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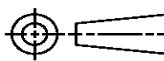
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LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
			E1	ECR-14-003110	03MAR2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151272-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528102
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528102

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		TE Connectivity								
		CHK	RAGHAVENDRA										
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME								
		0 PLC ±		RAGHAVENDRA		FINE ADJ SIDE FD HD-I APPL							
		1 PLC ±		PRODUCT SPEC									
		2 PLC ±		APPLICATION SPEC									
		3 PLC ±											
4 PLC ±		ANGLES ±				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
MATERIAL		FINISH		WEIGHT		A3				C- 1528102			
				CUSTOMER DRAWING				SCALE		SHEET 1 OF 2		REV E1	

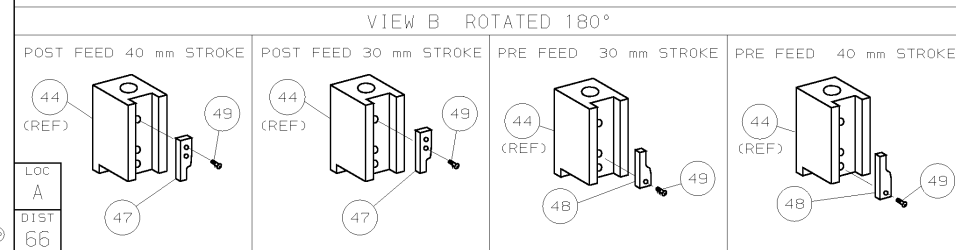
 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION SIZE IS DEPENDENT ON SEAL BEING APPLIED.

 5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.



GUIDE OFF

DRAWING NUMBER - 1528102 SHEET 2 OF 2 REV. E1