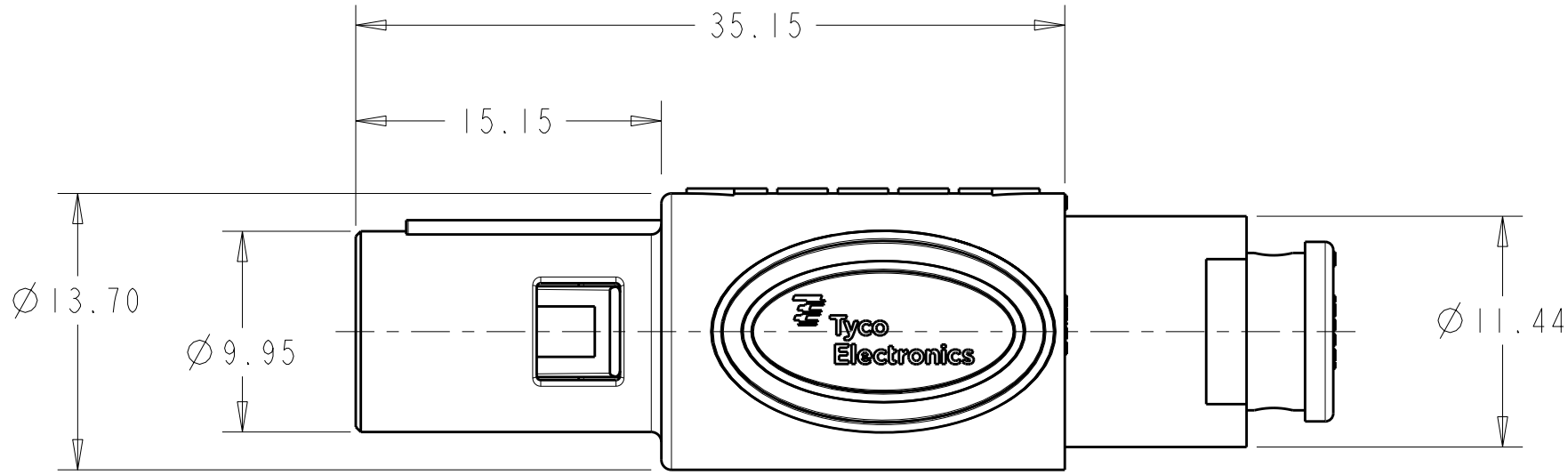
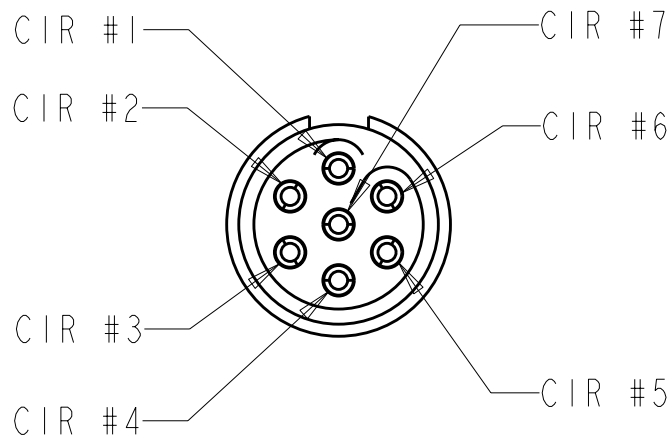


