





October 2011



- Pletronics' THD3004-16.384M is a temperature compensated crystal oscillator
- Optional Voltage Control Function
- HCMOS output.
- The package is designed for high density surface mount designs.
- · Tape and Reel packaging is available.

- · Select Stratum-III frequencies available
- 3.2 x 5 mm LCC Ceramic Package
- Tape and Reel packaging is available.
- Select Stratum-III frequencies available

# Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2002/95/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.10 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020D.1

Second Level Interconnect code: e4

### **Absolute Maximum Ratings:**

Parameter	Unit
V <sub>cc</sub> Supply Voltage	-0.5V to +6.5V
Vi Input Voltage	-0.5V to V <sub>CC</sub> + 0.5V
Vo Output Voltage	-0.5V to V <sub>CC</sub> + 0.5V

#### **Thermal Characteristics**

The maximum die or junction temperature is 155°C

The thermal resistance junction to board is 30 to 50°C/Watt depending on the solder pads, ground plane and construction of the PCB.

#### **ESD Rating**

Model	Minimum Voltage	Conditions		
Human Body Model	1500	MIL-STD-883 Method 3115		
Charged Device Model	1000	JESD 22-C101		



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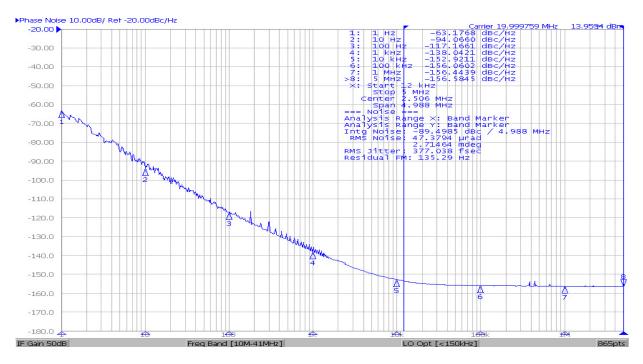
## Electrical Specification for specified Vcc over the specified temperature range

Item	Min	TYP	Max	Unit	Condition
Frequency Range		16.384		MHz	
Frequency Stability vs Temp.	-0.28		+0.28	ppm	Vcontrol = 1.50 volts (Fmax-Fmin)/2
24 Hour Holdover	-0.37		0.37	ppm	GR-1244-CORE
Frequency Calibration	-0.5		+0.5	ppm	Frequency offset at 25 ℃, 60 minutes after reflow
Frequency Stability / Supply	-0.10		+0.10	ppm	Load: 10K ohm // 10 pF & Vcc ± 5%
Load Sensitivity	-0.20		+0.20	ppm	±2% variation in magnitude from 10K ohm ±10%    10 pF
Long Term Stability (Aging)	-3.4		+3.4	ppm	After 15 years.
Output Waveform		CN	<i>I</i> IOS		
Output V <sub>HIGH</sub> as % of Supply	90			%V <sub>S</sub>	Load: 10K ohm <u>+</u> 10% // 10 pF
Output V <sub>LOW</sub> as % of Supply			10	%V <sub>S</sub>	
T <sub>RISE</sub> and T <sub>FALL</sub> (10% to 90%)			6.5	nS	
Duty Cycle at 50% Supply	40	50	60	%	
Phase Noise 10 Hz 100 Hz 1 kHz 10 kHz		-90 -115 -135 -145		dBc/Hz	Typical values for a 20.0 MHz oscillator at 25 ℃
Jitter	-	-	1.7	pS	10 Hz to 1 MHz offset from carrier
V Supply Range V <sub>cc</sub>	2.8	•	5.5	Volts	
Supply Current I <sub>cc</sub>	1	•	7.0	mA	
Vcontrol Range	0.5		2.50	Volts	1.50 volts nominal
Frequency Pullability	<u>+</u> 9.2	<u>+</u> 10.0	-	ppm	
Linearity	-	0.05	2.0	%	In accordance with MIL-PRF-55310
Operating Temperature Range	-40		+85	°C	Specified by part number
Storage Temperature Range	-55		+95	°C	



