



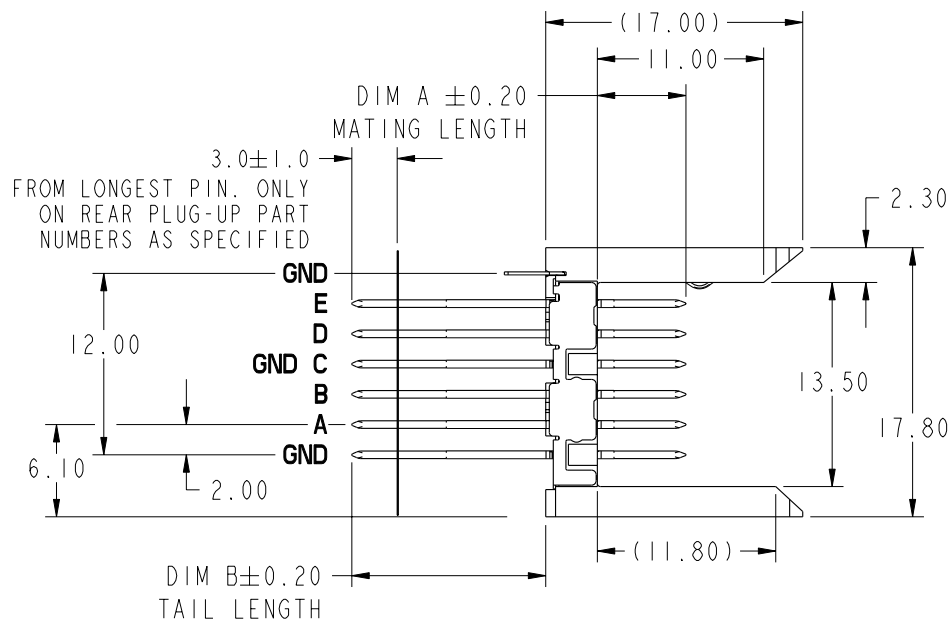
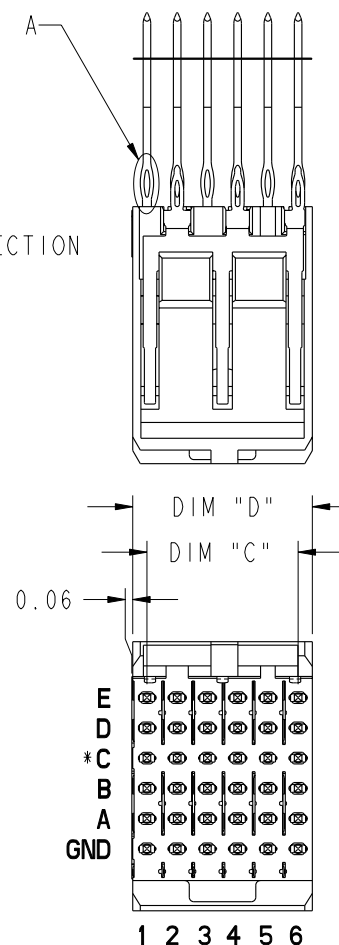
PRODUCT NUMBER

SEE BELOW AND TABLE ON SHEET 2

74977 - X YY ZZZ LF
 BASE NUMBER
 LEAD FREE (OPTIONAL)
 SPECIAL LOAD PATTERN
 SEE SHEETS 6-7
 SIZE, SEE SHEET 2
 PLATING PERFORMANCE
 LEVEL, SEE SHEET 2



DETAIL A
 SCALE 4:1
 SEE NOTE 16



***ROW C INFORMATION**
 ODD NUMBER COLUMNS WITHIN ROW C ARE COMMONED
 TO GROUND INTERNALLY WITHIN THE HOUSING. THE
 EVEN NUMBER COLUMNS WITHIN ROW C ARE NOT.
 FOR MAXIMUM PERFORMANCE IT IS RECOMMENDED THESE
 EVEN COLUMNS BE GROUND COMMONED WITHIN PCB.
 SEE NOTE 13.

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		FCi www.fciconnect.com			
ltr	ecn no.	dr	date	linear	0.X ±0.1		projection 		title VERTICAL SIGNAL HDR 5 ROW PRESS-FIT, SPECIAL LOAD, STD	product family METRAL 2000	code 213		
Y	V06-0544	DCH	2006-06-09		0.XX ±.05								
AA	V07-0167	DCH	2007-03-19		.XXX ±.020								
AB	V07-0677	HTB	2007-11-14	angles	0° ±2°		scale 1:1	A	dwg no 74977	sheet 1 of 1			
AC	V08-0008	LP	2008-1-22	dr	K. BELL	2000-03-29							
-	-	-	-	enrg	M. HAHN	2000-03-29							
W	V05-0814	VS	2005-09-19	chr	M. HAHN	2000-03-29	sheet index	revision sheet	AC	AC	AC		
X	V06-0048	DAI	2006-02-08	appd	M. HAHN	2000-03-29						1	2

Pro/E

cage code 22526

PDM: Rev:AC

STATUS: Released

Printed: May 13, 2011

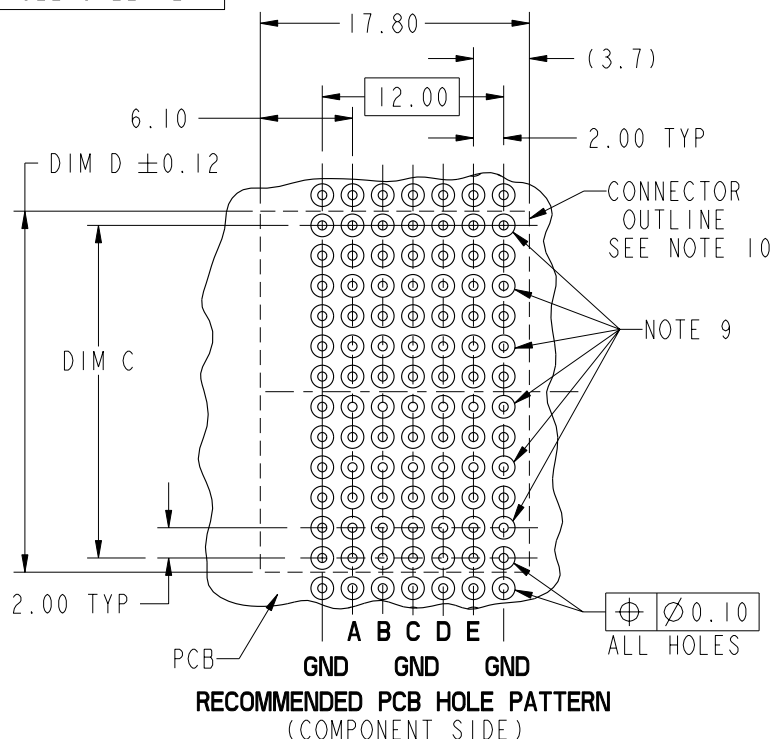


PRODUCT NUMBER	PLATING PERFORM- ANCE LEVEL	SHROUD TO USE FOR REAR PLUG-UP APPLICATIONS	LENGTH DIM D	PIN FIELD DIM C	CONNECTOR SIZE
74977-101ZZZ	TELCORDIA CO	84621-101	11.88	10.00	1 MOD
74977-101ZZZLF		84621-101LF			
74977-102ZZZ		84621-102	23.88	22.00	2 MOD
74977-102ZZZLF		84621-102LF			
74977-103ZZZ		84621-103	35.88	34.00	3 MOD
74977-103ZZZLF		84621-103LF			
74977-104ZZZ		84621-104	47.88	46.00	4 MOD
74977-104ZZZLF		84621-104LF			
74977-501ZZZ	TELCORDIA UE	84621-501	11.88	10.00	1 MOD
74977-501ZZZLF		84621-501LF			
74977-502ZZZ		84621-502	23.88	22.00	2 MOD
74977-502ZZZLF		84621-502LF			
74977-503ZZZ		84621-503	35.88	34.00	3 MOD
74977-503ZZZLF		84621-503LF			
74977-504ZZZ		84621-504	47.88	46.00	4 MOD
74977-504ZZZLF		84621-504LF			
74977-901ZZZ	TELCORDIA CO	84621-101	11.88	10.00	1 MOD
74977-901ZZZLF		84621-101LF			
74977-902ZZZ		84621-102	23.88	22.00	2 MOD
74977-902ZZZLF		84621-102LF			
74977-903ZZZ		84621-103	35.88	34.00	3 MOD
74977-903ZZZLF		84621-103LF			
74977-904ZZZ		84621-104	47.88	46.00	4 MOD
74977-904ZZZLF		84621-104LF			

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		 www.fciconnect.com				
ltr	ecn no.	dr	date	linear	0.X ±0.1			projection	COPY				
AC					0.XX ±0.05								
					.XXX ±.020								
				angles	0° ±2°			 MM 2:1					
				dr	K. BELL	2000-03-29	product family		METRAL 2000		code	213	
				engr	M. HAHN	2000-03-29	size		dwg no	74977		sheet	2
				chr	M. HAHN	2000-03-29	A						
				appd	M. HAHN	2000-03-29							
sheet index	revision sheet												



PRODUCT NUMBER
SEE SHEET 2



PRESS-FIT HOLES	OPTION 1
HOLE DIAMETER AFTER PLATING	0.65-0.80
DRILLED HOLE	0.81-0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

SEE PRINT 58351 FOR ADDITIONAL
PCB INFORMATION

NOTES:

- SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
- SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
- SEE FCI PUBLICATION 950511-029 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5, 1994
- HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
PIN MATERIAL: PHOSPHOR BRONZE
GROUND SPRING MATERIAL: PHOSPHOR BRONZE
STRIPLINE SHIELD MATERIAL: PHOSPHOR BRONZE
- PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS AS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.
- DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
DIM A : 5.0mm MIN, 8.0mm MAX FOR ROWS A-E
DIM A : 5.0mm MIN, 6.3mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.0mm MIN, 8.0mm MAX FOR ROWS A-E
DIM C : 4.6mm MIN, 6.3mm MAX FOR ROW GND NEXT TO ROW A
- THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLAINT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.
- THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.
- THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.
- CURRENT RATING : 1 AMP PER PIN
- TEMPERATURE RANGE : -55°C TO +105°C
- FOR FRONT PLUG-UP APPLICATIONS, THE EVEN NUMBERED PINS IN ROW 'C' CAN BE USED FOR POWER AS WELL AS FOR GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER, THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER, THEN EACH PIN CAN CARRY 1 AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS, THEN THE EVEN NUMBERED 'C' ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS. THIS IS NOT TRUE FOR REAR PLUG-UP APPLICATIONS USING METRAL 2000 SHROUD AS IN THIS CASE ALL 'C' ROW PINS ARE COMMON TO GROUND.
- THE PRODUCTS WHERE THE PART NUMBERS ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN
FOR LEAD FREE PART NUMBERS ADD 'LF' SUFFIX. EXAMPLE: 74977-XYZZZLF
PIN TYPE IS AT THE MANUFACTURERS OPTION AND CAN BE EITHER BABY-H OR EYE OF THE NEEDLE STYLE

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.1	COPY		title	
AC					0.XX ±0.05	projection		VERTICAL SIGNAL HDR 5 ROW	
					.XXX ±.020			PRESS-FIT, SPECIAL LOAD, STD.	
				angles	0° ±2°			product family	
				dr	K. BELL 2000-03-29	MM		METRAL 2000	
				enrg	M. HAHN 2000-03-29	scale		code	
				chr	M. HAHN 2000-03-29	1:1		213	
				appd	M. HAHN 2000-03-29			sheet	
sheet index		revision sheet						3	

