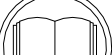


PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339537-1	B	-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339537-1	B	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339537-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA				AMP TERMINAL		AMP CRIMP SPECS	
TERMINAL NAME: FASTIN-FASTON .250 SERIES REC.							
CRIMP	SIZE	TYPE	RANGE				
WIRE	4.06 [.160 IN]	F	4.00-6.00mm ²				
INSUL	5.33 [.210 IN]	F	3.43-5.08 [.135-.200 IN]				
WIRE STRIP LENGTH					APPL INSTRUCTION		
4.80-5.60 [.189-.220 IN]					408-8323		
TERMINAL	-	-			FEED		
APPL SPEC	114-3118	-			21.46 [.845 IN]		

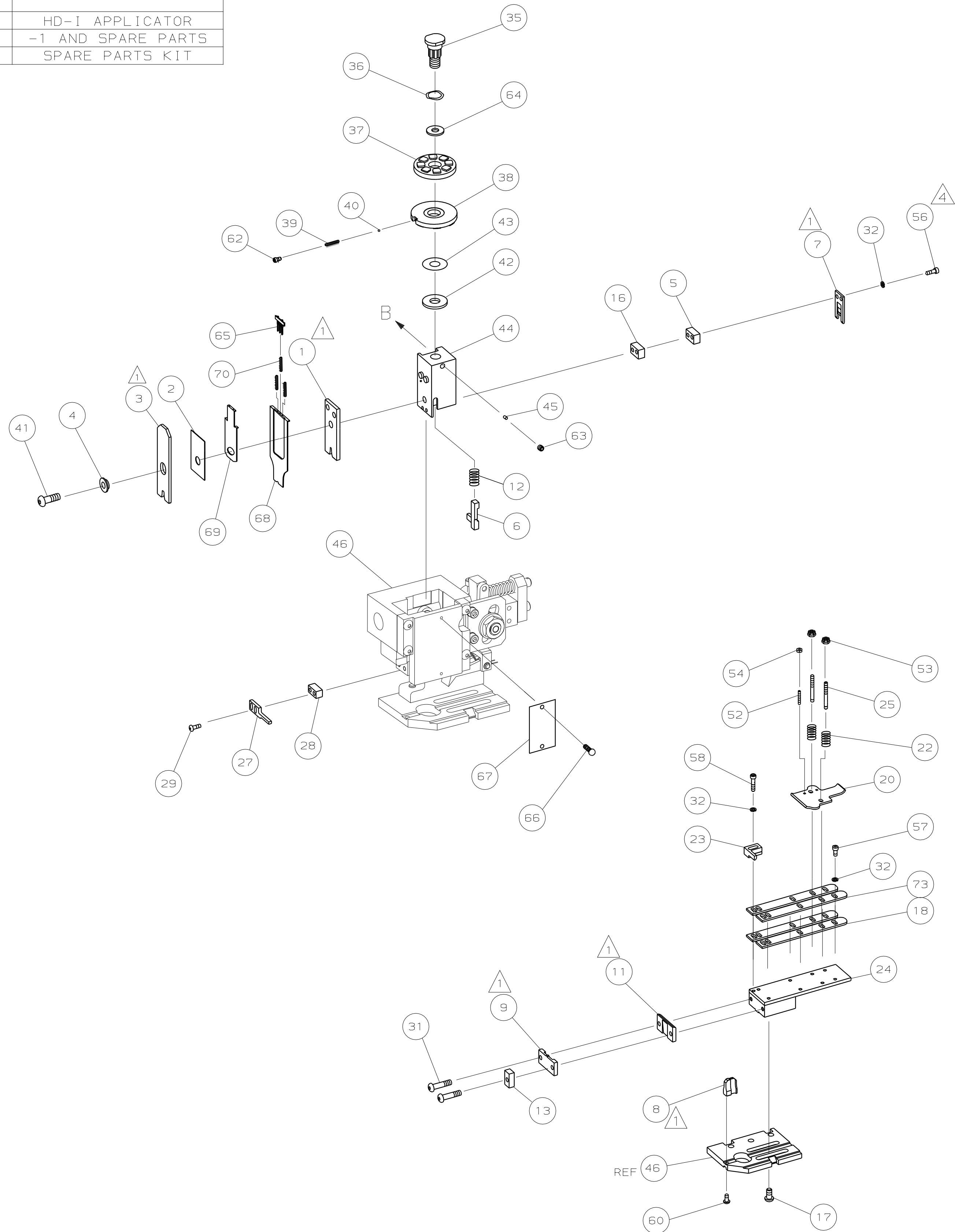
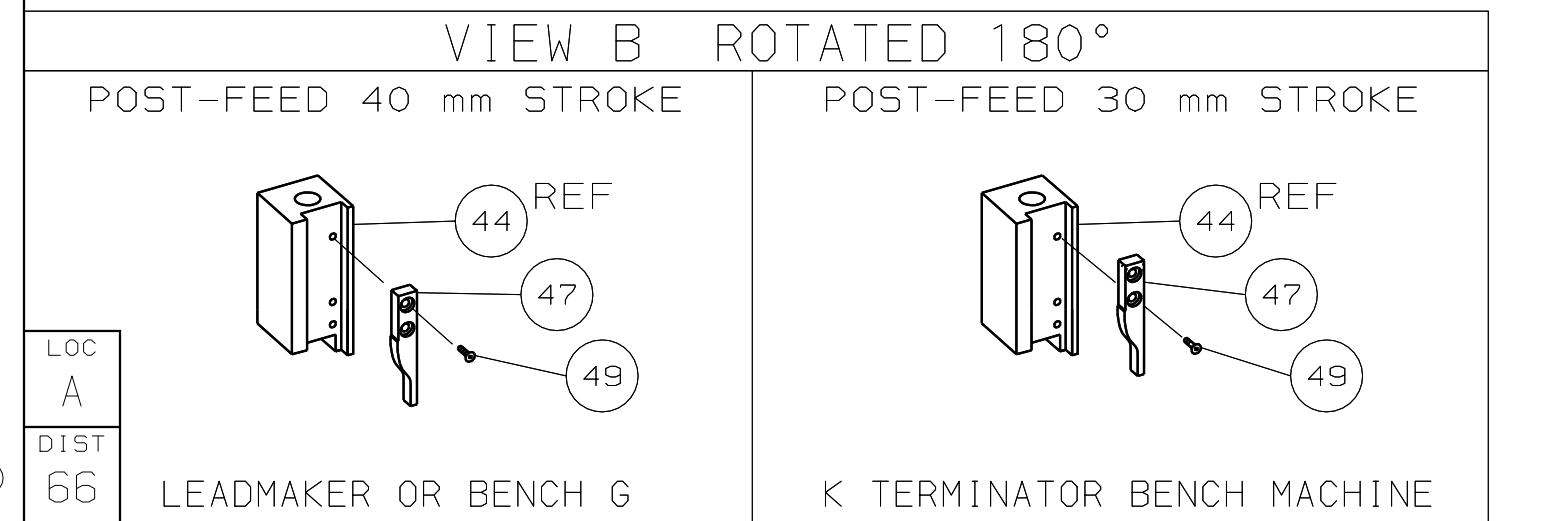
[illegible][illegible]

 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. CUT TO LENGTH AT ASSY.



	-	2	2	1338663-3	GUIDE, LOWER STRIP	73
	-	1	1	1339537	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
	-	3	3	1-23147-4	SPRING, DEPRESSOR	70
	-	1	1	1490524-1	SPACER, DEPRESSOR	69
	-	1	1	1490525-3	DEPRESSOR, WIRE	68
	-	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
	-	1	1	1424350-1	HOLDER, PIN, WIRED	65
	-	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
	-	1	1	18023-9	SCR, SKT CAP (M4X6) CP DSC	62
						61
	-	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
						59
	-	2	2	1-18023-4	SCR, SHC (M4X20) HOLD DOWN	58
	-	5	5	1-18023-1	SCR, SHC (M4X10) STRIP GUIDE	57
4	-	2	2	9-18023-6	SCR, SHC (M4X14) SLUG BLADE	56
						55
	-	2	2	18029-1	NUT, HEX (M3) DRAG	54
	-	2	2	986965-1	NUT, HEX SL (M4) DRAG STUD	53
	-	2	2	2-18032-2	SCR, SKT SET (M3X10) DRAG	52
						51
						50
	-	1	1	18024-3	SCR, BHC (M3X10) CAM	49
						48
	-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
	-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46
	-	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1320998-1	RAM	44
	-	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1-690124-0	WASHER, RAM	42
	-	1	1	2-18024-6	SCREW, BHC (M8X25) CRIMPER	41
	-	1	1	23241-1	BALL, STEEL	40
	-	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	22480-5	WASHER, SPRING	36
	-	1	1	690212-1	POST, RAM	35
						34
						33
	-	9	9	18025-2	WASHER, LOCK (M4) SHEAR BL	32
	-	2	2	1-18024-0	SCR, BHC (M4X20) SHEAR PL	31
						30
	-	2	2	18024-8	SCR, BHC (M4X12) STRIPPER	29
	-	1	1	3-690451-2	SPACER, STRIPPER	28
	-	1	1	240639-1	STRIPPER	27
						26
	-	2	2	1320906-1	DRAG, STUD	25
	-	1	1	1320995-3	STRIP GUIDE	24
	-	1	1	240825-3	PLATE, STRIP HOLD DOWN	23
	-	2	2	4-22281-1	SPRING, DRAG	22
						21
	-	1	1	1338665-1	DRAG, STOCK	20
						19
	-	2	2	1338663-5	GUIDE, LOWER STRIP	18
	-	4	4	1-18024-8	SCR, BHC (M6X12) STRIP GD PL	17
	-	1	1	1338708-1	SPACER, SLUG BLADE	16
						15
						14
	-	1	1	690481-2	SPACER, HOLD DOWN	13
	-	1	1	23846-1	SPRING, HOLD DOWN	12
1	-	1	1	240833-2	PLATE, REAR SHEAR	11
						10
1	-	1	1	690482-3	PLATE, FRONT SHEAR	9
1	1	2	1	1333223-2	ANVIL	8
1	-	1	1	690474-3	BLADE, SLUG	7
	-	1	1	2-455892-7	HOLD DOWN, TERMINAL	6
	-	1	1	240641-4	SPACER, SLUG BLADE	5
	-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	1	2	1	6-683453-8	CRIMPER, INSULATION	3
	-	1	1	455888-7	SPACER, CRIMPER	2
1	1	2	1	456427-1	CRIMPER, WIRE	1

		-77	-71	-1	PART NO		DESCRIPTION		ITEM NO	
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY										
PARTS LIST										
		DIMENSIONS: mm [INCHES]			MATL		HT TR		FIN	
		DO NOT SCALE PRINT.								
		TOLERANCES UNLESS OTHERWISE SPECIFIED:			DR 16JAN01		APP 16JAN01			
		1 PLC DEC ±-			M.CLIFFORD		F.BACHURST			
		2 PLC DEC ±-			CHK -		REL 26FEB01		AMP AMP Incorporated Harrisburg, PA 17105-3608	
		3 PLC DEC ±-					L.LOFTHOUSE			
		ANGLES ±-			NAME		END FEED HD-I APPLICATOR			
		SURF TEXTURE: ✓					MACHINE REF HD-I APPL			
RK	MAROS	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX			SCALE		D	DWG NO	139537	
APP	DATE								SHEET	REV
									1 OF 1	B
		CAGE CODE	CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO	
		00779							-	