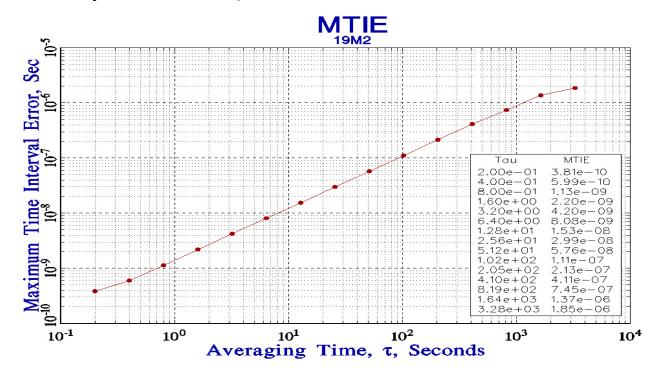
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#### **Phase Noise:**



#### MTIE:

#### Reliability: Environmental Compliance





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Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

### **Package Labeling**

12345678 Qty: 1000 D/C

Label is 1" x 2.6" (25.4mm x 66.7mm) **Font is Courier New** Bar code is 39-Full ASCII

**RoHS Compliant** 

2nd LvL Interconnect

Category=e4

Max Safe Temp=260C for 10s 2X Max

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial

### Part Marking:

MSL: 1

ffff.yww • PLExx.xxxx

ffff:yww • PLExx.xxxx or

TC512SA

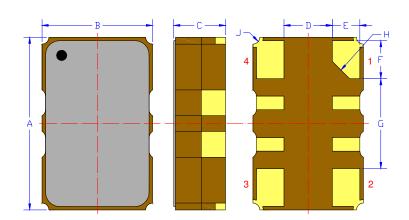
ffff.yww = frequency in MHz . Year week

PLE **Pletronics** internal code xx.xxx =



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#### Mechanical:



	Inches	mm
Α	0.197 <u>+</u> 0.008	5.00 <u>+</u> 0.20
В	0.126 <u>+</u> 0.008	3.20 <u>+</u> 0.20
С	0.059 max	1.50 max
D¹	0.0.55	1.40
E¹	0.031	0.80
F¹	0.043	1.10
G¹	0.102	2.60
H¹	0.013C	0.50C
J¹	0.008	0.20R

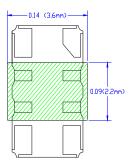
Pad	Function	Note
1	Vcontrol Input	If this function is not specified, recommend connecting this pad to ground.
2	Ground (GND)	
3	Output	
4	Supply Voltage (V <sub>cc</sub> )	Connect an appropriate power supply bypass capacitors as close as possible.
-	N. C.	All other pads on the bottom shall not be connected. These are internally connected and were for the TCXO compensation process

## Layout and application information

All connection points in the designated region have solder mask cover to avoid any electrical connections

For Optimum Stability and Jitter Performance, Pletronics recommends:

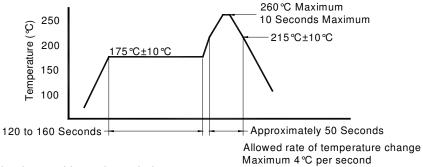
- a ground plane under the device
- no large transient signals (both current and voltage) should be routed under the device
- do not layout near a large magnetic field such as a high frequency switching power supply
- do not place near piezoelectric buzzers or mechanical fans.
- minimize air flow across the device





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## Reflow Cycle (typical for lead free processing)



The part may be reflowed 2 times without degradation.

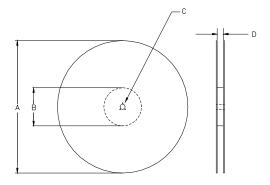
### Tape and Reel: available for quantities of 250 to 1000 per reel, cut tape for < 250

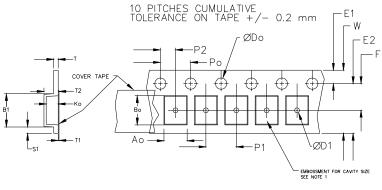
Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.6	0.1
24mm	•	1.5			<u>+</u> 0.1			

Variable Dimensions Table 2							
Tape B1 E2 Min F P1 T2 W Ao, Bo   Size Max Max & Ko							
16 mm	12.1	14.25	7.5 <u>+</u> 0.1	8.0 <u>+</u> 0.1	8.0	16.3	Note 1

Note 1: Embossed cavity to conform to EIA-481-B scale

Dimensions in mm Not to





		REE			
Α	inches	7.0 10.0 13.0			
	mm	177.8	254.0	330.2	
В	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	Tape Width
С	mm	13	wiath		
D	mm	16.4 +2.0 -0.0	16.0		

Reel dimensions may vary from the above

USER DIRECTION OF UNREELING -----



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