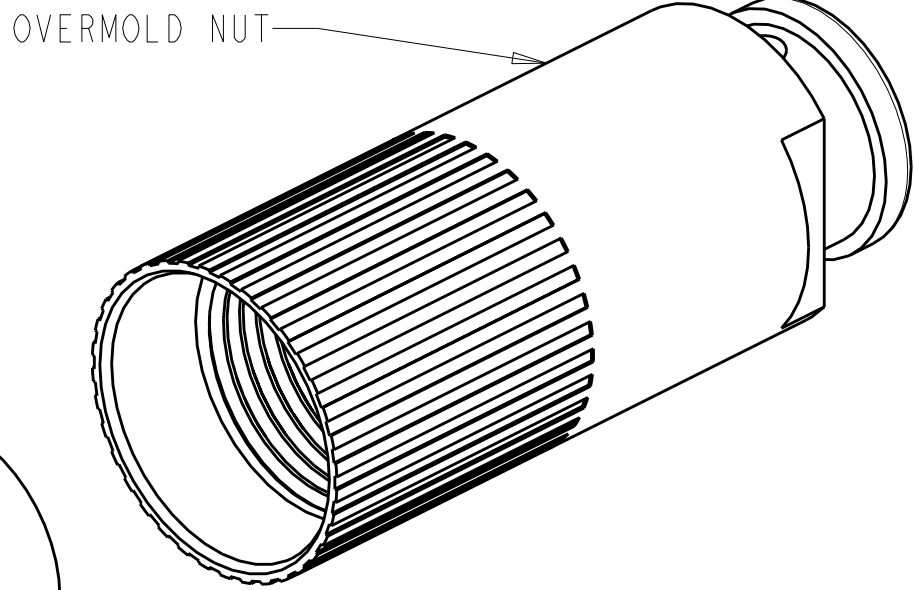
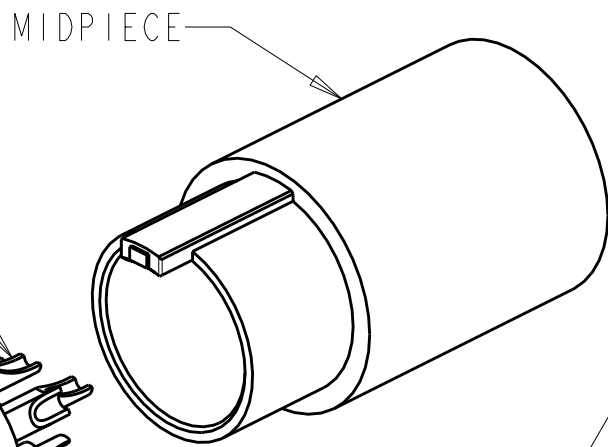
