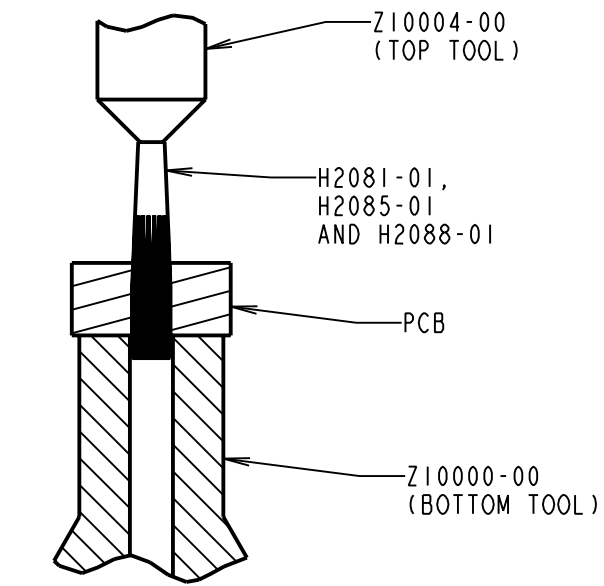
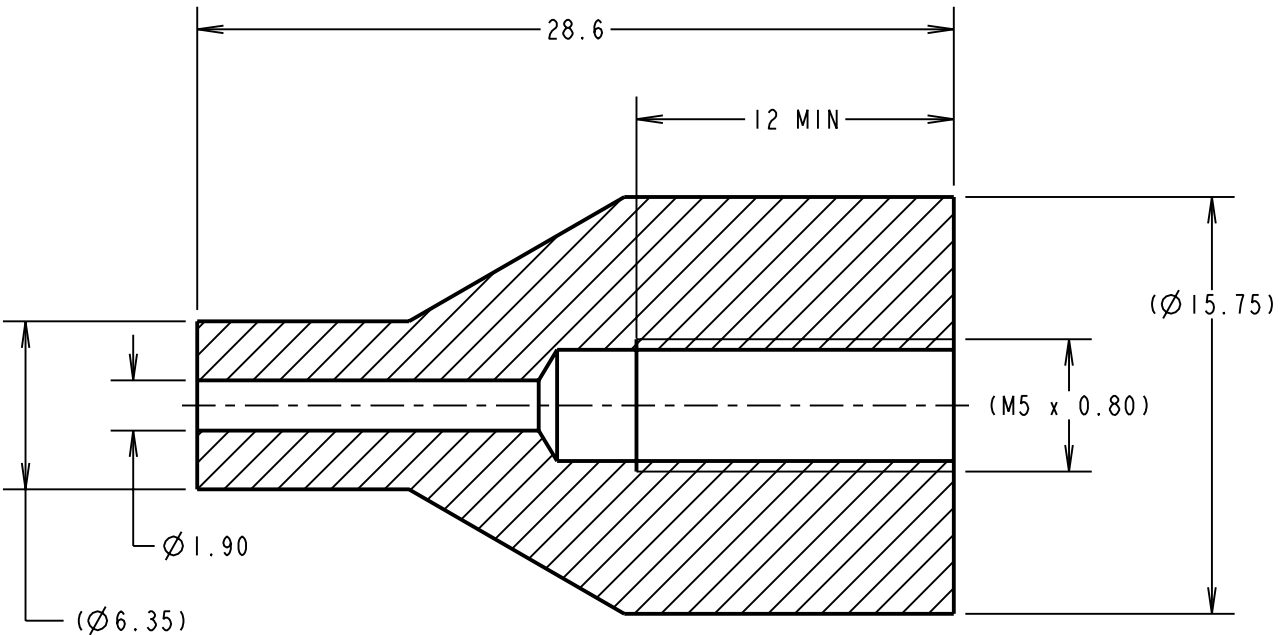
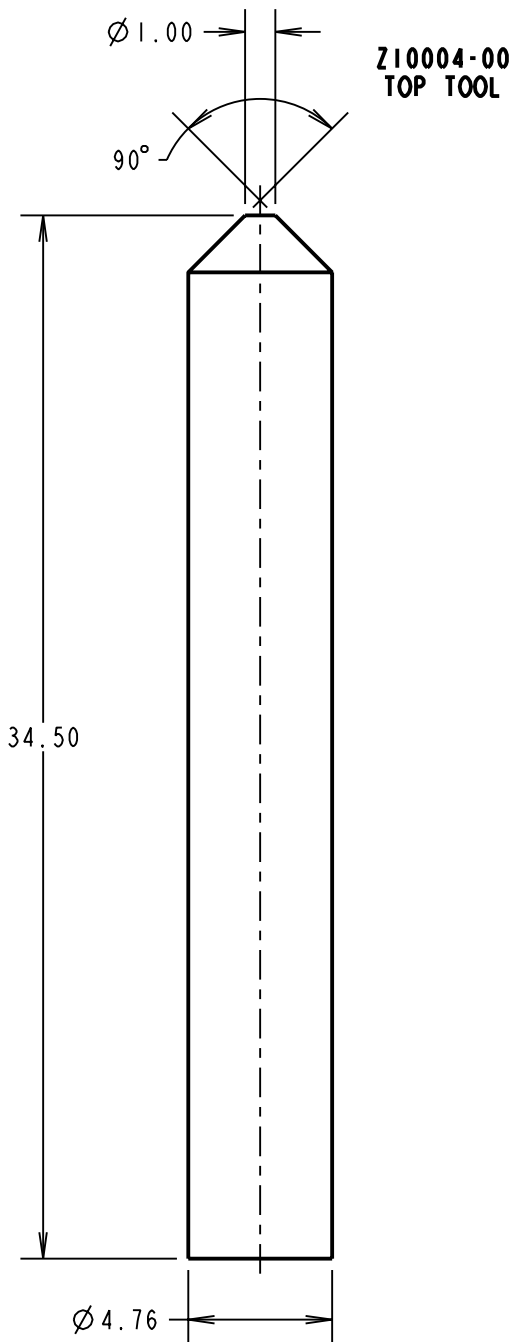
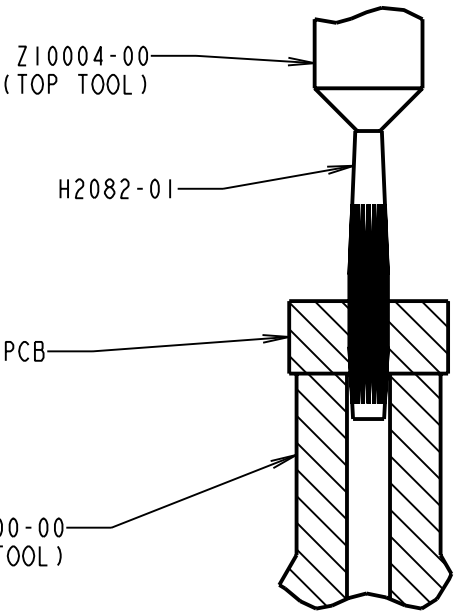
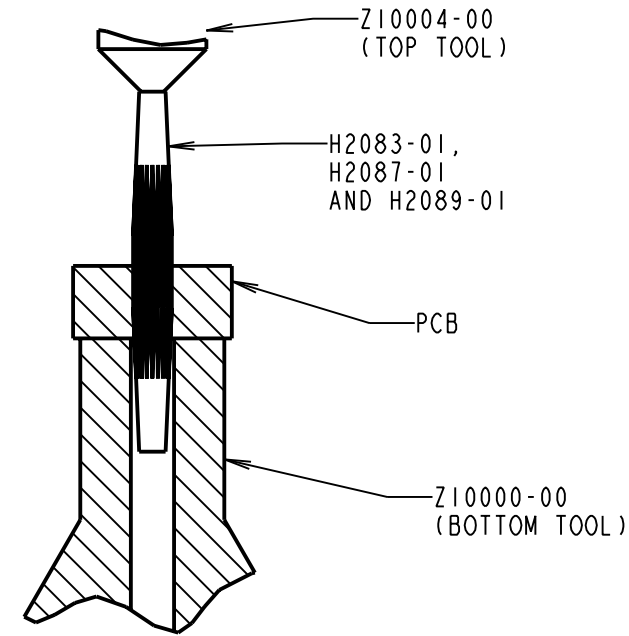


Customer Information Sheet

DRAWING No.: Z208X-00 SHEET 2 OF 2 IF IN DOUBT - ASK © NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



OPERATION DIAGRAMS



Z10000-00
BOTTOM TOOL PART
MACHINED BLANK

- NOTES:
- 1. MUST BE USED WITH A BENCH PRESS OR OTHER FIXED TOOLING, TO ENSURE EVEN PRESSURE IS APPLIED TO THE HEAD OF THE TERMINAL.
 - 2. TOP AND BOTTOM TOOLS ARE PACKED IN A BAG AS A KIT.

PART	H2081-01	H2082-01	H2083-01	H2085-01	H2087-01	H2088-01	H2089-01
PCB THICKNESS	3.20mm	3.20mm	3.20mm	2.40mm	2.40mm	1.60/ 2.40mm	2.40mm
PAPER BASED PCB HOLE SIZE	$\text{Ø}1.55$	$\text{Ø}1.55$	$\text{Ø}1.55$	$\text{Ø}1.35$	$\text{Ø}1.35$	$\text{Ø}1.00$	$\text{Ø}1.00$
EPOXY-GLASS PANEL PCB HOLE SIZE	$\text{Ø}1.60$	$\text{Ø}1.60$	$\text{Ø}1.60$	$\text{Ø}1.30$	$\text{Ø}1.30$	$\text{Ø}1.05$	$\text{Ø}1.05$

SB	3	20.04.11	11247
NAME	ISS.	DATE	C/NOTE
APPROVED:		S.BENNETT	
CHECKED:		S.FLOWER	
DRAWN:		R.ADDE	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN USA
TEL: 603 893 5376
FAX: 603 893 5396
mis@harwin.com

HARWIN Europe (UK)
TEL: 023 9231 4545
FAX: 023 9231 4590
mis@harwin.co.uk

HARWIN Asia
TEL: +65 6 779 4909
FAX: +65 6 779 3868
mis@harwin.com.sg

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TOLERANCES
X. = $\pm 1\text{mm}$
X.X = $\pm 0.25\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$
ANGLES = $\pm 5^\circ$
UNLESS STATED

MATERIAL:
SILVER STEEL

FINISH: SEE NOTE 2

S/AREA: mm²

TITLE:
TOP AND BOTTOM TOOL SET

DRAWING NUMBER:
Z208X-00

SHT
2
OF
2