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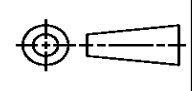
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-003076	01MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151216-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238080
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238080

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1238080	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV C1

—	1	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
—	1	1	1	1	1	1	1	1238080	PRINT, APPLICATOR LOG SHEET	72
—	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
—	3	3	3	3	3	3	3	1-23147-4	SPRING, DEPRESSOR	70
—	1	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
										68
—	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
—	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
—	1	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
—	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
—	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
—	1	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
—	2	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20)DRAG	61
—	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
—	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59

[illegible]

4	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-4	SCR,SHC(M4x20)TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51

—	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
—	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
—	—	1	—	—	1	—	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
—	1	—	1	1	—	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47

—	1	1	1	1	1	1	1	1320999—3	APPLICATOR BASIC SUBASSY	46
—	1	1	1	1	1	1	1	690191—1	PLUG, NYLON	45
—	1	1	1	1	1	1	1	1338660—5	RAM	44
—	1	1	1	1	1	1	1	690125—1	WASHER, LAMINATED	43

—	1	1	1	1	1	1	1	690124—1	WASHER, RAM	42
—	1	1	1	1	1	1	1	2—18024—6	SCR,BHC(M8X25)RAM	41
—	1	1	1	1	1	1	1	23241—1	BALL, STEEL	40
—	1	1	1	1	1	1	1	2—22278—7	SPRING, COMPRESSION	39

- | | | | | | | | | | |
|---|---|---|---|---|---|---|-----------|------------------|----|
| — | 1 | 1 | 1 | 1 | 1 | 1 | 1320922-4 | DISC, INSULATION | 38 |
| — | 1 | 1 | 1 | 1 | 1 | 1 | 354777-1 | DISC, WIRE | 37 |
| — | 1 | 1 | 1 | 1 | 1 | 1 | 22480-5 | WASHER, SPRING | 36 |
| — | 1 | 1 | 1 | 1 | 1 | 1 | 690212-1 | POST, RAM | 35 |

—	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
—	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
—	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
—	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31

—	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
—	1	1	1	1	1	1	1633073-5	STRIP GUIDE PLATE ASSY	29
—	1	1	1	1	1	1	455888-5	SPACER, FRONT SHEAR DEP	28
—	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27

-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23

-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19


1	-	1	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
	-	1	1	1	1	21028-2	SPIN, SLOTTED SPRING	16
	1	1	1	1	1	5.54785-2	SPRING, COMPRESSION	15

-	1	1	1	1	1	1	5-547505-2	SPRING, COMPRESSION	14
-	1	1	1	1	1	1	854769-4	HOLDER, INSULATION	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	1-356885-0	STOP, SHEAR	11
-	1	1	1	1	1	1	1788884-1	WASHER, FLAT, BRASS (CUT)	10

1	-	-	1	1	-	1	1	1520921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	7-1333201-1	ANVIL	8
	-	1	1	1	1	1	1	1-240641-5	SPACER, DEPRESSOR (REAR)	7

1	—	1	1	1	1	1	1	854772-6	DEPRESSOR, SHEAR (FRONT)	5
	—	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	2-1213077-5	CRIMPER, INSULATION	3

1	1	2	2	2	1	1	1	456402-1	CRIMPER, WIRE	Z
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
								PARTS LIST		
	QTY REQ DES LCKY									

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN CERISMAN CHK —	20F006 —	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPRO T. ELBIN PRODUCT SPEC	20F006		NAME SIDE FEED HD-I APPLICATOR
	0 P.LC ± =				

	1 PLC ±	—	APPLICATION SPEC	SIZE	CASE CODE	DRAWING NO	RESTRICTED TO
	2 PLC ±	—					
MATERIAL	3 PLC ±	—	WEIGHT	A1	00779	C-1238080	
	4 PLC ±	—					
—	5 ANGLE ±	—					
—	6 FINISH ±	—					
CUSTOMER DRAWING				SCALE	SHEET	OF	REV