# Cree® XLamp® CXA2520 LED



### **PRODUCT DESCRIPTION**

The XLamp® CXA2520 LED array expands Cree's family of high-flux, multidie arrays, offering high performance in an easy-to-use platform. With XLamp LED lighting-class reliability, the CXA2520's uniform emitting surface enables both directional and non-directional lighting applications and luminaire designs. Available in 2-step, 3-step and 4-step color consistency, and featuring a 19-mm optical source, the CXA2520 brings new levels of flux and efficacy to this form factor.

The CX Family LED Design Guide provides basic information on the requirements to use the CXA2520 LED successfully in luminaire designs.

### **FEATURES**

- Available in 4-step, 3-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 4000 K, 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- Forward voltage option: 36-V class
- 85 °C binning and characterization
- · Maximum drive current: 1250 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- · Thermocouple attach point
- NEMA SSL-3 2011 standard flux
  hins
- · RoHS- and REACh-compliant
- UL® recognized component (E349212)

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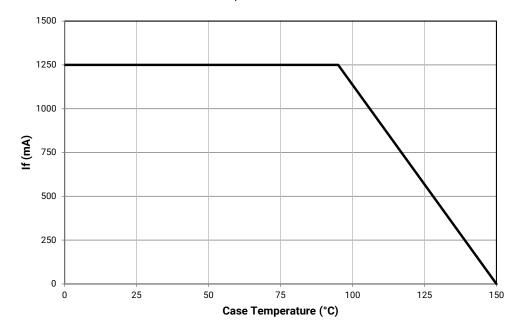
### **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			1250*
Reverse current	mA			0.1
Forward voltage (@ 550 mA, 85 °C)	V		35	
Forward voltage (@ 550 mA, 25 °C)	V			42

<sup>\*</sup> Refer to the Operating Limits section.

### **OPERATING LIMITS**

The maximum current rating of the CXA2520 is dependent on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 16 for the location of the Tc measurement point.





### FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 550 mA, T<sub>I</sub> = 85 °C)

The following table provides order codes for XLamp CXA2520 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 16).

Nominal CCT	С	RI	Minin	num Lumino	ous Flux		2-Step 3-Step 4-Step		4-Step			
CCI	Min Typ		Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code	
			R2	2420	2741						CXA2520-0000- 000N00R265F	
	70	70 75	R4	2600	2916					65F	CXA2520-0000- 000N00R465F	
6500 K			S2	2780	3066						CXA2520-0000- 000N00S265F	
0300 K			Q4	2260	2560						CXA2520-0000- 000N0HQ465F	
	80	80		R2	2420	2741					65F	CXA2520-0000- 000N0HR265F
			R4	2600	2916						CXA2520-0000- 000N0HR465F	
			R2	2420	2741						CXA2520-0000- 000N00R257F	
	70	75	R4	2600	2916					57F	CXA2520-0000- 000N00R457F	
5700 K			S2	2780	3066						CXA2520-0000- 000N00S257F	
5700 K			Q4	2260	2560						CXA2520-0000- 000N0HQ457F	
	80	80	R2	2420	2741					57F	CXA2520-0000- 000N0HR257F	
			R4	2600	2916						CXA2520-0000- 000N0HR457F	

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- Cree XLamp CXA2520 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



### FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 550 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step	4-Step		
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code	
			R2	2420	2741		CXA2520-0000- 000N00R250H				CXA2520-0000- 000N00R250F	
	70	75	R4	2600	2916	50H	CXA2520-0000- 000N00R450H			50F	CXA2520-0000- 000N00R450F	
			S2	2780	3066		CXA2520-0000- 000N00S250H				CXA2520-0000- 000N00S250F	
			Q4	2260	2560		CXA2520-0000- 000N0HQ450H				CXA2520-0000- 000N0HQ450F	
5000 K	80		R2	2420	2741	50H	CXA2520-0000- 000N0HR250H	50G	CXA2520-0000- 000N0HR250G	50F	CXA2520-0000- 000N0HR250F	
			R4	2600	2916		CXA2520-0000- 000N0HR450H		CXA2520-0000- 000N0HR450G		CXA2520-0000- 000N0HR450F	
		90 95		P4	1965	2226		CXA2520-0000- 000N0UP450H				CXA2520-0000- 000N0UP450F
	90		Q2	2100	2379	50H	CXA2520-0000- 000N0UQ250H	50G	CXA2520-0000- 000N0UQ250G	50F	CXA2520-0000- 000N0UQ250F	
			Q4	2260	2560		CXA2520-0000- 000N0UQ450H		CXA2520-0000- 000N0UQ450G		CXA2520-0000- 000N0UQ450F	
			R2	2420	2741		CXA2520-0000- 000N00R240H				CXA2520-0000- 000N00R240F	
	70	75	R4	2600	2916	40H	CXA2520-0000- 000N00R440H			40F	CXA2520-0000- 000N00R440F	
			S2	2780	3066		CXA2520-0000- 000N00S240H				CXA2520-0000- 000N00S240F	
			Q4	2260	2560		CXA2520-0000- 000N0HQ440H				CXA2520-0000- 000N0HQ440F	
4000 K	80		R2	2420	2741	40H	CXA2520-0000- 000N0HR240H	40G	CXA2520-0000- 000N0HR240G	40F	CXA2520-0000- 000N0HR240F	
			R4	2600	2916		CXA2520-0000- 000N0HR440H		CXA2520-0000- 000N0HR440G		CXA2520-0000- 000N0HR440F	
			P2	1830	2073		CXA2520-0000- 000N0UP240H				CXA2520-0000- 000N0UP240F	
	90	90 95	P4	1965	2226	40H	CXA2520-0000- 000N0UP440H	40G	CXA2520-0000- 000N0UP440G	40F	CXA2520-0000- 000N0UP440F	
			Q2	2100	2379		CXA2520-0000- 000N0UQ240H		CXA2520-0000- 000N0UQ240G		CXA2520-0000- 000N0UQ240F	

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- Cree XLamp CXA2520 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



### FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 550 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal			Minimum Luminous Flux			2-Step		3-Step	4-Step				
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code		
			Q4	2260	2560		CXA2520-0000- 000N00Q435H				CXA2520-0000- 000N00Q435F		
	80		R2	2420	2741	35H	CXA2520-0000- 000N00R235H	35G	CXA2520-0000- 000N00R235G	35F	CXA2520-0000- 000N00R235F		
3500 K			R4	2600	2916		CXA2520-0000- 000N00R435H		CXA2520-0000- 000N00R435G		CXA2520-0000- 000N00R435F		
3300 K			N4	1710	1937		CXA2520-0000- 000N0YN435H				CXA2520-0000- 000N0YN435F		
	93 95	95	P2	1830	2073	35H	CXA2520-0000- 000N0YP235H	35G	CXA2520-0000- 000N0YP235G	35F	CXA2520-0000- 000N0YP235F		
			P4	1965	2226		CXA2520-0000- 000N0YP435H		CXA2520-0000- 000N0YP435G		CXA2520-0000- 000N0YP435F		
		80	Q2	2100	2379		CXA2520-0000- 000N00Q230H	30G		30F	CXA2520-0000- 000N00Q230F		
	80		Q4	2260	2535	30H	CXA2520-0000- 000N00Q430H		CXA2520-0000- 000N00Q430G		CXA2520-0000- 000N00Q430F		
			R2	2420	2741		CXA2520-0000- 000N00R230H		CXA2520-0000- 000N00R230G		CXA2520-0000- 000N00R230F		
			N2	1590	1801		CXA2520-0000- 000N0UN230H				CXA2520-0000- 000N0UN230F		
3000 K	90	95	N4	1710	1937	30H	CXA2520-0000- 000N0UN430H	30G	CXA2520-0000- 000N0UN430G	30F	CXA2520-0000- 000N0UN430F		
			P2	1830	2073		CXA2520-0000- 000N0UP230H		CXA2520-0000- 000N0UP230G		CXA2520-0000- 000N0UP230F		
	93 95		N2	1590	1801		CXA2520-0000- 000N0YN230H				CXA2520-0000- 000N0YN230F		
		93	93	93	95	N4	1710	1937	30H	CXA2520-0000- 000N0YN430H	30G	CXA2520-0000- 000N0YN430G	30F
			P2	1830	2073		CXA2520-0000- 000N0YP230H		CXA2520-0000- 000N0YP230G		CXA2520-0000- 000N0YP230F		

