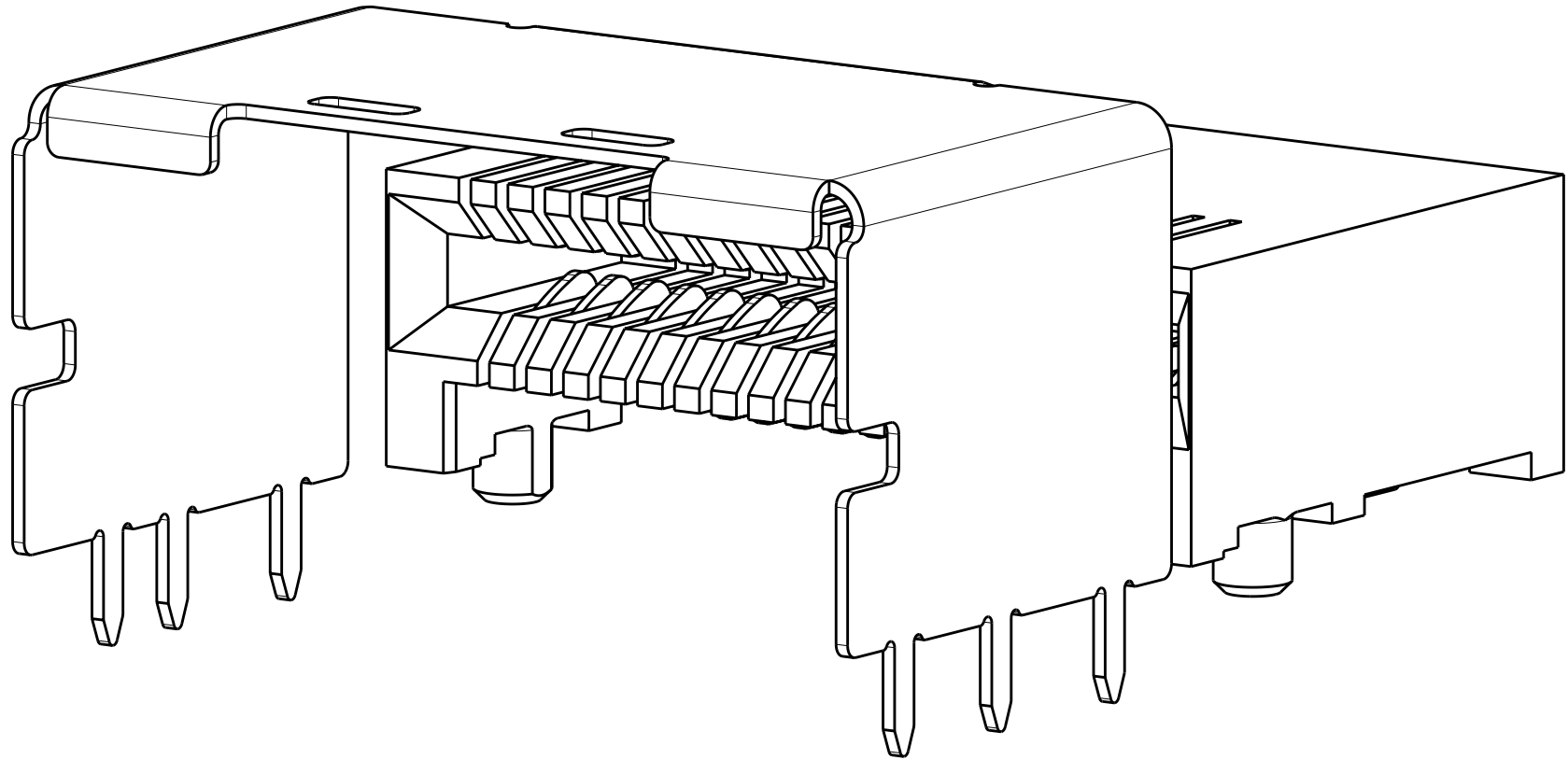
