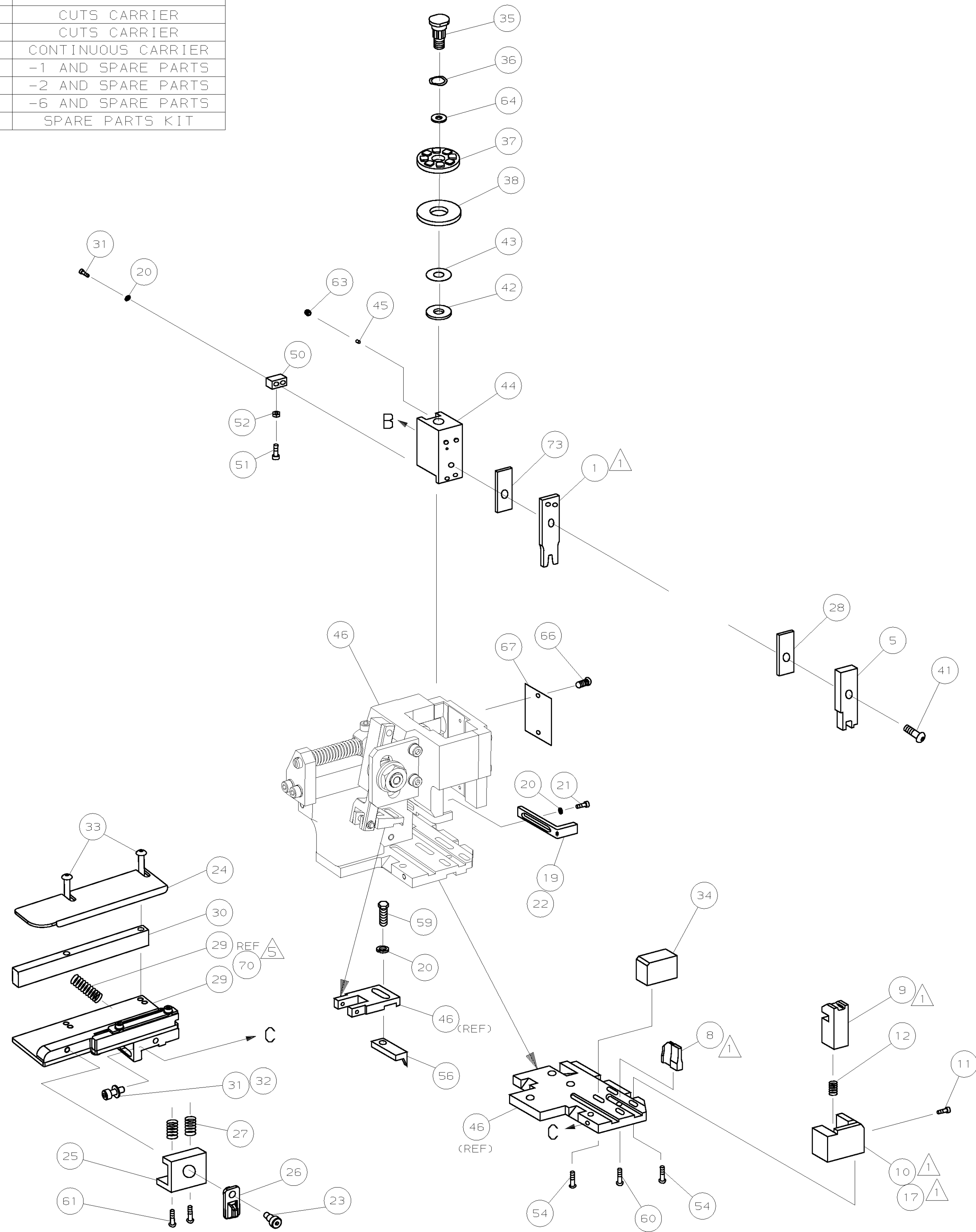




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. PULL OFF FORCES 26AWG = 22N MIN
28AWG = 14N MIN
5. EXCHANGE TRACK, RAIL, FRONT PART NO. 1320931-1 FOR PART NO. 1333241-1 (ITEM 70).



DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
DO NOT SCALE PRINT.						
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	20N0V00	APP	20N0V00		
1 PLC DEC ±0.5 [0.2 IN]	M. CLIFFORD		F. BACKHURST			AMP Incorporated Harrisburg, PA 17105-3608
2 PLC DEC ±	CHK	-	REL 05/JAN01			
3 PLC DEC ±			L.OF THOUSE			
ANGLES =	NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF
SURF TEXTURE: ✓	SCALE	-	D	DWG NO	1426114	HD-I APPL
REMOVE BURRS, BREAK SHARP EDGES RO.3R MAX						
					SHEET	REV
					1 of 1	B

-	1	1	1	1	1	1	455888-8	CRIMPER SPACER	73
-	1	1	1	1	1	1	142614	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	1333241-1	TRACK, RAIL, FRONT, SPECIAL	70
-									69
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	68
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	67
-									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-									62
-	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-									58
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-									56
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	55
-									54
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	1-690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-									40
-									39
-	1	1	1	1	1	1	690223-2	SPACER, INSULATION DISC	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-1	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	1-690472-9	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
-									16