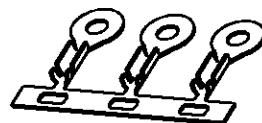
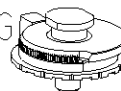
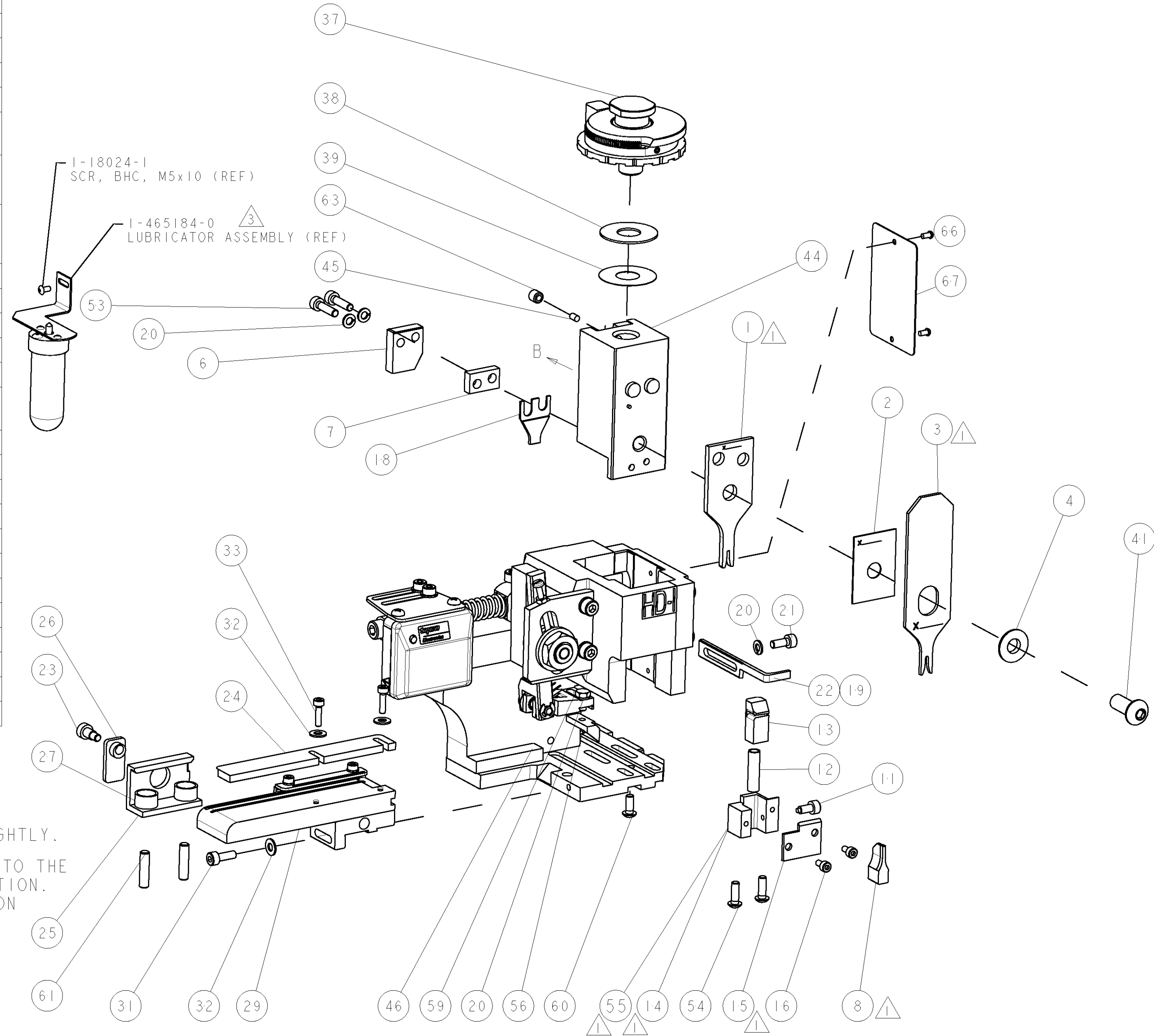


8				7			
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PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION		
1528172-1		C	LEADMAKER	MECH POST FEED	CUTS CARRIER		
1528172-2		C	BENCH	MECH PRE FEED	CUTS CARRIER		
1528172-6		C	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER		
7-1528172-1		C	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS		
7-1528172-2		C	BENCH	MECH PRE FEED	-2 AND SPARE PARTS		
7-1528172-6		C	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS		
7-1528172-7		A	-	-	SPARE PARTS KIT		

CRIMP DATA		TE TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: MODU RECEPTACLE WITH SPRING					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [1.055 IN]	F	0.35-0.50mm ²		
INSUL	1.78 [1.070 IN]	O	1.20-1.60 [1.047-1.063 IN]		
WIRE STRIP LENGTH 4.00 [1.157 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		114-18022 	-		FEED 6.50 [1.256 IN]
TERMINALS APPLIED					
					