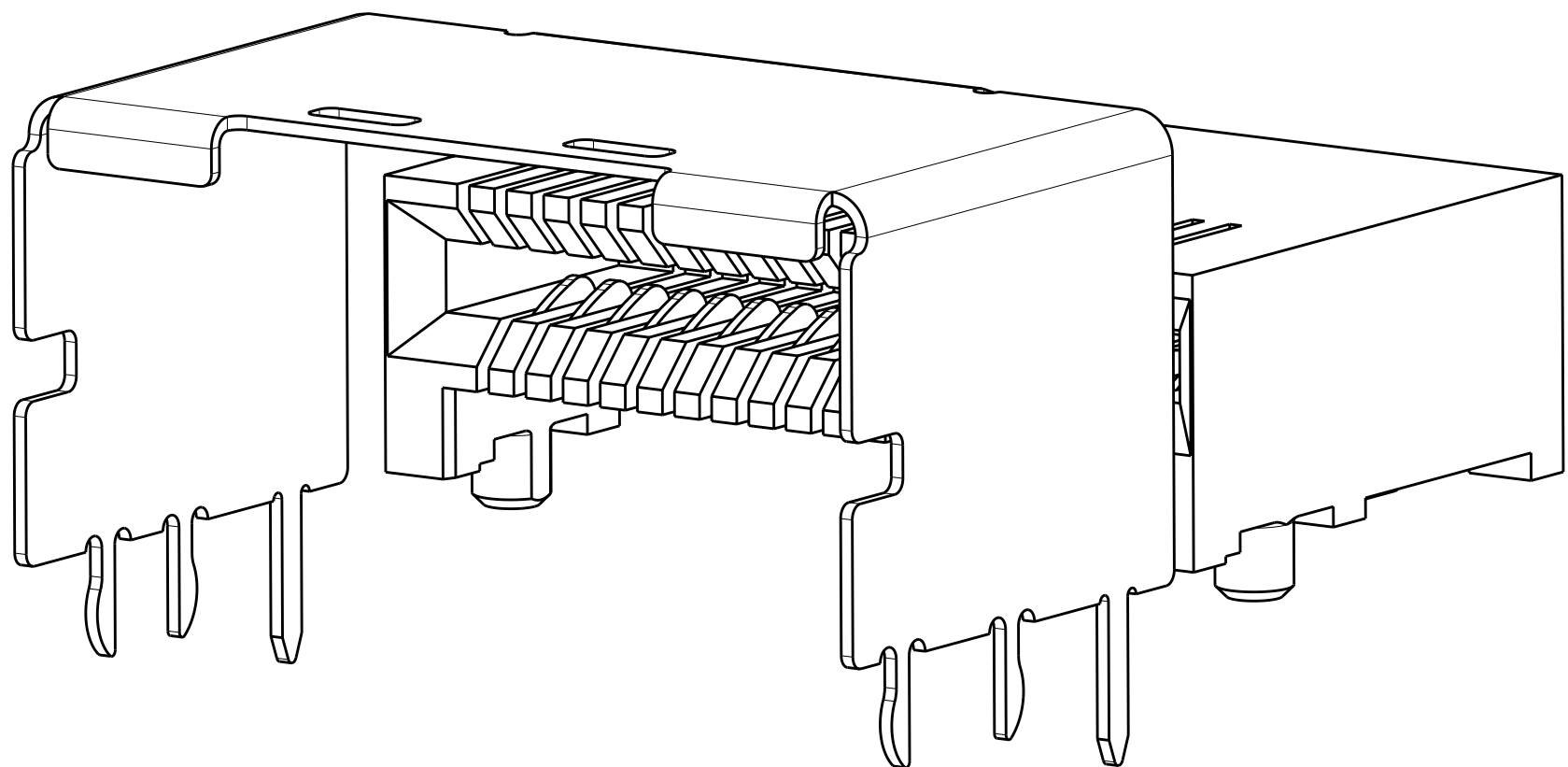


