



# BERGQUIST GAP PAD TGP 1350

Known as BERGQUIST GAP PAD 1450  
November 2018

## PRODUCT DESCRIPTION

Highly Conformable, Thermally Conductive, Reworkable Gap Filling Material.

|                                    |                                                      |
|------------------------------------|------------------------------------------------------|
| <b>Technology</b>                  | Silicone                                             |
| <b>Appearance</b>                  | Light Pink                                           |
| <b>Reinforcement Carrier</b>       | PEN Film                                             |
| <b>Thickness</b>                   | 0.508 to 3.175mm , ASTM D374                         |
| <b>Inherent Surface Tack</b>       | 1 (1 sided)                                          |
| <b>Application</b>                 | Thermal management, TIM (Thermal Interface Material) |
| <b>Operating Temperature Range</b> | -60 to 150°C                                         |

## FEATURES AND BENEFITS

- Thermal Conductivity: 1.3 W/m-K (Bulk Rubber)
- PEN film reinforcement allows easy rework and resistance to puncture and tear resistance
- Highly Conformable, low hardness
- Low strain on fragile components

BERGQUIST GAP PAD TGP 1350 is a highly compliant Gap Pad material that is ideal for fragile component leads. The material includes a PEN film, which facilitates rework and improves puncture resistance and handling characteristics.

The tacky side of BERGQUIST GAP PAD TGP 1350 maintains a conformable, yet elastic nature that provides excellent interfacing and wet-out characteristics, even to surfaces with high roughness or uneven topography.

BERGQUIST GAP PAD TGP 1350 has inherent tack on one side of the material, eliminating the need for thermally impeding adhesive layers. It is highly recommended that the PEN film be left intact. However, film removal will not have a significant impact on thermal performance.

Please contact your local Bergquist Sales Representative for sample inquiries and additional product information.

## TYPICAL APPLICATIONS

- Lighting and LED applications
- Low strain is required for fragile component leads
- Computer and peripherals
- Telecommunications
- Between any heat-generating semiconductor and a heat sink

## TYPICAL PROPERTIES OF CURED MATERIAL

### Physical Properties

|                                                   |                       |
|---------------------------------------------------|-----------------------|
| Hardness, Shore 00, Thirty second delay value, 30 |                       |
| ASTM D2240, Bulk rubber                           |                       |
| Heat Capacity, ASTM E1269, J/g-K                  | 1.0                   |
| Density, Bulk rubber, ASTM D792, g/cc             | 1.8                   |
| Flammability, UL 94                               | V-0                   |
| Young's Modulus, ASTM D575                        | kPa 110<br>(psi) (16) |

Young's Modulus, calculated using 0.01 in/min. step rate of strain with a sample size of 0.79 inch<sup>2</sup>.

### Electrical Properties

|                                              |                   |
|----------------------------------------------|-------------------|
| Dielectric Breakdown Voltage, ASTM D149, VAC | >6,000            |
| Dielectric Constant, ASTM D150, 1,000Hz      | 5.0               |
| Volume Resistivity, ASTM D257, ohm-meter     | 1×10 <sup>9</sup> |

### Thermal Properties

|                                           |     |
|-------------------------------------------|-----|
| Thermal Conductivity, ASTM D5470, W/(m-K) | 1.3 |
|-------------------------------------------|-----|

## GENERAL INFORMATION

**For safe handling information on this product, consult the Safety Data Sheet, (SDS).**

### Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

## CONFIGURATIONS AVAILABLE

BERGQUIST GAP PAD TGP 1350 is available in the following configurations:

- Sheet form and die-cut parts

### Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$   
 $\text{kV/mm} \times 25.4 = \text{V/mil}$   
 $\text{mm} / 25.4 = \text{inches}$   
 $\text{N} \times 0.225 = \text{lb/F}$   
 $\text{N/mm} \times 5.71 = \text{lb/in}$   
 $\text{psi} \times 145 = \text{N/mm}^2$   
 $\text{MPa} = \text{N/mm}^2$   
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$   
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$   
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$   
 $\text{mPa}\cdot\text{s} = \text{cP}$



## Disclaimer

### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

**In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:**

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

**In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

**In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada Corporation, the following disclaimer is applicable:**

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

**Trademark usage:** [Except as otherwise noted] All trademarks in this document are trademarks and/or registered trademarks of Henkel and its affiliates in the U.S. and elsewhere.

## Reference 1