



Part Number: 5978014001  
 Frequency Range: Medium Permeability, 77 ( $\mu_i=2000$ ) & 78 ( $\mu_i=2300$ ) materials  
 Description: 78 TOROID  
 Application: Inductive Components  
 Where Used: Closed Magnetic Circuit  
 Part Type: Toroids

## Mechanical Specifications

Weight: 425.000(g)

## Part Type Information

A ring configuration provides the ultimate utilization of the intrinsic ferrite material properties. Toroidal cores are used in a wide variety of applications such as power input filters, ground-fault interrupters, common-mode filters and in pulse and broadband transformers.

-Toroids are listed by initial permeability classes and increasing dimension of the inside diameter.

-All toroidal cores are supplied burnished to break sharp edges.

-Toroids are tested for AL values at 10 kHz.

-Toroids with an outside diameter of 9.5mm (.375") or smaller can be supplied Parylene C coated. The Parylene coating will increase the 'A' and 'C' dimensions and decrease the 'B' dimension a maximum of 0.038mm (.0015"). The ninth digit of a Parylene coated toroid part number is a '1'. See the material characteristics of Parylene C in our online catalog.

-Toroids with an outside diameter of 9.5mm (.375") or larger can be supplied with a uniform coating of thermo-set plastic coating. This coating will increase the 'A' and 'C' dimensions and decrease the 'B' dimension a maximum of 0.5mm (.020"). The 9th digit of the thermo-set plastic coated toroid part number is a '2'. Thermo-set plastic coating is RoHS compliant.

-Thermo-set plastic coated parts can withstand a minimum breakdown voltage of 1000 Vrms, uniformly applied across the 'C' dimension of the toroid.

-The "C" dimension may be modified to suit specific applications.

-For any toroidal core requirement not listed in the catalog, please contact our customer service department for availability and pricing.

-Explanation of Part Numbers: Digits 1&2 = product class, 3&4 = material grade, 9th digit 1 = Parylene coating, 2 = thermo-set plastic coating.

## Mechanical Specifications

Dim	mm	mm tol	nominal inch	inch misc.
A	101.60	±2.10	4.000	-
B	75.20	±1.50	2.961	-
C	24.75	±0.55	0.974	-
D	-	-	-	-
E	-	-	-	-
F	-	-	-	-
G	-	-	-	-
H	-	-	-	-
J	-	-	-	-
K	-	-	-	-

## Electrical Specifications

Typical Impedance ( $\Omega$ )	

Electrical Properties	
$A_L$ (nH)	3425 ±25%
$A_e$ (cm <sup>2</sup> )	3.24000
$\Sigma I/A$ (cm <sup>-1</sup> )	8.40
$I_e$ (cm)	27.40
$V_e$ (cm <sup>3</sup> )	88.70000

## Land Patterns

V	W ref	X	Y	Z
-	-	-	-	-
-	-	-	-	-

## Winding Information

Turns	Wire	1st Wire	2nd Wire
Tested	Size	Length	Length
-	-	-	-

## Reel Information

Tape Width mm	Pitch mm	Parts 7 " Reel	Parts 13 " Reel	Parts 14 " Reel
-	-	-	-	-

## Package Size

Pkg Size
-
(-)

## Connector Plate

# Holes	# Rows
-	-

### Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A ½ turn is defined as a single pass through a hole.

$\Sigma I/A$  - Core Constant

$A_e$  - Effective Cross-Sectional Area

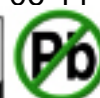
$A_L$  - Inductance Factor ( $\frac{L}{N^2}$ )

N/AWG - Number of Turns/Wire Size for Test Coil

$I_e$  - Effective Path Length

$V_e$  - Effective Core Volume

NI - Value of dc Ampere-turns



## Ferrite Material Constants

Specific Heat .....	0.25 cal/g/°C
Thermal Conductivity .....	<b>3.5 - 4.5 mW/cm - °C</b>
Coefficient of Linear Expansion .....	8 - 10x10 <sup>-6</sup> /°C
Tensile Strength .....	4.9 kgf/mm <sup>2</sup>
Compressive Strength .....	42 kgf/mm <sup>2</sup>
Young's Modulus .....	15x10 <sup>3</sup> kgf/mm <sup>2</sup>
Hardness (Knoop) .....	650
Specific Gravity .....	≈ 4.7 g/cm <sup>3</sup>

*The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites.*

See next page for further material specifications.



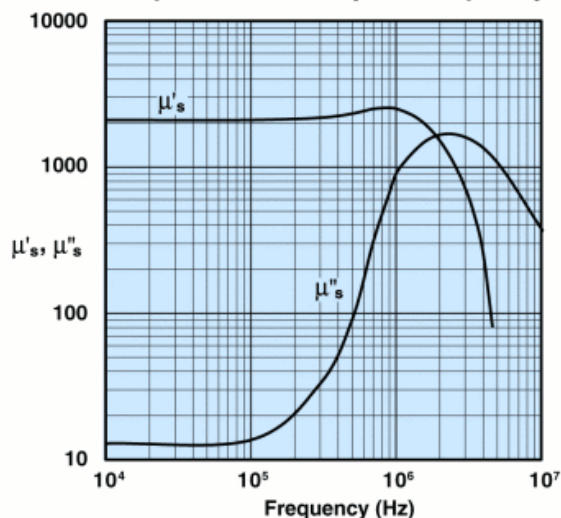
A MnZn ferrite specifically designed for power applications for frequencies up to 200 kHz.

RFID rods, toroids, U cores, and E&I cores are all available in 78 material.

## 78 Material Characteristics:

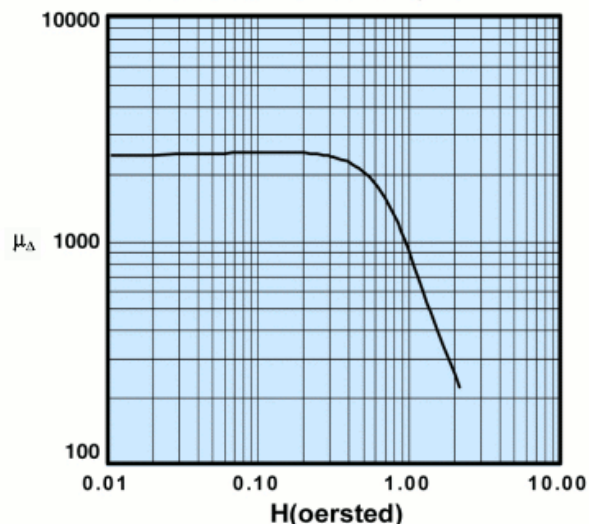
Property	Unit	Symbol	Value
Initial Permeability @ B < 10 gauss		$\mu_i$	2300
Flux Density @ Field Strength	gauss oersted	B H	4800 5
Residual Flux Density	gauss	$B_r$	1500
Coercive Force	oersted	$H_c$	0.20
Loss Factor @ Frequency	$10^{-6}$ MHz	$\tan \delta \mu_i$	4.5 0.1
Temperature Coefficient of Initial Permeability (20 -70°C)	%/°C		1.0
Curie Temperature	°C	$T_c$	>200
Resistivity	$\Omega \text{ cm}$	$\rho$	$2 \times 10^2$

**Complex Permeability vs. Frequency**



Measured on an 18/10/6mm toroid  
 using the HP 4284A and the HP 4291A.

**Incremental Permeability vs. H**



**Initial Permeability vs. Temperature**



Measured on an 18/10/6mm toroid at 100kHz.

**Hysteresis Loop**



Measured on an 18/10/6mm toroid at 10kHz.

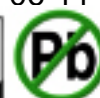


# Fair-Rite Products Corp. Your Signal Solution®

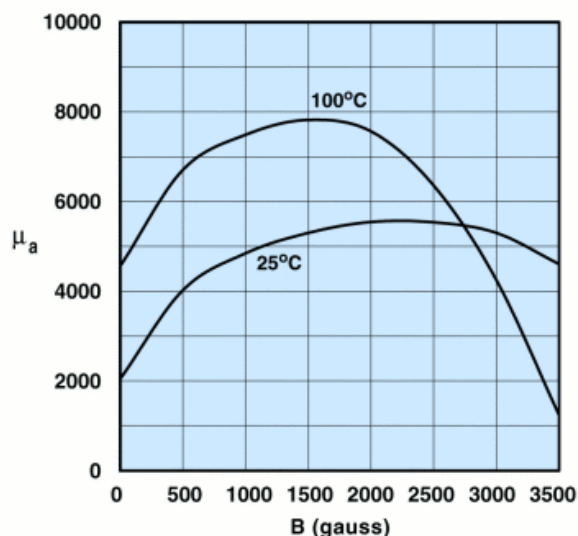
Ferrite Components for the Electronics Industry

