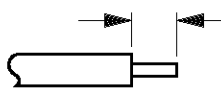
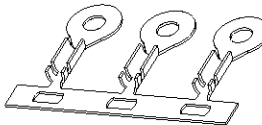
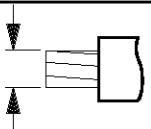


DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238063-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238063-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1238063-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238063-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238063-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238063-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238063-7	A	-	-	-	SPARE PARTS KIT

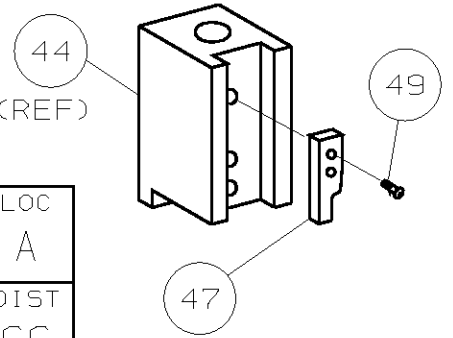
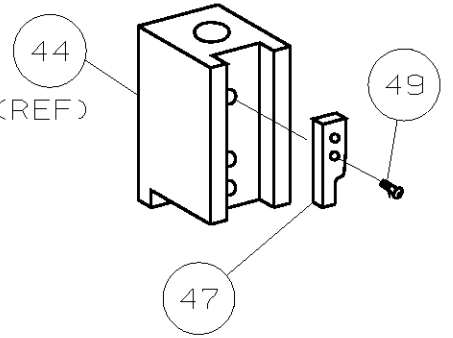
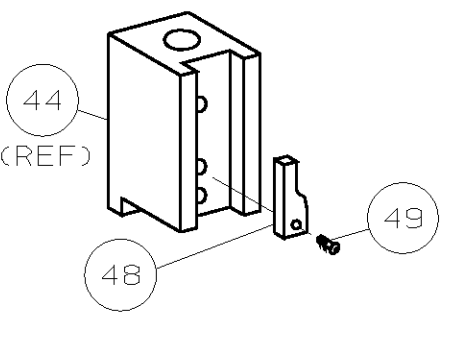
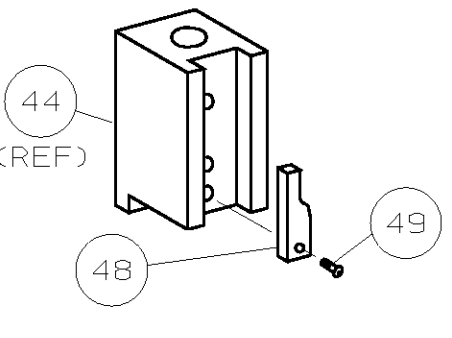
THIS DRAWING IS A CONTROLLED DOCUMENT.

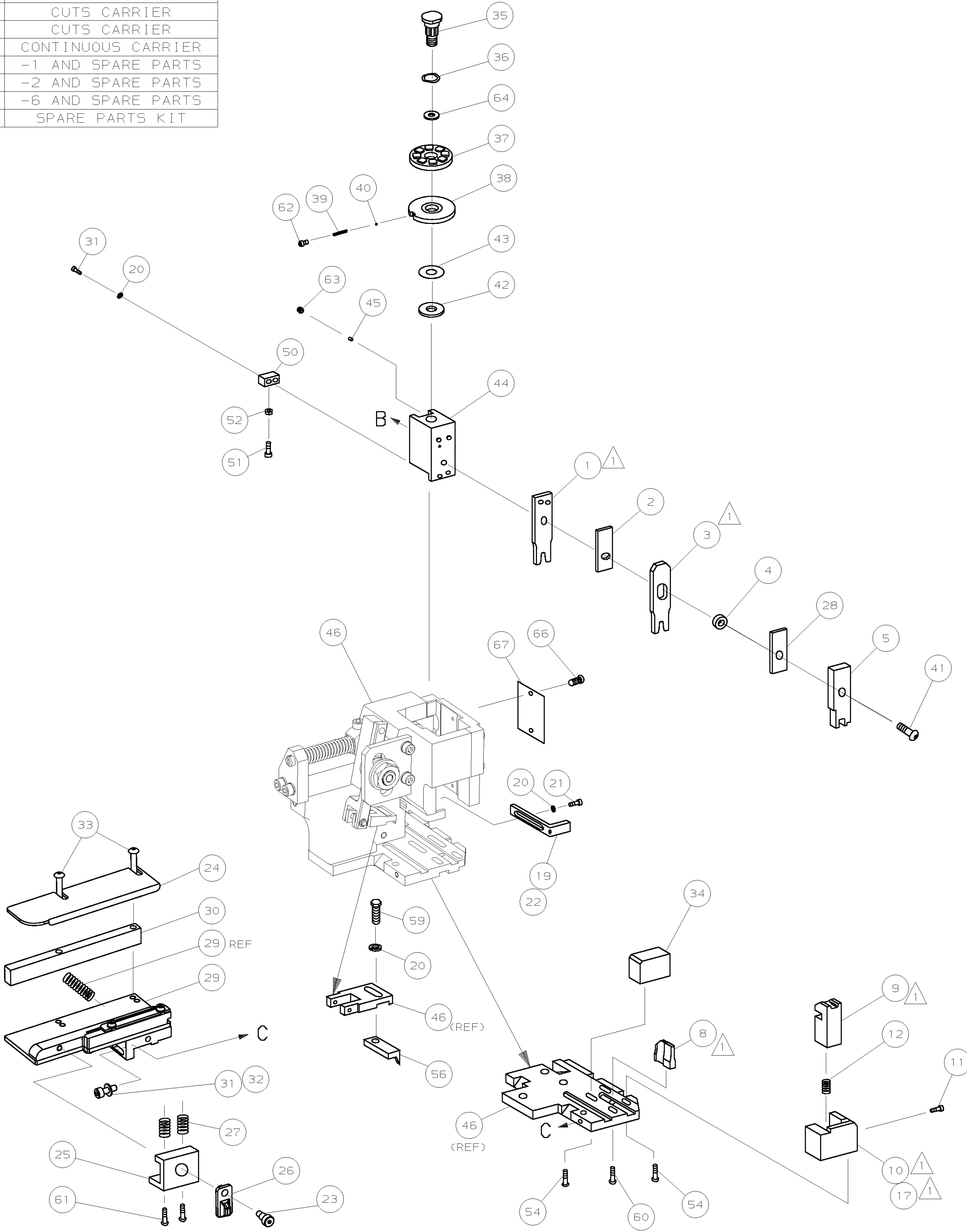
CRIMP DATA					AMP TERMINAL		AMP CRIMP SPECS	
TERMINAL NAME: 1.5MM TWIN SPRING CONTACT								
CRIMP		SIZE		TYPE		RANGE		
WIRE		2.29 [.090 IN]		F		1.00-2.00mm		
INSUL		3.56 [.140 IN]		0		1.91-2.79 [.075-.110 IN]		
WIRE STRIP LENGTH						APPL INSTRUCTION		
3.89-4.50 [.153-.177 IN]						408-8322		
TERMINAL		-		-				FEED
APPL SPEC		114-15089		-				11.00 [.433 IN]
TERMINALS APPLIED								
								
