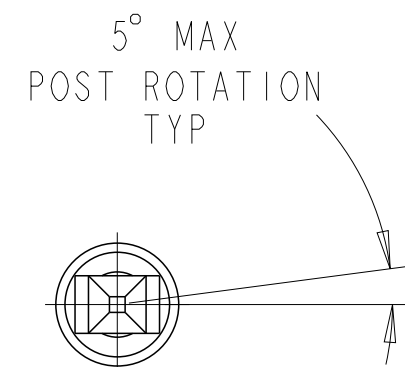
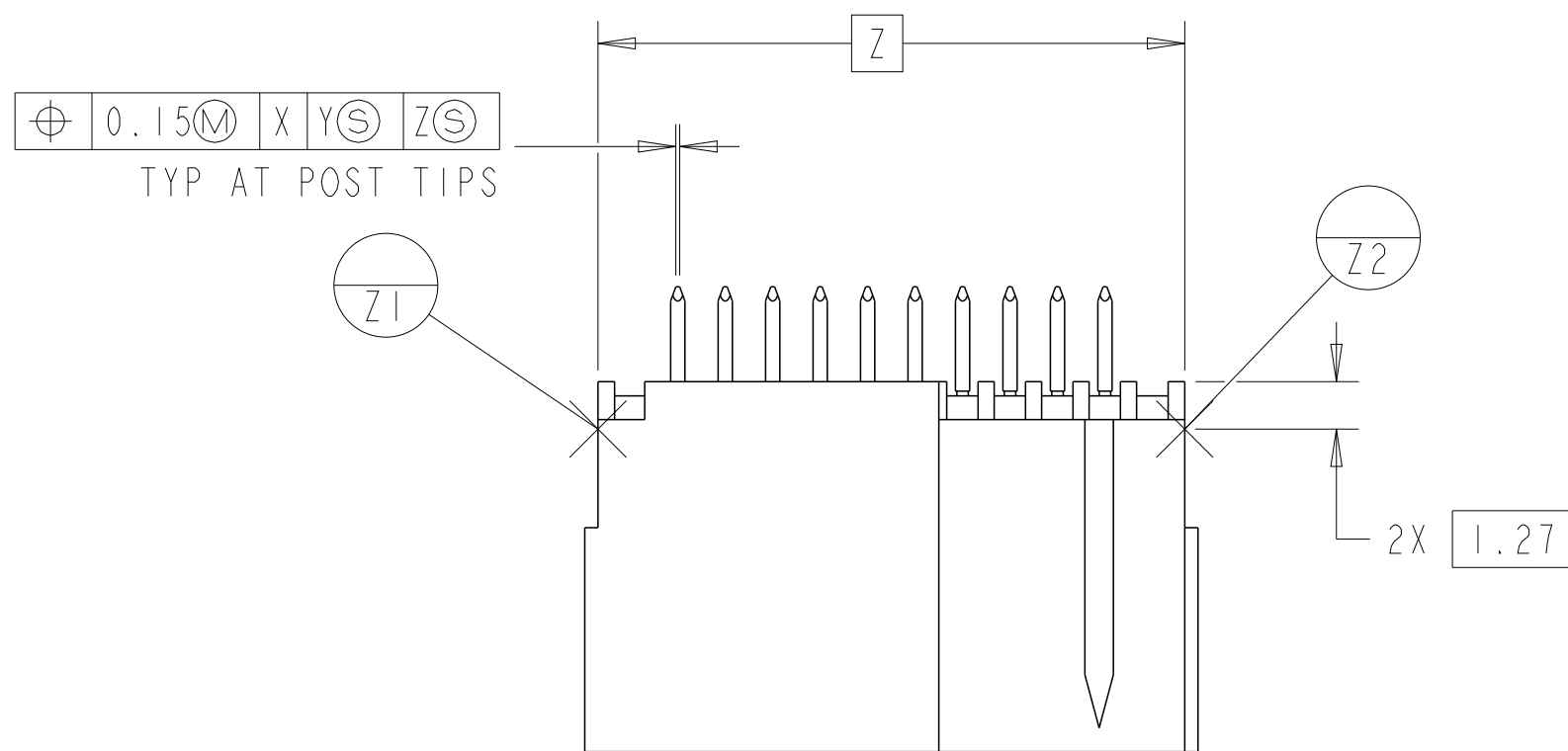
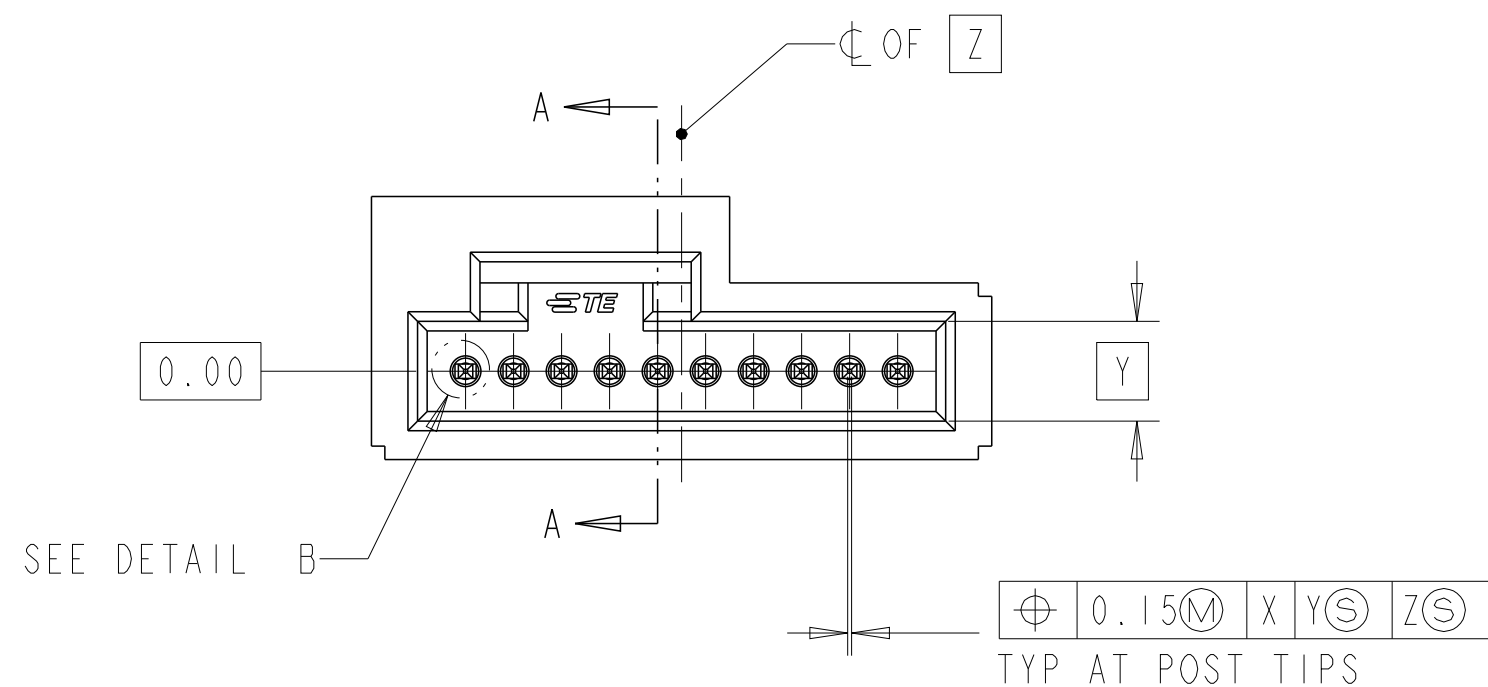


