

[illegible]

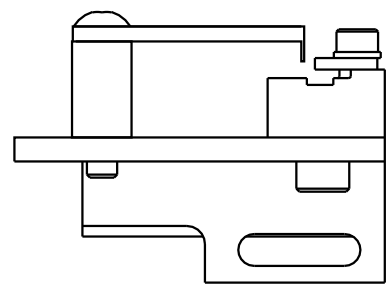
VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

(44) (REF) (49) (47) (48)

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



GUIDE OFF
INSULATION BARREL

		C	ECR-06-006386
		B	ECR-06-004903
P	F	LTR	REVISION RECORD

											73
-	1	1	1	1	1	1	1	1528453	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71
											70
											69
											68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE		66
											65
											64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM		63
											62
-	2	2	2	2	2	2	2	1-18024-4	SCR,BHC (M5X20) DRAG		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED		56
-	1	-	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)		55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER		54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN		53
											52
											51
											50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM		49
-	-	1	-	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	-	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
											43
											42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM		41
											40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY		39
-	1	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST		38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY		37
											36
											35
											34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)		32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY		29
											28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	-	1	-	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
-	1	1	1	1	1	1	1	690518-1	HOLDER, TERMINAL		18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)		17
-	2	2	2	2	2	2	2	18023-2	SCR,SHC (M3X6) REAR SHEAR PL		16
-	1	1	1	1	1	1	1	1-690464-0	PLATE, SHEAR (REAR)		15
-	-	1	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)		14
-	1	1	1	1	1	1	1	1-690463-1	SHEAR, FLOAT (REAR)		13
-	2	2	2	2	2	2	2	5-22280-0	SPRING, SHEAR		12
-	2	2	2	2	2	2	2	356885-4	STOP, SHEAR		11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)		10
-	1	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)		9
1	2	2	2	1	1	1	1	1333200-7	ANVIL		8
-	1	1	1	1	1	1	1	3-240641-0	SPACER, DEPRESSOR (REAR)		7
-	1	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)		6
-	1	1	1	1	1	1	1	2-455889-9	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER		4
1	2	2	2	1	1	1	1	5-683454-4	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER		2
1	2	2	2	1	1	1	1	456400-9	CRIMPER, WIRE		1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION		ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)											

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS: mm (INCHES)		MATERIAL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 235EP04		APP 235EP04		 Tyco Electronics Harrisburg, PA 17105-3608	
1 PLC DEC ±		L. LOFHOUSE		F. BACKHURST			
2 PLC DEC ±		CHK -		REL 21-10-04			
3 PLC DEC ±		-		M. CLIFFORD			
ANGLES ±		NAME FINE ADJ SIDE FD HD-I APPL				MACHINE REF	
SURF TEXTURE: ✓						HD-I APPL	
CE	MARGES	SCALE -		DNG NO		SHEET 1 OF 1	
APP	MARGES	DATE		1528453		REV C	
REMOVE BURRS, BREAK SHARP EDGES RO. 38 MAX		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -	