Insulation sleeve Cover plug-in terminals for snap-action switching element 2.8 mm	01-928	0.001 kg
 Insulation sleeve for flat receptacle 2.0 mm	31-928	0.001 kg
 Insulation sleeve for flat receptacle 2.8 mm	31-929	0.001 kg

Terminal cover**Additional Information**

- For snap-action switching element

Part No.	Weight
 Terminal cover for snap-action switching element 16 01-929	0.010 kg

14 Accessories

Illumination

Single-LED, T5.5

Additional Information

- For LED element fitting information see «Application guidelines»
- When using AC/DC types with AC operation, slight flickering can occur
- Luminous intensity data of the LEDs on direct voltage
- Electrical and optical data are measured at 25 °C
- The specified versions are built with a protection diode (half wave rectifier) in series and the LED
- Luminosity and wave length scattering caused by LED manufacturing processes may cause slight variations in the illumination
- For supply voltages above 48V, a voltage reduction element (external series resistor or transformer) must be used
- Due to high surface temperatures, the series resistors must be soldered directly to the terminals of the equipment (use a terminal plate)



Dimensions [mm]

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
 Single-LED						
red	6 VDC +10 %	15 mA ±15 %	350 mcd	630 nm	10-2106.3142	0.001 kg
	12 VAC/DC +10 %	7/14 mA ±15 %	330 mcd	630 nm	10-2109.1062	0.001 kg
	24 VAC/DC +10 %	7/14 mA ±15 %	330 mcd	630 nm	10-2112.1062	0.001 kg
	28 VAC/DC +10 %	7/14 mA ±15 %	330 mcd	630 nm	10-2113.1062	0.001 kg
	48 VAC/DC +10 %	4/8 mA ±15 %	200 mcd	630 nm	10-2119.1042	0.001 kg
yellow	6 VDC +10 %	15 mA ±15 %	300 mcd	587 nm	10-2106.3144	0.001 kg
	12 VAC/DC +10 %	7/14 mA ±15 %	280 mcd	587 nm	10-2109.1064	0.001 kg
	24 VAC/DC +10 %	7/14 mA ±15 %	280 mcd	587 nm	10-2112.1064	0.001 kg
	28 VAC/DC +10 %	7/14 mA ±15 %	280 mcd	587 nm	10-2113.1064	0.001 kg
	48 VAC/DC +10 %	4/8 mA ±15 %	180 mcd	587 nm	10-2119.1044	0.001 kg
green	6 VDC +10 %	7 mA ±15 %	1050 mcd	525 nm	10-2106.3145	0.001 kg
	12 VAC/DC +10 %	4/7 mA ±15 %	1050 mcd	525 nm	10-2109.1065	0.001 kg
	24 VAC/DC +10 %	4/7 mA ±15 %	1050 mcd	525 nm	10-2112.1065	0.001 kg
	28 VAC/DC +10 %	4/7 mA ±15 %	1050 mcd	525 nm	10-2113.1065	0.001 kg
	48 VAC/DC +10 %	2/4 mA ±15 %	600 mcd	525 nm	10-2119.1045	0.001 kg
blue	6 VDC +10 %	15 mA ±15 %	680 mcd	470 nm	10-2106.3146	0.001 kg
	12 VAC/DC +10 %	7/14 mA ±15 %	650 mcd	470 nm	10-2109.1066	0.001 kg
	24 VAC/DC +10 %	7/14 mA ±15 %	650 mcd	470 nm	10-2112.1066	0.001 kg
	28 VAC/DC +10 %	7/14 mA ±15 %	650 mcd	470 nm	10-2113.1066	0.001 kg
	48 VAC/DC +10 %	4/8 mA ±15 %	400 mcd	470 nm	10-2119.1046	0.001 kg

LED colour	Operating voltage	Operation current	Lumi. intensity	Dom. wavelength	Part No.	Weight
white	6 VDC +10 %	6 mA ±15 %	900 mcd	x0.31/y0.32 nm	10-2106.3149	0.001 kg
	12 VAC/DC +10 %	3/6 mA ±15 %	900 mcd	x0.31/y0.32 nm	10-2109.1069	0.001 kg
	24 VAC/DC +10 %	2.5/5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2112.1069	0.001 kg
	28 VAC/DC +10 %	2.5/5 mA ±15 %	750 mcd	x0.31/y0.32 nm	10-2113.1069	0.001 kg
	48 VAC/DC +10 %	2/4 mA ±15 %	600 mcd	x0.31/y0.32 nm	10-2119.1049	0.001 kg

Filament lamp, T5.5

Operating voltage	Operation current	Part No.	Weight
 Filament lamp			
6 VAC/DC	200 mA	10-1106.1369	0.001 kg
12 VAC/DC	50 mA	10-1109.1279	0.001 kg
12 VAC/DC	100 mA	10-1109.1329	0.001 kg
24 VAC/DC	25 mA	10-1112.1199	0.001 kg
24 VAC/DC	50 mA	10-1112.1279	0.001 kg
28 VAC/DC	40 mA	10-1113.1249	0.001 kg
30 VAC/DC	40 mA	10-1114.1249	0.001 kg
36 VAC/DC	35 mA	10-1116.1229	0.001 kg
48 VAC/DC	25 mA	10-1119.1199	0.001 kg

Series resistor

Additional Information

- Only for filament lamp 48 VAC, 25 mA
- For lamp voltage reduction
- Keep to the country specific safety instructions
- Due to high surface temperatures, the series resistor must not be soldered directly to the terminals of the equipment (use a terminal plate)

Operating voltage	Resistance	Part No.	Weight
 Series resistor			
110 VAC	2.7 kOhm	02-904.0	0.003 kg
125 VAC	3.3 kOhm	02-904.1	0.003 kg
145 VAC	4.7 kOhm	02-904.3	0.003 kg
240 VAC	10 kOhm	02-904.7	0.003 kg

14 Accessories

Terminal plate empty

- Additional Information**
- For fitting with series resistors

Product attribute	Dimension	Part No.	Weight
 Terminal plate empty			
5 spaces	62.5 x 60 x 15 mm	02-912.1	0.025 kg
10 spaces	125 x 60 x 15 mm	02-912.2	0.045 kg
15 spaces	187.6 x 60 x 15 mm	02-912.3	0.090 kg
20 spaces	250 x 60 x 15 mm	02-912.4	0.095 kg

Mounting

Positioning insert



Mounting cut-outs [mm]

Part No.	Weight
 Positioning insert	
14-910	0.001 kg

Anti-twist ring

Part No.	Weight
 Anti-twist ring, flush design	
704.954.0	0.002 kg

14 Accessories

Reducing ring

Additional Information

- You need to install two reduction rings
- For mounting of Ø 22.5 mm device into Ø 30.5 mm mounting cut-out
- The colour of anodized aluminium parts can vary due to technical production reasons

Material	Colour	Part No.	Weight
 Reducing ring			
Aluminium	black anodized	704.960.0	0.004 kg
	natural anodized	704.960.8	0.004 kg

Lens plug

Additional Information

- For mounting and dismantling of lens round, flush design

Part No.	Weight
 Lens plug for round lens, flush design	
700.006.0	0.003 kg

Lamp remover

Additional Information

- ▲ **Caution:** A switching process might be released when replacing the lamp

Part No.	Weight
 Lamp remover	
02-906	0.002 kg

Enclosure, IP 66

Additional Information

- Cover lead-sealable
- Openings for cable gland M16 or M20



Dimensions [mm]

Product attribute	Dimension	Material	Colour	Part No.	Weight
 Enclosure					
with mounting cut-out 1 x Ø 22.5 mm, with anti-twist device	L 94 x B 94 x H 81 mm	Plastic	grey, similar RAL 7035	704.945.1	0.211 kg
 Enclosure					
with mounting cut-out 2 x Ø 22.5 mm, with anti-twist device	L 130 x B 94 x H 81 mm	Plastic	grey, similar RAL 7035	704.945.2	0.251 kg
 Enclosure					
with mounting cut-out 3 x Ø 22.5 mm, with anti-twist device	L 180 x B 94 x H 81 mm	Plastic	grey, similar RAL 7035	704.945.3	0.313 kg
 Enclosure					
with mounting cut-out 4 x Ø 22.5 mm, with anti-twist device	L 180 x B 182 x H 110 mm	Plastic	grey, similar RAL 7035	704.945.4	0.572 kg
 Enclosure					
with mounting cut-out 6 x Ø 22.5 mm, with anti-twist device	L 180 x B 182 x H 110 mm	Plastic	grey, similar RAL 7035	704.945.5	0.568 kg

14 Accessories

Cable gland, IP 68

- Additional Information**
- With traction relief

Product attribute	Thread	Material	Colour	Part No.	Weight
 Cable gland					
Clamping range Ø 6 ... 12 mm, thread length 9 mm	M20 x 1.5	Plastic	grey	704-945.6	0.011 kg
Clamping range Ø 4 ... 10 mm, thread length 8 mm	M16 x 1.5	Plastic	grey	61-9481.6	0.007 kg

Drawings



14 Technical data

Actuator with snap-action switching element

Switching system

Self-cleaning, double-break, snap action switching system (with contact gap 2 x 0.5 mm).
1 normally closed or 1 normally open contact per element.
Snap-action switching elements with soldering terminals at the sides: up to 4 switching element can be on a pushbutton (max. 4 normally closed and 4 normally open contacts).
Snap-action switching element with axial plug-in terminals 2.8 mm stackable, only 1 switching element can be on a pushbutton.

Material

Material of contact

Gold plated silver

Switch housing

Plug-in-/soldering terminal
Diallylphthalate DAP, Polyamide 66, Polysulfone, heat-resistant and self-extinguishing
Soldering terminal: PA 6.6 Ultramide

Actuator housing

Polyamide

Mechanical characteristics

Terminals

Snap-action switching element with tinned soldering terminals at the sides:
Max. wire diameter 2 wires à 1.2 mm
max. wire cross-section of stranded cable 1 x 1 mm²

Snap-action switching element with axial plug-in terminals, which can also be used as soldering terminals: Plug-in terminal 2.8 x 0.5 mm

Soldering terminal:
Max. wire diameter 2 wires of 1 mm
Max. wire cross-section of stranded cable 2 x 0.75 mm² or 1 x 1.0 mm²

Tightening torque

for fixing nut max. 25 Ncm

Actuating torque

Measured at the key or lever of the keylock- or selector switch 2.5 Ncm ... 5.5 Ncm, depending on the number of switching elements

Actuating force

Maintain 5 N ... 8 N
Momentary 3 N ... 6 N
depending on the number of switching elements

Actuating travel

Illuminated pushbutton: 3 mm

Switch actuator 2 positions:
Momentary action 1 x ca. 42° deflection momentary action
Maintained action 1 x ca. 90° deflection maintained action

Rebound time

≤ 5 ms

Mechanical lifetime

Momentary action 2 million Cycles of operation
Maintained action 1 million Cycles of operation

Electrical characteristics

Standards

The devices comply with: EN IEC 61058-1

Rated voltage

250 VAC as per EN IEC 61058-1-15

Contact resistance

New state ≤ 50 mΩ as per DIN IEC 60512-2-4

Electrostatic discharge (ESD)

Keylock switch 15 kV

Rated current

5 A

Conventional free air thermal current I_{th}

5 A

The maximum current in continuous operation and at ambient temperature not exceeding the quoted maximum values.

Switch rating

250 VAC, 5 A (cos φ 1)
250 VAC, 3 A (cos φ 0.3)

Switch rating AC (cos φ 0.7)
Voltage 12 VAC 250 VAC
Current 3 A 2 A

Switch rating DC (inductive) L:R = 30 ms
Voltage 24 VDC 60 VDC 110 VDC 220 VDC
Current 2 A 0.7 A 0.2 A 0.1 A

Electric strength

3000 VAC, 50 Hz, 1 min. between all terminals and earth, as per EN IEC 61058-1-15

Isolation resistance

> 7 MΩ between the open contacts at 500 VDC, as per EN IEC 61058-1-15 (reinforced insulation)

Protection class

II

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Service temperature

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

Protection degree

as per EN IEC 60529
Indicator front side IP 67
Illuminated pushbutton front side IP 67
Mushroom-head pushbutton front side IP 67
Selector switch front side IP 67
Keylock switch IP 65 front side

Shock resistance

(semi-sinusoidal)
max. 150 m/s², pulse width 11 ms, 3-axis, as per
EN IEC 60068-2-27

Vibration resistance

(sinusoidal)
max. 100 m/s² at 10 Hz ... 500 Hz, as per EN IEC 60068-2-6

Climate resistance

Damp heat state as per EN IEC 60068-2-30
Damp heat cyclic as per EN IEC 60068-2-78

Approvals

Approbations

CB (IEC 61058)
CSA
CQC
ENEC (EN 61058)
Germanischer Lloyd
UL

Declaration of conformity

CE

Actuator with low level switching element

Switching system

This low level switching element was designed for switching low powers in electronic circuits. The mechanism assures reliable switching of loads ranging from a few $\mu\text{A}/\mu\text{V}$ up to 100 mA/ 42 VAC/DC.

Single-break momentary contact, as normally open or normally closed with 4 independent points of contact. 2 momentary contacts per switching element; combination of normally open and normally closed is possible.
Special features are the long life, extremely short rebound time and stable contact resistance.

Material

Material of contact

Gold plated

Switch housing

Polysulfone, heat-resistant and self-extinguishing

Actuator housing

Polyamide

Mechanical characteristics

Terminals

The universal terminals permit these units to be mounted on printed circuit boards (PCB). These terminals can also be used as soldering or plug-in terminals.
For these terminals we can also supply a plug-in base which, when soldered on to the board, enables the switch to be plugged in.

Soldering terminal:
Max. wire diameter 2 wires of 1 mm
Max. wire cross-section of stranded cable 2 x 0.75 mm²
Plug-in terminal: 2.0 x 0.5 mm

Tightening torque

for fixing nut max. 25 Ncm

Actuating torque

Measured at the key or lever of the keylock- or selector switch
2.5 Ncm ... 5.5 Ncm, depending on the number of switching elements

Actuating force

3 ... 4 N, depending on the number of switching elements

Actuating travel

Illuminated pushbutton: 3 mm

Switch actuator 2 positions:

Momentary action 1 x ca. 42° deflection momentary action
Maintained action 1 x ca. 90° deflection maintained action

Rebound time

typical < 100 μs

Mechanical lifetime

Momentary action 5 million cycles of operation
Maintained action 1 million cycles of operation

Electrical characteristics

Contact resistance

New state $\leq 50 \text{ m}\Omega$ as per DIN IEC 60512-2-4

Electrostatic discharge (ESD)

Keylock switch 15 kV

Switch rating

10 μA , 100 μV to 100 mA at 42 VAC/VDC

Electric strength

3000 VAC, 50 Hz, 1 min. between all terminals and earth, as per EN IEC 61058-1-15

Protection class

II

14 Technical data

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Service temperature

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

Protection degree

as per EN IEC 60529

Indicator front side IP 67

Illuminated pushbutton front side IP 67

Mushroom-head pushbutton front side IP 67

Selector switch front side IP 67

Keylock switch IP 65 front side

Shock resistance

(semi-sinusoidal)

max. 150 m/s², pulse width 11 ms, 3-axis, as per

EN IEC 60068-2-27

Buzzer

Buzzer system

System

Piezo disc

Material

Buzzer case

Polyamide

Front cap

Plastic Polyamide

Metal Nickel-plated brass (sea-water proof)

Mechanical characteristics

Terminals

Plug-in terminal 2.8 x 0.5 mm

Tightening torque

for fixing nut max. 25 Ncm

Electrical characteristics

Frequency (tone)

approx. 2.8 kHz continuous tone only

Sound pressure

95 db (A) ±8 dB at a distance of 0.1 m

Operation Voltage/Current

Operation Voltage 24 VDC ±10 %

Operation Current ≤ 25 mA

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Operating temperature

-25 °C ... +55 °C

Protection degree

as per EN IEC 60529, frontside

Buzzer flush design front side IP 40

Buzzer raised design front side IP 65

Approvals

Approbations

CQC

EMC

Declaration of conformity

CE

EAO reserves the right to alter specifications without further notice.

