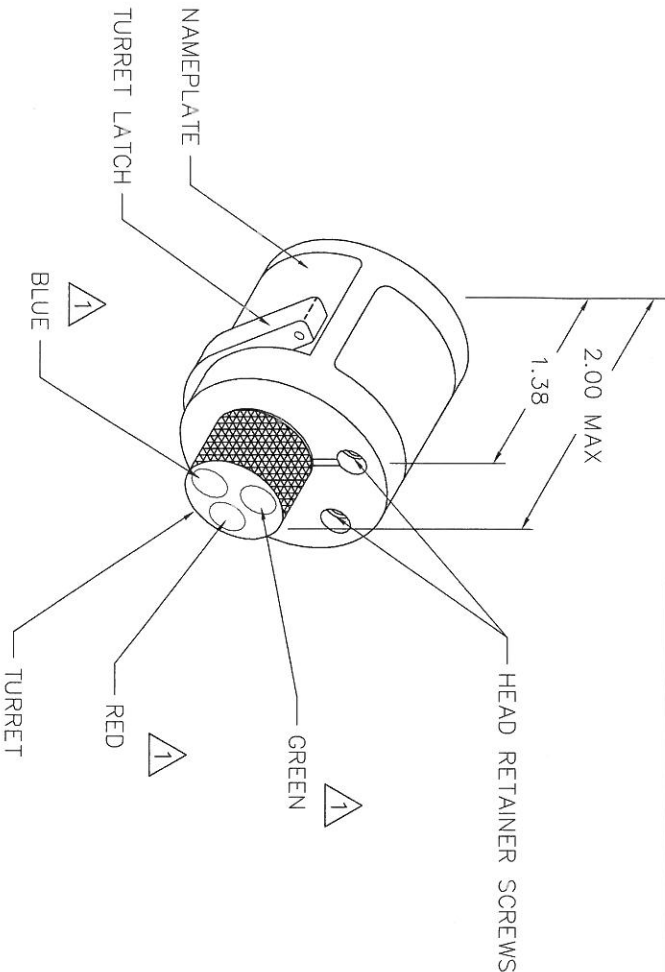
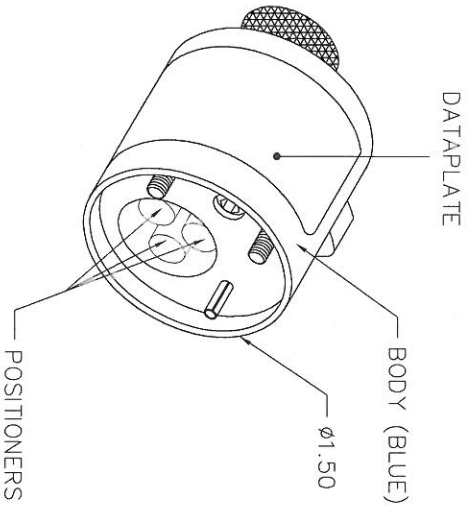


REVISIONS			
REV.	SYM.	E.C.O. NUMBER	DESCRIPTION
2			REVISED DATAPLATE.
		BY DATE	APP'D DATE
		4-10-98	4-10-98

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED

CONXALL CONTACTS	COLOR CODE	24	22	20	18	16	14	12	WIRE SIZE
586-SG	587-PG	2	3	4					
586-SLG	587-PLG				5	6			
680-SG	681-PG	2	3	4					
680-SMG	681-PMG				5	6			
480-RSG	481-PG				5	6			
484-RSG	485-PG	BLUE					7	8	
SELECTOR NUMBER									



POSITIONER COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.082 ±.472	
GREEN	Ø.104 ±.840 MIN.	└┐ Ø.130 ±.021
BLUE	Ø.161 ±.559	

* HOLE AND COUNTERBORE DEPTHS ARE MEASURED FROM TOP OF POSITIONER INSERTS.

RESTRICTED & CONFIDENTIAL		CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.	
ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
DRN. NO. 1	MOO-YOUNG	DATE 4-10-98	
CH'D. RRR	DATE 4-10-98		
APP'D. DATE			
NOTE:	THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX.		
DO NOT SCALE DRAWING	TITLE: ENVELOPE DRAWING TURRET HEAD		
WHERE USED: AFS	CAD P/N	TH528-ENV	SHEET 1 OF 1
DWG. NO.	TH528	REV.	2



DANIELS MANUFACTURING CORP.
ORLANDO, FLORIDA
CAGE 11851