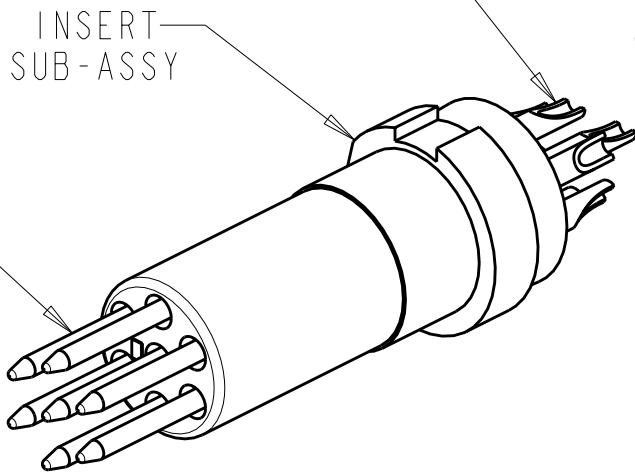
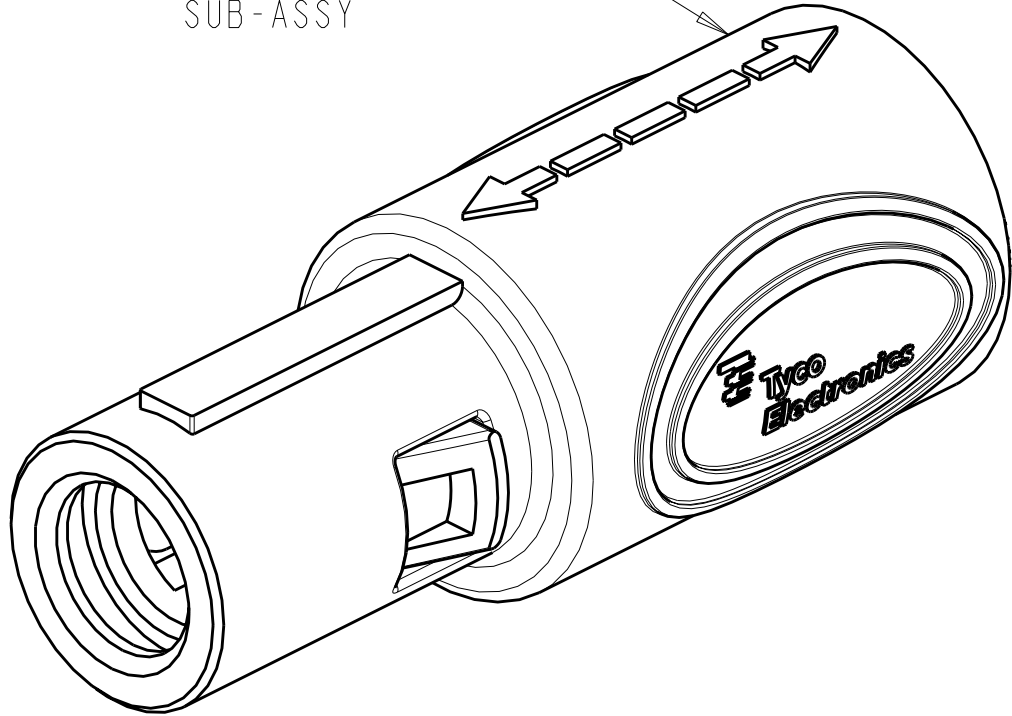


SCALE 3:1



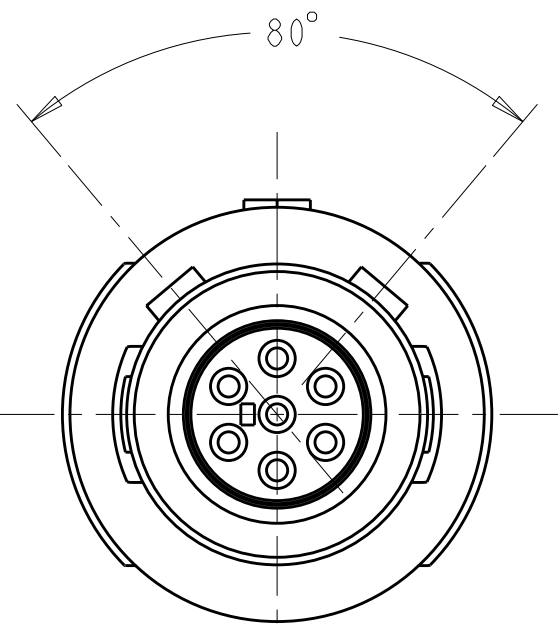
INSERT SUB-ASSY
CIRCUIT DESIGNATION VIEW

KEYED LATCH HOUSING W/ O-RING
SUB-ASSY

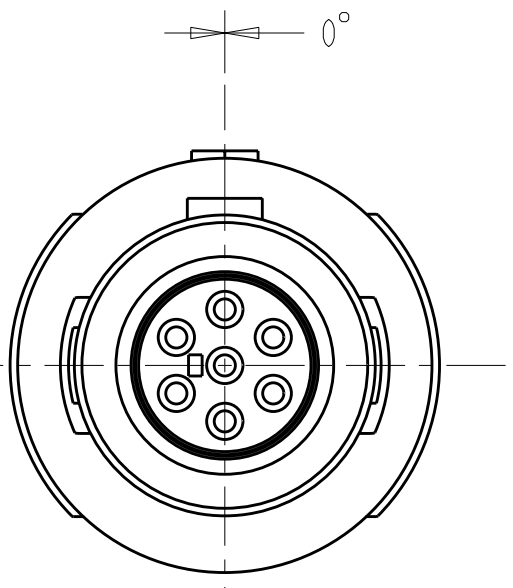


- 1 MATERIAL:
CONTACT: BRASS
LATCH HOUSING, INSERT, MIDPIECE, NUT:
UL 94V-0 RATED THERMOPLASTIC
O-RING: ELASTOMER
COLOR:
MIDPIECE AND INSERT: GRAY
LATCH HOUSING AND OVERMOLD NUT: SEE TABLE
O-RING: BLACK

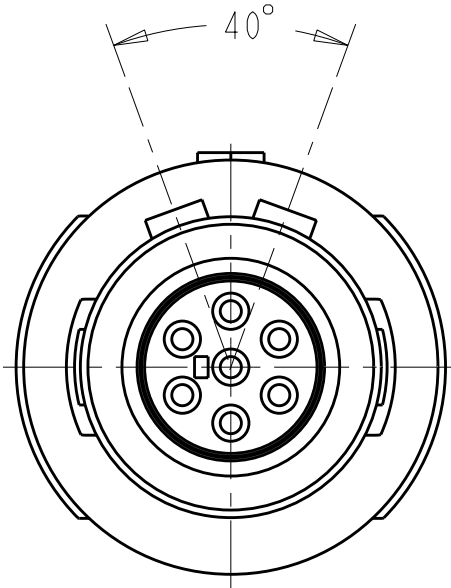
- 2 FINISH:
CONTACT, 0.75µm MIN. GOLD OVER NICKEL
- 3 SOLDER TERMINATION CONTACT, 26 AWG WIRE MAX.
4. PRODUCT IS SUPPLIED UNASSEMBLED
- 5 PRELIMINARY PART NUMBER.



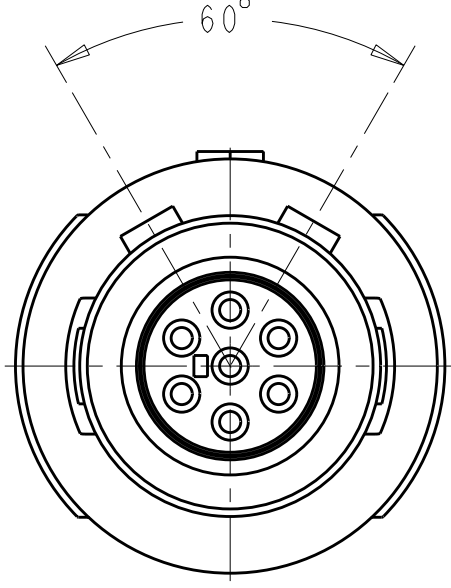
80° KEYING
SCALE 4:1



0° KEYING
SCALE 4:1



40° KEYING
SCALE 4:1



60° KEYING
SCALE 4:1

5	GRAY	60°	1877851-8
5	BLACK	60°	1877851-7
	GRAY	40°	1877851-6
	BLACK	40°	1877851-5
	GRAY	80°	1877851-4
	GRAY	0°	1877851-3
	BLACK	80°	1877851-2
	BLACK	0°	1877851-1
LATCH HOUSING AND NUT COLOR		KEYING	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN K. MILLER 09MAR2006	Tyco Electronics Harrisburg, PA 17105-3608			
DIMENSIONS: mm				CHK L. BREKOSKY 09MAR2006	NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.13 2 PLC ±0.08 3 PLC ± 4 PLC ± ANGLES ±1° FINISH				APVD -	PRODUCT SPEC 108-2249			
MATERIAL				114-13184	APPLICATION SPEC			
1				2	WEIGHT			
CUSTOMER DRAWING				A2 00779 C-1877851				RESTRICTED TO -
SCALE 5:1				SHEET 1 OF 1				REV B4