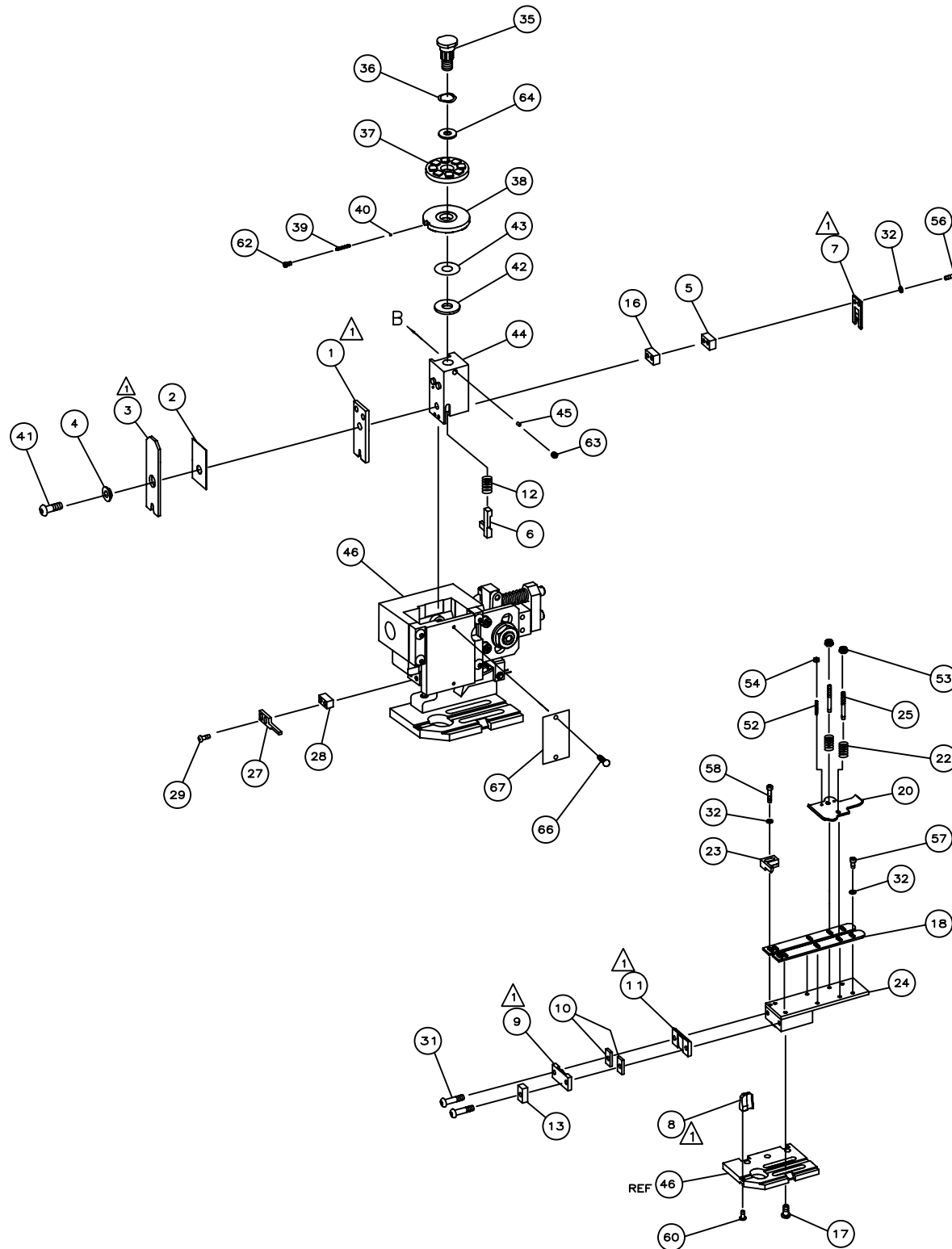


LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DM	APD
		B		ECR-09-005713	3-2009	MY	GB

-	1	1	1339705	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
					59
-	2	2	9-18023-6	SCR,SHC(M4X14)HOLD DOWN	58
-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
-	2	2	1-18023-2	SCR,SHC(M4X12)SLUG BLADE	56
					55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1-1320995-9	STRIP GUIDE	24
-	1	1	240825-9	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-1	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	690481-6	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-3	PLATE, REAR SHEAR	11
-	2	2	1-240645-1	SPACER, SHEAR PLATE	10
-	1	1	690796-6	PLATE, FRONT SHEAR	9
1	2	1	1333213-3	ANVIL	8
-	1	1	240651-8	BLADE, SLUG	7
-	1	1	1-455892-2	HOLD DOWN, TERMINAL	6
-	1	1	4-240641-6	SPACER, SLUG BLADE	5
-	1	1	238009-1	SPACER, BLOCK CRIMPER	4
1	2	1	4-456134-1	CRIMPER, INSULATION	3
-	1	1	455888-4	SPACER, CRIMPER	2
1	2	1	1-456402-5	CRIMPER, WIRE	1

-77	-71	-1	PART NO		DESCRIPTION		ITEM NO
QTY REQD PER ASSY			PARTS LIST				
A CONTROLLED DOCUMENT.			Tyco Electronics Corporation Harrisburg, PA 17105-3608				
TO: FRANCES, UNLESS OTHERWISE SPECIFIED:			28ALJ03	Tyco Electronics			
0 PLC ± -			28ALJ03	END FEED HD-1 APPLICATOR			
1 PLC ± -			PRODUCT SPEC				
2 PLC ± -			APPLICATION SPEC				
3 PLC ± -			SIZE				
4 PL ± -			OAGE CODE				
FINISH			DRAWING NO				
-			RESTRICTED TO				
-			WEIGHT				
-			CUSTOMER DRAWING				
-			SCALE				
-			SHEET				
-			1 of 1				
-			REV				



SET UP GAGE 458638-3	LAYOUT L1339705	
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-  **RECOMMENDED SPARE PARTS.**

 - GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