General notes

1. Engraving

In addition to the most commonly used world languages, in DIN1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish. The engraved marking caps and plates are filled with black or white colour. Standard height of letters is 3 mm. If the height is not specified, we will supply 3mm engraved letters.

2. Hot stamping

Standard legends and ISO symbols are hot stamped. For larger series it is worth considering markings by means of hot stamping. We will be pleased to advise you.

Engraving marking cap for Indicator round, full face illumination

All dimensions in mm

Height of letters	Number of lines	Number of letters per line (target value)			Line spacing
h		b1	b2	b3	d
3	3	11	10	9	4.6
4	2	8	7	–	6.6
8	1	4	–	–	–



The gap between two words results in each case a letter less.

Engraving marking cap for Indicator and illuminated Pushbutton round, front illumination

All dimensions in mm

Height of letters	Number of lines	Number of letters per line (target value)			Line spacing
h		b1	b2	b3	d
3	3	9	9	7	4.6
4	2	7	6	–	6.6
8	1	3	–	–	–



The gap between two words results in each case a letter less.

14 Marking

Engraving legend plates

All dimensions in mm

Dimension	Devices mounting style	Height of letters	Number of lines	Number of letters per line (target value)	Image
		h			
30 x 50	round, raised	3	2	12	B1
30 x 50	round, raised	4	1	7	B1
30 x 50	round, raised	8	1	4	B1
35 x 57.5	round, flush	3	2	12	B2
35 x 57.5	round, flush	4	1	7	B2
35 x 57.5	round, flush	8	1	4	B2

B1

B2



The gap between two words results in each case a letter less.

Standard texts for marking plates and marking caps for Indicator and Illuminated Pushbutton

Height of letters 6 mm

I Part No. 704.609.912001	II Part No. 704.609.912002	III Part No. 704.609.912003	O Part No. 704.609.912004
EIN Part No. 704.609.912005	AUS Part No. 704.609.912006	AUF Part No. 704.609.912007	AB Part No. 704.609.912008
START Part No. 704.609.912009	STOP Part No. 704.609.912010	HAND Part No. 704.609.912011	AUTO Part No. 704.609.912012
ZU Part No. 704.609.912013	ON Part No. 704.609.912014	OFF Part No. 704.609.912015	ARRET Part No. 704.609.912016
MARCHE Part No. 704.609.912017	RESET Part No. 704.609.912018		

Symbols for marking plates and marking caps for Indicator and Illuminated Pushbutton

All marking plates with the printed article-numbers are available for flat lenses, marking cap only on request.

	Part No. 704.609.910001 Direction of linear rectilinear motion (also for $\rightarrow \updownarrow$)		Part No. 704.609.910002 Linear motion in 2 directions (also for $\downarrow$)		Part No. 704.609.910003 Interrupted linear motion $\updownarrow$ (also for $\leftarrow \leftarrow \updownarrow$)		Part No. 704.609.910004 Limited linear motion (also for $\leftarrow \updownarrow$)
	Part No. 704.609.910005 Limited linear motion and return		Part No. 704.609.910006 Oscillating linear motion (continuous)		Part No. 704.609.910007 Direction of continuous rotation (right)		Part No. 704.609.9100071 Direction of continuous rotation (left)
	Part No. 704.609.910008 Rotation in 2 directions		Part No. 704.609.910009 Direction of interrupted rotation (right)		Part No. 704.609.9100091 Direction of interrupted rotation (left)		Part No. 704.609.910010 Limited rotation (right)
	Part No. 704.609.9100101 Limited rotation (left)		Part No. 704.609.910011 Limited rotation and return		Part No. 704.609.910012 Oscillating rotary movement (continuous)		Part No. 704.609.910013 Direction of spindle rotation
	Part No. 704.609.910014 One revolution		Part No. 704.609.910015 Number of revolutions per minute (spindle speed)		Part No. 704.609.910016 Feed		Part No. 704.609.910017 Feed per revolution
	Part No. 704.609.910018 Feed per minute		Part No. 704.609.910019 Reduced feed		Part No. 704.609.910020 Rapid feed		Part No. 704.609.910021 Normal feed
	Part No. 704.609.910022 Direction of feed (orientation not specified)		Part No. 704.609.910024 Transverse feed		Part No. 704.609.910025 Vertical feed		Part No. 704.609.910026 Rapid traverse
	Part No. 704.609.910027 Threading		Part No. 704.609.910028 Increase of value (speed, for instance)		Part No. 704.609.910029 Decrease of value (speed, for instance)		Part No. 704.609.910030 Speed of planing cut
	Part No. 704.609.910031 Speed of turning cut		Part No. 704.609.910032 Speed of drilling cut		Part No. 704.609.910033 Speed of milling cut (similar symbol for speed of grinding)		Part No. 704.609.910034 Conventional milling
	Part No. 704.609.910035 Climb milling (down milling)		Part No. 704.609.910041 Electric motor		Part No. 704.609.910042 Rectangular work table or slide element		Part No. 704.609.910043 Round work table or rotating element
	Part No. 704.609.910044 Turning spindle		Part No. 704.609.910045 Drilling spindle		Part No. 704.609.910046 Milling spindle		Part No. 704.609.910047 Schleifscheibenfutter
	Part No. 704.609.910048 Pump (general symbol)		Part No. 704.609.910049 Cooling pump		Part No. 704.609.910050 Lubricant pump		Part No. 704.609.910051 Hydraulic system pump
	Part No. 704.609.910052 Hydraulic motor		Part No. 704.609.910053 Tracer		Part No. 704.609.910061 Stepless regulation		Part No. 704.609.910062 Adjustable

14 Marking

 Part No. 704.609.9100631 Lock or tighten	 Part No. 704.609.9100632 Lock or tighten	 Part No. 704.609.9100641 Unlock, unclamp	 Part No. 704.609.9100642 Unlock, unclamp
 Part No. 704.609.910065 Brake on	 Part No. 704.609.910066 Brake off	 Part No. 704.609.910067 Automatic (or semi-automatic) cycle	 Part No. 704.609.910068 Hand control
 Part No. 704.609.910069 Start, on	 Part No. 704.609.910070 Stop, off	 Part No. 704.609.910071 Start and stop with same button	 Part No. 704.609.910072 In action as long as button is operated
 Part No. 704.609.910074 Engaging (mechanical start)	 Part No. 704.609.910075 Disengaging (mechanical stop)	 Part No. 704.609.910076 Close lock-nut	 Part No. 704.609.910077 Open lock-nut
 Part No. 704.609.910078 Engage sensor	 Part No. 704.609.910079 Disengage sensor	 Part No. 704.609.910080 Change speed only in stopped position	 Part No. 704.609.910081 Change speed only in motion
 Part No. 704.609.910091 Shear pin construction	 Part No. 704.609.910092 Danger (high voltage)!	 Part No. 704.609.910093 Caution!	 Part No. 704.609.910094 Main switch
 Part No. 704.609.910101 Coolant fluid	 Part No. 704.609.910102 Machine lighting	 Part No. 704.609.910103 Weight	 Part No. 704.609.910104 Filter opening
 Part No. 704.609.910105 Overflow	 Part No. 704.609.910106 Drain	 Part No. 704.609.910107 Oil, lubricant	 Part No. 704.609.910108 Blast
 Part No. 704.609.910109 Suction			

Suppressor circuits

When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12VDC) see Fig. 2.

The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (V_R) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load

Fig. 1



Counter EMF over load without free-wheeling diode

Fig. 2



LED polarity

When fitting the LED elements the polarity has to correspond with the respective terminals, (+) goes to +.



L = Solder terminal, L1 = Solder terminal 2.0 x 0.5 mm
H = Universal terminal, H1 = Universal-Solder terminal

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