



BERGQUIST SIL PAD TSP 1800

Known as BERGQUIST SIL-PAD 1200
November 2018

PRODUCT DESCRIPTION

Exceptional Performance, Thermally Conductive Elastomeric Material.

Technology	Silicone
Appearance	Black
Reinforcement Carrier	Fiberglass
Total Thickness	0.229 to 0.406mm
Application	Thermal management, Thermally conductive adhesive
Operating Temperature Range	-60 to 180°C

FEATURES AND BENEFITS

- Thermal impedance: 0.53°C-in²/W @ 50 psi
- Exceptional thermal performance at lower application pressures
- Smooth and non-tacky on both sides for easy re-positioning, ease of use and assembly error reduction
- Superior breakdown voltage and surface "wet out" values
- Designed for applications where electrical isolation is critical
- Excellent cut-through resistance, designed for screw and clip mounted applications

TYPICAL APPLICATIONS

- Automotive electronics control modules
- Power supplies
- Motor controls
- Audio amplifiers
- Discrete devices
- Telecommunications

BERGQUIST SIL PAD TSP 1800 is a silicone based, fiberglass-reinforced thermal interface material featuring a smooth, highly compliant surface. The material features a non-tacky surface for efficient re-positioning and ease of use, as well as an optional adhesive coating.

BERGQUIST SIL PAD TSP 1800 exhibits exceptional thermal performance at low and high application pressures. The material is ideal for placement between electronic power devices and a heat sink for screw and clip mounted applications.

TYPICAL PROPERTIES

Physical Properties

Shore Hardness, ASTM D2240, Shore 00	80
Elongation, 45° to warp and fill, ASTM D412, %	20
Tensile Strength, ASTM D412, MPa	9
Flammability Rating, UL 94	V-0

Electrical Properties

Dielectric Breakdown Voltage, ASTM D149, Vac	6,000
Dielectric Constant, ASTM D150 @ 1,000 Hz	8.0
Volume Resistivity, ASTM D257, ohm-meter	1×10 ⁹

Thermal Properties

Thermal Conductivity, ASTM D5470, W/(m-K)	1.8
This is the measured thermal conductivity of the Sil-Pad compound	

Thermal Performance vs. Pressure

TO-220 Thermal Performance, °C/W	
@ 10 psi	2.82
@ 25 psi	2.64
@ 50 psi	2.41
@ 100 psi	2.13
@ 200 psi	1.9

Thermal Impedance, ASTM D5470, °C-in²/W ⁽¹⁾

@ 10 psi	0.71
@ 25 psi	0.62
@ 50 psi	0.53
@ 100 psi	0.47
@ 200 psi	0.41

(1) The ASTM D5470 test fixture was utilized. The recorded values include the interfacial thermal resistance. The values are provided for reference only. Actual application performance is directly related to the surface roughness, flatness and pressure applied

GENERAL INFORMATION

For safe handling information on this product, consult the Safety Data Sheet, (SDS).

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.



CONFIGURATIONS AVAILABLE

BERGQUIST SIL PAD TSP 1800 are supplied in:

- Sheet form, slit-to-width roll form
- Die-Cut parts
- 9, 12 and 16 mil thicknesses
- Adhesive coating

Trademark usage: [Except as otherwise noted] All trademarks in this document are trademarks and/or registered trademarks of Henkel and its affiliates in the U.S. and elsewhere.

Reference 1

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{psi} \times 145 = \text{N/mm}^2$
 $\text{MPa} = \text{N/mm}^2$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Disclaimer**Note:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.