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- Cree XLamp CXA2520 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



### FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS (I<sub>F</sub> = 550 mA, T<sub>I</sub> = 85 °C) - CONTINUED

Nominal CCT	С	RI	Minin	num Lumino	ous Flux		2-Step 3-Step		4-Step															
CCI	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code													
			Q2	2100	2379		CXA2520-0000- 000N00Q227H				CXA2520-0000- 000N00Q227F													
	80	80	80	80		Q4	2260	2535	27H	CXA2520-0000- 000N00Q427H	27G	CXA2520-0000- 000N00Q427G	27F	CXA2520-0000- 000N00Q427F										
			R2	2420	2741		CXA2520-0000- 000N00R227H		CXA2520-0000- 000N00R227G		CXA2520-0000- 000N00R227F													
	90 95	90 95	90 95	90 95	90 95			M4	1485	1682		CXA2520-0000- 000N0UM427H				CXA2520-0000- 000N0UM427F								
2700 K						90 95	90	90	90 95	90 95	N2	1590	1801	27H	CXA2520-0000- 000N0UN227H	27G	CXA2520-0000- 000N0UN227G	27F	CXA2520-0000- 000N0UN227F					
			N4	1710	1937		CXA2520-0000- 000N0UN427H		CXA2520-0000- 000N0UN427G		CXA2520-0000- 000N0UN427F													
	93 95															M4	1485	1682		CXA2520-0000- 000N0YM427H				CXA2520-0000- 000N0YM427F
		95	N2	1590	1801	27H	CXA2520-0000- 000N0YN227H	27G	CXA2520-0000- 000N0YN227G	27F	CXA2520-0000- 000N0YN227F													
								N4	1710	1937		CXA2520-0000- 000N0YN427H		CXA2520-0000- 000N0YN427G		CXA2520-0000- 000N0YN427F								

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- Cree XLamp CXA2520 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



### FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS (I<sub>E</sub> = 550 mA, T<sub>I</sub> = 85 °C)

The following table provides order codes for XLamp CXA2520 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 16).

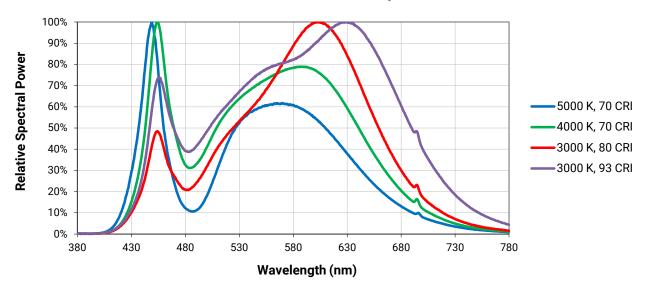
Nominal	Cl	RI	М	inimum Luminous	Flux	Chromaticity Regions	Order Code			
ССТ	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*					
			R2	2420	2741		CXA2520-0000-000N00R20E1			
	70	75	R4	2600	2916	1A0, 1B0, 1C0, 1D0	CXA2520-0000-000N00R40E1			
6500 K			S2	2780	3066		CXA2520-0000-000N00S20E1			
0000 K			Q4	2260	2560		CXA2520-0000-000N0HQ40E1			
	80		R2	2420	2741	1A0, 1B0, 1C0, 1D0	CXA2520-0000-000N0HR20E1			
			R4	2600	2916		CXA2520-0000-000N0HR40E1			
			R2	2420	2741		CXA2520-0000-000N00R20E2			
	70	70 75	R4	2600	2916	2A0, 2B0, 2C0, 2D0	CXA2520-0000-000N00R40E2			
5700 K			S2	2780	3066		CXA2520-0000-000N00S20E2			
5700 K	80		Q4	2260	2560		CXA2520-0000-000N0HQ40E2			
		80	80	80	80		R2	2420	2741	2A0, 2B0, 2C0, 2D0
			R4	2600	2916		CXA2520-0000-000N0HR40E2			
			R2	2420	2741		CXA2520-0000-000N00R20E3			
	70	75	R4	2600	2916	3A0, 3B0, 3C0, 3D0	CXA2520-0000-000N00R40E3			
5000 K			S2	2780	3066		CXA2520-0000-000N00S20E3			
5000 K			Q4	2260	2560		CXA2520-0000-000N0HQ40E3			
	80		R2	2420	2741	3A0, 3B0, 3C0, 3D0	CXA2520-0000-000N0HR20E3			
			R4	2600	2916		CXA2520-0000-000N0HR40E3			
			R2	2420	2741		CXA2520-0000-000N00R20E5			
4000 K	70	75	R4	2600	2916	5A0, 5B0, 5C0, 5D0	CXA2520-0000-000N00R40E5			
			S2	2780	3066		CXA2520-0000-000N00S20E5			

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- Cree XLamp CXA2520 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



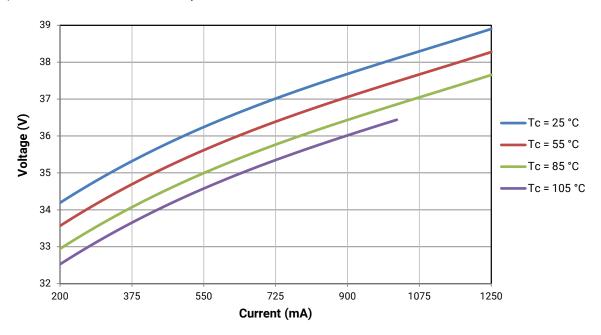
### **RELATIVE SPECTRAL POWER DISTRIBUTION**

The following graph is the result of a series of pulsed measurements at 550 mA and  $T_J$  = 85 °C.



### **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



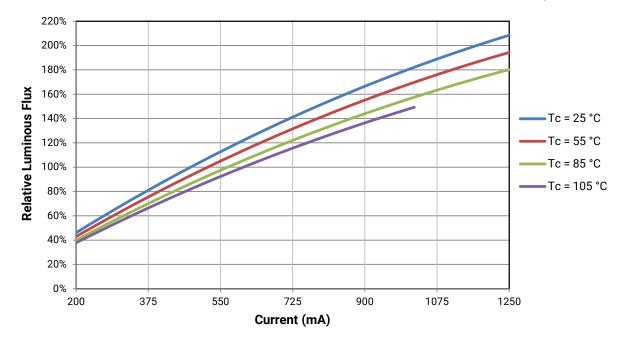


### **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of:

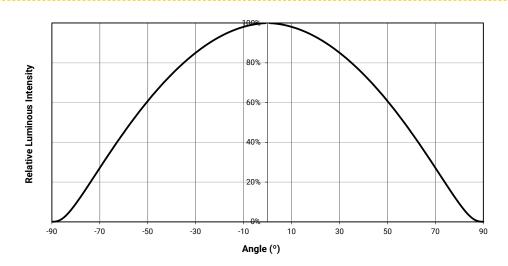
- · Measurements of CXA2520 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 550 mA at T<sub>1</sub> = 85 °C.

For example, at steady-state operation of Tc = 25 °C,  $I_F$  = 725 mA, the relative luminous flux ratio is 140% in the chart below. A CXA2520 LED that measures 2100 lm during binning will deliver 3300 lm (2940 \* 1.4) at steady-state operation of Tc = 25 °C,  $I_F$  = 725 mA.





### **TYPICAL SPATIAL DISTRIBUTION**



### PERFORMANCE GROUPS - BRIGHTNESS ( $I_F = 550 \text{ mA}, T_J = 85 ^{\circ}\text{C}$ )

XLamp CXA2520 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Min. Luminous Flux	Max. Luminous Flux
M4	1485	1590
N2	1590	1710
N4	1710	1830
P2	1830	1965
P4	1965	2100
Q2	2100	2260
Q4	2260	2420
R2	2420	2600
R4	2600	2780
S2	2780	2990
S4	2990	3200



# PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CXA2520 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyV	Vhite Color Ter	nperatures – 2	-Step
Code	CCT	х	у
		0.3429	0.3507
50H	5000 K	0.3434	0.3571
SUH	5000 K	0.3475	0.3604
		0.3469	0.3539
		0.3784	0.3741
40H	4000 K	0.3804	0.3818
4UH	4000 K	0.3867	0.3857
		0.3844	0.3778
		0.4030	0.3857
35H	3500 K	0.4061	0.3941
3311		0.4132	0.3976
		0.4099	0.3890
		0.4291	0.3973
30H	3000 K	0.4333	0.4062
30П	3000 K	0.4395	0.4084
		0.4351	0.3994
		0.4528	0.4046
27H	070014	0.4578	0.4138
2/П	2700 K	0.4638	0.4152
		0.4586	0.4060

	EasyWhite Color Temperatures - 3-Step Ellipse										
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle					
Bin Code	Sin Code CC1	х	у	а	b	(°)					
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0					
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7					
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0					
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2					
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5					



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J = 85$ °C) - CONTINUED

EasyV	Vhite Color Ten	nperatures – 4	-Step
Code	ССТ	х	у
		0.3097	0.3196
	(F00 I/	0.3079	0.3297
65F	6500 K	0.3164	0.3382
		0.3176	0.3275
		0.3253	0.3325
F7F	F700 K	0.3249	0.3439
57F	5700 K	0.3331	0.3514
		0.3330	0.3393
		0.3407	0.3459
50F	5000 K	0.3415	0.3586
30F	5000 K	0.3499	0.3654
		0.3484	0.3521
		0.3744	0.3685
40F	4000 K	0.3782	0.3837
406		0.3912	0.3917
		0.3863	0.3758
		0.3981	0.3800
35F	3500 K	0.4040	0.3966
331	3300 K	0.4186	0.4037
		0.4116	0.3865
		0.4242	0.3919
30F	3000 K	0.4322	0.4096
301	3000 K	0.4449	0.4141
		0.4359	0.3960
		0.4475	0.3994
27F	2700 K	0.4573	0.4178
2/Γ	2/00 K	0.4695	0.4207
		0.4589	0.4021



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J = 85$ °C) - CONTINUED

	AN	SI White Bi	ns	
Code	ССТ	Bin Code	х	у
			0.3048	0.3207
		1A0	0.3130	0.3290
		IAU	0.3144	0.3186
			0.3068	0.3113
		1B0	0.3028	0.3304
	¢500.14		0.3115	0.3391
			0.3130	0.3290
051			0.3048	0.3207
0E1	6500 K		0.3115	0.3391
		1C0	0.3205	0.3481
		100	0.3213	0.3373
			0.3130	0.3290
			0.3130	0.3290
		100	0.3213	0.3373
		1D0	0.3221	0.3261
			0.3144	0.3186

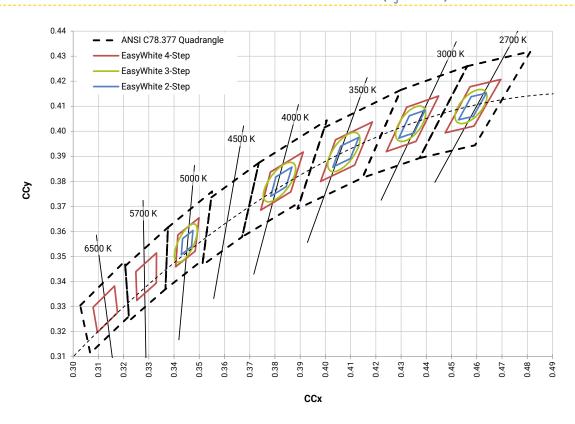
ANSI White Bins							
Code	ССТ	Bin Code	х	у			
0E2	5700 K	2A0	0.3215	0.3350			
			0.3290	0.3417			
			0.3290	0.3300			
			0.3222	0.3243			
		2B0	0.3207	0.3462			
			0.3290	0.3538			
			0.3290	0.3417			
			0.3215	0.3350			
		200	0.3290	0.3538			
			0.3376	0.3616			
			0.3371	0.3490			
			0.3290	0.3417			
		2D0	0.3290	0.3417			
			0.3371	0.3490			
			0.3366	0.3369			
			0.3290	0.3300			

ANSI White Bins						
Code	ССТ	Bin Code	х	у		
0E3	5000 K	3A0	.3371	.3490		
			.3451	.3554		
			.3440	.3427		
			.3366	.3369		
		3B0	.3376	.3616		
			.3463	.3687		
			.3451	.3554		
			.3371	.3490		
		3C0	.3463	.3687		
			.3551	.3760		
			.3533	.3620		
			.3451	.3554		
		3D0	.3451	.3554		
			.3533	.3620		
			.3515	.3487		
			.3440	.3427		

