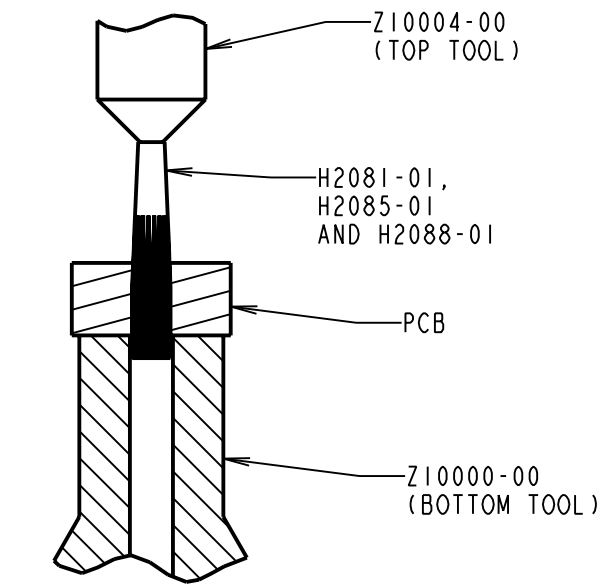
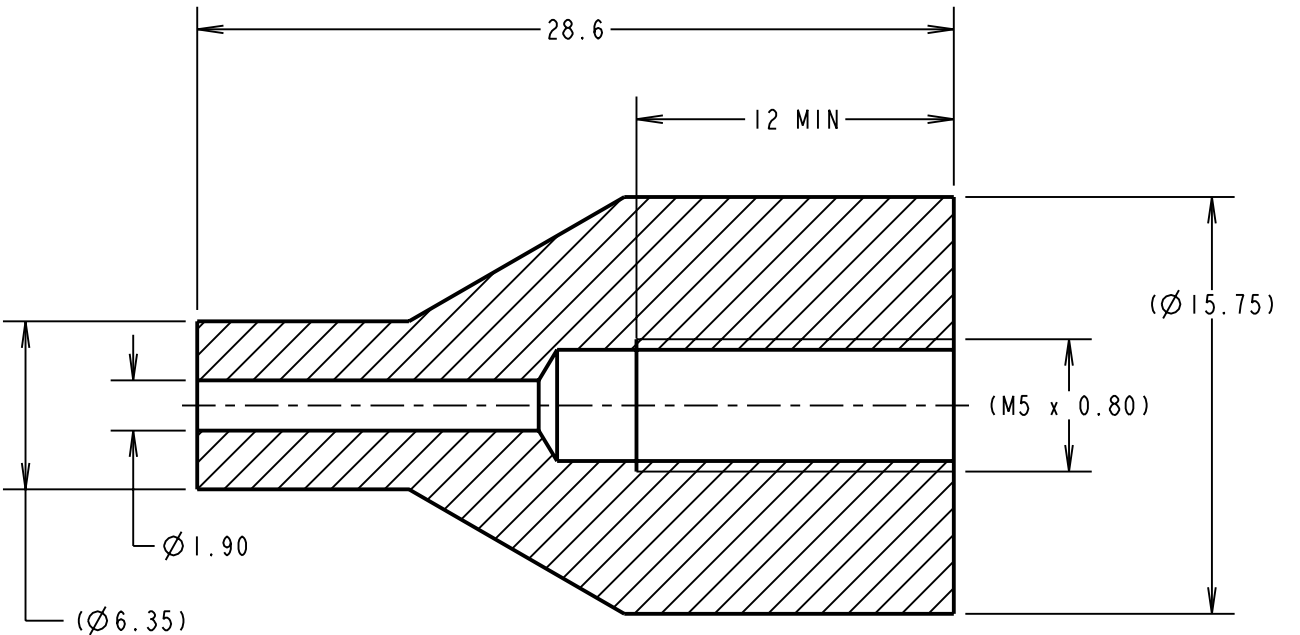
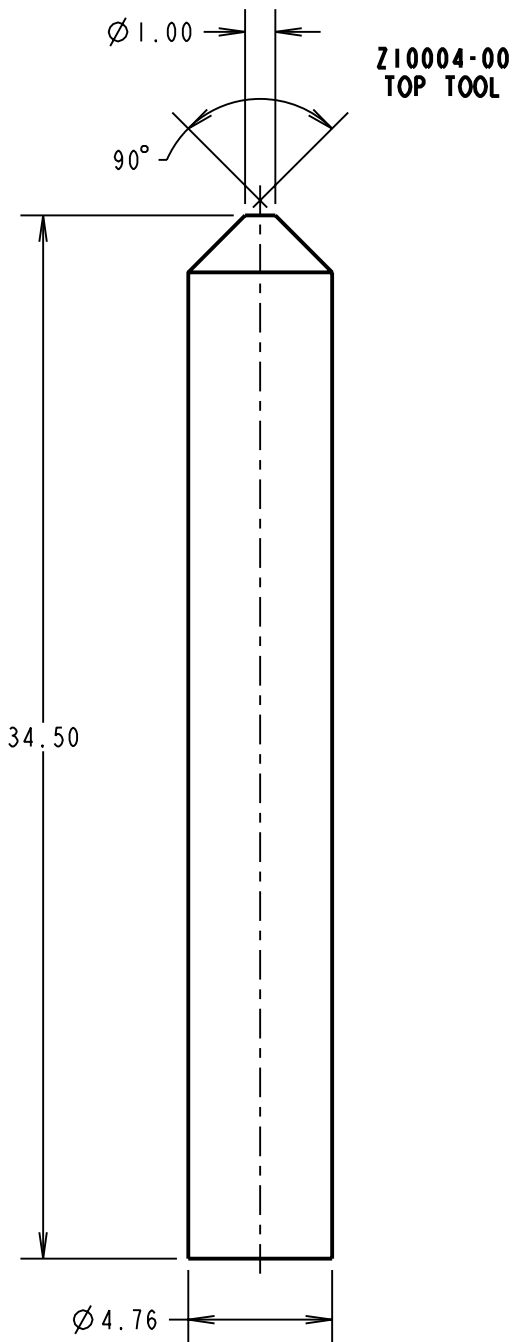
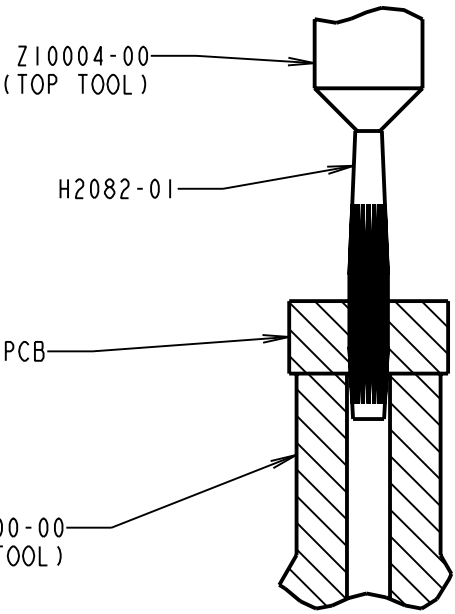
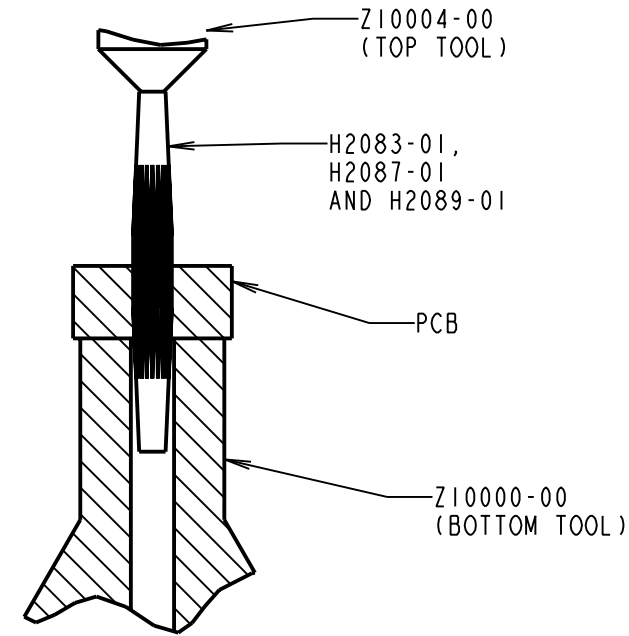


Customer Information Sheet

DRAWING No.: Z208X-00 SHEET 2 OF 2 IF IN DOUBT - ASK © NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



OPERATION DIAGRAMS



Z10000-00
BOTTOM TOOL PART
MACHINED BLANK

- NOTES:
- 1. MUST BE USED WITH A BENCH PRESS OR OTHER FIXED TOOLING, TO ENSURE EVEN PRESSURE IS APPLIED TO THE HEAD OF THE TERMINAL.
 - 2. TOP AND BOTTOM TOOLS ARE PACKED IN A BAG AS A KIT.

PART	H2081-01	H2082-01	H2083-01	H2085-01	H2087-01	H2088-01	H2089-01
PCB THICKNESS	3.20mm	3.20mm	3.20mm	2.40mm	2.40mm	1.60/ 2.40mm	2.40mm
PAPER BASED PCB HOLE SIZE	Ø1.55	Ø1.55	Ø1.55	Ø1.35	Ø1.35	Ø1.00	Ø1.00
EPOXY-GLASS PANEL PCB HOLE SIZE	Ø1.60	Ø1.60	Ø1.60	Ø1.30	Ø1.30	Ø1.05	Ø1.05

SB	3	20.04.11	11247
NAME	ISS.	DATE	C/NOTE
APPROVED:	S.BENNETT		
CHECKED:	S.FLOWER		
DRAWN:	R.ADDE		
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
SILVER STEEL

FINISH: SEE NOTE 2
S/AREA: mm²

TITLE:
TOP AND BOTTOM TOOL SET

DRAWING NUMBER:
Z208X-00

SHT 2 OF 2