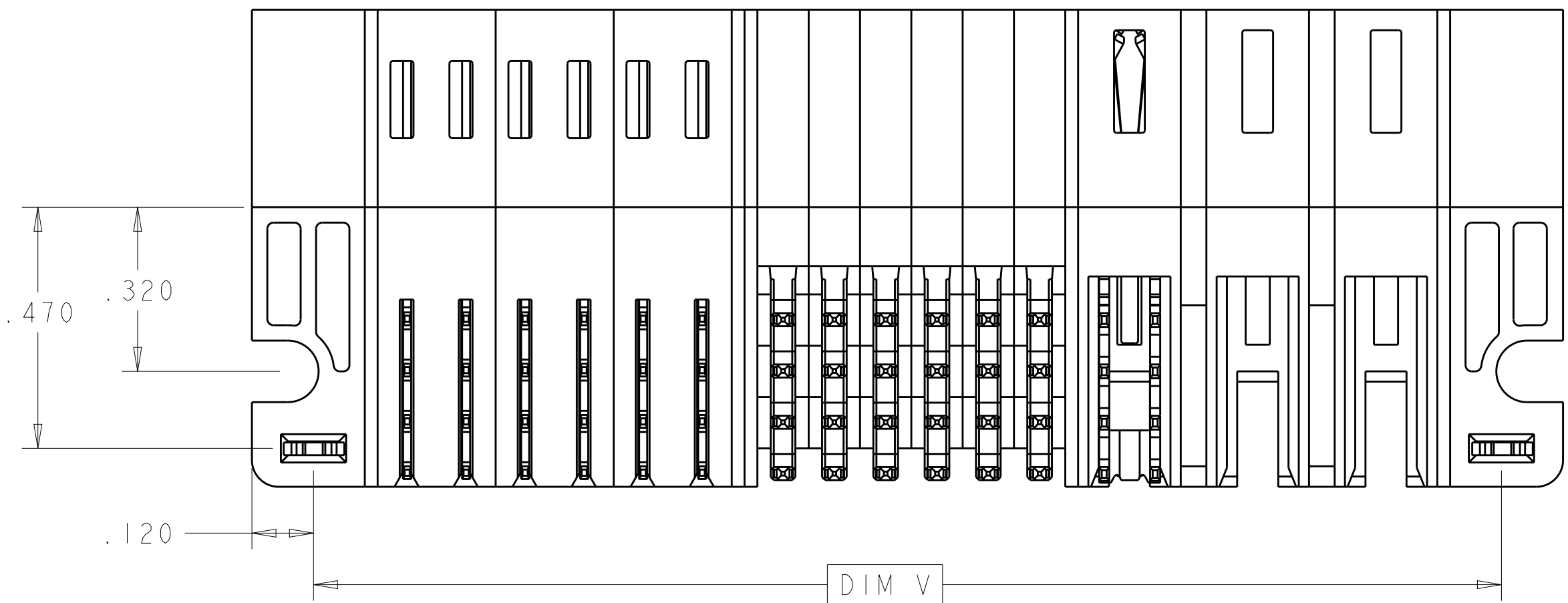
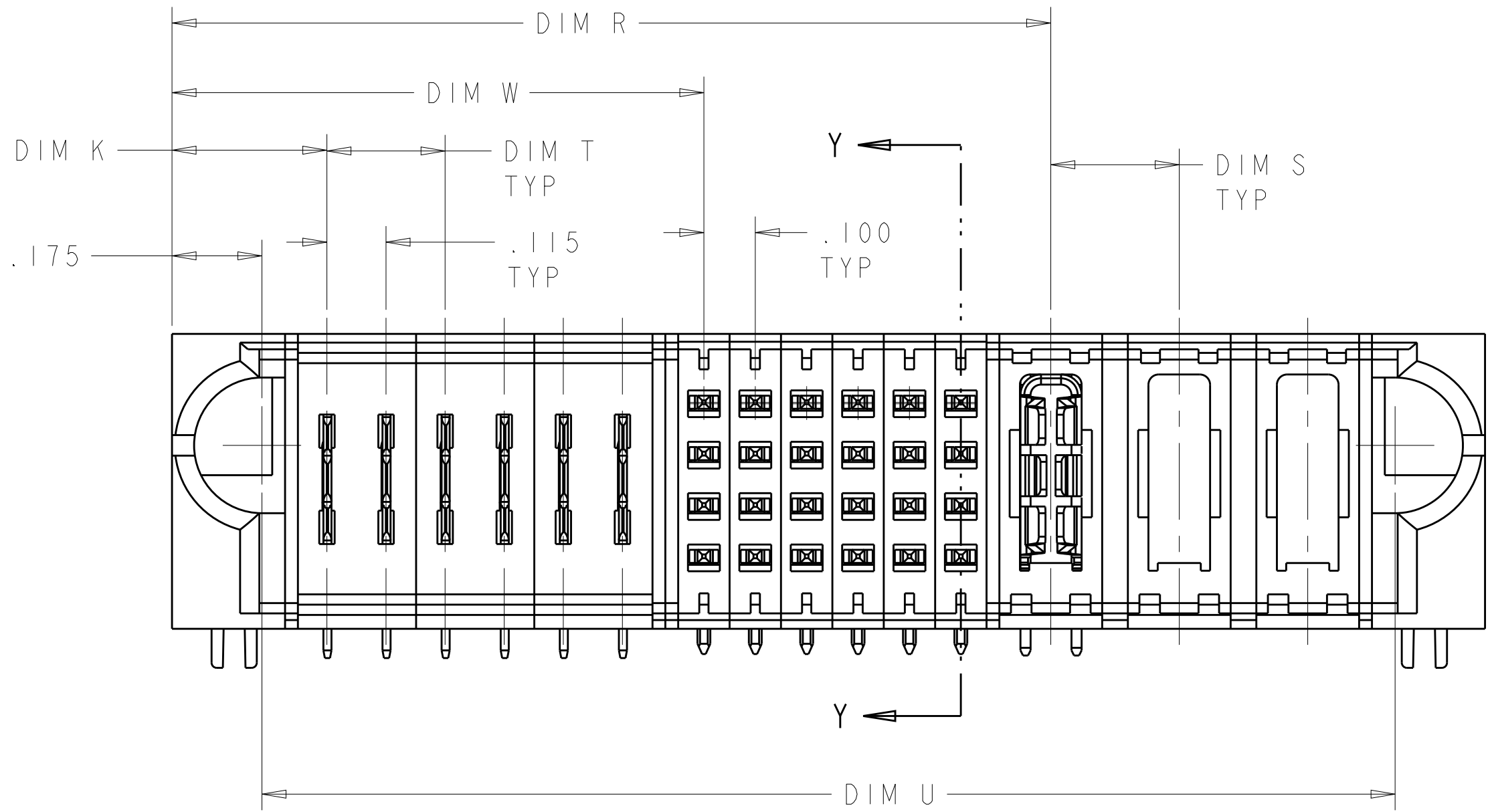
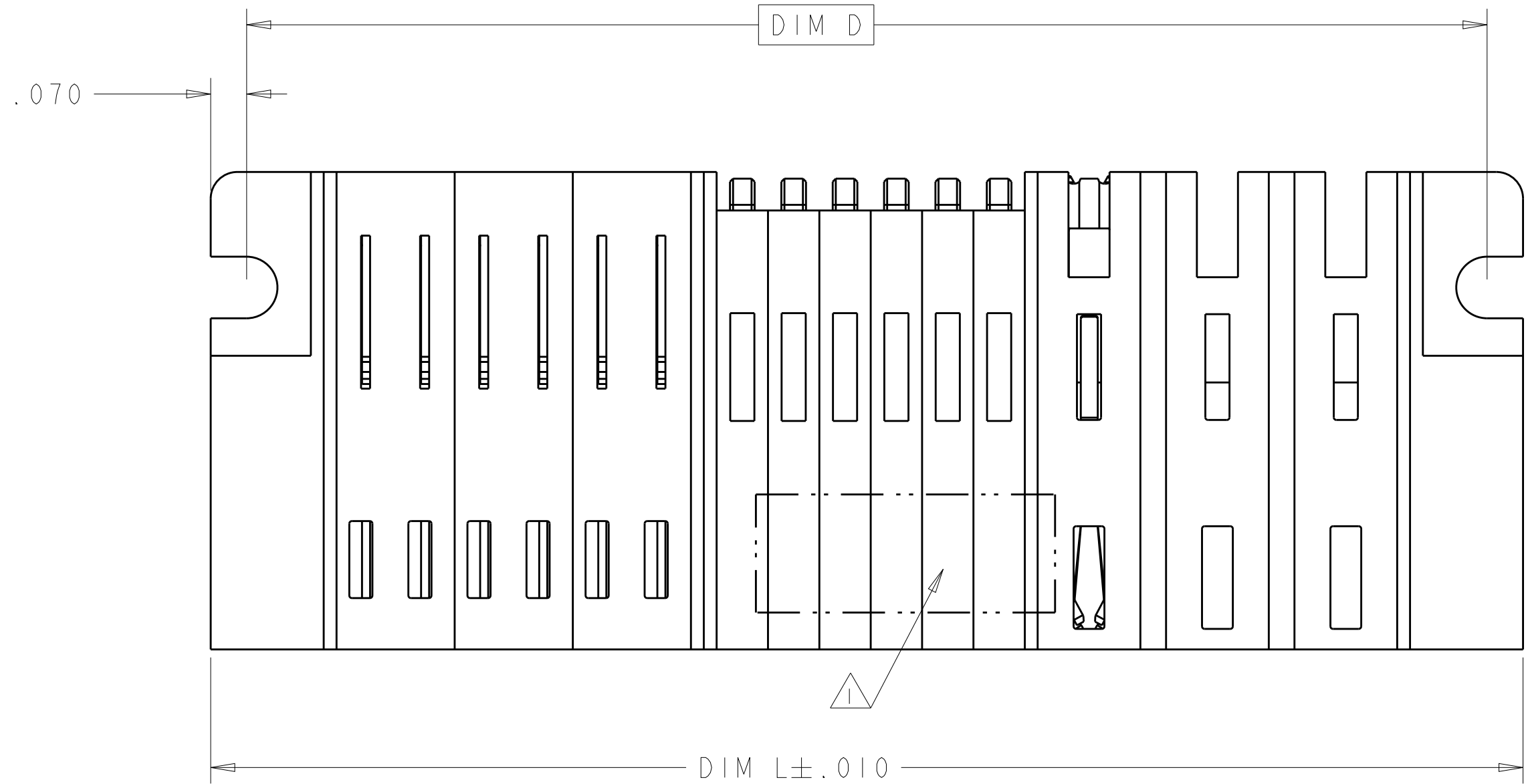
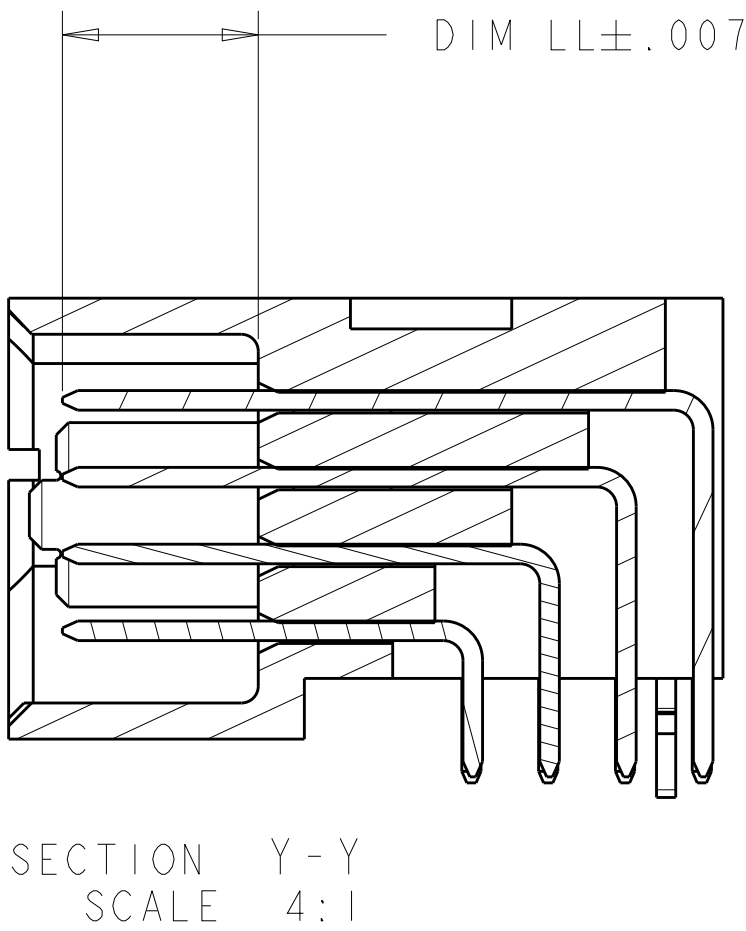
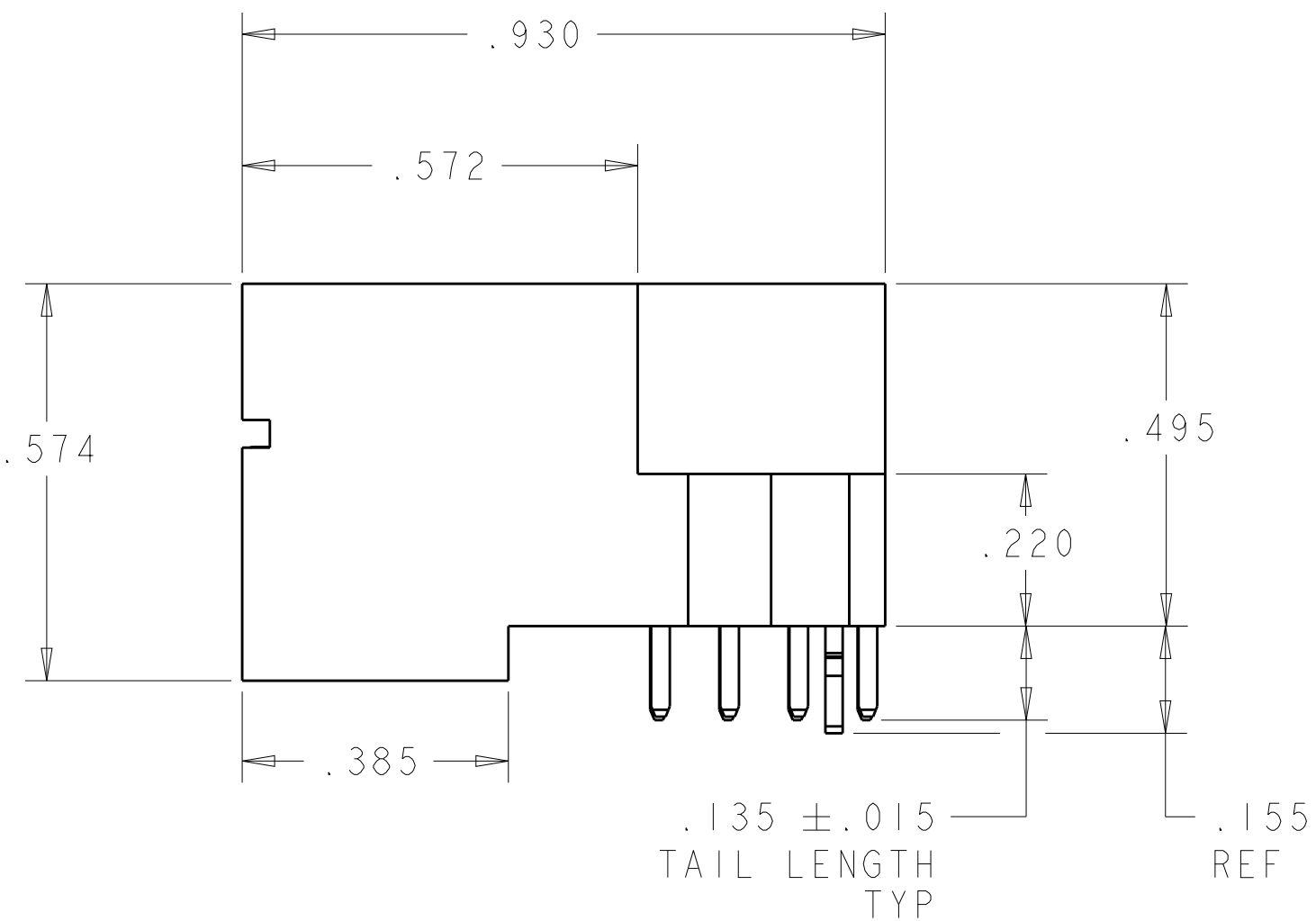


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			R9	REVISED 8-1	05NOV2014	CZ	SZ
			S	ADD NEW DASH NUMBER 8-2	07FEB2015	CZ	SZ
			S2	REVISED 8-2 CUSTOMER	09MAR2015	CZ	SZ



- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - 0.0453 ±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.030 HOLE
- 8 VARIABLE DIMENSIONS SHOW ON TABLE OR PART VIEW
- 9 REFER TO PAGE 10 FOR DETAIL DIMENTIONS.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007	TE Connectivity	
		CHK S. ZHAO	10APR2007		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±"		PRODUCT SPEC	
		1 PLC ±.01		108-2292	
		2 PLC ±.01		APPLICATION SPEC	
		3 PLC ±.005		114-13251	
		4 PLC ±.0020		WEIGHT	
		ANGLES ±2°		CUSTOMER DRAWING	
MATERIAL : 2		FINISH : 3		SIZE : 100779	
				CAGE CODE : 6450830	
				RESTRICTED TO	
				SCALE : 4:1	
				SHEET : 1	
				OF : 42	
				REV : S2	

LOC	DIST	REVISIONS						
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

2.100	1.495	1.020	1.990	0.250	0.250	2.200	2.340	.3450	3P + 16S + 3P	7-6450830-3
1.000	.895	.570	.890	-	-	1.100	1.240	.345	1P + 8S + 1P	7-6450830-2
4.750	3.645	3.070	4.640	.250		4.850	4.990	.370	3ACP + 7P + 20S + 5P	7-6450830-1
3.850	3.4675	1.010	3.740	.230	.230	3.950	4.090	.2775	6LP + 96S + 4LP	7-6450830-0
3.850	3.4675	1.010	3.740	.230	.230	3.950	4.090	.2775	6LP + 96S + 4LP	6-6450830-9
2.420	2.0375	.780	2.310	.230	.230	2.520	2.660	.2775	4LP + 48S + 4LP	6-6450830-8
5.400	4.5575	1.700	5.290	.230	.230	5.500	5.640	.2775	12LP + 112S + 8LP	6-6450830-7
2.860	2.4775	1.820	2.750	.230	.300	2.960	3.100	.370	5ACP + 24S + 4LP	6-6450830-6
2.225	1.620	1.045	2.115	.250	.250	2.325	2.465	.345	3P + 20S + 3P	6-6450830-4
3.600	2.895	1.795	3.490	.300	.250	3.700	3.840	.345	6P + 40S + 3ACP	6-6450830-3
3.030		1.345	2.920			3.130	3.270	.345	5HDP + 24S + 1P + 7LP	6-6450830-2
1.135	.9825	.550	1.025	-	-	1.235	1.375	.2775	2LP + 16S + 2LP	6-6450830-0
3.200	3.120	2.370	3.090	-	.300	3.300	3.440	.320	7ACP + 24S + 1P	5-6450830-8
2.800	1.945	1.270	2.690	.250	.250	2.900	3.040	.345	4P + 24S + 4P	5-6450830-7
2.700	1.595	1.120	2.590	.250	.300	2.800	2.940	.345	3ACP + 16S + 5P	5-6450830-6
2.655	2.5025	2.145	2.545	.115		2.755	2.895	.345	3ACP+3P+12S+2LP	5-6450830-5
1.350	1.020	.745	1.240	.250	.250	1.450	1.590	.320	2P + 8S + 2P	5-6450830-4
2.450	1.595	1.120	2.340	.250	.300	2.550	2.690	.345	3ACP + 16S + 4P	5-6450830-3
2.350	1.670	1.095	2.240	.200	.200	2.450	2.590	.320	4HDP + 20S + 4HDP	5-6450830-2
1.300	1.145	.520	1.190	-	-	1.400	1.540	.345	1P + 24S + 1P	5-6450830-1
1.025	.7575	.550	.915	-	-	1.125	1.265	.2775	2LP + 8S + 3LP	5-6450830-0
2.300	1.6950	1.020	2.190	.250	.250	2.400	2.540	.3450	3P + 24S + 3P	4-6450830-9
2.995	2.190	1.415	2.885	.350	.280	3.095	3.235	.3025	8LP + 24S + 3P	4-6450830-8
1.280	.875	.575	1.170	.250	-	1.380	1.520	.3015	2LP + 8S + 2P	4-6450830-7
1.750	1.345	.845	1.640	.250	.250	1.850	1.990	.395	2P + 16S + 2P	4-6450830-6
2.300	1.6950	1.020	2.190	.250	.250	2.400	2.540	.3450	3P + 24S + 3P	4-6450830-5
1.600	1.245	.770	1.490	.250	.250	1.700	1.840	.3450	2P + 16S + 2P	4-6450830-4
6.100	2.195	1.845	5.990	.250	.375	6.200	6.340	.395	4P + 12S + 16P	4-6450830-3
2.500	1.645	1.270	2.390	.250	.250	2.600	2.740	.3450	4P + 12S + 4P	4-6450830-2
3.675	2.445	2.045	3.565	.375	.375	3.775	3.915	.3450	5ACP + 12S + 4ACP	3-6450830-8
1.190	-	1.060	1.080	-	.230	1.290	1.430	.3775	6LP + 8S	3-6450830-7
1.920	1.0775	.870	1.810	-	.300	2.020	2.160	.320	2ACP + 8S + 4LP	3-6450830-6
2.195	1.465	.865	2.085		.215	2.295	2.435	.2775	3LP + 20S + 4HDP	3-6450830-5
4.400	3.220	2.695	4.290		.300	4.500	4.640	.3700	8ACP + 16S + 4ACP	3-6450830-4
3.075	2.395	1.920	2.965		.300	3.175	3.3150	.3700	4ACP + 12S + 3P	3-6450830-3
3.075	2.395	1.920	2.965		.300	3.175	3.3150	.3700	4ACP + 12S + 3P	3-6450830-2
.935	.7825	.550	.825	-	-	1.035	1.175	.2775	2LP + 8S + 2LP	3-6450830-1
3.075	2.395	1.920	2.965		.300	3.175	3.3150	.3700	4ACP + 12S + 3P	3-6450830-0
2.160	1.7775	1.145	2.050	-	.300	2.260	2.400	.3450	3ACP + 24S+ 4LP	2-6450830-9
1.600	1.295	.720	1.490	.200	.200	1.700	1.840	.3450	2P + 20S + 2P	2-6450830-8
1.500	1.195	.720	1.390	.200	.200	1.600	1.740	.3450	2P + 16S + 2P	2-6450830-7
1.475	1.320	.595	1.365	-	-	1.575	1.715	.3700	1P + 24S + 1P	2-6450830-6
2.100	1.795	.720	1.990	.200	.200	2.200	2.340	.3450	2P + 40S + 2P	2-6450830-4
2.750	2.0450	1.270	2.640	.300	.250	2.850	2.990	.3450	4P + 28S + 3ACP	1-6450830-9
2.460	1.8575	.625	2.350	-	-	2.560	2.700	.1700	1P+2LP+48S+2LP+1P	1-6450830-7
	-	-	-	-	-	-	-	-	4P+16S+24S+2HDP	1-6450830-8
2.750	2.0450	1.270	2.640	.300	.250	2.850	2.990	.3450	4P + 28S + 3ACP	1-6450830-5
1.800	1.4450	.770	1.690	.250	.250	1.900	2.040	.3450	2P + 24S + 2P	1-6450830-4
2.375	1.520	.845	2.265	.250	.300	2.475	2.615	.3450	2ACP + 24S + 4P	1-6450830-3
3.000	2.5025	1.945	2.890	.230		3.000	3.240	.3200	8HDP + 20S + 5LP	1-6450830-2
3.615	1.6850	1.010	3.505		.230	3.715	3.855	.2775	6LP + 24S + 10P	1-6450830-0
2.300	1.6950	1.020	2.190	.250	.250	2.400	2.540	.3450	3P + 24S + 3P	6450830-9
2.480	2.3275	1.520	2.370	-	.250	2.580	2.720	.3450	5P + 32S + 2LP	6450830-8
3.400	2.2950	1.570	3.290	.250	.250	3.500	3.640	.3450	5P + 24S + 5P	6450830-7
1.800	1.4450	.770	1.690	.250	.250	1.900	2.040	.3450	2P + 24S + 2P	6450830-5
1.780	1.6025	.770	1.670	-	.250	1.880	2.020	.3450	2P + 32S + 2LP	6450830-4
2.310	1.6725	1.240	2.200	.230	.230	2.410	2.550	.3025	8LP + 16S + 6LP	6450830-3
2.315	1.7100	1.035	2.205	.250	.230	2.415	2.555	.3025	6LP + 24S + 3P	6450830-2
.935	.7825	.550	.825	-	-	1.035	1.175	.2775	2LP + 8S + 2LP	6450830-1
DIM V	DIM R	DIM W	DIM U	DIM S	DIM T	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

4.350	2.405	1.380	4.240			4.450	4.590	.2775	9LP + 36S + 1P + 16LP	8-6450830-2
4.500	2.170	.795	4.390			4.600	4.740	.345	2P + 48S + 10P	8-6450830-1
2.250	1.645	1.170	2.140	.250	.300	2.300	2.490	.370	3ACP + 16S + 3P	8-6450830-0
4.300	2.695	2.020	4.190	.250	.250	4.400	4.540	.345	7P + 24S + 7P	7-6450830-9
4.180	3.325	1.700	4.070	.250	.230	4.280	4.420	.2775	12LP + 60S + 4P	7-6450830-8
2.650	2.545	1.270	2.540	-	.250	2.750	2.890	.345	4P + 48S + 1P	7-6450830-7
1.750	1.3675	1.060	1.755	.230	.230	1.850	1.990	.2775	3LP + 12S + 4LP	7-6450830-6
DIM V	DIM R	DIM W	DIM U	DIM S	DIM T	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±
±.01
±.005
±.0020
±P

DWN
S. ZHAO

CHK
S. ZHAO

APVD
S. ZHAO

10APR2007

10APR2007

-

PRODUCT SPEC
108-2292

APPLICATION SPEC
114-13251

WEIGHT
-

CUSTOMER DRAWING

NAME
S. ZHAO

RIGHT ANGLE WITH SHORT GUIDES
AND LP CONTACTS ASSEMBLY
MULTI-BEAM XLE

SIZE
A1

CAGE CODE
100779

DRAWING NO
6450830

RESTRICTED TO
-

SCALE
4:1

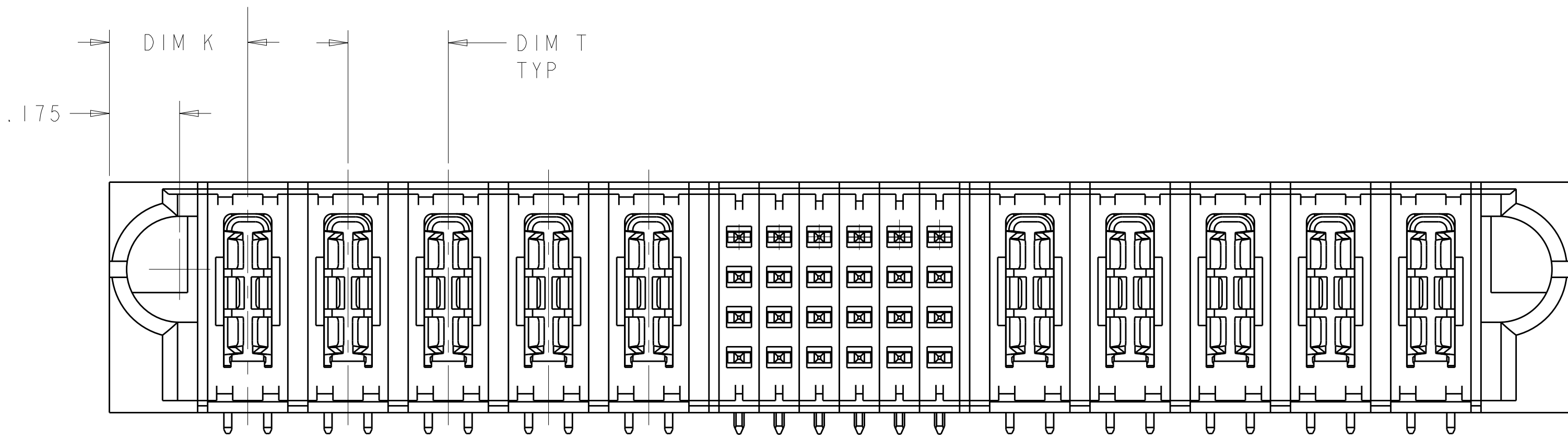
SHEET
2

OF
42

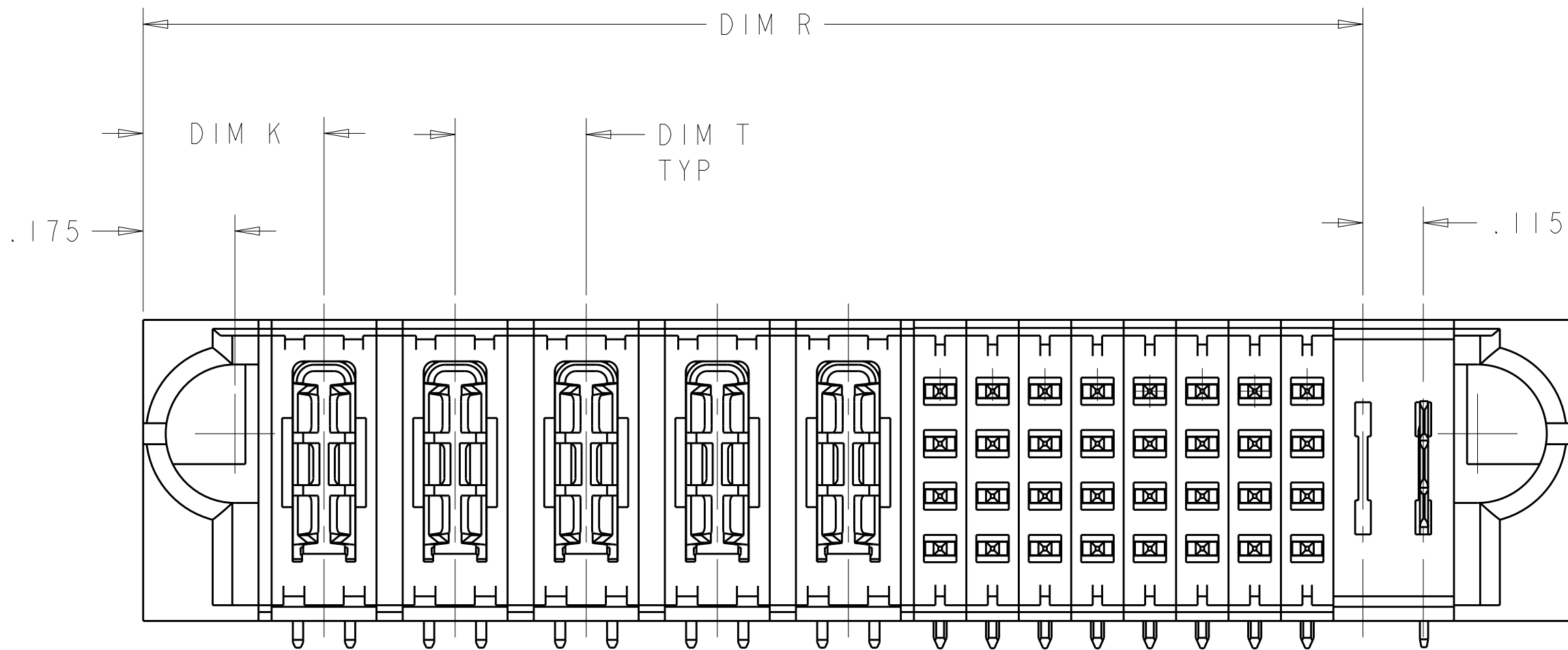
REV
S2

4805 (3/11)

LOC	DIST	REVISIONS				
		P	LYR	DESCRIPTION	DATE	OWN
ES	00	-	-	SEE SHEET 1	-	-



FOR "P+S+P"CONFIGURATION
UNSPECIFY DIMENSIONS PLEASE REFER TO PAGE 1



FOR "P+S+LP"CONFIGURATION
UNSPECIFY DIMENSIONS PLEASE REFER TO PAGE 1

HOLD DOWN	HD
.135 SIGNAL CON, ROW D,MFBL LL=.304	FJ
.135 SIGNAL CON, ROW C,MFBL LL=.304	FK
.135 SIGNAL CON, ROW B,MFBL LL=.304	FN
.135 SIGNAL CON, ROW A,MFBL LL=.304	FS
.135 SIGNAL CON, ROW D,MLBF LL=.204	E
.135 SIGNAL CON, ROW C,MLBF LL=.204	F
.135 SIGNAL CON, ROW B,MLBF LL=.204	G
.135 SIGNAL CON, ROW A,MLBF LL=.204	H
.135 SIGNAL CON, ROW D,STANDARD LL=.254	J
.135 SIGNAL CON, ROW C,STANDARD LL=.254	K
.135 SIGNAL CON, ROW B,STANDARD LL=.254	N
.135 SIGNAL CON, ROW A,STANDARD LL=.254	S
.135 STANDARD POWER CON,3 BEAMS	TM
.135 SOLDER LOWER POWER,MFBL	LMF
.135 SOLDER LOWER POWER,STD	LM
.135 SOLDER LOWER POWER,MLBF	LML
DESCRIPTION	IDENTIFIER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

S.ZHAO

10APR2007

CHK

S.ZHAO

10APR2007

APVD

S.ZHAO

-

DIMENSIONS:

INCHES

0 PLC

±"

1 PLC

±.01

2 PLC

±.01

3 PLC

±.005

4 PLC

±.0020

ANGLES

±2°

FINISH

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

MATERIAL

-

CUSTOMER DRAWING

TE

TE Connectivity

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A1

00779

6450830

-

SCALE

4:1

SHEET

3

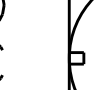
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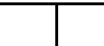
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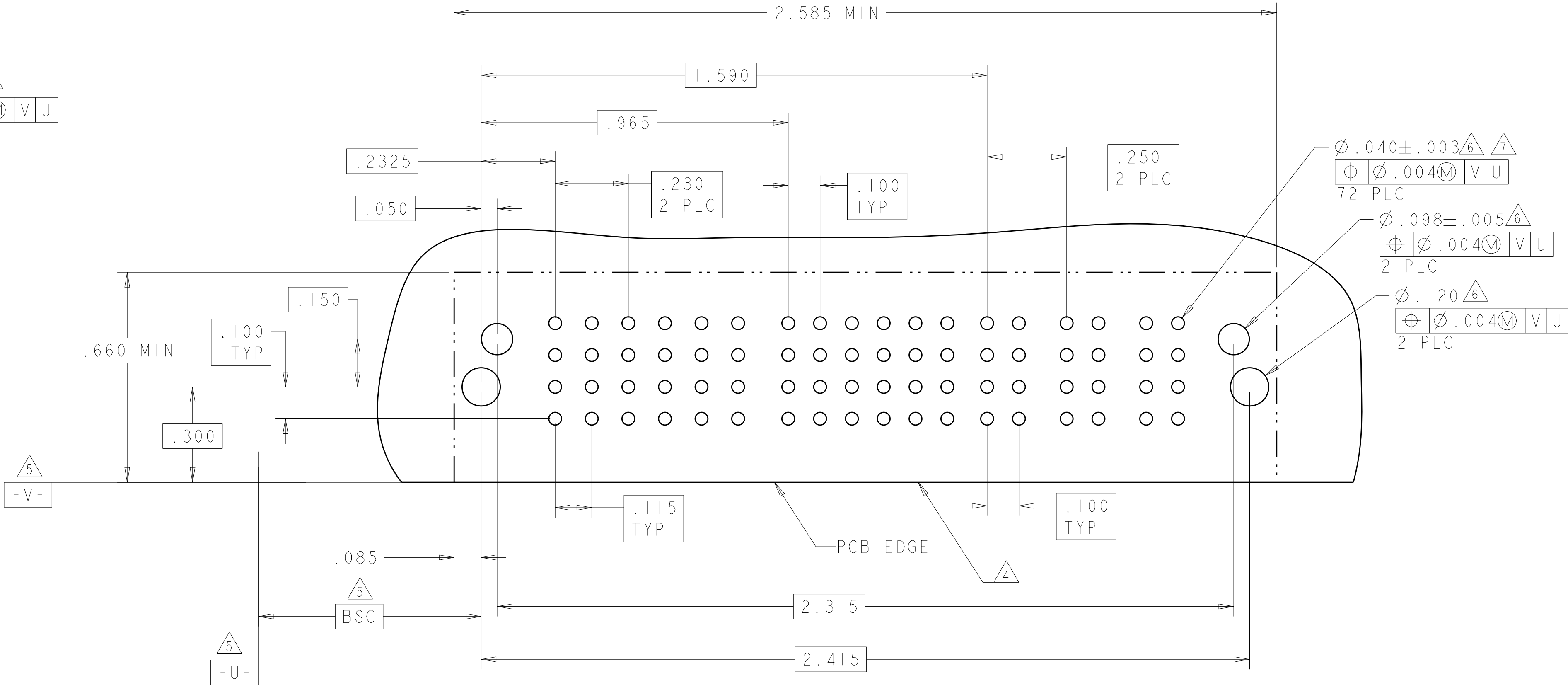
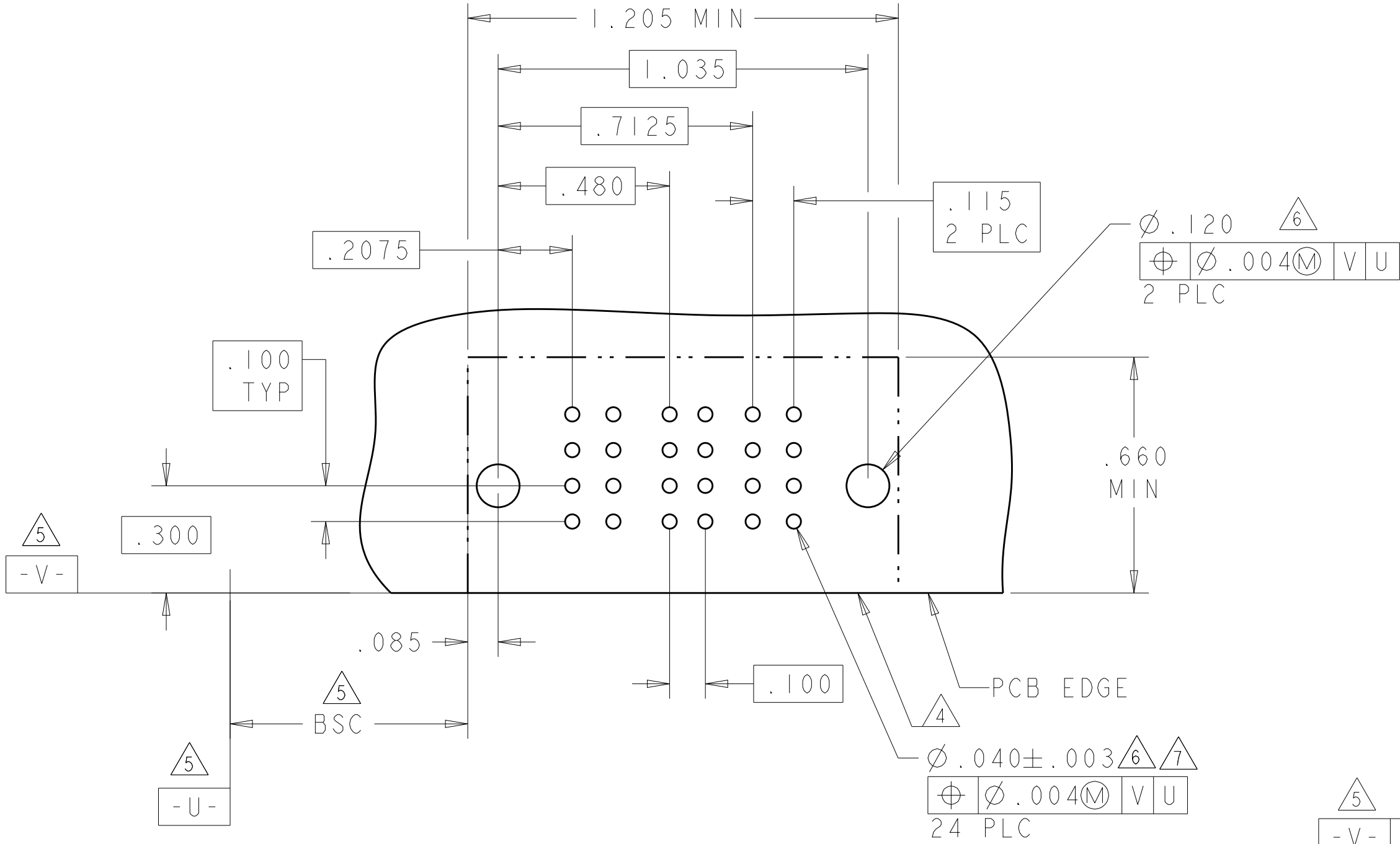
REV

S2

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER		SIGNAL		POWER		
			P1	P2	1	2	P3	P4	
6450830-1	D				J	J			
	K				K				
	N				N				
	S				S				
2LP + 8S + 2LP									

PART NUMBER	ROWS		POWER						SIGNAL						POWER			
			LP1	LP2	LP3	LP4	LP5	LP6	1	2	3	4	5	6	P1	P2	P3	
6450830-2	D C B A							J	J	J	J	J	J					
								K	K	K	K	K	K					
								N	N	G	N	N	N					
								S	S	S	S	S	S					
6LP + 24S + 3P																		



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
S. ZHAO
CHK
S. ZHAO
APVD
S. ZHAO

10APR2007
10APR2007
-

DIMENSIONS:
INCHES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES #2°
FINISH

PRODUCT SPEC
108-2292
APPLICATION SPEC
114-13251
WEIGHT
CUSTOMER DRAWING

DWN
S. ZHAO
CHK
S. ZHAO
APVD
S. ZHAO

10APR2007
10APR2007
-

NAME
RIGHT ANGLE WITH SHORT GUIDES
AND LP CONTACTS ASSEMBLY
MULTI-BEAM XLE

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=6450830

RESTRICTED TO
-

SCALE
4:1

SHEET
4

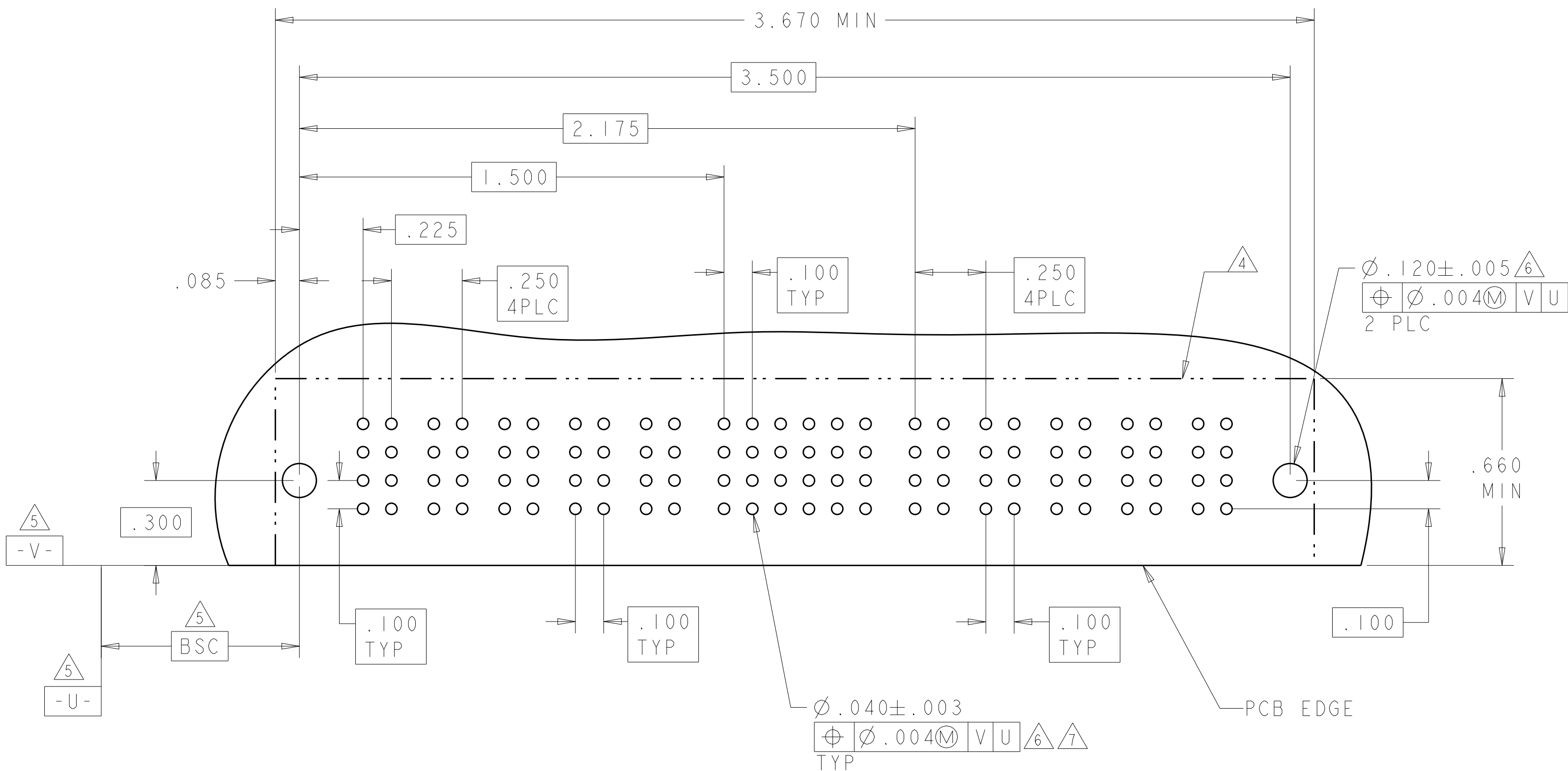
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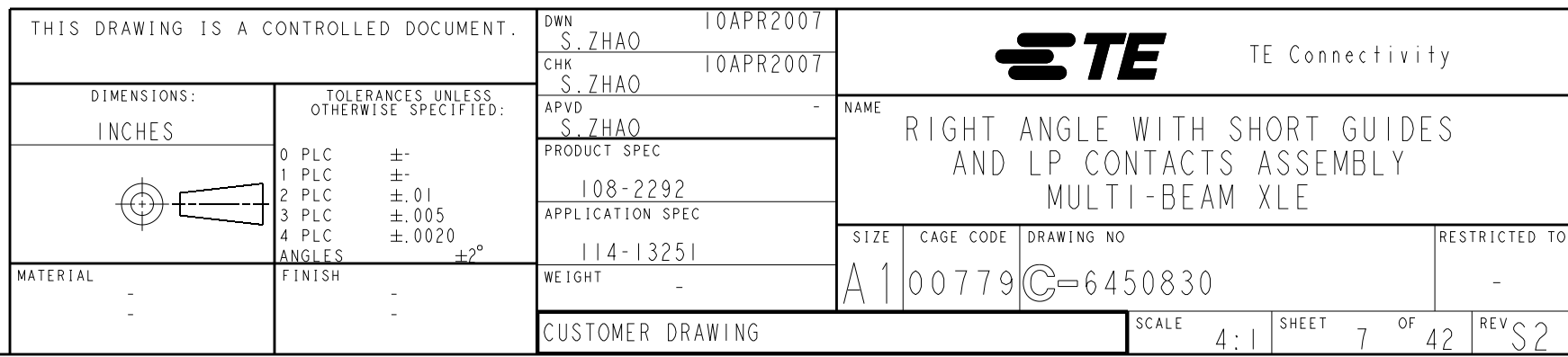
REV
S2

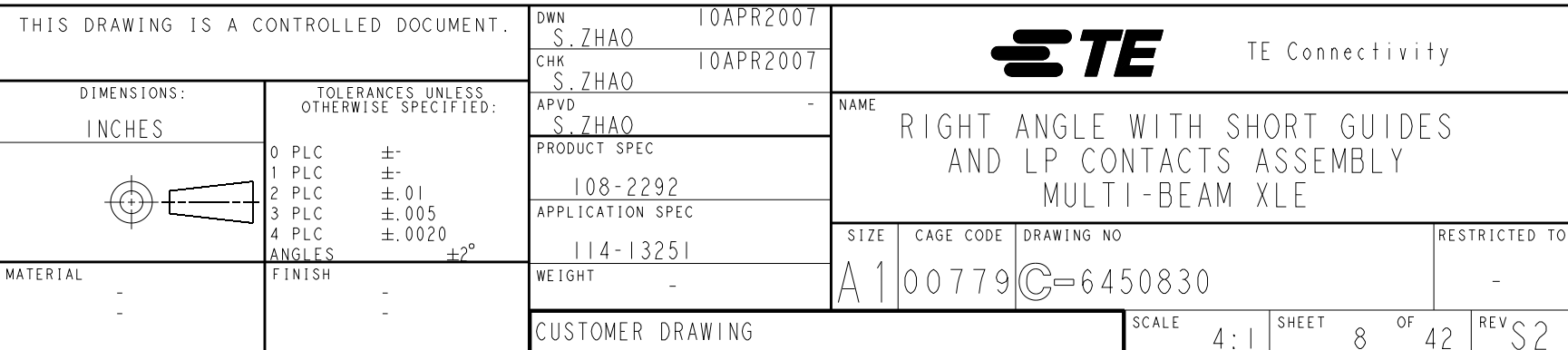
TE Connectivity

4805 (3/11)

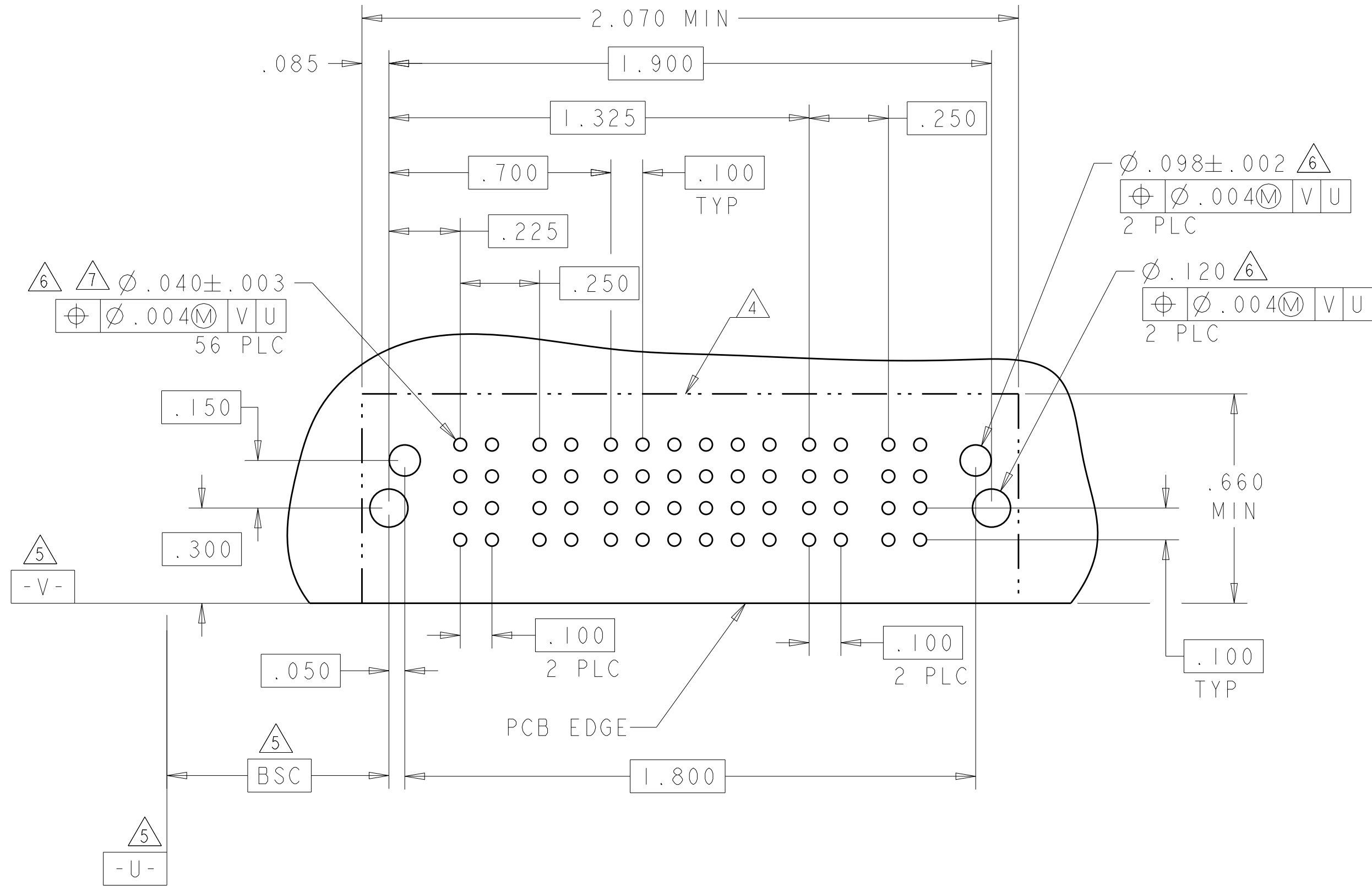
PART NUMBER	ROWS		POWER					SIGNAL						POWER					
			P1	P2	P3	P4	P5	1	2	3	4	5	6	P6	P7	P8	P9	P10	
6450830-7	D C B A			TM	TM	TM	TM	TM	J	J	J	J	J	J	TM	TM	TM	TM	TM
									K	K	K	K	K	K					
									N	N	N	N	N	N					
									S	S	S	S	S	S					
5P + 24S + 5P																			

4805 (3/11)

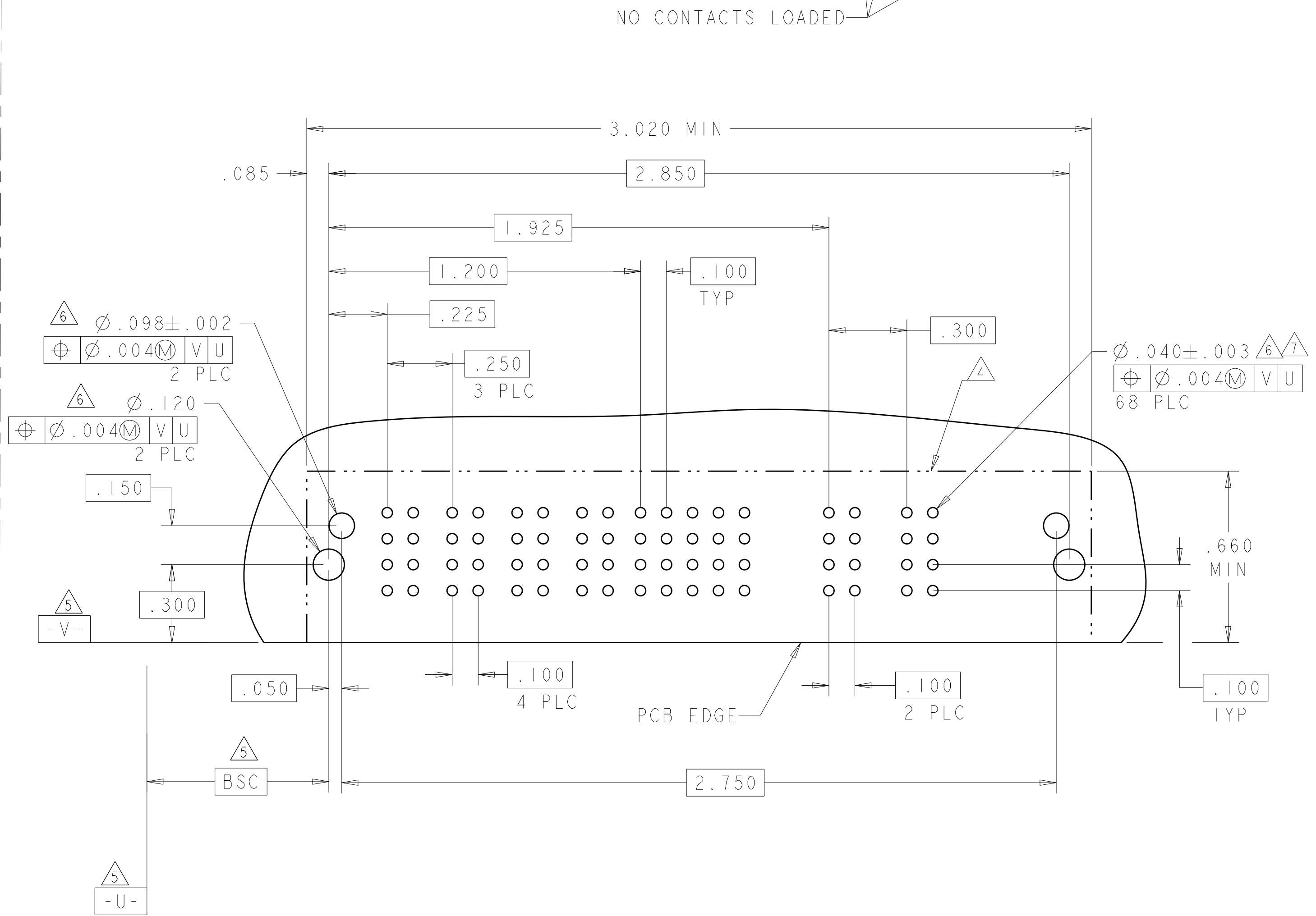
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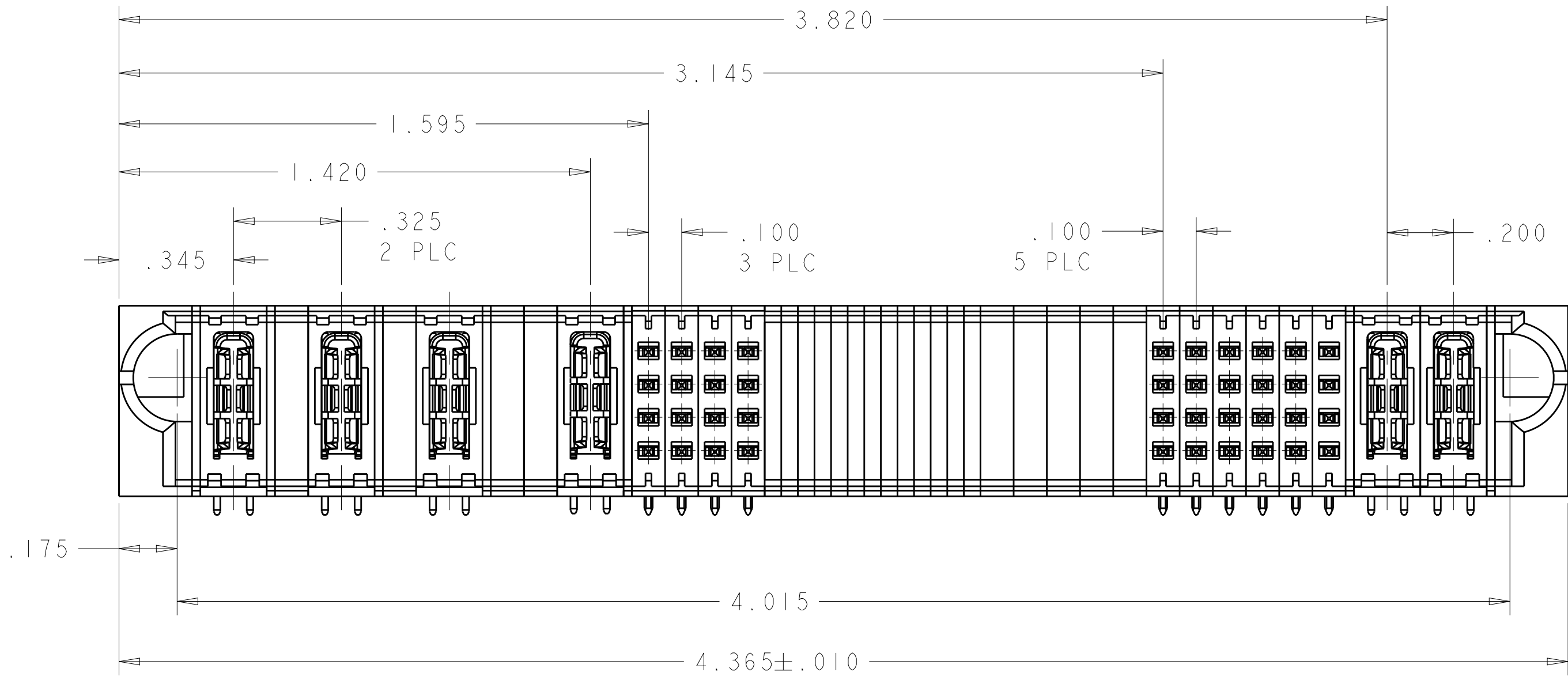
PART NUMBER	ROWS		POWER		SIGNAL						POWER		
			P1	P2	1	2	3	4	5	6	P3	P4	
1-6450830-4	D				J	J	J	J	J	J			
	K				K	K	K	K	K				
	N				N	G	N	N	N				
	S				S	S	S	S	S				
2P + 24S + 2P													



PART NUMBER	ROWS		POWER				SIGNAL							POWER			
			P1	P2	P3	P4	1	2	3	4	5	6	7	P5	P6	P7	
1-6450830-5	D		TM	TM	TM	TM	J	J	J	J	J			TM	TM		
	K						K	K	K	K							
	N						N	N	N	N							
	S						S	S	S	S							
4P + 28S + 3ACP																	

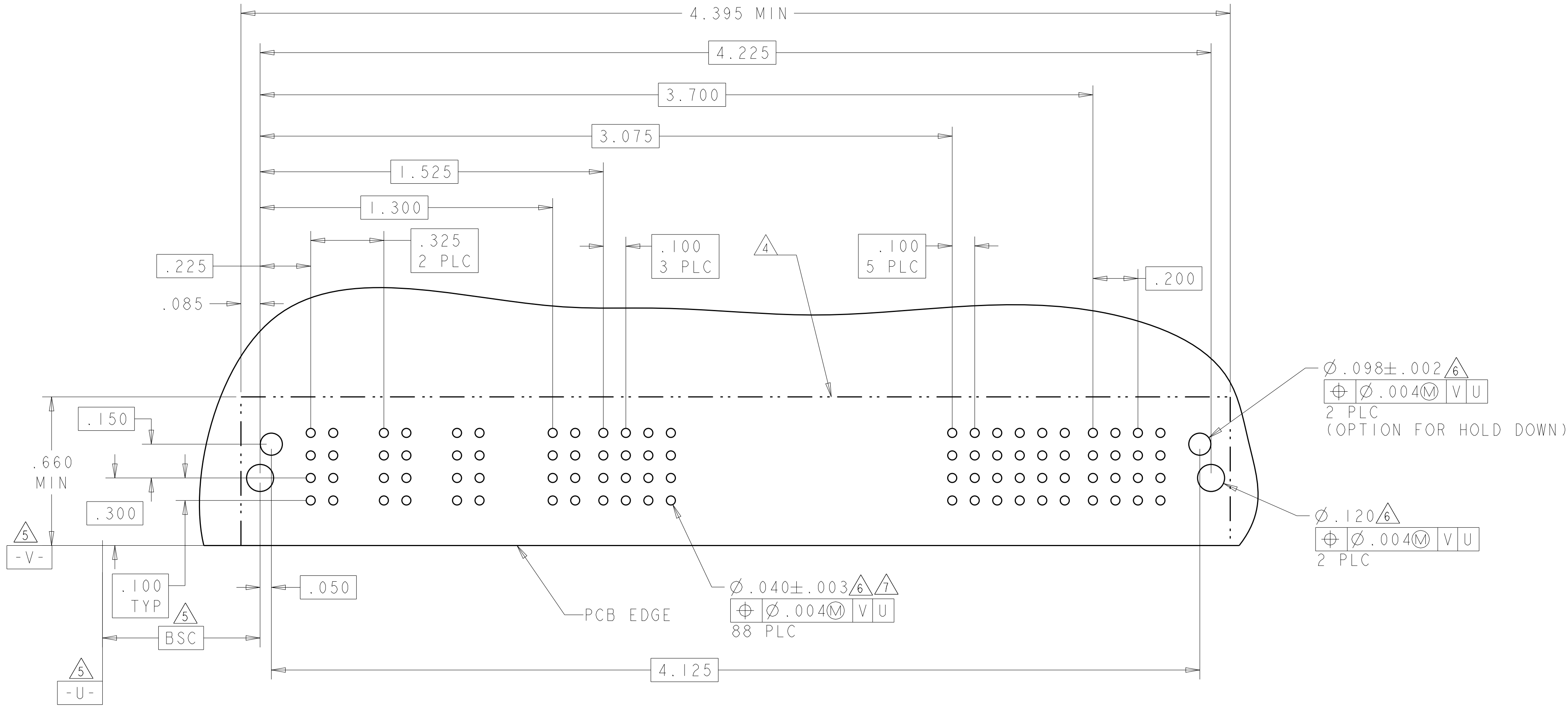
4805 (3/11)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
ES	00	-	-	SEE SHEET 1	-	-



PART NUMBER: 1-6450830-8

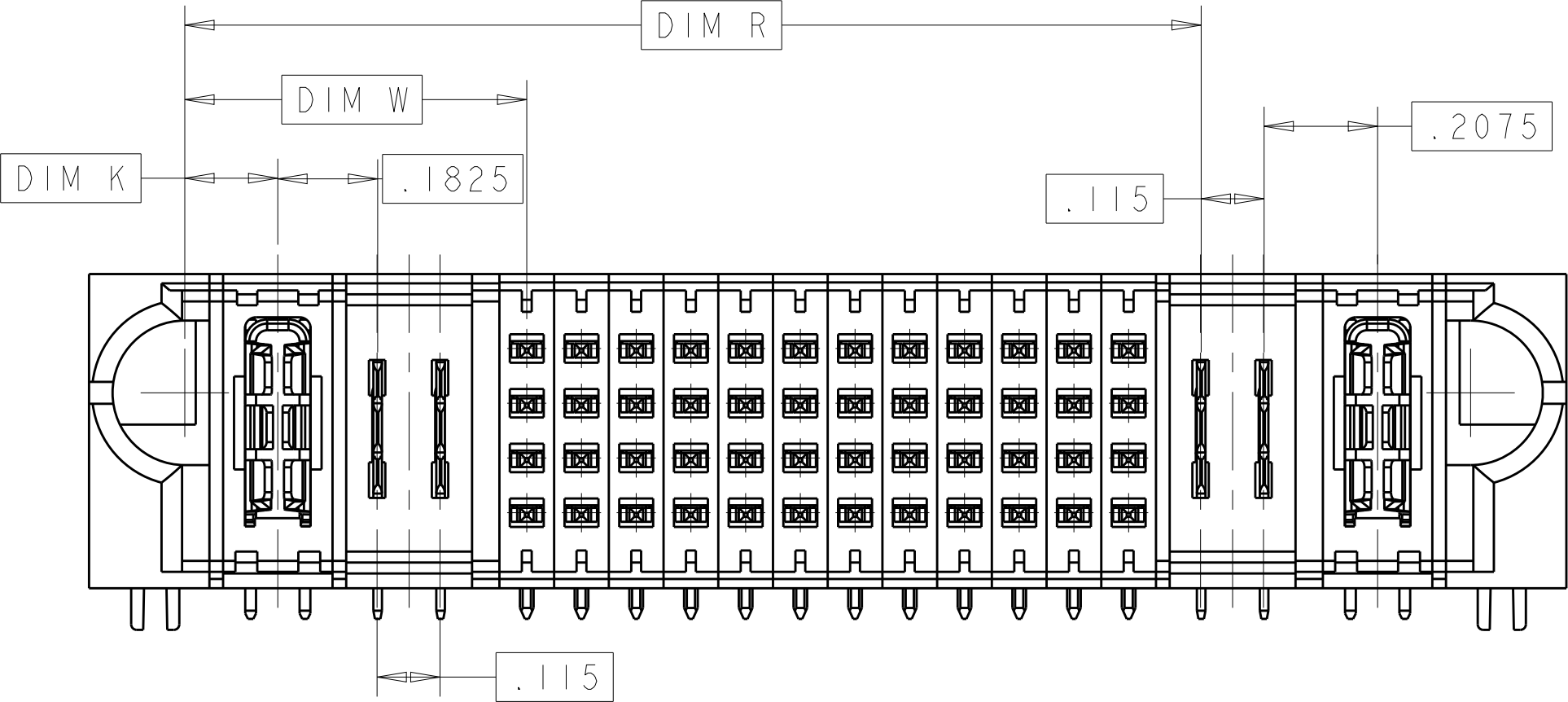
PART NUMBER	ROWS		POWER				SIGNAL				BLANK	SIGNAL						POWER		
			P1	P2	P3	P4	1	2	3	4		5	6	7	8	9	10	P5	P6	
1-6450830-8	D	C	B	A		J	J	J	J	BLANK	J	J	J	J	J	J	T	M		
	K					K	K	K	K		K	K	K	K	K					
	N					N	N	N	N		N	N	N	N	N					
	S					S	S	S	S		S	S	S	S	S					
4P + 16S + 24S + 2HDP																				



