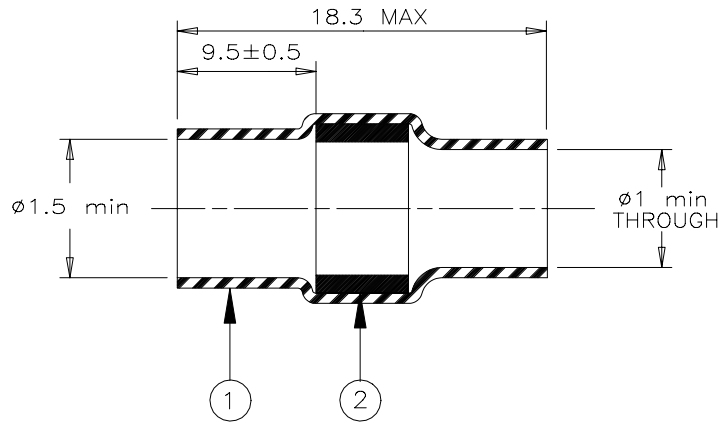


SPECIFICATION CONTROL DRAWING



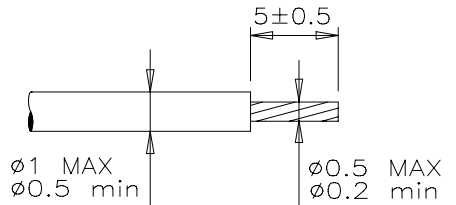
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Pb36 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This controlled soldering device is designed for termination of a stranded wire (AWG26 to AWG30) having an insulation rated for at least +125°C, onto a post of $\phi 0.5$.
2. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* WIRE TERMINATOR			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: W-040-02			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D981378		REPLACES: D961427	
	ROUGHNESS IN MICRON						
DRAWN BY: M. FORONDA	DATE: 09/17/98	PROD. REV.: L	DOC ISSUE: 2	SCALE: None	SIZE: A	SHEET: 1 of 1	

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