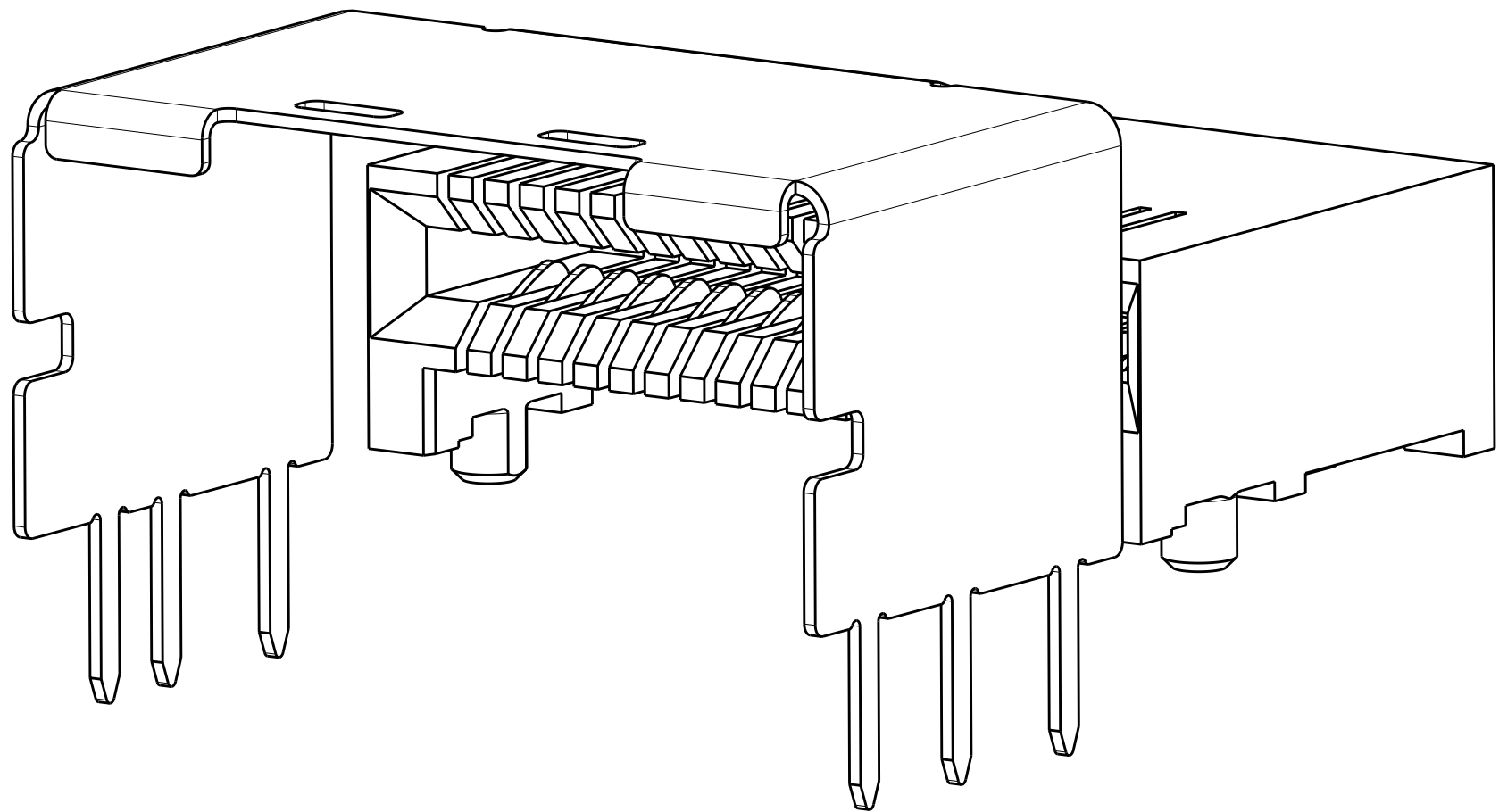
LOC		DIST		REVISIONS					
GP	00	P	LYR	DESCRIPTION	DATE	OWN	APVD		
		B2		REVISED PER ECO-11-004835	11MAR2011	RK	HMR		



1888019-2
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1



1888019-4
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1



1888019-8
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1

1 MATERIAL: LCP, BLACK.

2 MATERIAL: PHOSPHOR BRONZE PER ASTM B 103.

3 FINISH: 0.76µm MIN GOLD PLATE PER ASTM B 488, APPLIES TO INTERFACE AREA AND 2.03µm MIN TIN PLATE SOLDER TAILS, ALL OVER 3.81µm MIN NICKEL PLATE PER QQ-N-290.

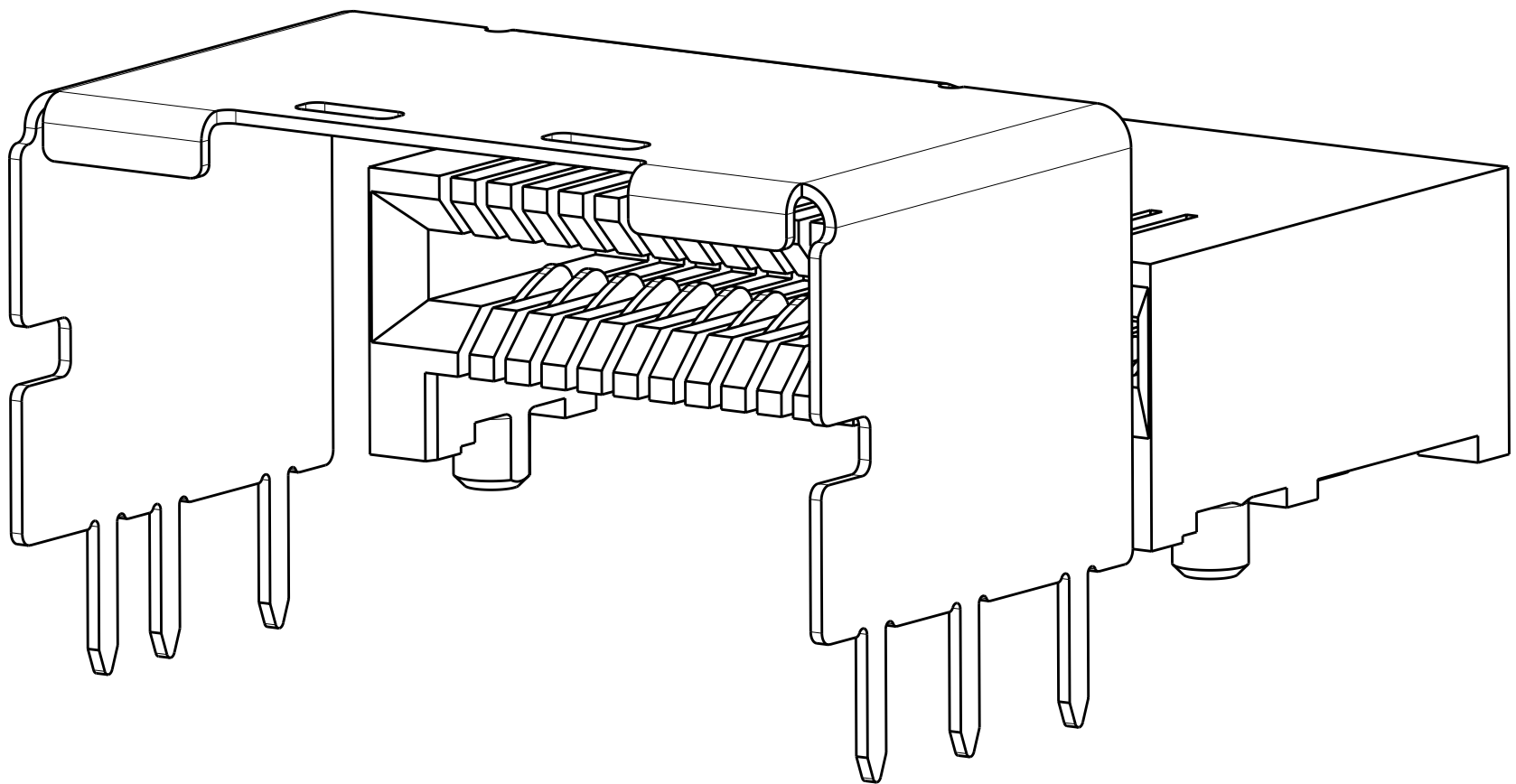
4 MATERIAL: NICKEL-SILVER PER ASTM B 122.

5 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.

