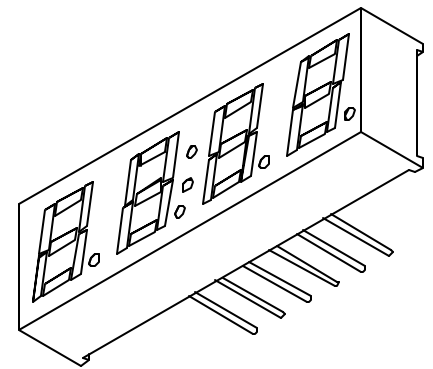
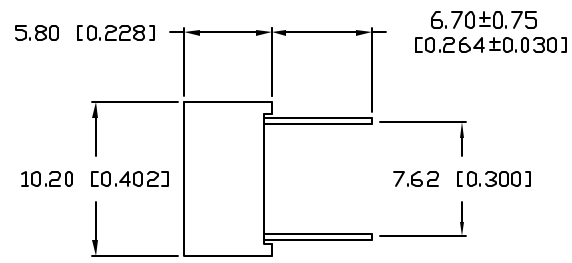
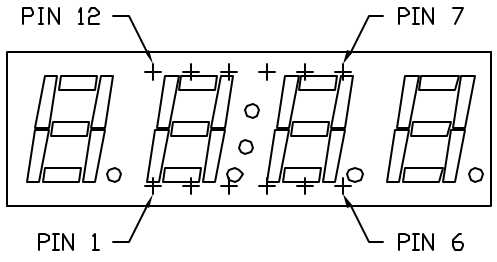


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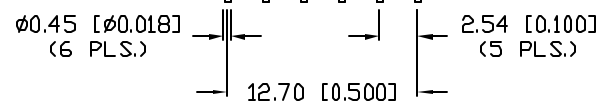
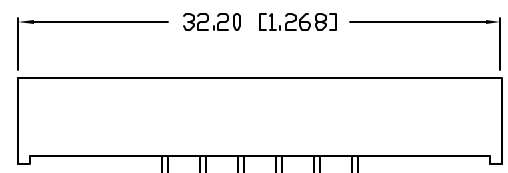
REV.
A

REV.	E.C.N. NUMBER AND REVISION COMMENTS	DATE
A	E.C.N. #11478.	2.20.08



ELECTRO-OPTICAL CHARACTERISTICS $T_A=25^{\circ}\text{C}$ $I_f=10\text{mA}$

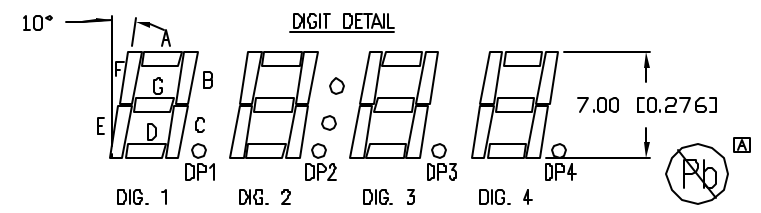
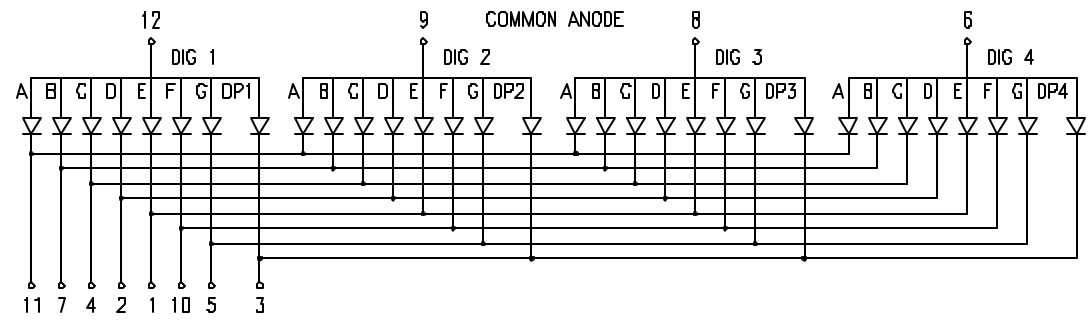
PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		636		nm	
FORWARD VOLTAGE		2.0	2.5	V_f	
REVERSE VOLTAGE	5.0			V_r	$I_r=100\mu\text{A}$
AXIAL INTENSITY		13000		μcd	$I_f=10\text{mA}$
EMITTED COLOR:	RED				
FACE COLOR:	GRAY				
SEGMENT COLOR:	MILKY WHITE DIFFUSED				



LIMITS OF SAFE OPERATION AT 25°C PER SEGMENT

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	80	mA
STEADY CURRENT	20	mA
POWER DISSIPATION	75	mW
DERATE FROM 25°C	-1.2	mW/°C
OPERATING TEMP.	-25 TO +85	°C
STORAGE TEMP.	-30 TO +85	°C
SOLDERING TEMP.	+260	°C
		2.0mm FROM BODY
		3 SEC. MAX

* $t < 10\mu\text{s}$



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*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030), MIN=+DECIMAL PRECISION MAX=-DECIMAL PRECISION

REV. A	PART NUMBER LDQ-M284RI-SI
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0.28" QUAD DIGIT, SEVEN SEGMENT, LED DISPLAY,
636nm RED CHIPS, GRAY FACE WITH WHITE SEGMENTS,
COMMON ANODE, 12 PINS, MULTIPLEXED.

RELIABILITY NOTE
OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

DRAWN BY: BC	CHECKED BY:	APPROVED BY:	DATE: 7.29.03
			PAGE: 1 OF 1
			SCALE: N/A