963720	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE 		CRIMP HEIGHT 		REF SETTING 	
0.50mm ²		0.92 ±0.03 [1.036 ±.001 IN]		B0	
0.35mm ²		0.84 ±0.03 [1.033 ±.001 IN]		B5	
0.25mm ²		0.79 ±0.03 [1.031 ±.001 IN]		B8	
0.20mm ²		0.76 ±0.03 [1.030 ±.001 IN]		C1	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ REAR CUT OFF TAB TO BE REFERENCED BY CUSTOMER DRAWING 963720, AVAILABLE ON REQUEST.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE
458637-3

LOC	DIST	REVISIONS					
A	66	F	LTR	DESCRIPTION	DATE	DWN	APVD
		B		SEE ECR-08-024685	01OCT2008	MC	MC
		C		ECR-09-022886	20OCT2009	MY	TE

-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE		71
-	-	-	-	-	-	-	-	-		70
-	-	-	-	-	-	-	-	-		69
-	-	-	-	-	-	-	-	-		68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE		66
-	-	-	-	-	-	-	-	-		65
-	-	-	-	-	-	-	-	-		64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63
-	-	-	-	-	-	-	-	-		62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59
-	-	-	-	-	-	-	-	-		58
-	-	-	-	-	-	-	-	-		57
-	1	1	1	1	1	1	1338683-1	FEED PAWL		56
-	1	-	-	1	-	-	1338723-1	HOLDER, SHEAR, REAR [NO CUT]		55
-	2	2	2	2	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54
-	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0		53
-	-	-	-	-	-	-	-	-		52
-	-	-	-	-	-	-	-	-		51
-	-	-	-	-	-	-	-	-		50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED		48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED		47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI		46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON		45
-	1	1	1	1	1	1	1338660-1	RAM		44
-	-	-	-	-	-	-	-	-		43
-	-	-	-	-	-	-	-	-		42
-	1	1	1	1	1	1	2-18024-5	SCR, BTN SKT HD CAP (M8 X 20.0)		41
-	-	-	-	-	-	-	-	-		40
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY		39
-	1	1	1	1	1	1	469367-7	SHIM		38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY		37
-	-	-	-	-	-	-	-	-		36
-	-	-	-	-	-	-	-	-		35
-	-	-	-	-	-	-	-	-		34
-	2	2	2	2	2	2	18023-5	SCR, SKT HD CAP M3 X 12.0		33
-	3	3	3	3	3	3	18027-2	WASHER, FLAT, REG M4		32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0		31
-	-	-	-	-	-	-	-	-		30
-	1	1	1	1	1	1	1633082-2	STRIP GUIDE ASSEMBLY		29
-	-	-	-	-	-	-	-	-		28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1-189124-0	GUIDE, FRONT STRIP		24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23
-	1	-	1	1	-	1	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0		21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20
-	-	1	-	-	1	-	690472-1	STRIPPER		19
-	1	1	1	1	1	1	1-690518-1	HOLD DOWN, TERMINAL		18
-	-	-	-	-	-	-	-	-		17
-	2	2	2	2	2	2	18023-2	SCR, SKT HD CAP M3 X 6.0		16
-	1	1	1	1	1	1	1-690464-5	SHEAR PLATE, REAR		15
-	-	1	1	-	1	1	1320920-1	SHEAR HOLDER, REAR [CUTTING]		14
-	1	1	1	1	1	1	690463-2	FLOATING SHEAR, REAR		13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION		12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR		11
-	-	-	-	-	-	-	-	-		10
-	-	-	-	-	-	-	-	-		9
△	1	2	2	2	1	1	1-1333201-3	ANVIL, COMBINATION		8
-	1	1	1	1	1	1	1-240641-2	SPACER		7
-	1	1	1	1	1	1	690468-2	DEPRESSOR SHEAR, REAR		6
-	-	-	-	-	-	-	-	-		5
-	1	1	1	1	1	1	1-238009-2	BLOCK, FL CRIMPER SPACER		4
△	1	2	2	2	1	1	4-456135-6	CRIMPER, INSULATION O PREMIUM		3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER		2
△	1	2	2	2	1	1	456402-6	CRIMPER, WIRE PREMIUM		1

-77 -76 -72 -71 -6 -2 -1							PART NO		DESCRIPTION				ITEM NO	
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DIMENSIONS: mm [IN]							TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHG -		NAME		-	
							9 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD M. CLIFFORD		01OCT2008		FINE ADJUST SIDE FEED HDI APPLICATOR -	
MATERIAL							FINISH		PRODUCT SPEC -		APPLICATION SPEC See Table		SIZE	
-							-		WEIGHT		CAGE CODE		DRAWING NO	
-							-		-		A1		00779	
CUSTOMER DRAWING							SCALE		3:5		SHEET		1 OF 1	
-							-		-		REV		C	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING