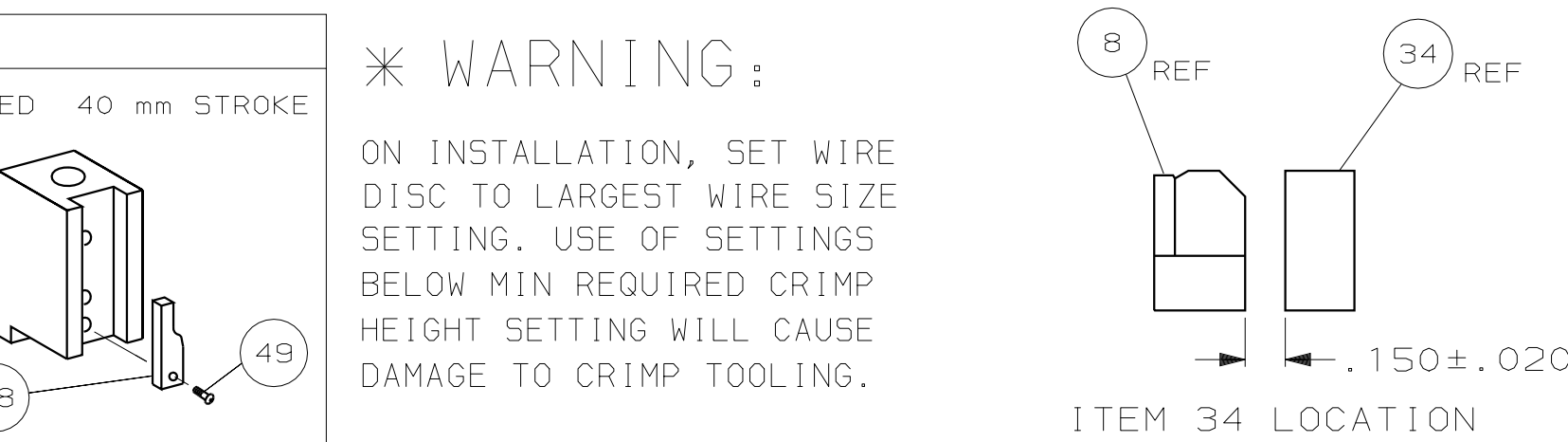
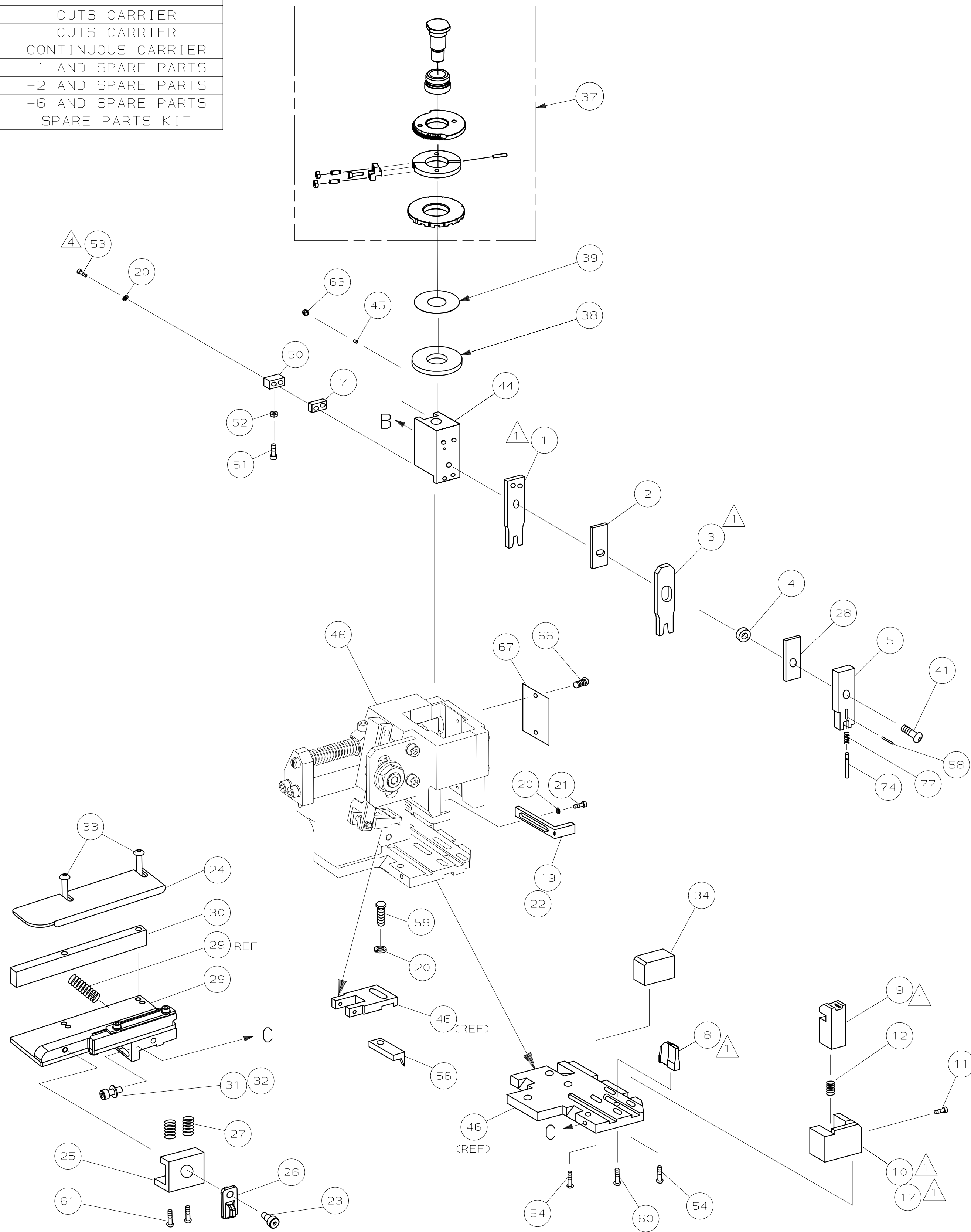
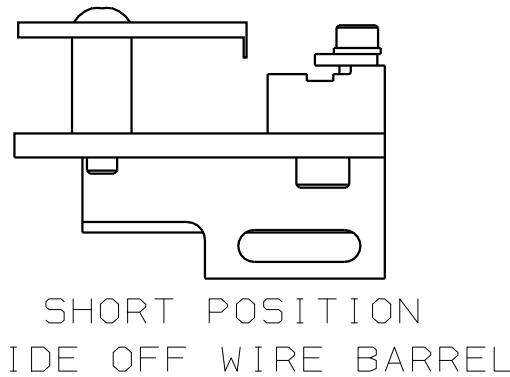




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. AWG WIRE SIZES ARE ALSO SUITABLE FOR APPLICATION IN THIS TERMINAL, BUT SPECIFIC WIRE CROSS SECTION SHOULD BE CHECKED TO DETERMINE CORRECT CRIMP HEIGHT- SEE APPLICATION SPECIFICATION FOR SPECIFIC WIRE DETAIL.



ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



		C1	ECR-06-028691
		C	ECR-06-020002
		B1	ECR-06-008338
		B	ECR-06-005491
P	F	LTR	REVISION RECORD

-	1	1	1	1	1	1	1-22278-0	SPRING, HOLD DOWN	77
-	1	1	1	1	1	1	854769-1	DEPRESSOR, PIN	74
-	1	1	1	1	1	1	1528225	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
									69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
									65
									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
									62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1	21028-2	PIN, SPRING	58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-4	SCR,SHC (M4x20) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1424186-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	455888-4	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
									18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	3-1333225-7	ANVIL	8
-	1	1	1	1	1	1	240641-4	SPACER, DEPRESSOR (REAR)	7
									6
-	1	1	1	1	1	1	854772-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	4-238011-0	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	409415-8	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	2-409414-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
							QTY REQD PER ASSY PARTS LIST		

		DIMENSIONS: mm (INCHES)		MATL		-	HT TR	-	FIN	-	
		DO NOT SCALE PRINT.									
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 04AUG03		APP 04AUG03		F BACKHURST		AMP Tyco Electronics Harrisburg, PA 17105-9608	
TE	12-06	1 PLC DEC ±-		L OF HOUSE		REL 04AUG03		L OF HOUSE			
TM	AUG06	2 PLC DEC ±-		CHK -							
GB	4-06	3 PLC DEC ±-									
RK	MAR05	ANGLE ±-		NAME FINE ADJ SIDE FD HD-I APPL							
APP	DATE	SURF TEXTURE: ☒		MACHINE REF HD-I APPL							
		REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX		SCALE -		D	DWG NO 1528225		SHEET 1 of 1	REV C1	
		CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	