

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426316-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426316-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426316-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426316-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426316-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426316-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426316-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA	JST TERMINAL	CUST CRIMP SPECS
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TERMINAL NAME: BOARD IN-CRIMP CONNECTOR

CRIMP	SIZE	TYPE	RANGE
WIRE	1.07 [.042 IN] 	F	28-22 AWG or 0.08-0.33mm ² 
INSUL	1.78 [.070 IN] 	F	1.30 MAX [.051 IN]
WIRE STRIP LENGTH	2.50-3.30 [.098-.130 IN] 	APPL INSTRUCTION 408-8322 	

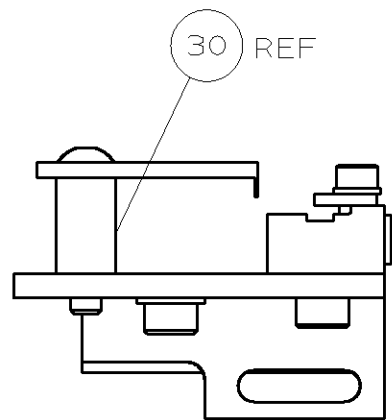
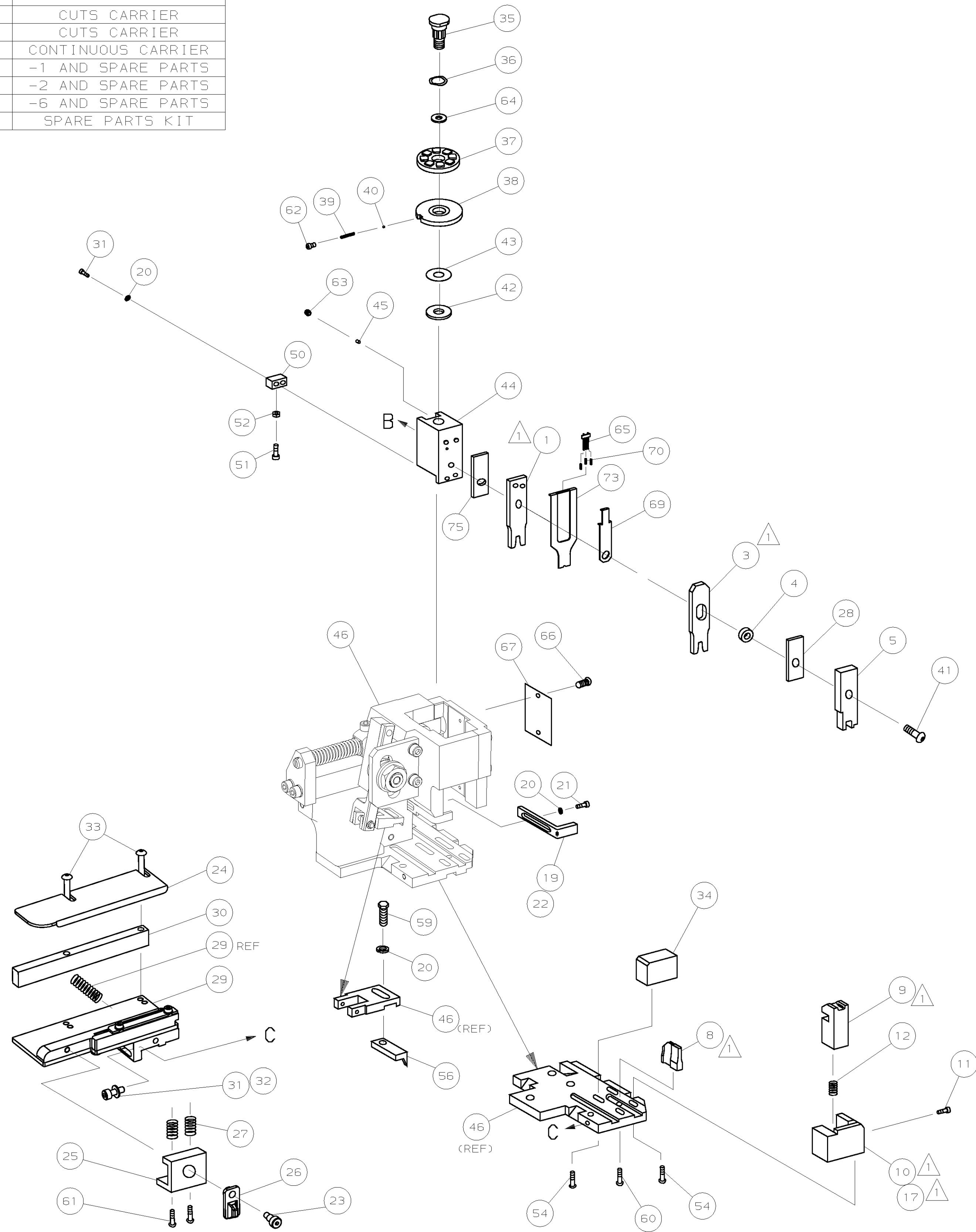
TERMINAL	-	-		FEED
APPL SPEC	114-3118	-		7.50 [.295 IN]

TERMINALS APPLIED

AMP TERM PN	MFR TERM PN	-	-	-
1572072-1	5CN-001T-P1.0	-	-	-
1572072-2	5CN-001T-1.0K	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

[illegible]

- ① RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ④ CRIMP WIDTHS CALCULATED BY TYCO, FROM CRIMP HEIGHTS PROVIDED BY ORIGINAL CUSTOMER.
- ⑤ INSULATION CRIMP HEIGHTS NOT TO EXCEED 1.95mm.
- ⑥ WIRE RANGE QUOTED IS THAT OF THE TERMINAL, NOT THE APPLICATOR.



ITEM 30
SHORT POSITION

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

(44) (REF)
 (49)
 (47)

		B	0150-0808-03
		A	SEE ECN 015A-0356-02
P	F	LTR	REVISION RECORD

		DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
		DO NOT SCALE PRINT.						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	11APR02	APP	11APR02		
		1 PLC DEC ±	M, CLIFFORD		F, BACKHURST			
		2 PLC DEC ±	CHK	-	REL	20-05-02		
		3 PLC DEC ±			M, CLIFFORD			
		ANGLES ±						
BH	JUL03	GURF TEXTURE: ✓	NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF
2 MC	MAY02	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX	SCALE	-	D	DWG NO	1426316	HD-I APPL
APP	DATE						SHEET	REV
							1 of 1	B

CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO —
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