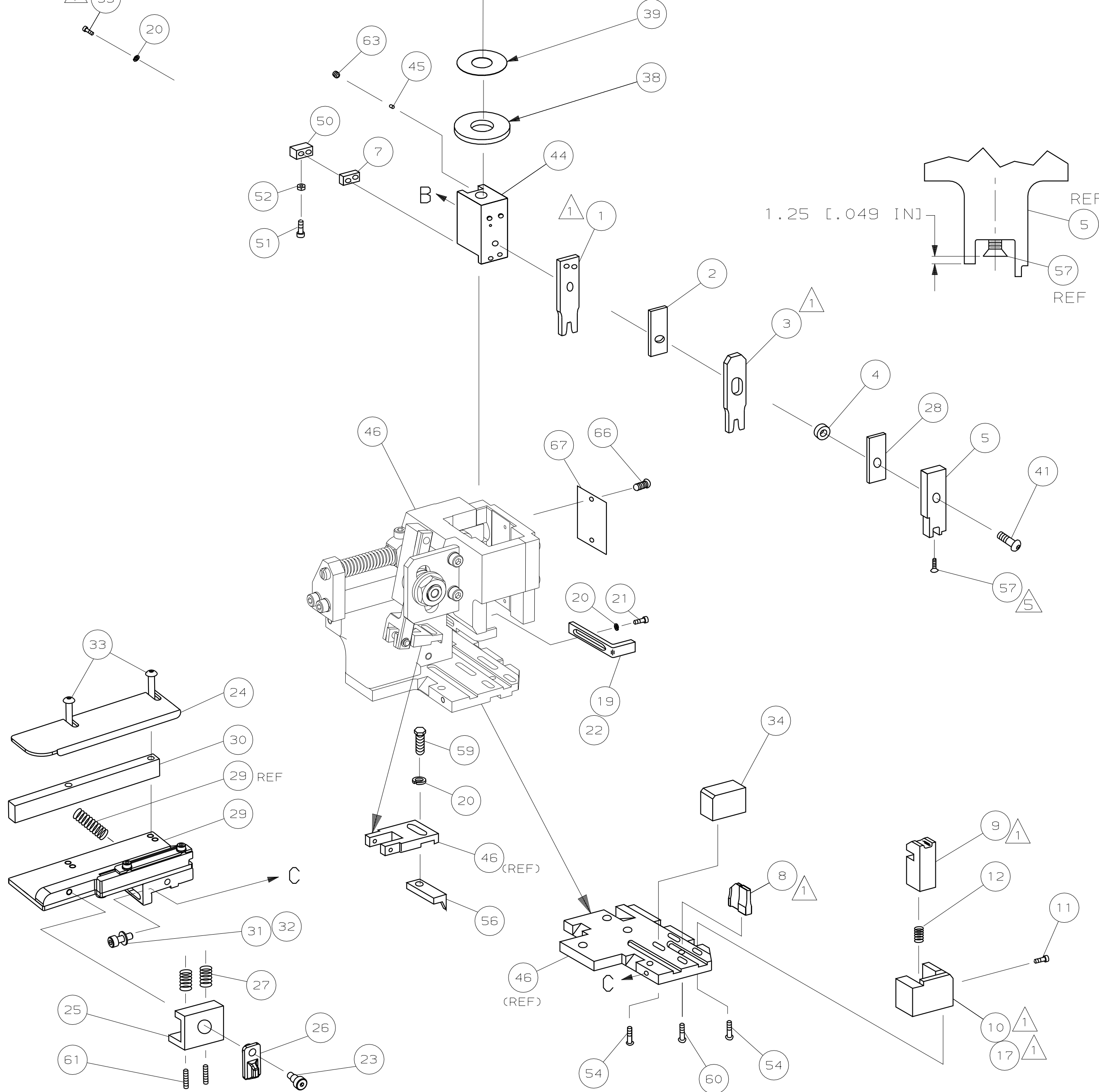




* WARNING :

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

ITEM 34 LOCATION

← .250 ± .020

		C	ECR-06-002810
		B1	SEE ECN 015A-0316-0
		B	SEE ECN 015A-0222-0
		A	SEE ECN 015A-0354-0
P F	LTR	REVISION RECORD	

	-	1	1	1	1	1	1	1528189	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
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	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	67
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	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	64
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	-	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET (M5X20) DRAG	62
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	61
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	60
										59
	-	1	1	1	1	1	1	985575-3	SCR,FHC (M3X10) DEP	58
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
										56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-4	SCR,SBC (M4x20) TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,FLAT HD (M8X25) RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	1320934-2	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20

QTY READ PER ASSY				PARTS LIST			
TE 2-06 LJL APROS M MAROS LJJ JUNOS APP DATE		DIMENSIONS: mm [INCHES]: DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL	HT TR	FIN	
		1 PLC DEC ±		DR 21MAY03	APP 21MAY03	 Tyco Electronics Harrisburg, PA 17105-3608	
		2 PLC DEC ±		L.L.LOFHOUSE	F.BACKHURST		
		3 PLC DEC ±		CHK -	REL 26JUN03		
		ANGLES ±		NAME		MACHINE REF	
		SURF TEXTURE: ✓		FINE ADJ SIDE FD HD-I APPL		HD-I APPL	
		REMOVE BURRS, BREAK SHARP EDGES R.38 MAX		SCALE -	D	DWG NO	1528189
						SHEET	REV
						1 of 1	C
		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO			