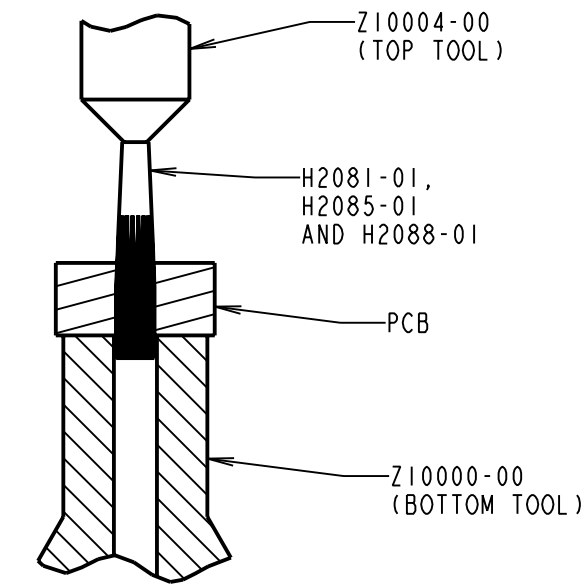
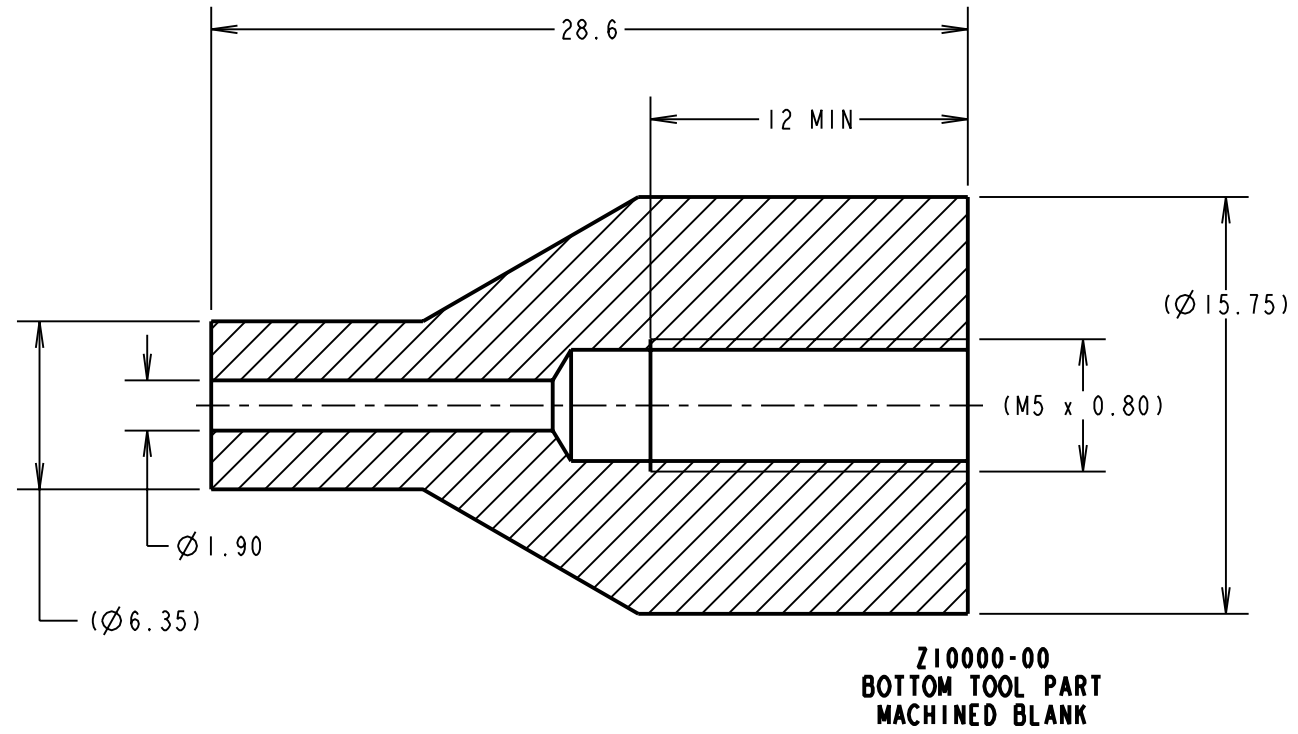
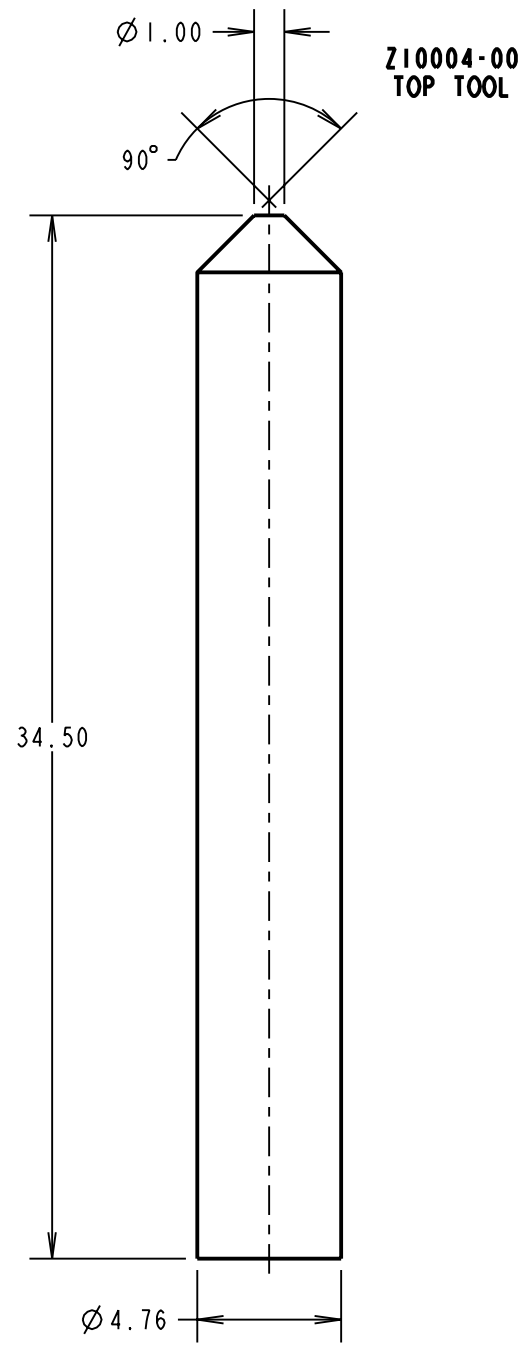
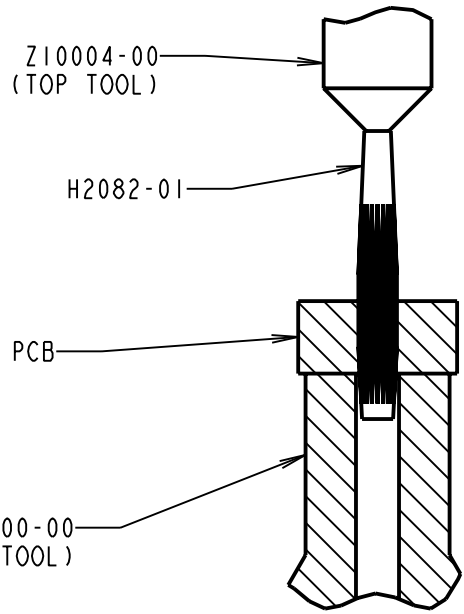
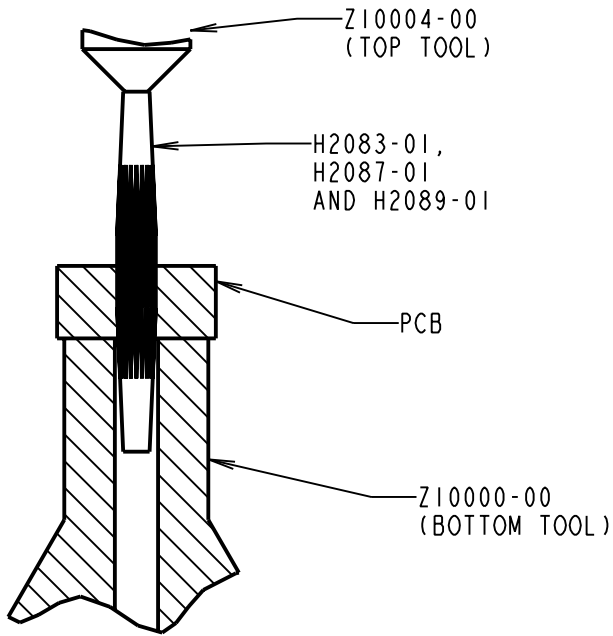


# Customer Information Sheet

DRAWING No.: Z208X-00 SHEET 2 OF 2 IF IN DOUBT - ASK © NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



OPERATION DIAGRAMS



- NOTES:
- 1. MUST BE USED WITH A BENCH PRESS OR OTHER FIXED TOOLING, TO ENSURE EVEN PRESSURE IS APPLIED TO THE HEAD OF THE TERMINAL.
  - 2. TOP AND BOTTOM TOOLS ARE PACKED IN A BAG AS A KIT.

| PART                            | H2081-01 | H2082-01 | H2083-01 | H2085-01 | H2087-01 | H2088-01        | H2089-01 |
|---------------------------------|----------|----------|----------|----------|----------|-----------------|----------|
| PCB THICKNESS                   | 3.20mm   | 3.20mm   | 3.20mm   | 2.40mm   | 2.40mm   | 1.60/<br>2.40mm | 2.40mm   |
| PAPER BASED PCB HOLE SIZE       | Ø 1.55   | Ø 1.55   | Ø 1.55   | Ø 1.35   | Ø 1.35   | Ø 1.00          | Ø 1.00   |
| EPOXY-GLASS PANEL PCB HOLE SIZE | Ø 1.60   | Ø 1.60   | Ø 1.60   | Ø 1.30   | Ø 1.30   | Ø 1.05          | Ø 1.05   |

|                |           |          |        |
|----------------|-----------|----------|--------|
| SB             | 3         | 20.04.11 | 11247  |
| NAME           | ISS.      | DATE     | C/NOTE |
| APPROVED:      | S.BENNETT |          |        |
| CHECKED:       | S.FLOWER  |          |        |
| DRAWN:         | R.ADDE    |          |        |
| CUSTOMER REF.: |           |          |        |
| ASSEMBLY DRG:  |           |          |        |

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TOLERANCES

X. = ±1mm

X.X = ±0.25mm

X.XX = ±0.10mm

X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SILVER STEEL

FINISH: SEE NOTE 2

S/AREA: mm<sup>2</sup>

TITLE:

TOP AND BOTTOM TOOL SET

DRAWING NUMBER:

Z208X-00

SHT 2 OF 2