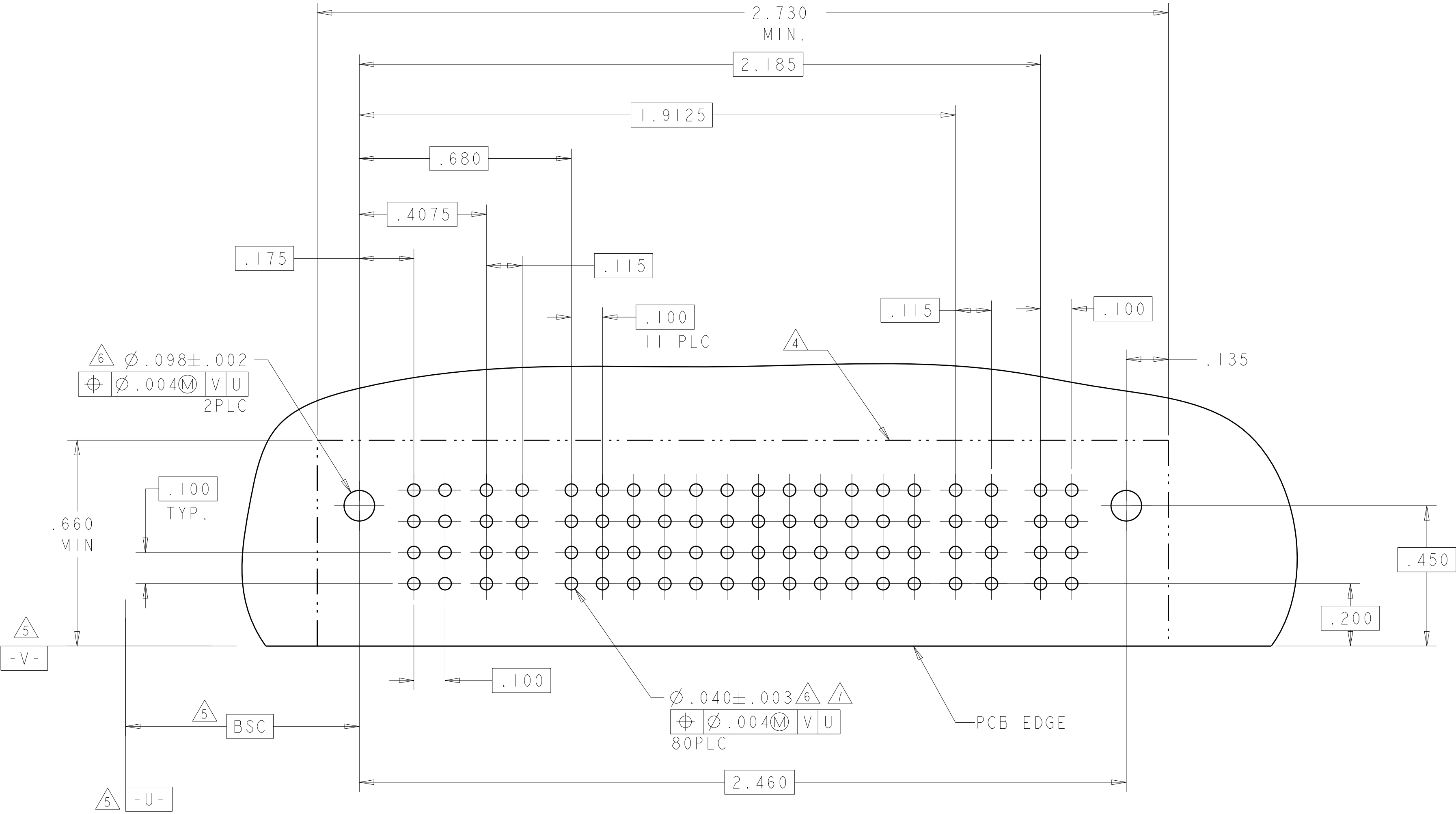
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007	TE Connectivity	
		CHK S. ZHAO	10APR2007		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE
				SIZE	CAGE CODE
				DRAWING NO	RESTRICTED TO
				A1	00779
				C=6450830	
				SCALE	4:1
				SHEET	11
				OF	42
				REV	S2
				CUSTOMER DRAWING	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER			SIGNAL															
			P1	LP1	LP2	1	2	3	4	5	6	7	8	9	10	11	12	LP3	LP4	P2	
1-6450830-7	D		TM	LML	LML	E	E	E	E	E	E	E	E	E	E	E	LML	LMF	TM		
	F					F	F	F	F	F	F	F	F	F	F	F					
	G					G	G	G	G	G	G	G	G	G	G	G					
	H					H	H	H	H	H	H	H	H	H	H	H					
IP + 2LP + 48S + 2LP + IP																					



P/N:1-6450830-7 CONFIGURATION
UNSPECIFIED DIMENSION REFER TO SHEET 1



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10APR2007

CHK

S. ZHAO

10APR2007

APVD

S. ZHAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±"

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES ±2°

FINISH

-

MATERIAL

-

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

12

OF

42

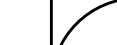
REV

S2

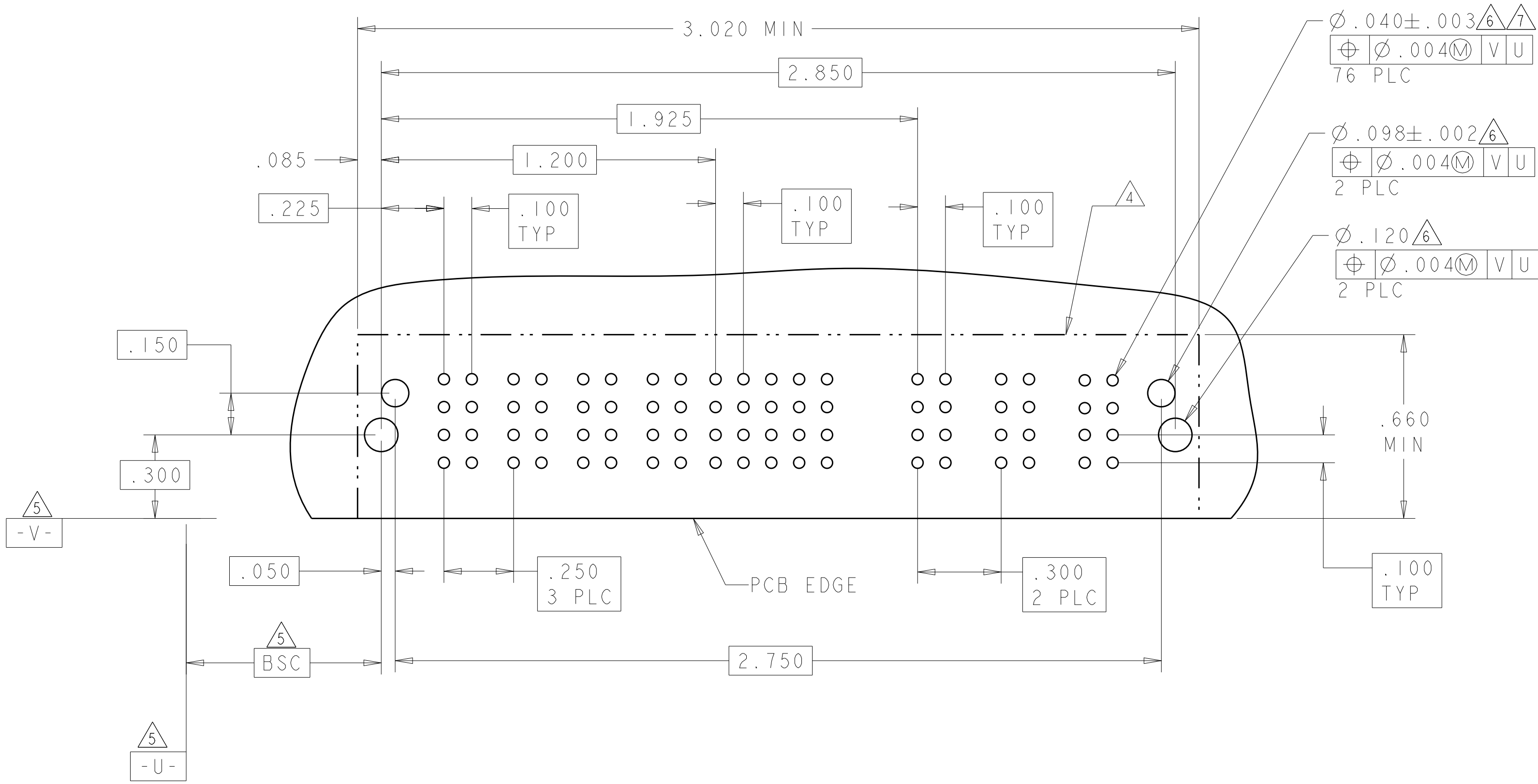
TE

TE Connectivity

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER				SIGNAL							POWER			
			P1	P2	P3	P4	1	2	3	4	5	6	7	P5	P6	P7	
I-6450830-9	D C B A					J	J	J	J	J							
						K	K	K	K	K							
						N	N	N	N	N							
						S	S	S	S	S							
4P + 28S + 3ACP																	

NO CONTACTS LOADED



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10APR2007

CHK

S.ZHAO

10APR2007

APVD

S.ZHAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES ±2°

FINISH -

MATERIAL

-

DWN

S.ZHAO

10APR2007

CHK

S.ZHAO

10APR2007

APVD

S.ZHAO

-

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

13

OF

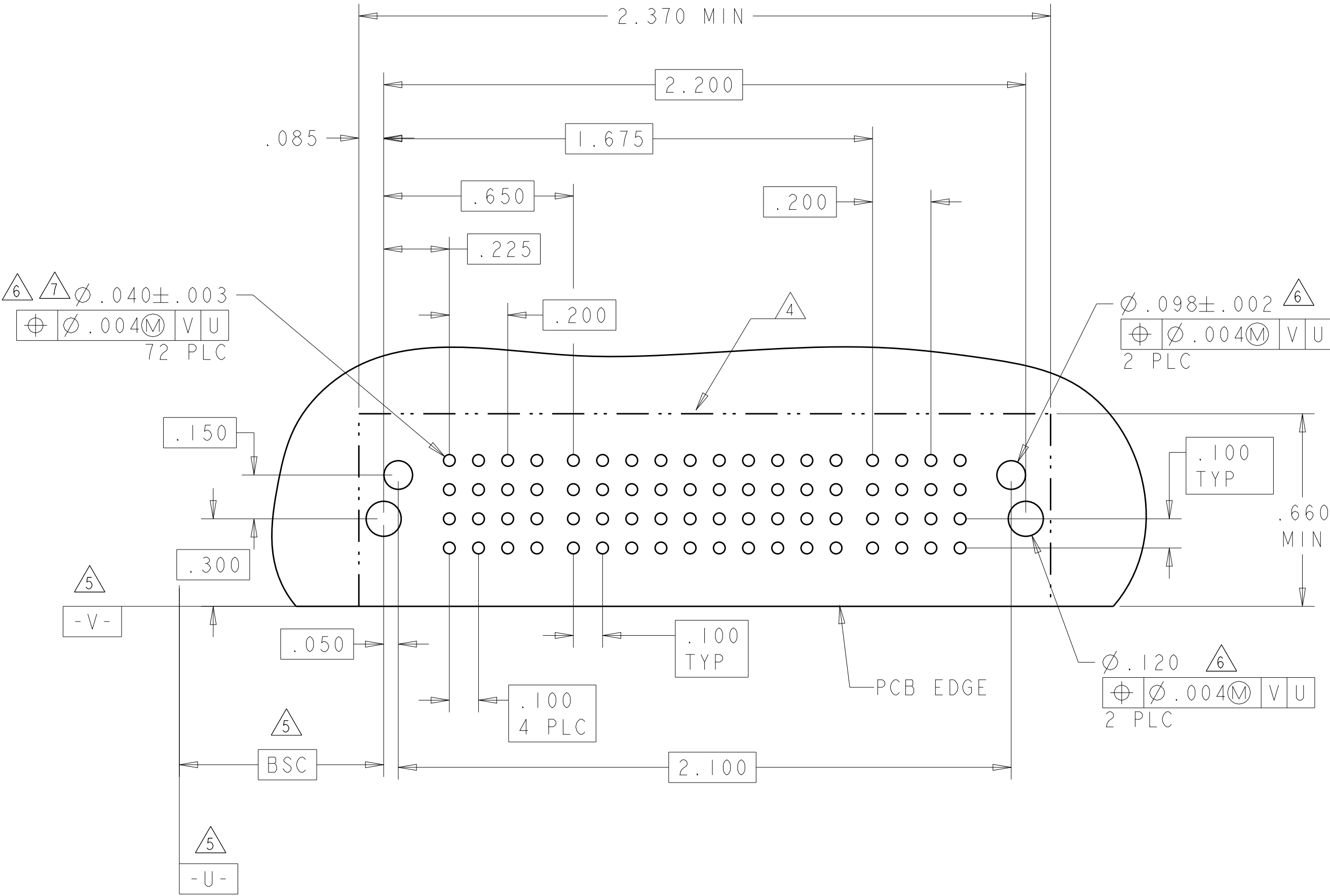
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REV

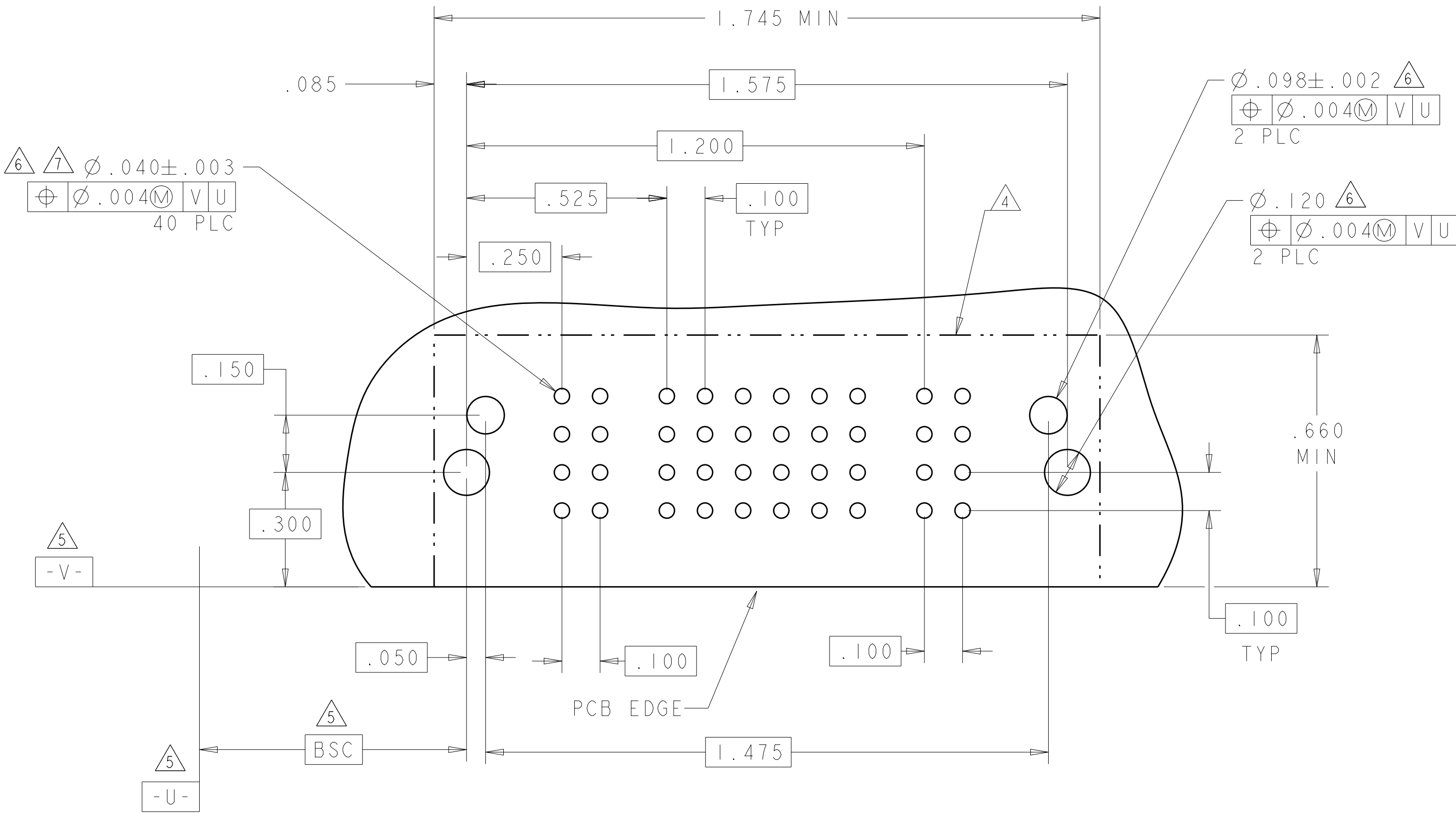
S2

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER		SIGNAL										POWER		
			P1	P2	1	2	3	4	5	6	7	8	9	10	P3	P4	
2-6450830-4	D		TM	TM	J	J	J	J	J	J	J	J	J	J	TM	TM	
	C				K	K	K	K	K	K	K	K	K	K			
	B				N	N	N	N	N	N	N	N	N	N			
A	HD				S	S	S	S	S	S	S	S	S	S			HD
2P + 40S + 2P																	



PART NUMBER	ROWS		POWER		SIGNAL						POWER		
			P1		1	2	3	4	5	6	P2		
2-6450830-6	D		TM	J	J	J	J	J	J	TM			
	K			K	K	K	K	K					
	N			N	N	N	N	N					
	H			S	S	S	S	S					
		HD											
IP + 24S + IP													



