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DESCRIPTION	MATERIAL	FINISH	
MODULE ASSEMBLY	D.A.P. PER MIL-M14 TYPE SDG-F	COLOR: GREEN	
GROMMET	FLUORSILICONE RUBBER 70/30 BLEND	COLOR: GREEN	
CONTACT SOCKET	BERYLLIUM COPPER PER QQ-C-533	GOLD PLATE PER MIL-G-45204	
RETAINING CLIP	BERYLLIUM COPPER PER QQ-C-533 OR STAINLESS STEEL PER QQ-S-766	NONE	
CONTACTS	COPPER ALLOY PER MIL-C-39029/1	GOLD PLATE PER MIL-G-45204	
SEALING PLUGS	F.E.P. PER MIL-P-19468	COLOR: RED	

- 3

BUSSING ARRANGEMENT OUTLINE DENOTES INTERNAL ARRANGEMENT OF CONTACT SOCKETS.
- 2

MARK MODULE ASSEMBLY WITH CUSTOMER PART NO., MILITARY PART NO. IF REQUIRED .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.
- 1

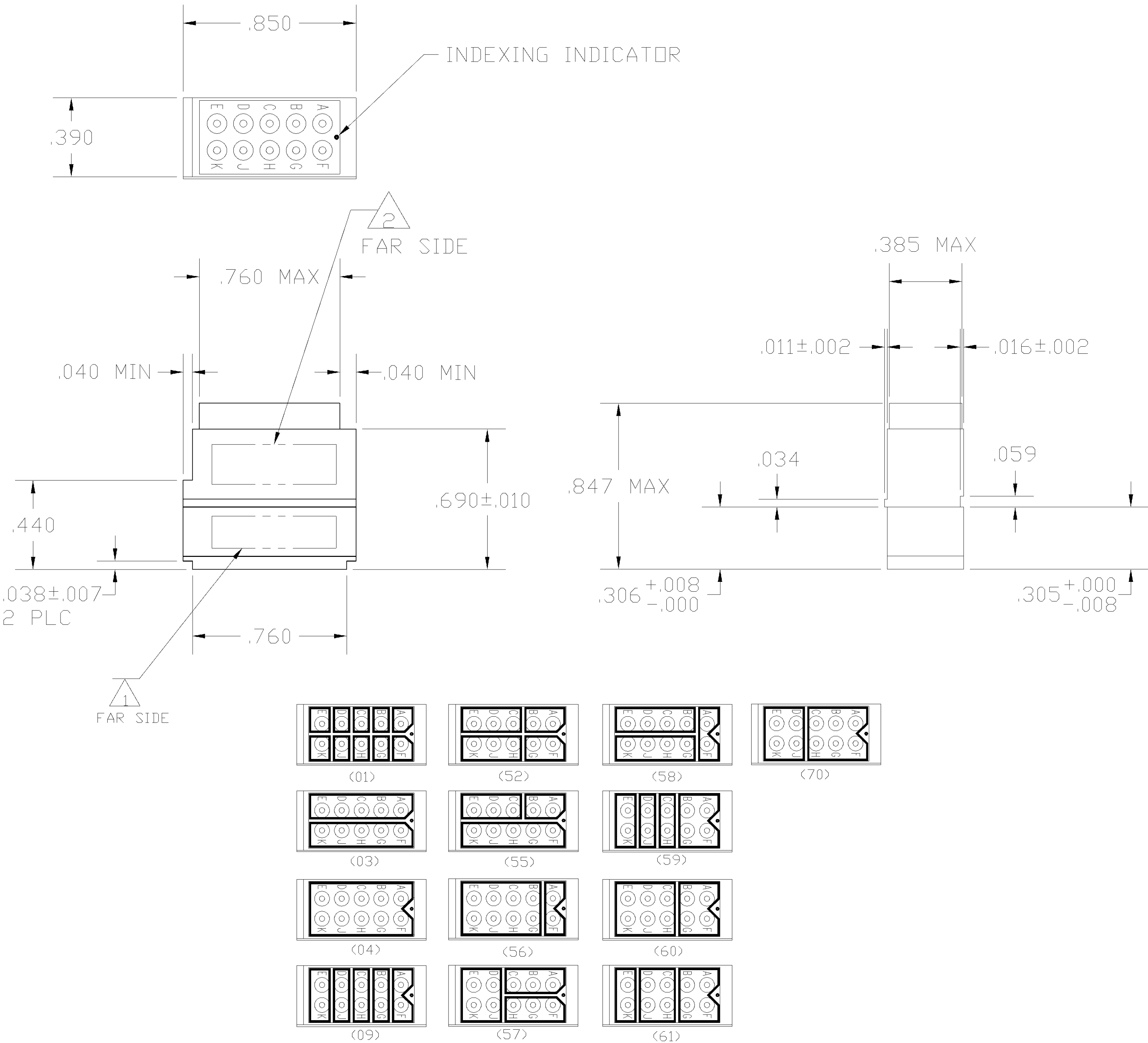
MARK MODULE ASSEMBLY WITH "AMP", AMP PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT APPROXIMATE AREA SHOWN.

D

C

B

A



BUSSING ARRANGEMENTS

3

ST257T20M					X								X	X	4-592625-3
ST257T20L						X							X	X	4-592625-2
ST257T20K							X						X	X	4-592625-1
ST257T20G			X										X	X	4-592625-0
ST257T20J										X			X	X	3-592625-9
ST257T20H											X		X	X	3-592625-8
ST257T20N										X			X	X	3-592625-7
37210-2		X											X	X	3-592625-6
37210-1			X										X	X	3-592625-5
MRTB20E60			X												3-592625-4
MRTB20E56						X									3-592625-3
MRTB20E55							X								3-592625-2
MRTB20E52								X							3-592625-1
MRTB20E09									X						3-592625-0
MRTB20E04										X					2-592625-9
MRTB20E03											X				2-592625-8
MRTB20E57						X									2-592625-7
	X														2-592625-6
	X												X	X	2-592625-5
		X													2-592625-4
		X											X	X	2-592625-3
538121-28															2-592625-2
SUPERSEDED BY 1-592624-8			X										X	X	2-592625-1
M81714/2-AB3				X											2-592625-0
					X								X	X	1-592625-9
						X									1-592625-8
538121-29							X						X	X	1-592625-7
SUPERSEDED BY 1-592624-2								X							1-592625-6
M81714/2-AC1									X				X	X	1-592625-5
538121-27								X							1-592625-4
SUPERSEDED BY 1-592624-0										X			X	X	1-592625-3
538121-30											X				1-592625-2
SUPERSEDED BY 2-592624-2												X			1-592625-1
538121-31													X	X	1-592625-0
SUPERSEDED BY 592624-7															592625-9
538121-32													X	X	592625-8
SUPERSEDED BY 592624-5															592625-7
538121-25													X	X	592625-6
SUPERSEDED BY 592624-3															592625-5
M81714/2-AA1													X	X	592625-4
															592625-3
SUPERSEDED BY 592624-1													X	X	592625-2
M81714/2-AB1															592625-1
													X	X	
MARKING 2	BUSSING ARRANGEMENTS												SEALING PLUG QTY 2	CONTACTS QTY 11	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. C. THOMAS 31 JAN 2002	tyco Electronics		Tyco Electronics Corporation Harrisburg, Pa. 17105-3608		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED		NAME		FEED-BACK MODULE ASSY, SIZE 20, TJ	
		0 PLC ± .001		1-31-02			
		1 PLC ± .001		2-31-02			
		2 PLC ± .001		3-31-02			
MATERIAL		FINISH		WEIGHT		A1 00779-592625	
-		-		-			
CUSTOMER DRAWING				SCALE	NTS	SHEET 1 OF 1	