

HD-1 APPLICATOR AND SPARE PARTS SPARE PARTS KIT

Exploded view diagram of the HD-1 Applicator and Spare Parts Kit. The diagram shows the main assembly and various components numbered 1 through 67. Key components include:

- 1. Main body (46) with a handle (67) and a base (66).
- 2. Mounting brackets (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).
- 3. Screws and bolts (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).
- 4. Springs (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).
- 5. Other components (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67).

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

					73
-	1	1	1339516	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC (M4X16)HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC (M4X8)STRIP GUIDE	57
-	2	2	1-18023-0	SCR,SHC (M4X8)SLUG BLADE	56
					55
-	2	2	18029-1	NUT, HEX (M3)DRAG	54
-	2	2	986965-1	NUT, HEX SL (M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER, LOCK (M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-1	STRIP GUIDE	24
-	1	1	240825-9	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-2	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	690481-3	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240644-1	PLATE, REAR SHEAR	11
					10
-	1	1	690496-1	PLATE, FRONT SHEAR	9
1	2	1	1333215-3	ANVIL	8
-	1	1	690474-6	BLADE, SLUG	7
-	1	1	1-455892-9	HOLD DOWN, TERMINAL	6
					5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	2	1	1-456135-4	CRIMPER, INSULATION	3
-	1	1	455888-5	SPACER, CRIMPER	2
1	2	1	456404-5	CRIMPER, WIRE	1

		A	SEE ECN 01SA-0515-00			MC	NOVOC	
		O1	NEW WIRE SIZE ADDED			LL	OCTOO	
P	F	LTR	REVISION RECORD			APP	DATE	