953745		-		-		-		-
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WIRE SIZE				CRIMP HEIGHT				PIN PN & LENGTH [IN]
mm ² AWG								
2mm				1.63 ±0.05 [.064 ±.002 IN]				9-354778-8 [.2985]
1.5mm				1.54 ±0.05 [.061 ±.002 IN]				354779-4 [.3010]
1.4mm				1.47 ±0.05 [.058 ±.002 IN]				1-354779-1 [.3045]
1mm				1.33 ±0.05 [.052 ±.002 IN]				2-354779-4 [.3110]
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- RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			
LOC A			
DIST 66			



-	1	1	1	1	1	1	1238063	PRINT, APPLICATOR LOG SHEET	72				
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71				
									70				
									69				
									68				
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67				
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66				
									65				
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64				
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63				
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62				
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61				
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60				
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59				
									58				
									57				
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56				
									55				
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54				
									53				
-	1	1	1	1	1	1	18030-1	NUT,HEX (M3) HOLD DOWN	52				
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51				
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50				
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49				
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48				
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47				
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46				
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45				
-	1	1	1	1	1	1	1338660-1	RAM	44				
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43				
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42				
-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41				
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40				
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39				
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38				
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37				
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36				
-	1	1	1	1	1	1	690212-1	POST, RAM	35				
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34				
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33				
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32				
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31				
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30				
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29				
-	1	1	1	1	1	1	1-455888-9	SPACER, FRONT SHEAR DEP	28				
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27				
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26				
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25				
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24				
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23				
-	1	-	1	1	-	1	690472-2	STRIPPER	22				
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21				
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20				
-	-	1	-	-	1	-	690472-1	STRIPPER	19				
									18				
△	-	1	-	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17				
									16				
									15				
									14				
									13				
	-	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12				
	-	1	1	1	1	1	356885-4	STOP, SHEAR	11				
△	-	-	1	1	-	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10				
△	-	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9				
△	1	2	2	2	1	1	1338694-3	ANVIL	8				
									7				
									6				
	-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5				
	-	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4				
△	1	2	2	2	1	1	456135-6	CRIMPER, INSULATION	3				
	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2				
△	1	2	2	2	1	1	4-456406-7	CRIMPER, WIRE	1				
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO			
								REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
	QTY REQD PER ASSY						PARTS LIST						
		DIMENSIONS: mm [INCHES]					MATL	-	HT TR	-	FIN	-	
		DO NOT SCALE PRINT.											
		TOLERANCES UNLESS OTHERWISE SPECIFIED:											
		1 PLC DEC ±0.5 [.02 IN]					DR	26JAN01	APP	26JAN01			
		2 PLC DEC ±					CHK	B.HIGMAN		T.ELBIN			
		3 PLC DEC ±					CHK	26JAN01	REL	-			
		ANGLES ±						B.HIGMAN					
		SURF TEXTURE: ✓					NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF	
		REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX					SCALE	-	DWG NO	1238063	SHEET	1 OF 1	REV B
		CAGE CODE 00779					CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO	-