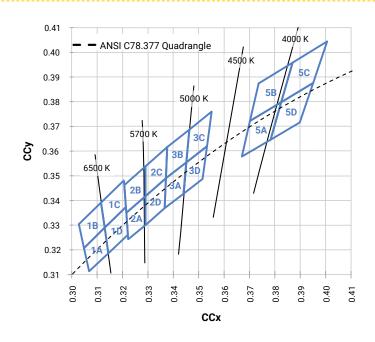
ANSI White Bins						
Code	ССТ	Bin Code	х	у		
0E5	4000 K	5A0	.3670	.3578		
			.3702	.3722		
			.3825	.3798		
			.3783	.3646		
		5B0	.3702	.3722		
			.3736	.3874		
			.3869	.3958		
			.3825	.3798		
		5C0	.3825	.3798		
			.3869	.3958		
			.4006	.4044		
			.3950	.3875		
		5D0	.3783	.3646		
			.3825	.3798		
			.3950	.3875		
			.3898	.3716		



### CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)



### CREE ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)





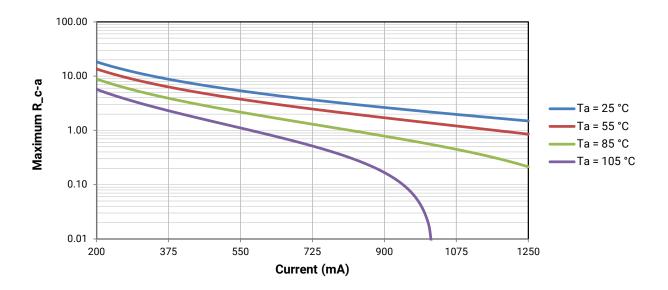
#### THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures ( $T_y$ ). Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_y$  calculations with maximum ratings based on forward current ( $I_p$ ) and case temperature (Tc). No additional calculations are required to ensure the CXA LED is being operated within its designed limits. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from solder point ( $T_{SP}$ ) to ambient ( $T_a$ ), remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM) and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use Cree XLamp CXA LEDs successfully in luminaire designs.

To keep the CXA2520 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

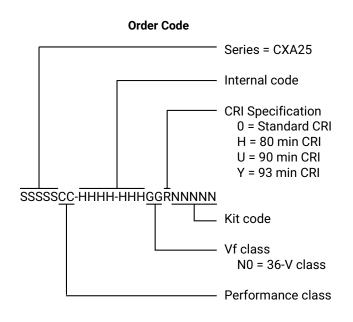
As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ ) plus the thermal resistance of the heat sink ( $R_t$ ).

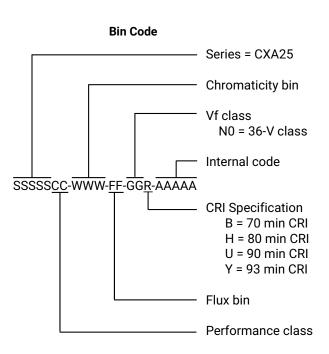




### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:





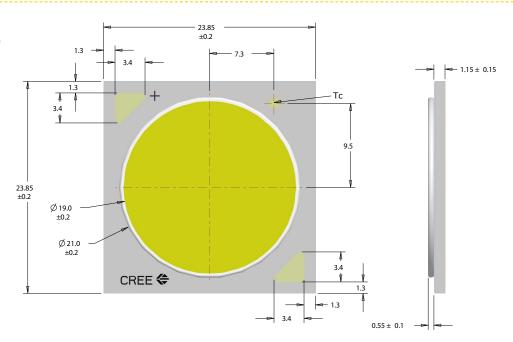
### **MECHANICAL DIMENSIONS**

Dimensions are in mm.

Tolerances unless otherwise

specified: ±.13

x°±1°





#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

#### **Lumen Maintenance**

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Documentation sections of www.cree.com.

### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

### **UL® Recognized Component**

Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



### **PACKAGING**

Cree CXA2520 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