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Fair-Rite Product's Catalog  
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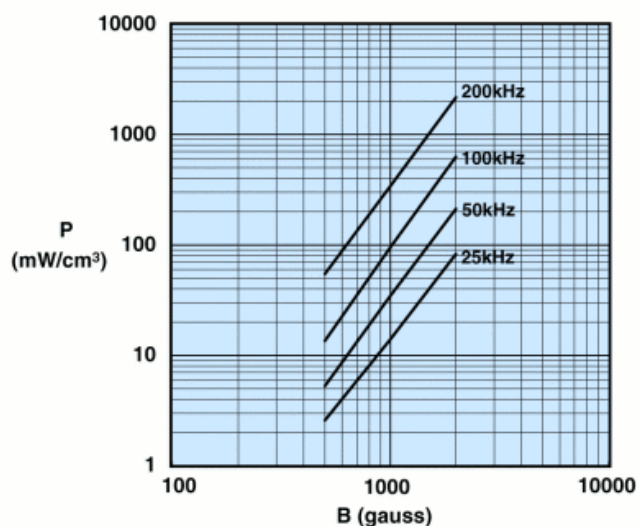


## Amplitude Permeability vs. Flux Density



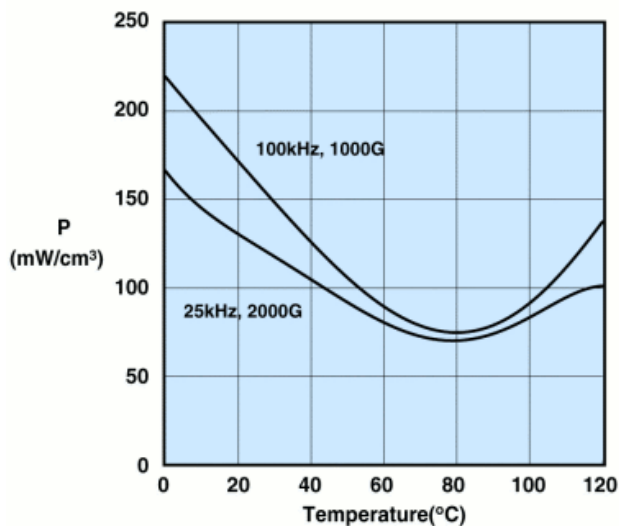
Measured on an 18/10/6mm toroid at 10kHz.

## Power Loss Density vs. Flux Density



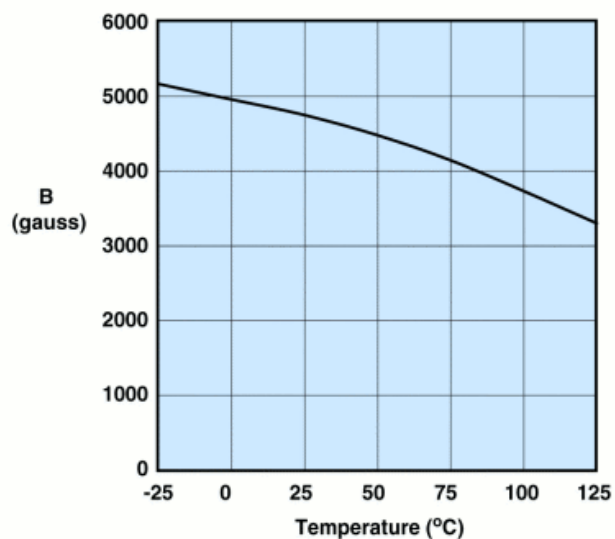
Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW at 100°C

## Power Loss Density vs. Temperature



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW.

## Flux Density vs. Temperature



Measured on an 18/10/6 mm toroid at 10kHz and H=5 oersted.