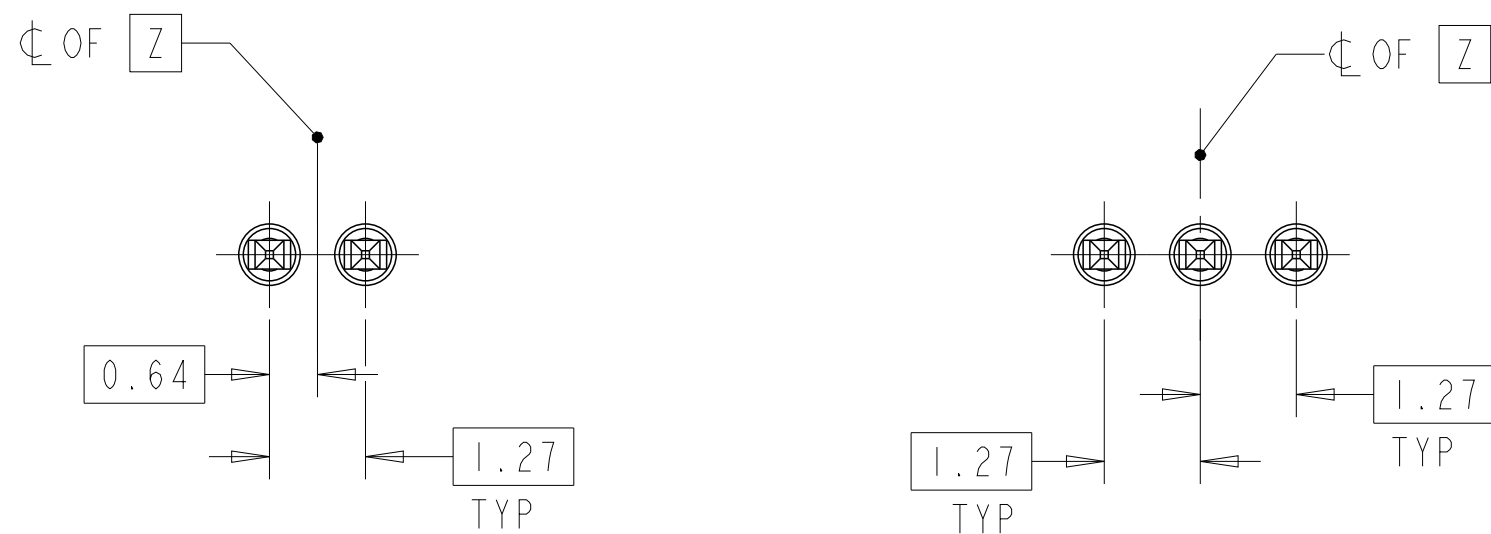
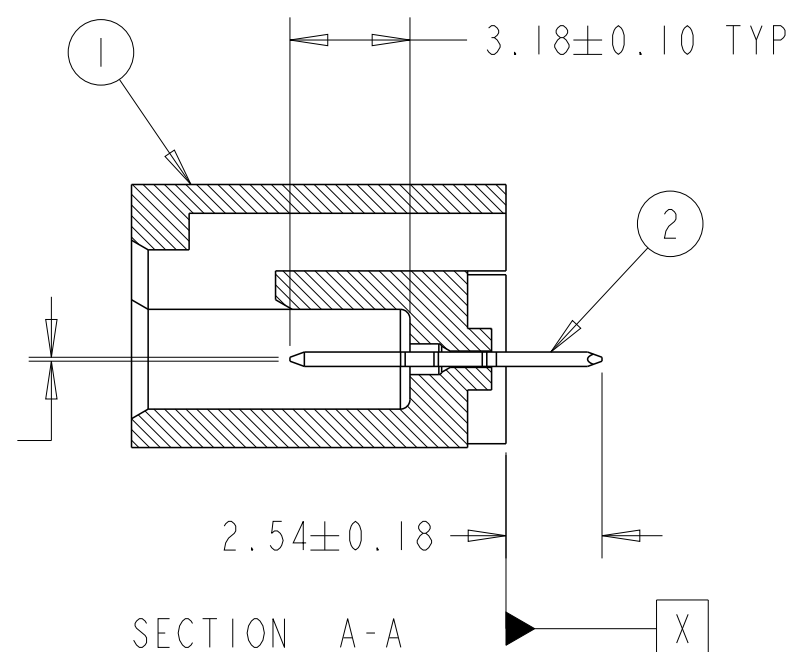


DETAIL B
SCALE 20:1

- 1 FINISH: 0.00076 MIN GOLD PER 112-162-5 ON TOP AND BOTTOM ONLY IN LOCALIZED GOLD PLATE AREA AS SPECIFIED, GOLD FLASH PER 112-33-1 FOR A LENGTH OF 2.54 ON ALL SURFACES. 0.00381-0.00635 MATTE TIN LEAD PER 112-26-2 ON AREA AS INDICATED, UNDERPLATING TO BE 0.00127-0.00254 NICKEL PER 112-25-2 ON ENTIRE CONTACT, GOLD AND TIN MAY NOT OVERLAP
- 2 FINISH: 0.00003 MIN. GOLD PER 112-162-5 ON GOLD PLATED AREA, 0.00381-0.00635 MATTE TIN LEAD PER 112-26-2 ON TIN PLATE AREA, UNDERPLATING TO BE 0.00127-0.00254 NICKEL PER 112-25-2 ON ENTIRE CONTACT, GOLD AND TIN MAY NOT OVERLAP
- 3 FINISH: 0.00076 MIN. GOLD PER 112-162-5 ON TOP AND BOTTOM ONLY IN LOCALIZED GOLD PLATE AREA AS SPECIFIED, GOLD FLASH PER 112-33-1 FOR A LENGTH OF 2.54 ON ALL SURFACES. 0.00381-0.00635 MATTE TIN PER 112-65-1 ON AREA AS INDICATED, UNDERPLATING TO BE 0.00127-0.00254 NICKEL PER 112-25-2 ON ENTIRE CONTACT, GOLD AND TIN MAY NOT OVERLAP
- 4 FINISH: 0.00003 MIN. GOLD PER 112-162-5 ON GOLD PLATED AREA, 0.00381-0.00635 MATTE TIN PER 112-65-1 ON TIN PLATE AREA, UNDERPLATING TO BE 0.00127-0.00254 NICKEL PER 112-25-2 ON ENTIRE CONTACT, GOLD AND TIN MAY NOT OVERLAP



± 0.15 (M) X Y (S) Z (S)
TYP AT POST TIPS



BASIC DIMENSIONS FOR
ODD NO OF SPACES
(SEE TABLE)

SCALE 10:1

BASIC DIMENSIONS FOR
EVEN NO OF SPACES
(SEE TABLE)

SCALE 10:1

P	LTR	REVISION RECORD	DATE	DWN	APVD
G	REV/REDRAWN PER ECO-17-001745	04DEC2017	MM	JO	
F	REVISED PER ECO-15-004125	22JUN2015	NK	JO	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
0 PLC	±
1 PLC	±0.3
2 PLC	±0.13
3 PLC	±
4 PLC	±
ANGLES	0.5°
SURFACE TEXTURE	

DWN	RL KOLLER	16NOV2016	MATERIAL	-	HEAT TREAT	-
CHK	J. OLSON	17NOV2016				
APVD	J. OLSON	18NOV2016				
NAME	HEADER ASSEMBLY, VERTICAL, SINGLE ROW, W/ SHROUDED SIDE LATCH, AMPMODU SYSTEM 50					
SCALE	5:1	SIZE	A2	DRAWING NO	146087	SHEET 1 OF 1
REV	G					



LOC	-
DIST	-