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3

cage code 22526

4

PDM: Rev:AC

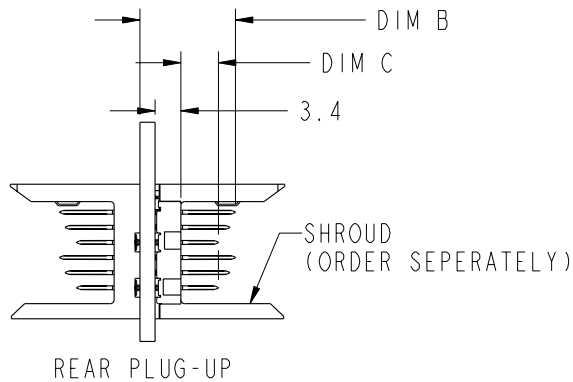
STATUS: Released

Printed: May 13, 2011

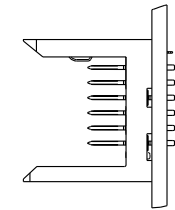


PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 73981 OR 84688 SERIES RECEPTACLE		WHEN MATING TO A 52057 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C,D,E	GROUND ROW	ROWS:A,B,D,E	ROW C	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.1		projection 	title VERTICAL SIGNAL HDR 5 ROW PRESS-FIT, SPECIAL LOAD, STD.	
AC					0.XX ±0.05				
					.XXX ±.020				
				angles	0° ±2°		MM scale 1:1	product family METRAL 2000	
				dr	K. BELL	2000-03-29		size	dwg no
				enrg	M. HAHN	2000-03-29		A	74977
				chr	M. HAHN	2000-03-29			
				appd	M. HAHN	2000-03-29			code 213
sheet index		revision sheet							sheet 4



PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 73981 OR 84688 SERIES RECEPTACLE		WHEN MATING TO A 52057 SERIES METRAL 4000 RECEPTACLE		
			ROWS A,B,C,D,E	GROUND ROW	ROWS:A,B,D,E	ROW C	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12	8.00	17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*		4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10



STUB MOUNT

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.1	projection	COPY	title VERTICAL SIGNAL HDR 5 ROW PRESS-FIT, SPECIAL LOAD, STD.	product family METRAL 2000
AC					0.XX ±0.05				
					.XXX ±.020				
				angles	0° ±2°	MM scale 1:1	A	size 74977	code 213 sheet 5
				dr	K. BELL 2000-03-29				
				enrg	M. HAHN 2000-03-29				
				chr	M. HAHN 2000-03-29	cage code 22526	3	4	B
				appd	M. HAHN 2000-03-29				
sheet index	revision sheet								

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SPECIAL LOAD PATTERNS		
PRODUCT #	ROW	PIN CODES
74977-XY052 SEE NOTE 15 LEAD FREE OPTION	E	01
	D	
	C	03
	B	01
	A	
	GND	
74977-XY053 SEE NOTE 15 LEAD FREE OPTION	E	02
	D	
	C	
	B	
	A	
	GND	-
74977-XY054 *RPU SEE NOTE 15 LEAD FREE OPTION	E	25
	D	
	C	
	B	
	A	
	GND	-
74977-XY055 *RPU SEE NOTE 15 LEAD FREE OPTION	E	06
	D	
	C	
	B	
	A	
	GND	02

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS
*4.30 TO 7.30mm

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS
*2.95 TO 5.30mm

*REAR PLUG-UP PART NUMBER
WITH PIN ALIGNER
***REAR PLUG-UP PART NUMBER
WITHOUT PIN ALIGNER

SPECIAL LOAD PATTERNS		
PRODUCT #	ROW	PIN CODES
74977-XY056 *RPU SEE NOTE 15 LEAD FREE OPTION	E	22
	D	
	C	45
	B	22
	A	
	GND	
74977-XY057 SEE NOTE 15 LEAD FREE OPTION	E	02
	D	
	C	
	B	
	A	
	GND	01
74977-XY058 ***RPU SEE NOTE 15 LEAD FREE OPTION	E	22
	D	
	C	45
	B	22
	A	
	GND	
74977-XY059 SEE NOTE 15 LEAD FREE OPTION	E	03
	D	19
	C	
	B	03
	A	
	GND	02

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS
2.95 TO 3.80mm

mat'l code SEE SHEET 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.1	projection	COPY	title VERTICAL SIGNAL HDR 5 ROW PRESS-FIT, SPECIAL LOAD, STD.	product family METRAL 2000
AC					0.XX ±0.05				
					.XXX ±.020				
				angles	0° ±2°	MM 1:1	scale	size A	code 213
				dr	K. BELL 2000-03-29				
				enrg	M. HAHN 2000-03-29				
				chr	M. HAHN 2000-03-29	sheet 7	dwg no 74977	cage code 22526	4
				appd	M. HAHN 2000-03-29				
sheet index	revision sheet								

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PDM: Rev:AC

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