6. REFER TO CUSTOMER DRAWING 1761987 FOR CONNECTOR DETAILS.

7. PACKAGED IN TAPE AND REEL PER EIA-481.

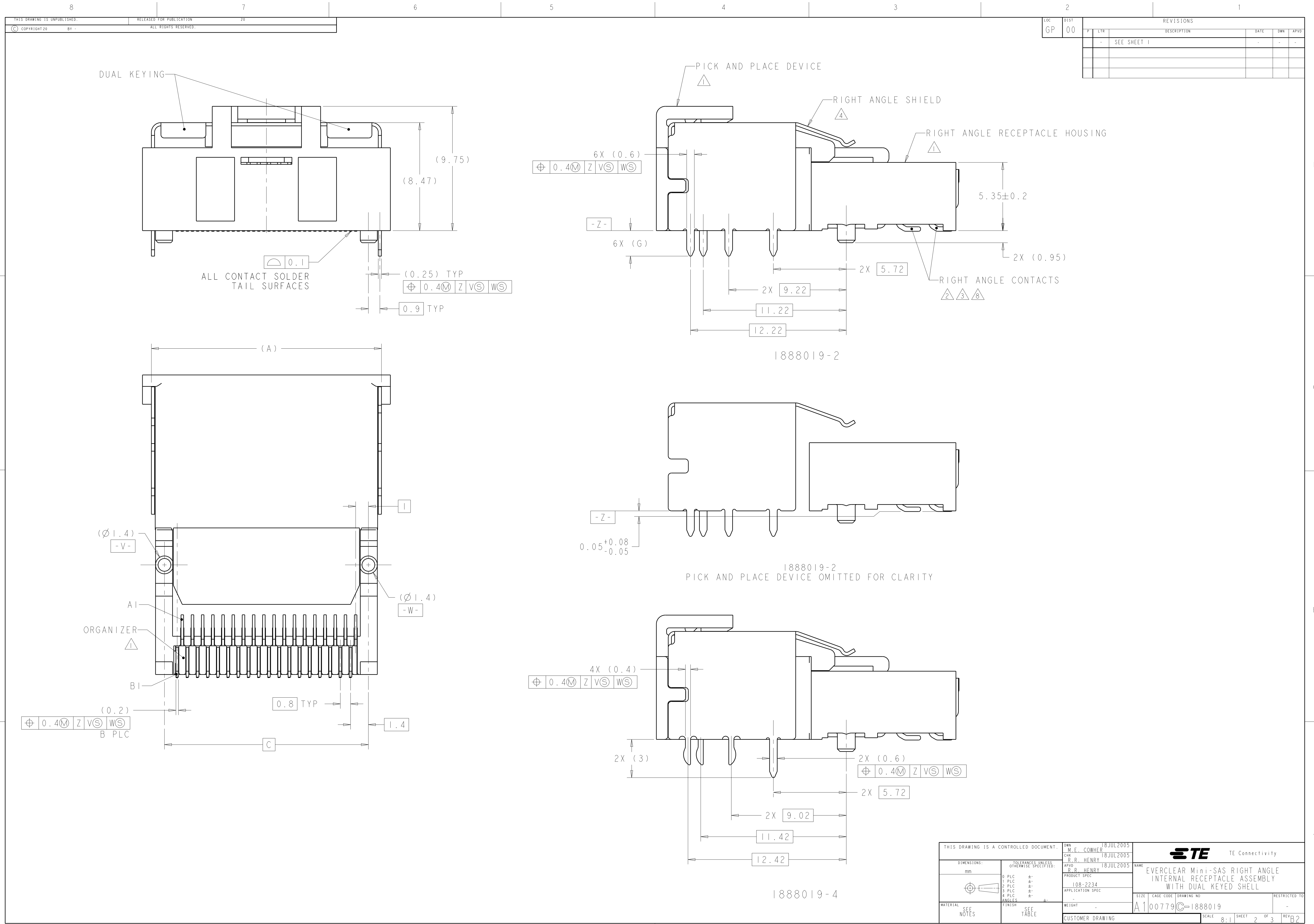
8 FINISH: 0.38µm MIN GOLD PLATE PER ASTM B 488, APPLIES TO INTERFACE AREA AND 2.03µm MIN TIN PLATE SOLDER TAILS, ALL OVER 3.81µm MIN NICKEL PLATE PER QQ-N-290.



1888019-6
SHOWN WITHOUT PICK AND PLACE DEVICE
SCALE 8:1

8	THRU HOLE	3.5	17.8	16	16	36	18.05	36	1-1888019-2
	THRU HOLE	2.8	17.8	16	16	36	18.05	36	1-1888019-1
	PRESS FIT	-	17.8	16	16	36	18.05	36	1-1888019-0
	THRU HOLE	2	17.8	16	16	36	18.05	36	1888019-9
3	THRU HOLE	3.5	17.8	16	16	36	18.05	36	1888019-8
	THRU HOLE	2.8	17.8	16	16	36	18.05	36	1888019-6
	PRESS FIT	-	17.8	16	16	36	18.05	36	1888019-4
	THRU HOLE	2	17.8	16	16	36	18.05	36	1888019-2
FINISH	SHELL TYPE	G	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT				OWN	M. E. COWHER	18JUL2005	 TE Connectivity				
				CHK	R. R. HENRY	18JUL2005					
				APVD	R. R. HENRY	18JUL2005					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			NAME				
mm		9 PLC ±		108-2234			EVERCLEAR Mini-SAS RIGHT ANGLE				
		2 PLC ±		APPLICATION SPEC			INTERNAL RECEPTACLE ASSEMBLY				
		3 PLC ±					WITH DUAL KEYED SHELL				
		4 PLC ±					SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
		ANGLES					A100779		C=1888019	-	
MATERIAL		FINISH		WEIGHT			SCALE		SHEET	OF	REV
SEE NOTES		SEE TABLE		-			8:1		1	3	B2
CUSTOMER DRAWING											



4805 (3/11)