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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

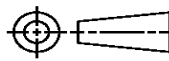
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

CRIMP DATA		SIEMENS TERMINAL		SIEMENS CRIMP SPECS			
TERMINAL NAME: FEMALE TERMINAL 0.50/0.75MM ²							
CRIMP	SIZE	TYPE	RANGE				
WIRE	1.78 [.070 IN]	F	0.50-0.75mm ²				
INSUL	1.73 [.068 IN]	S	1.60-1.90 [.063-.075 IN]				
WIRE STRIP LENGTH			APPL INSTRUCTION				
4.40 [.173 IN]			408-8322				
							

TERMINALS APPLIED 

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
0.75mm ²	1.10 ±0.04 [0.433 ±0.0015 IN]	3-354779-7 [3.175]
0.50mm ²	1.02 ±0.04 [0.40 ±0.0015 IN]	4-354779-6 [3.220]

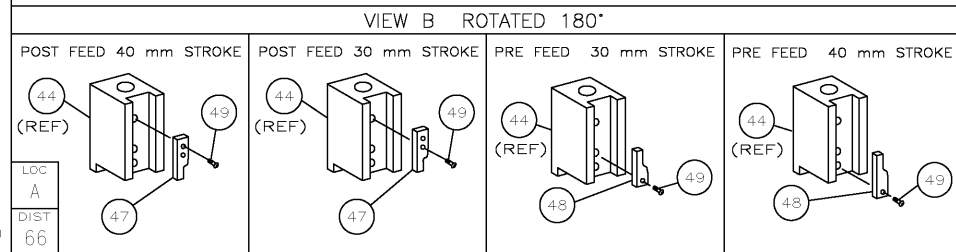
 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. INSULATION CRIMP HEIGHT NOT TO EXCEED 2.10mm FOR ALL WIRE SIZES.

 5. WIDTH OF TERMINAL, ALONG ITS ENTIRE LENGTH, MUST NOT EXCEED 2.05mm.



-	-	DIMENSIONS: mm [INCHES]		MATL	-	HT TR	-	FIN	-	
-	-	DO NOT SCALE PRINT.		-	-	-	-	-	-	
-	-	TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR	24APR01	APP	24APR01			
-	-	1 PLC DEC ± 0.5 [0.2 IN]		M.CLIFFORD			BACKHURST			
-	-	2 PLC DEC $\pm$		CHK	-	REL	TSJUNG	AMP		
-	-	3 PLC DEC $\pm$					LOFFHOUSE	AMP Incorporated Hamburg, PA 17105-3608		
S.X	MAR10	ANGLES & SURF TEXTURE: ✓		NAME				MACHINE REF		
BH	NOV06			SIDE FEED HD-I APPLICATOR				HD-I APPL		
BH	JUL06	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX		SCALE		D	DWG NO	1426195		
APP	DATE							SHEET	REV	
								1 OF 1	J	
		CAGE CODE	00779	CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO	
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