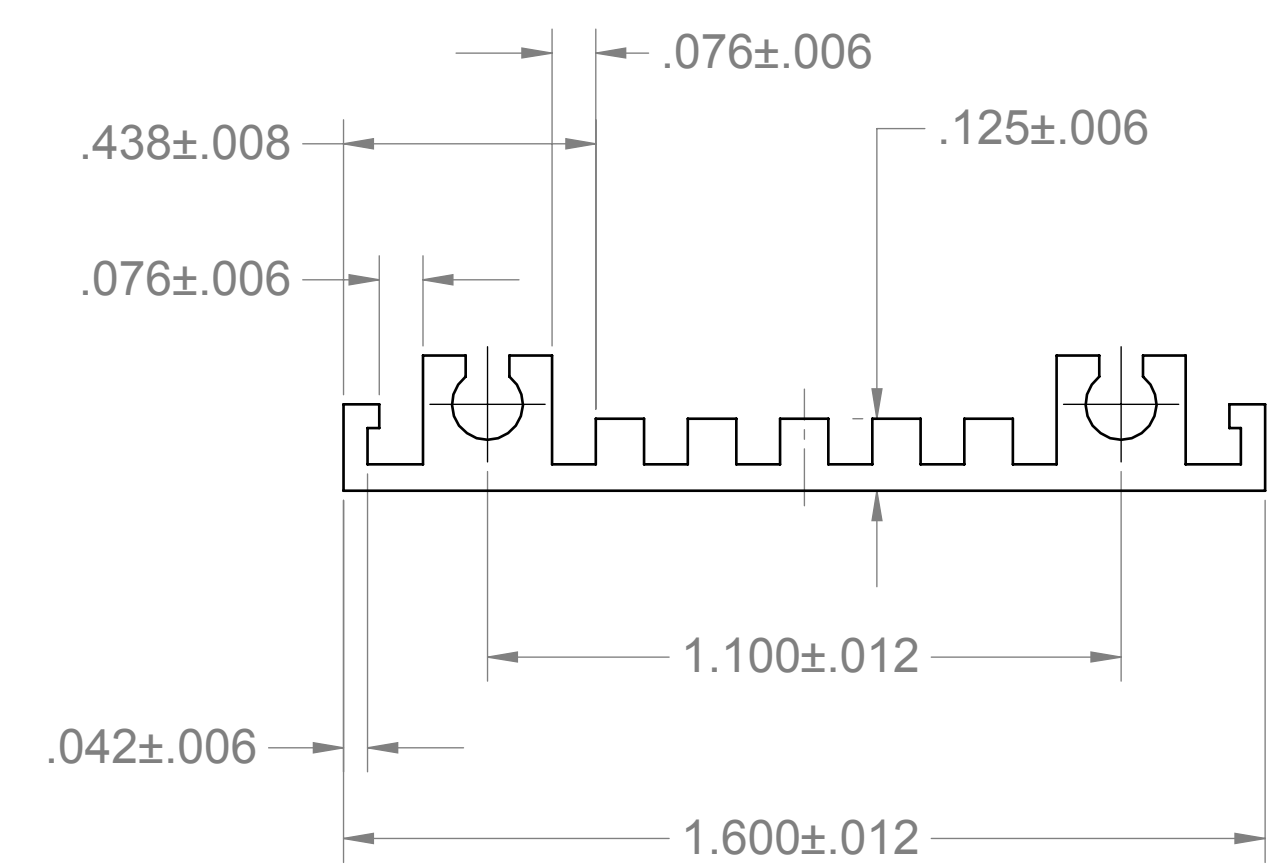


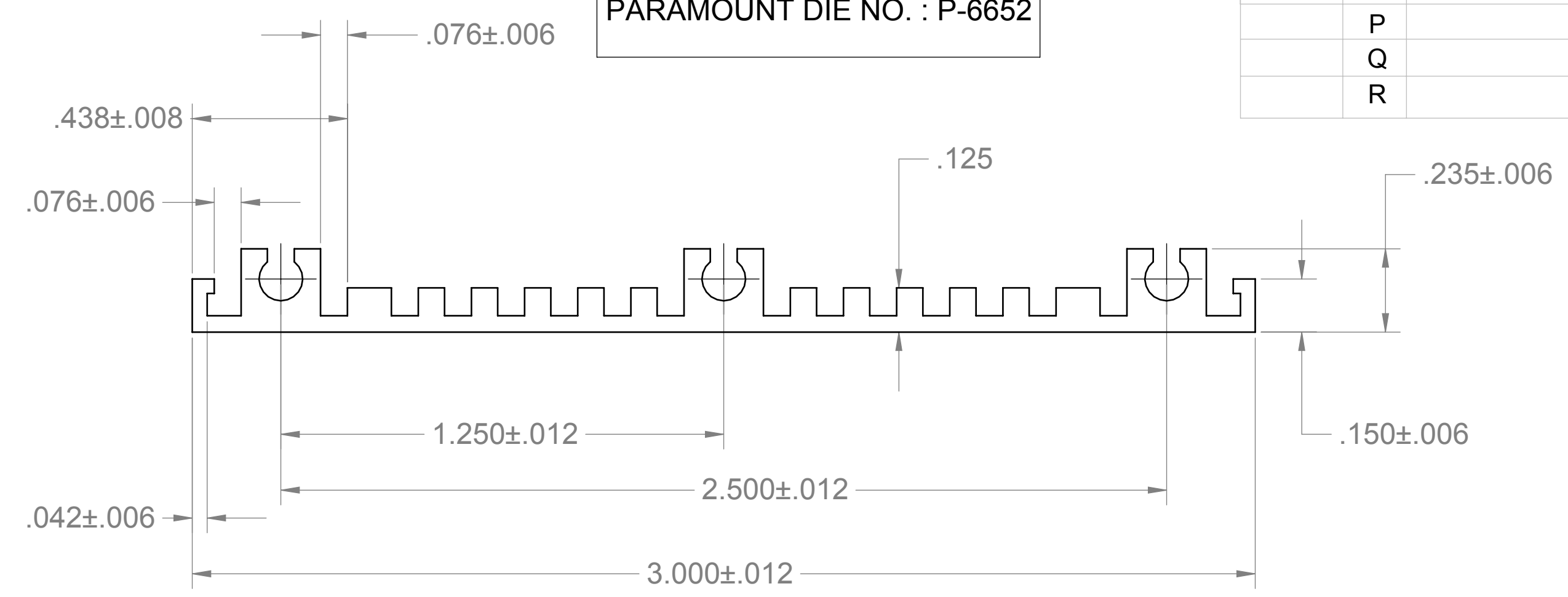


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	N	INC. ECO 2942	08/06/85	
	P	INC. ECO 3041	11/19/85	
	Q	EAR 1123	05/06/98	
	R	ADDED DIE NO(S).	10/21/09	

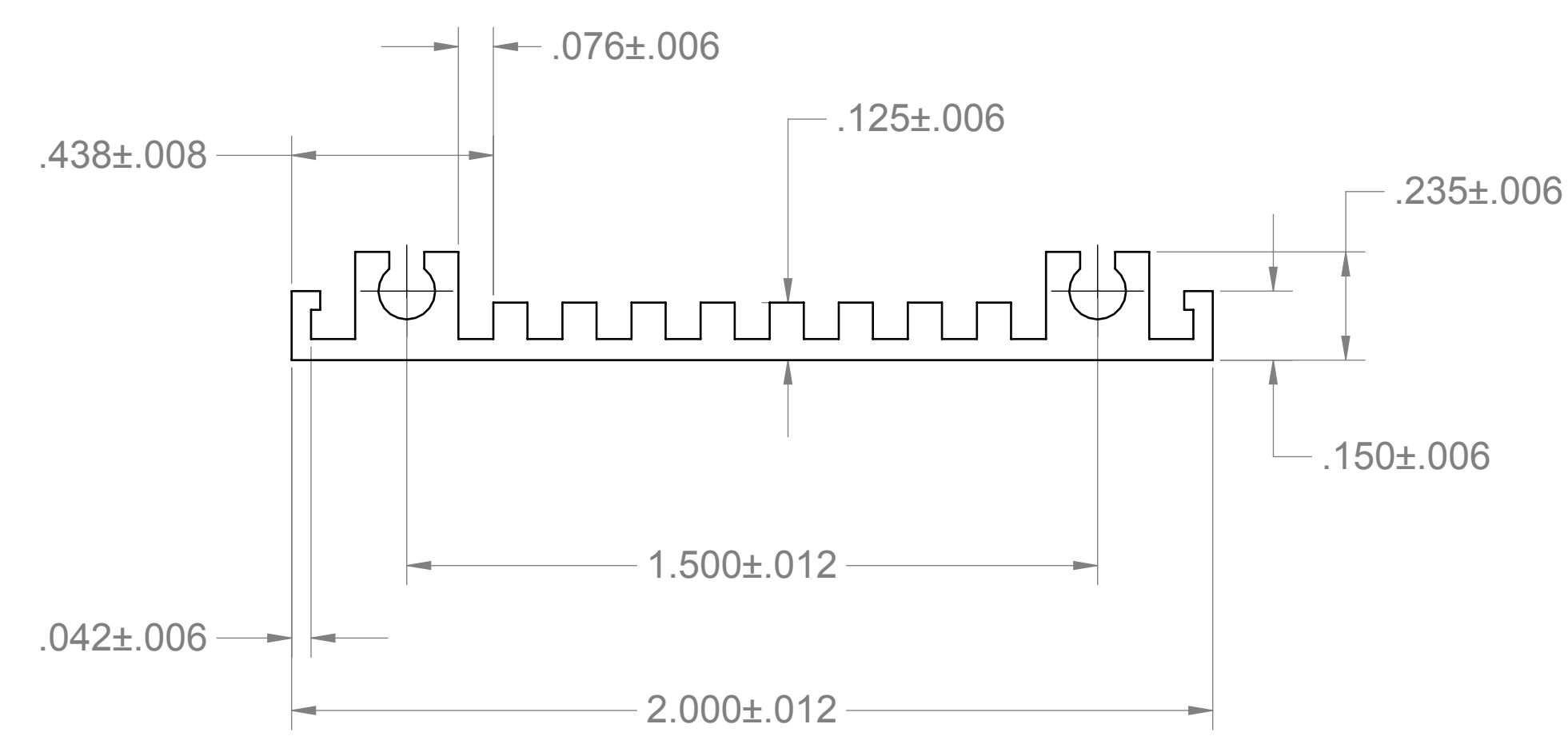
SR16-062  
PARAMOUNT DIE NO. : P-6650



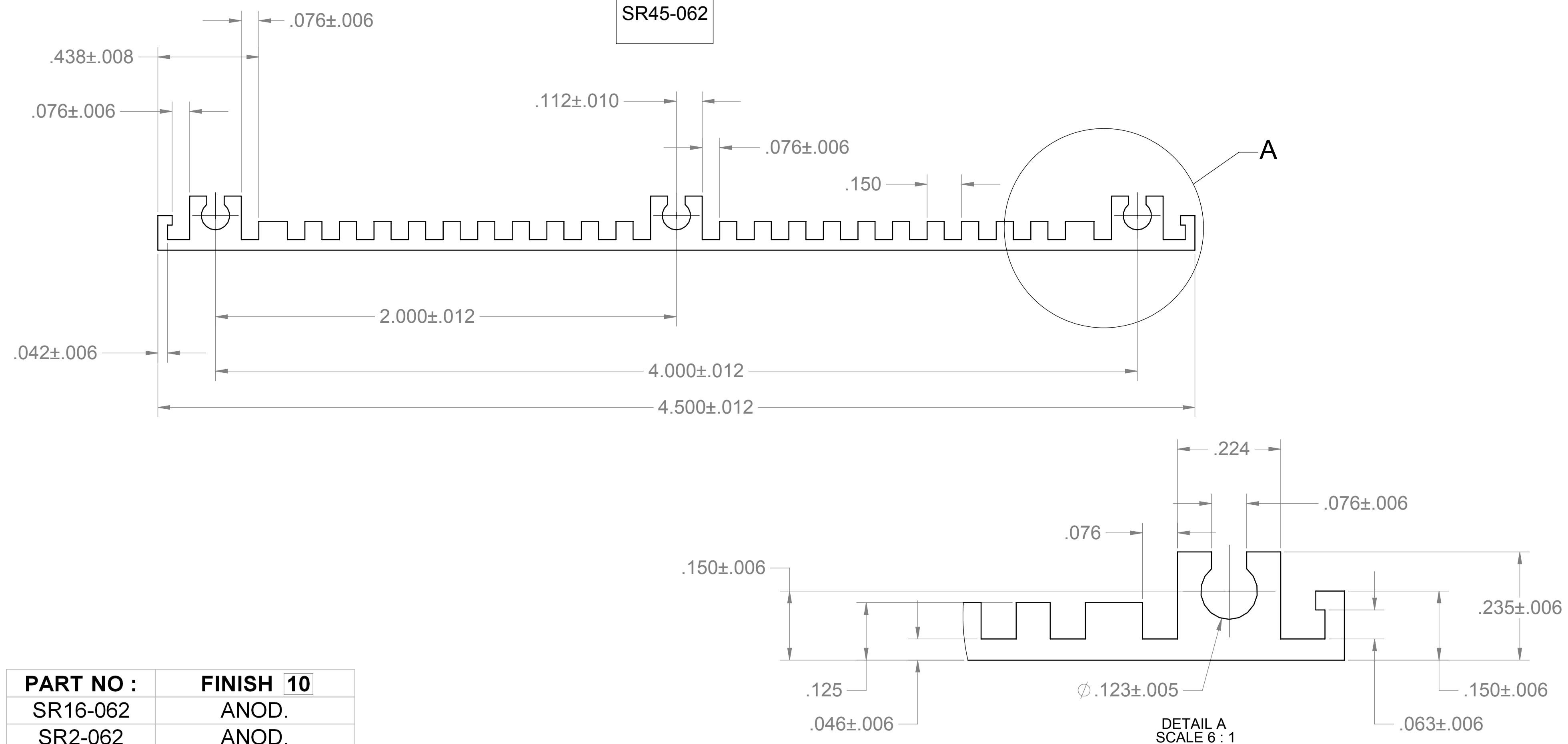
SR3-062  
PARAMOUNT DIE NO. : P-6652



SR2-062  
PARAMOUNT DIE NO. : P-6651



SR45-062



- 10. FINISH ANOD., CLEAR TYPE II, CLASS 1, IAW MIL-A-8625
- 9. GRAIN FINISH (PRIOR TO ANOD.)
- 8. PROTECT SURFACE DURING SHIPMENT TO AVOID MARKING & SCRATCHING (MAX. WEIGHT/BUNDLE : 250 LBS.)
- 7. TWIST : 2°/FT
- 6. MAX. R. ON ALL INTERNAL & EXTERNAL CORNERS : 0.010"
- 5. SURFACE TO BE STRAIGHT WITH IN 0.012"/FT
- 4. FLATNESS 0.015"/FT IN LENGTH, 0.004"/INCH IN WIDTH
- 3. EXTRUDED LENGTH : 7' - 2'(2' IS CUTED AT EACH END FOR ANODIZING CLAMPS)
- 2. EXTRUDED FINISH : #2(60 RMS)
- 1. MATERIAL : 6063-T52

NOTES : UNLESS OTHERWISE SPECIFIED

PART NO :	FINISH	10
SR16-062	ANOD.	
SR2-062	ANOD.	
SR3-062	ANOD.	
SR45-062	NONE	

PROPRIETARY AND CONFIDENTIAL  
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES:	
DEC .X	±
DEC .XX	±
DEC .XXX	±.006
FRACTIONS	±
ANGLES	±
MATERIAL	1
FINISH	10

APPROVALS	NAME	DATE
DRAWN	TRUSHAR	12/06/07
CHECKED		
ENGINEER		
QA		

THIRD ANGLE PROJECTION

**VECTOR** ELECTRONICS & TECHNOLOGY, INC  
11115 VANOWEN ST., NORTH HOLLYWOOD, CA 91605

## DETAIL EXTRUSION SIDE RAIL

SIZE	DWG. NO.	REV
D	M4211D5.1	R
SCALE: 2:1	CAGE CODE: 82893	SHEET 1 OF 1