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

S. ZHAO

10APR2007

CHK

S. ZHAO

10APR2007

APVD

S. ZHAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES #2°

FINISH

MATERIAL

-

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

C=6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

14

OF

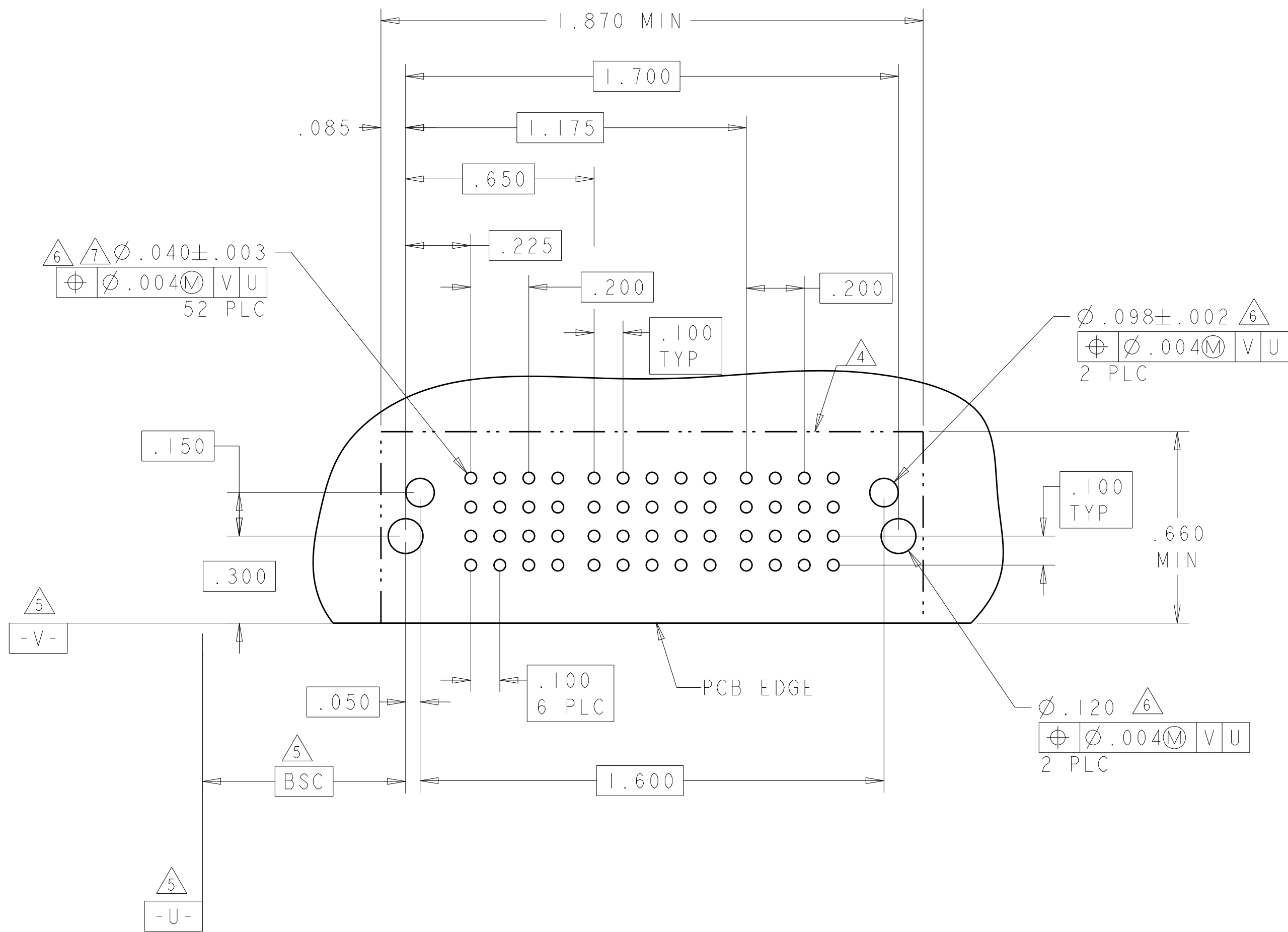
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REV

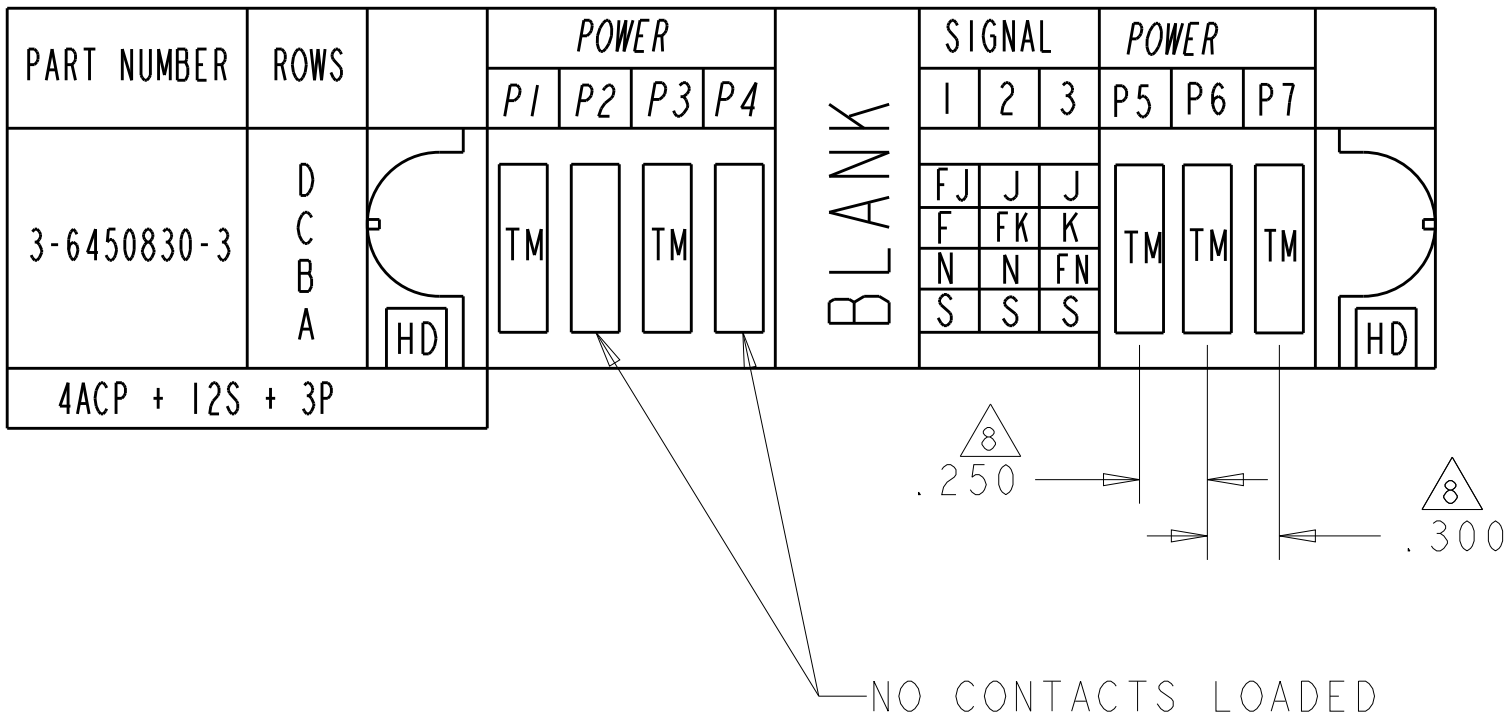
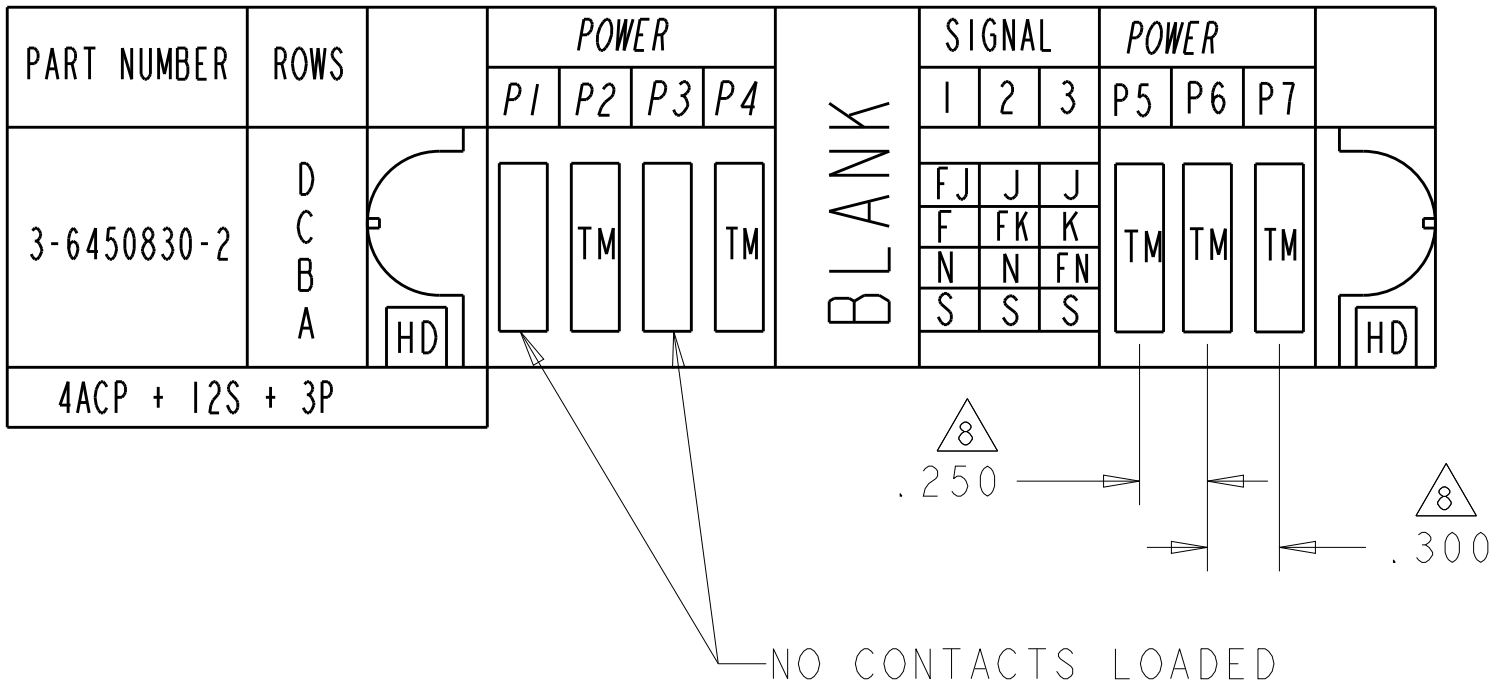
S2

TE Connectivity

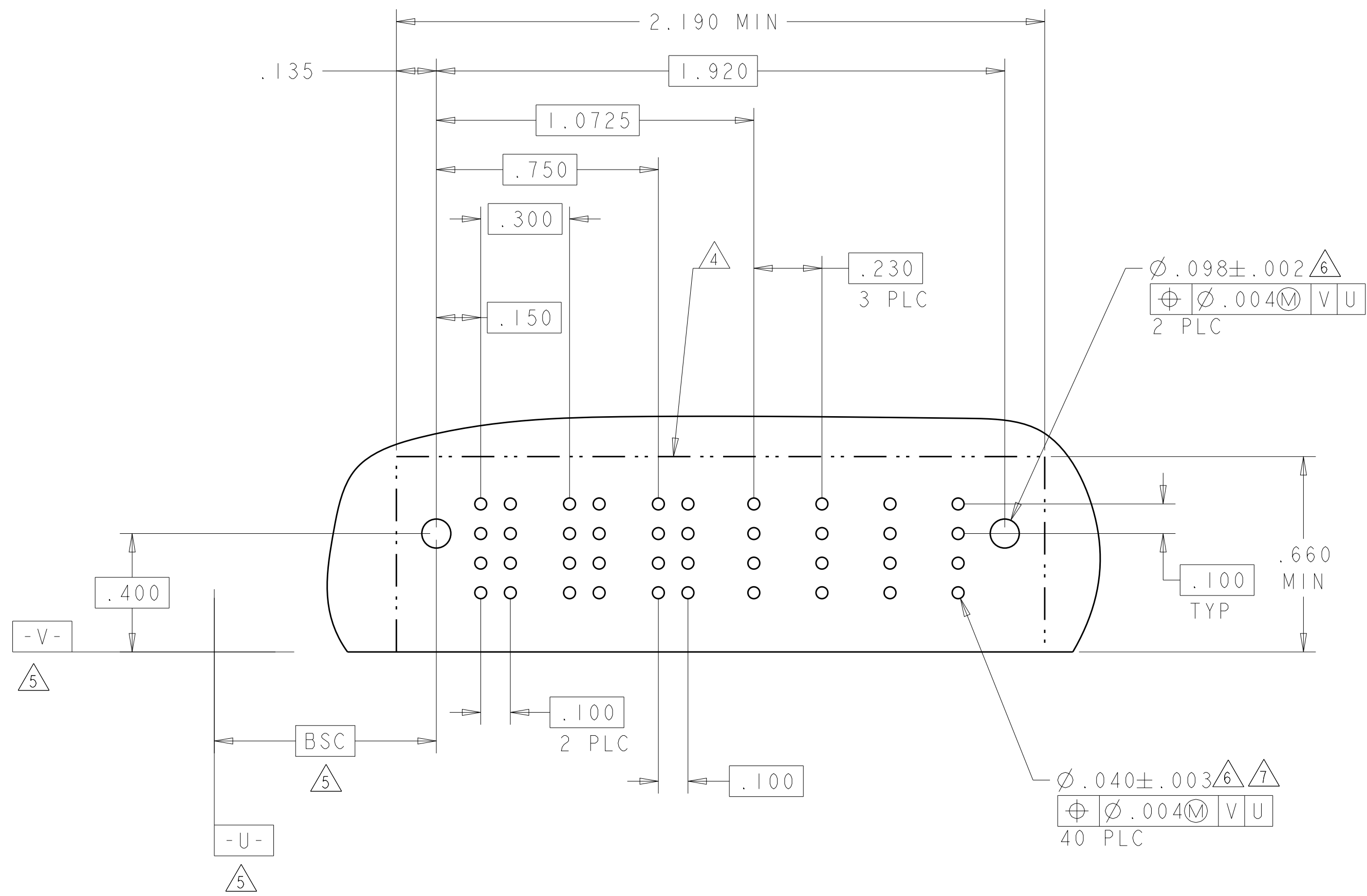
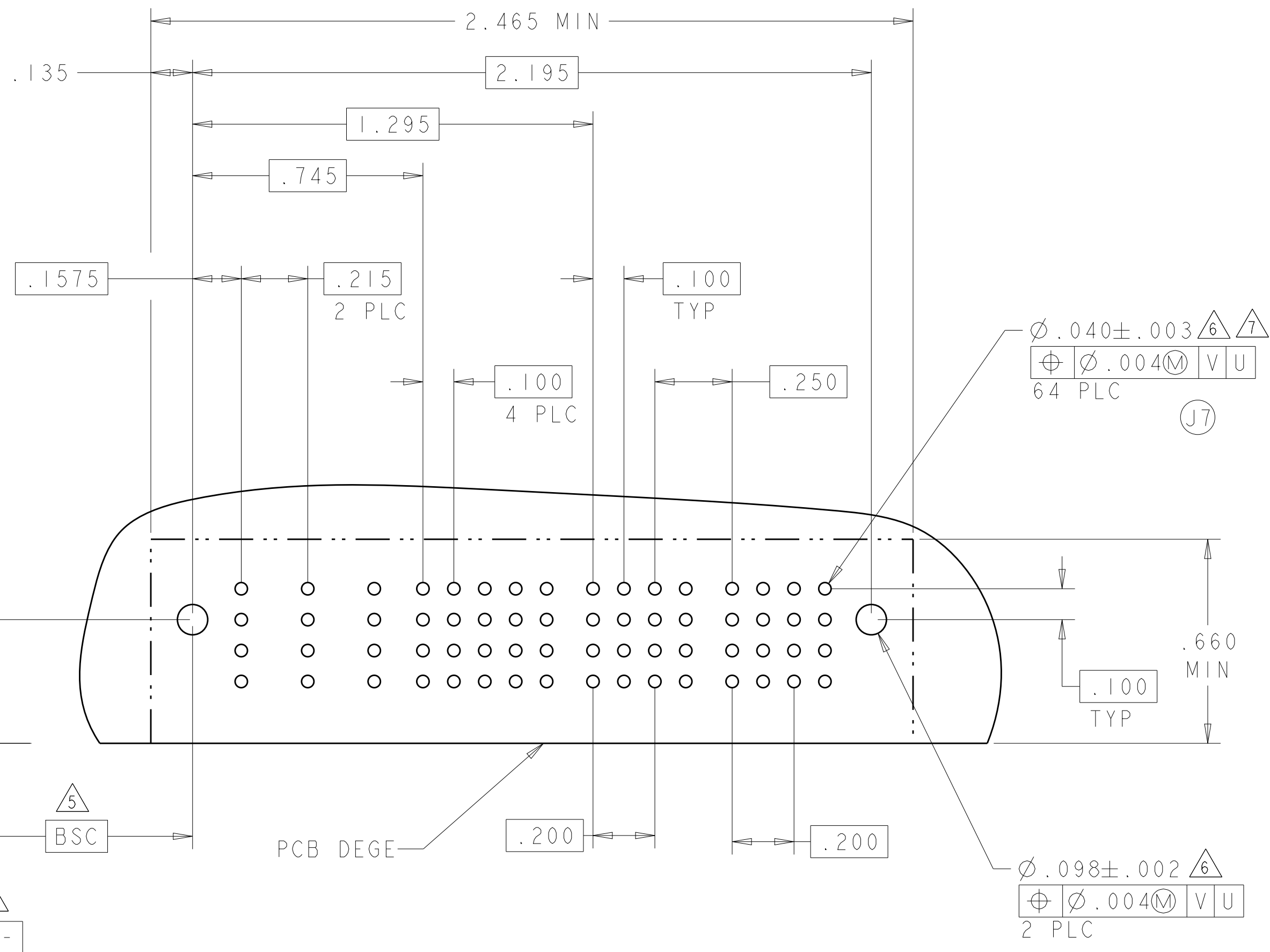
PART NUMBER	ROWS		POWER		SIGNAL					POWER		
			P1	P2	1	2	3	4	5	P3	P4	
2-6450830-8	D		TM	TM	J	J	J	J	J	TM	TM	
	K				K	K	K	K				
	N				N	N	N	N				
	S				S	S	S	S				
	A	HD										HD
2P + 20S + 2P												

4805 (3/11)

PART NUMBER	ROWS		POWER				BLANK	SIGNAL			POWER													
			P1	P2	P3	P4		1	2	3	P5	P6	P7											
3-6450830-0	D C B A					BLANK																		
4ACP + 12S + 3P			   																					

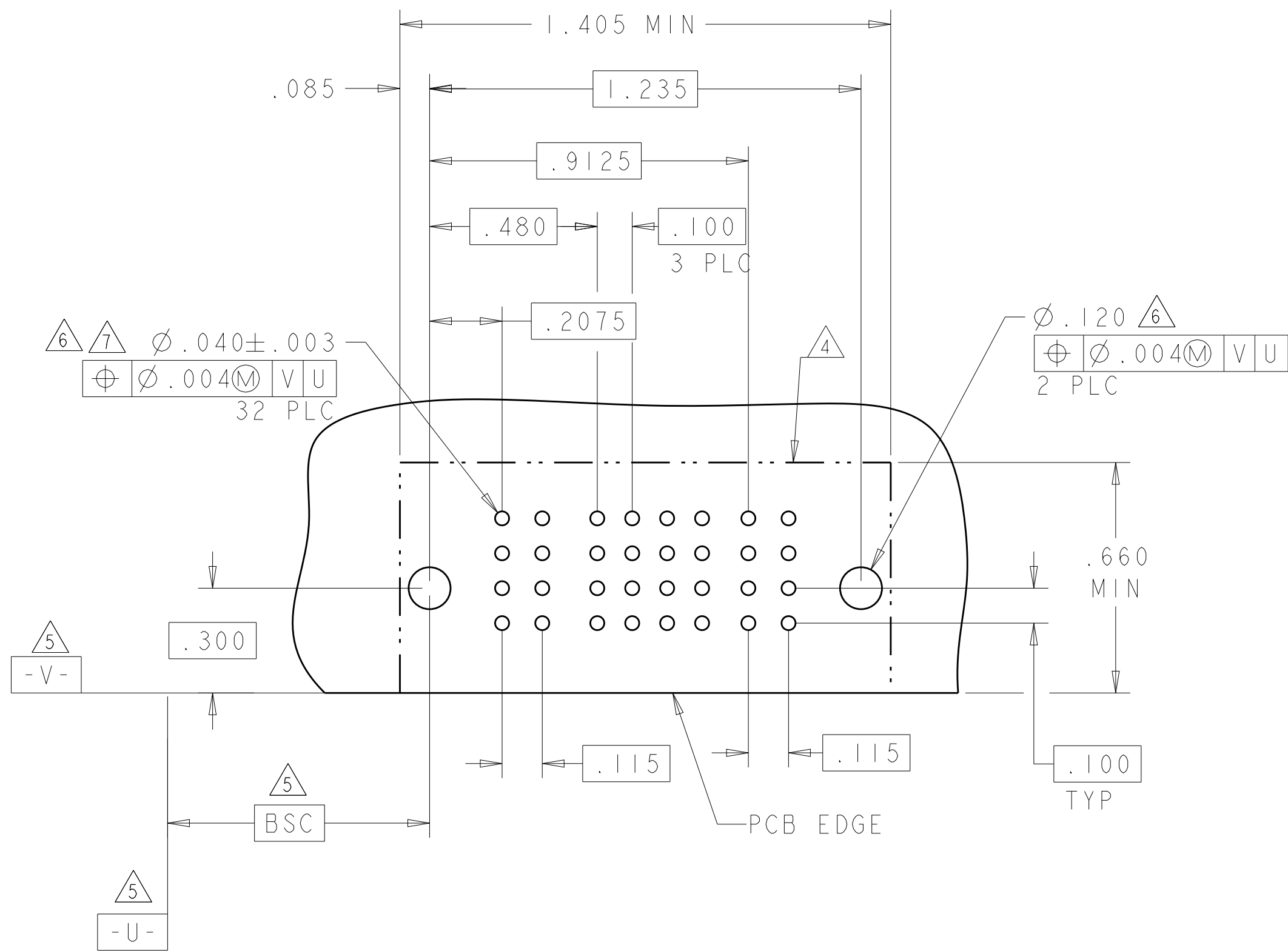
4805 (3/11)

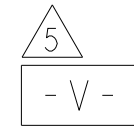
PART NUMBER	ROWS		POWER		SIGNAL		POWER				
			P1	P2	1	2	LP1	LP2	LP3	LP4	
3-6450830-6	D		TM	TM	J	J	LM	LM	LM	LM	
	C				K	K					
	B				N	N					
	A				S	S					
2ACP + 8S + 4LP											

4805 (3/11)

PART NUMBER	ROWS		LOW POWER		SIGNAL				LOW POWER		
			LP1	LP2	1	2	3	4	LP3	LP4	
6-6450830-0	D		LM	LM	J	J	J	E	LM	LM	
	C				K	K	K	K			
	B				N	N	N	N			
	A				S	S	S	S			

2LP + 16S + 2LP

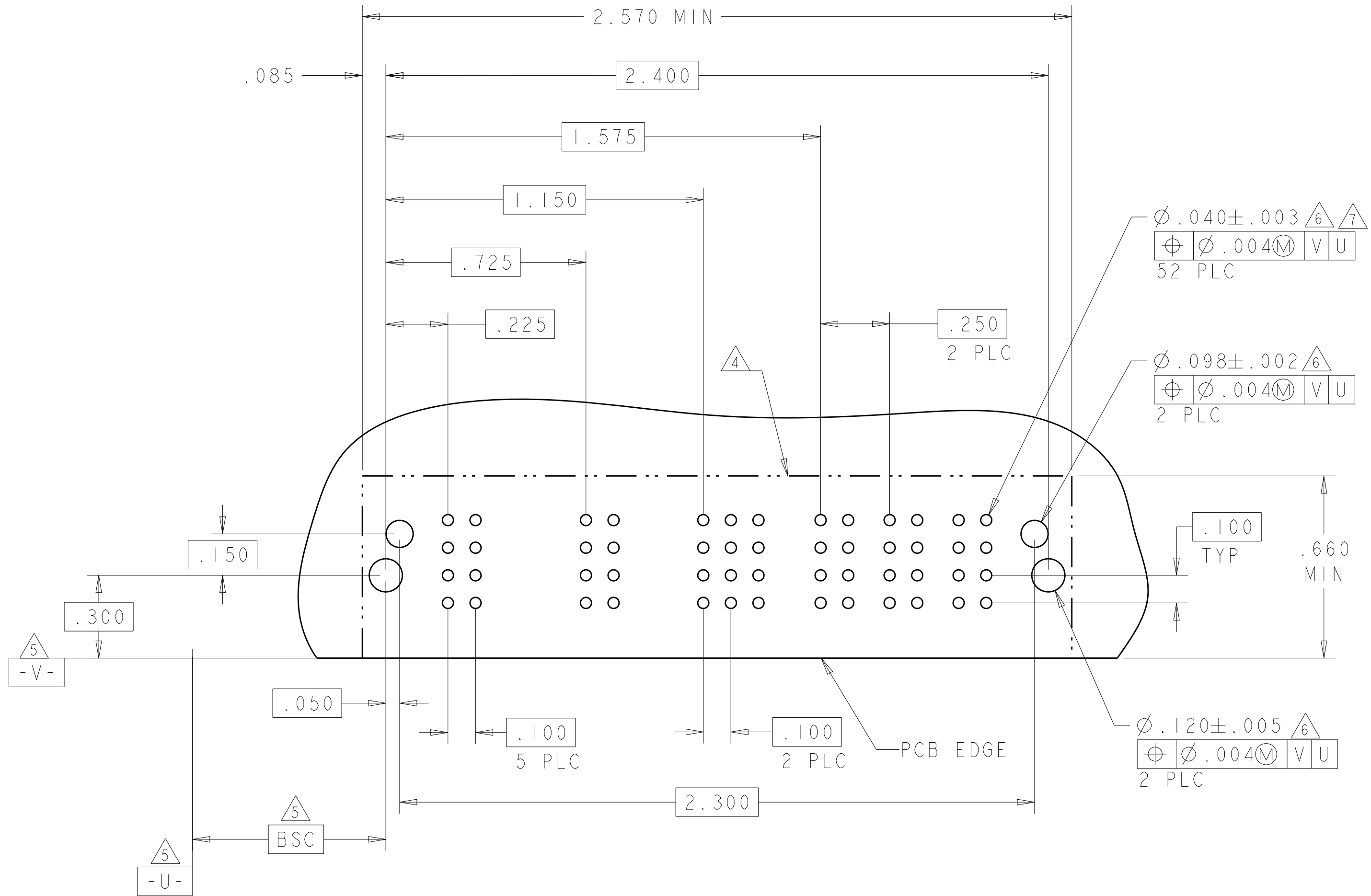
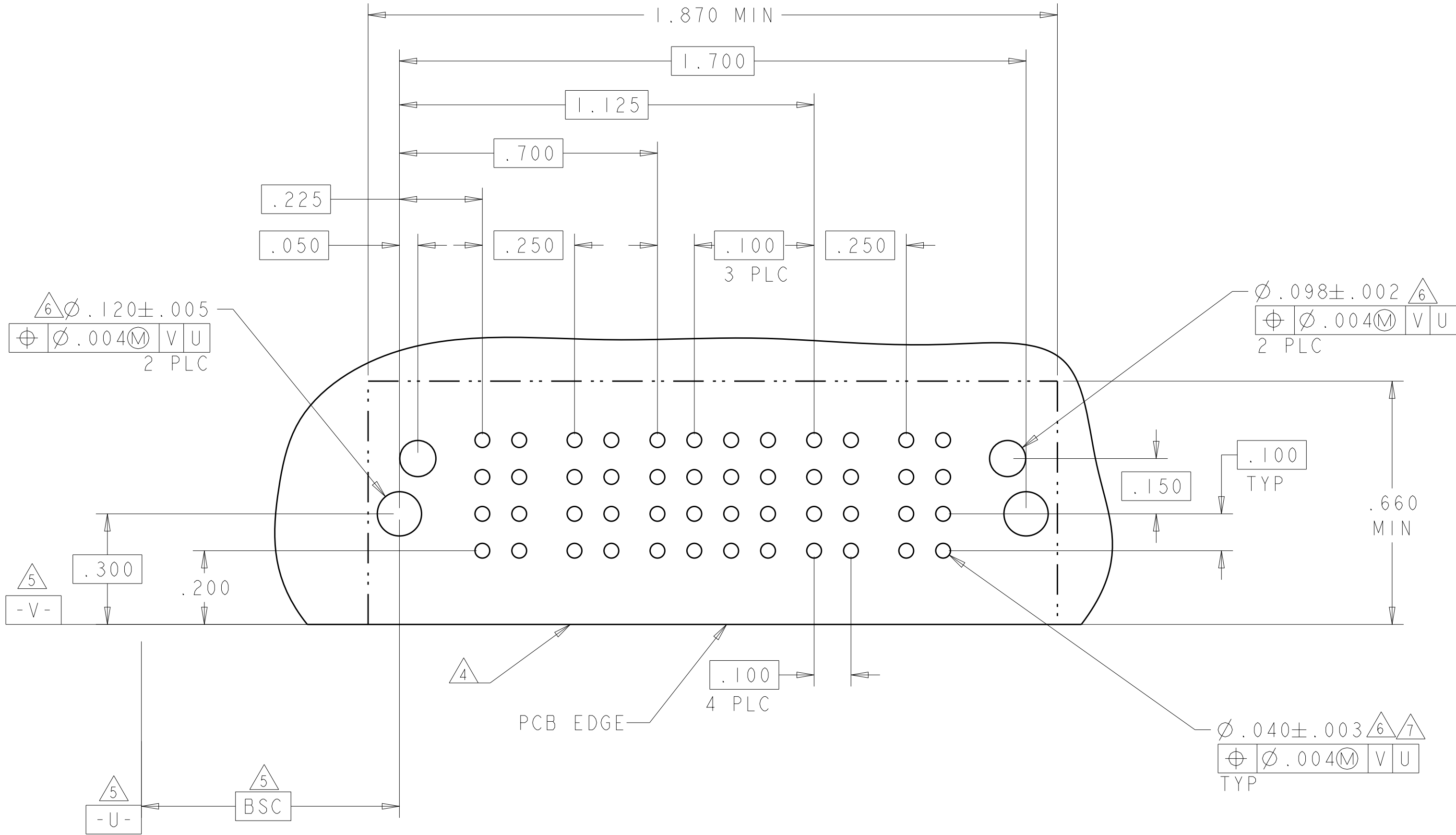
4805 (3/11)

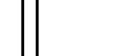
4805 (3/11)

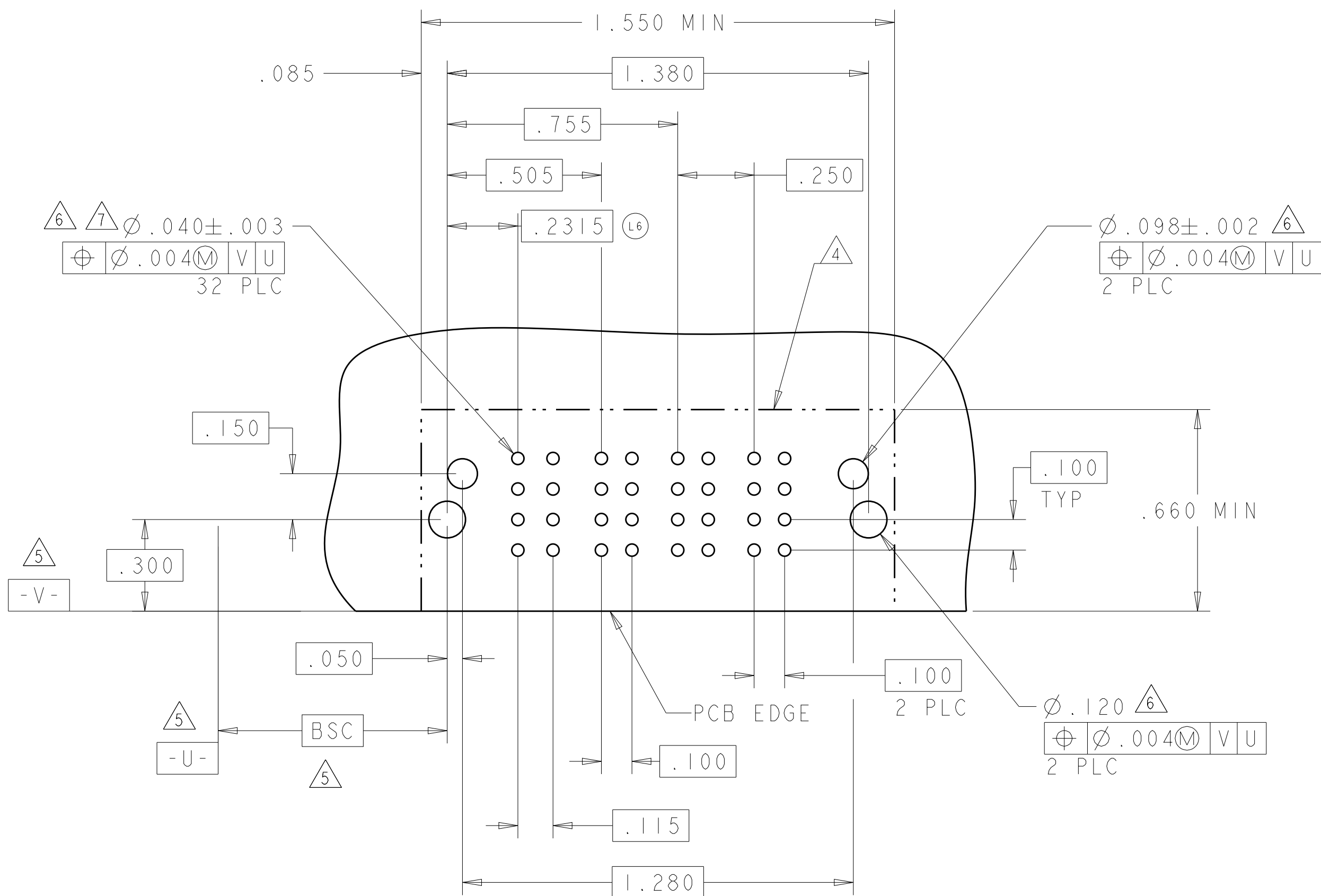
LOC		DIST		REVISIONS						
ES		00		P	LTR	DESCRIPTION	DATE	DWN	APVD	
				-	-	SEE SHEET 1	-	-	-	

PART NUMBER	ROWS		POWER		SIGNAL				POWER		
			P1	P2	1	2	3	4	P3	P4	
4-6450830-4	D		TM	TM	J	J	J	J	TM	TM	
	C				FK	FK	FK	FK			
	B				G	G	G	G			
	A	HD			S	S	S	S			
2P + 16S + 2P											

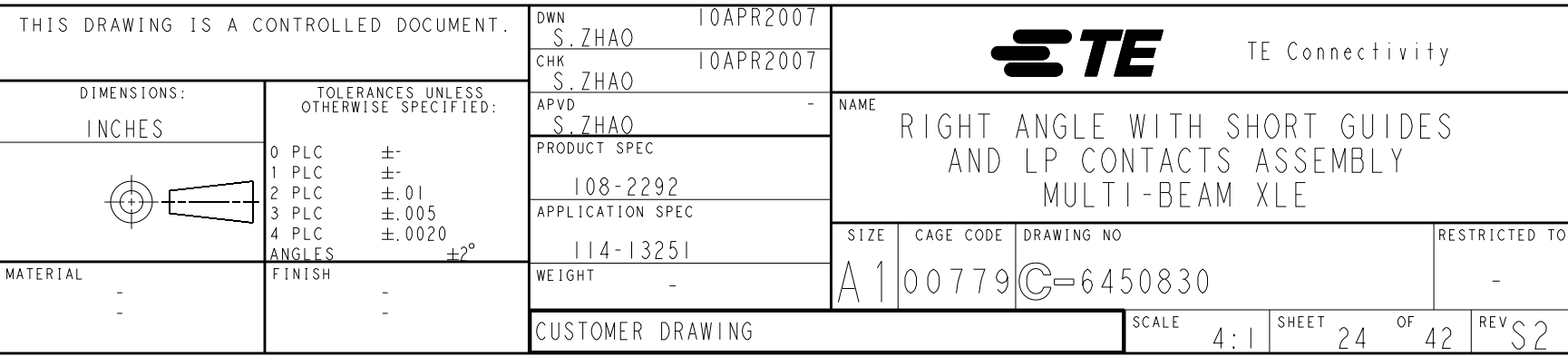
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			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	
4-6450830-5	D		TM		TM			J	J	J		TM	TM	TM	
	C							K	K	K					
	B							G	G	G					
	A	HD						S	S	S					
3P + 24S + 3P															



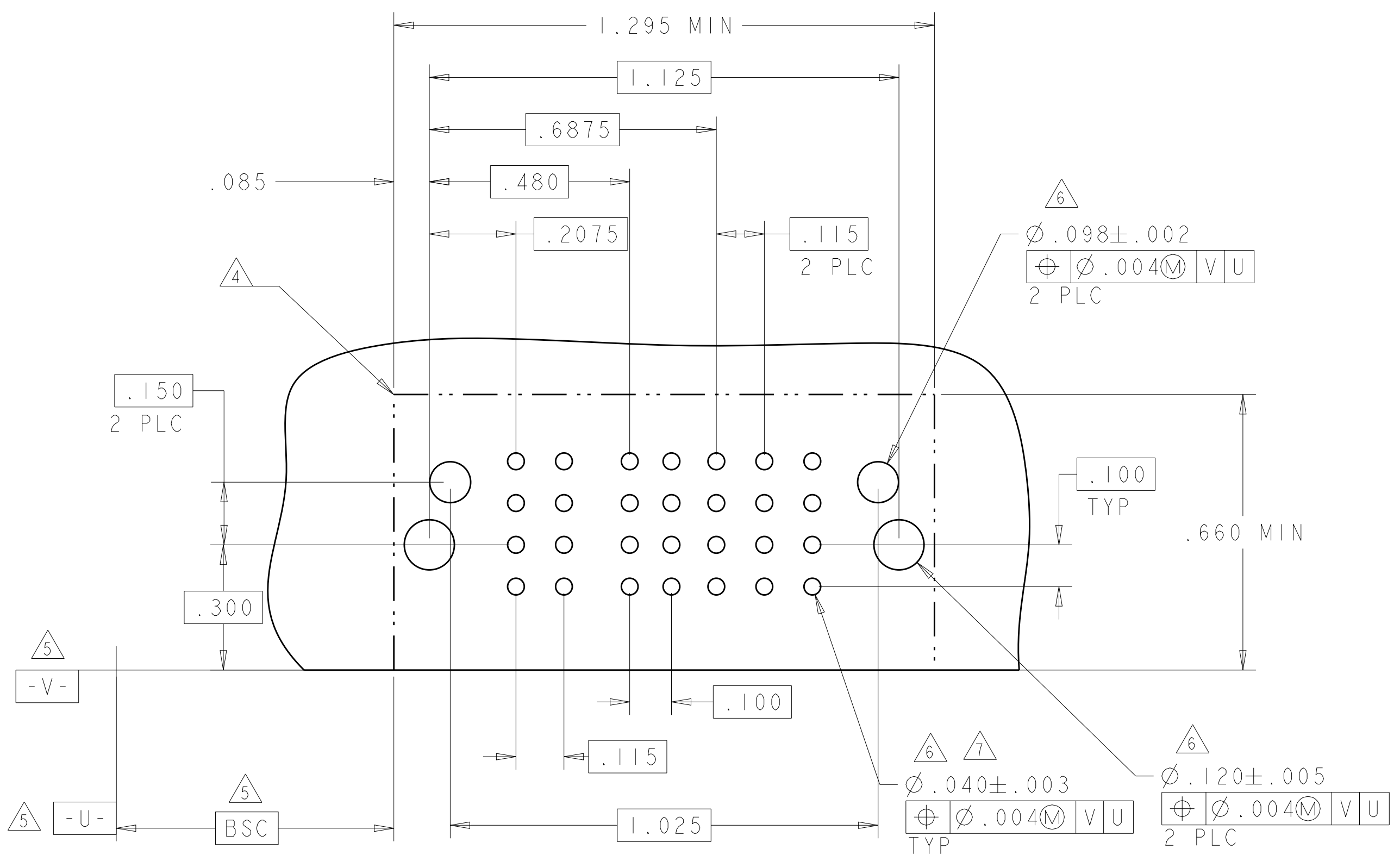
PART NUMBER	ROWS		POWER		SIGNAL		POWER		
			P1	P2	1	2	P3	P4	
4-6450830-7	D		LM	LM	F	J	TM	TM	
	C				K	F			
	B				N	N			
	A				S	S			
2LP + 8S + 2P			HD						HD

4805 (3/11)

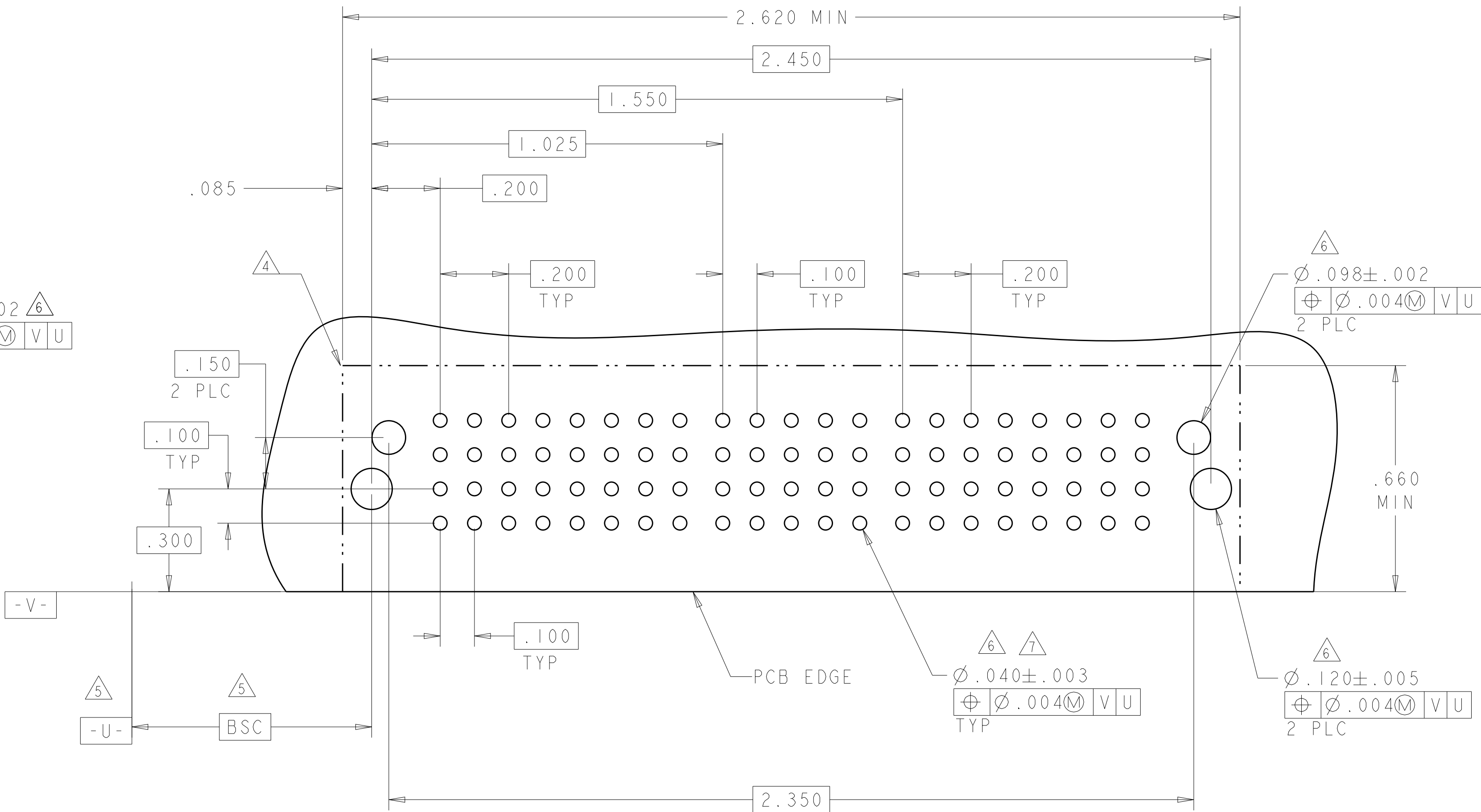
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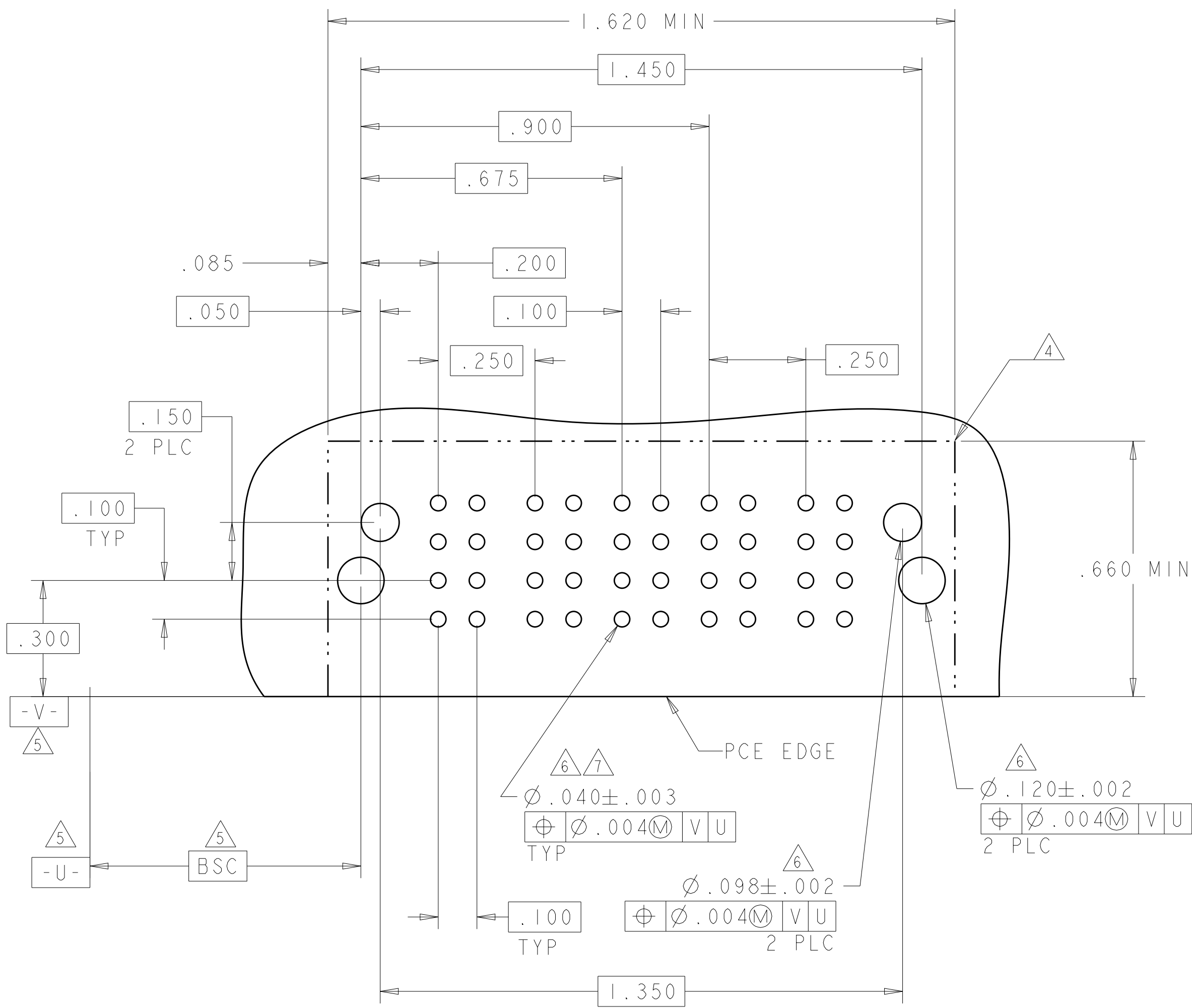
PART NUMBER	ROWS		POWER		SIGNAL		POWER			
			P1	P2	I	Z	P3	P4	P5	
5-6450830-0	D		LM	LM	J	J	LMF	LMF	LMF	
	C				K	K				
	B				N	N				
	A	HD			S	S				
2LP + 8S + 3LP										

4805 (3/11)

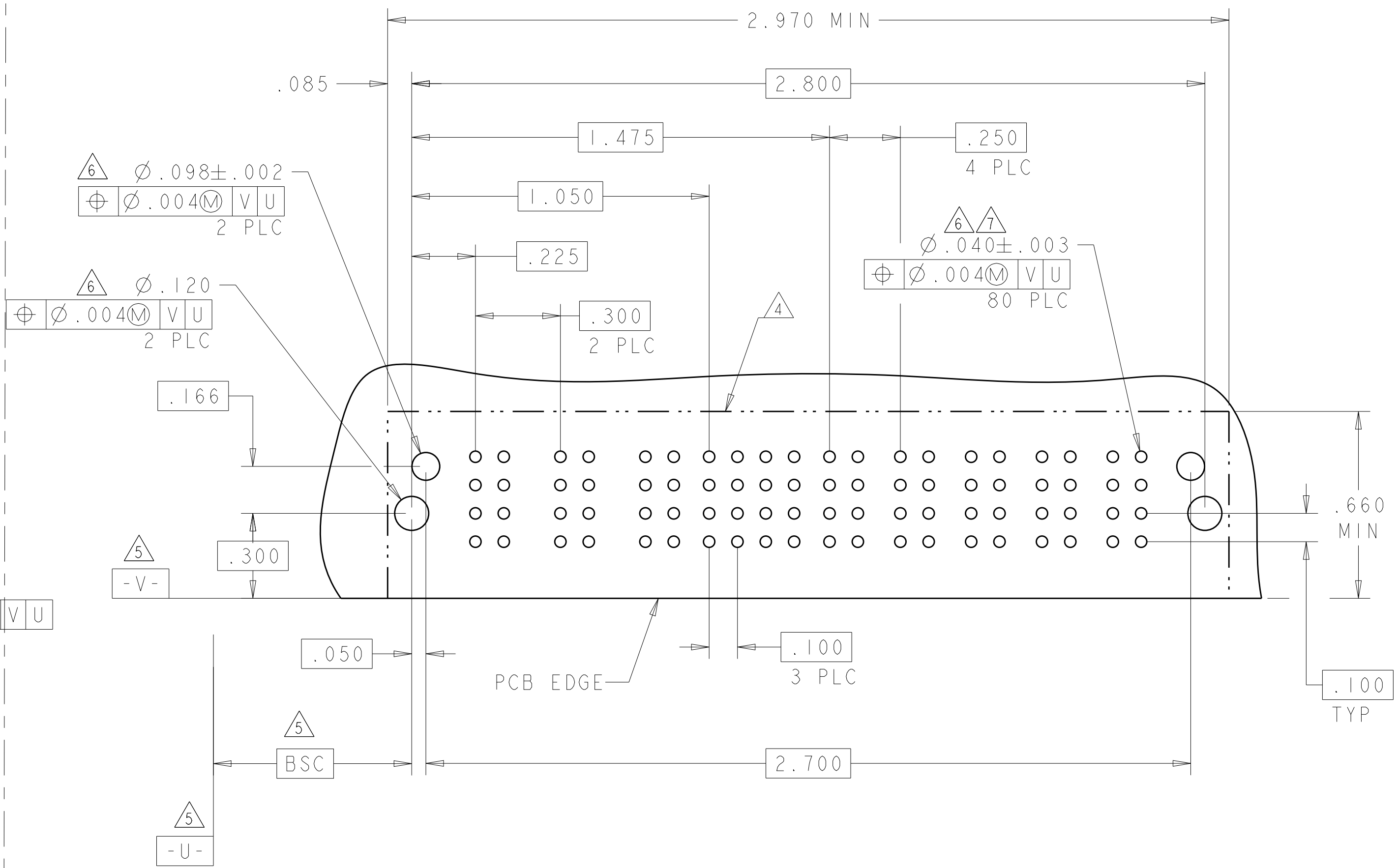
PART NUMBER	ROWS		POWER				SIGNAL					POWER				
			P1	P2	P3	P4	1	2	3	4	5	P5	P6	P7	P8	
5-6450830-2	D		TM	TM	TM	TM	J	J	J	J	J	TM	TM	TM	TM	
	K						K	K	K	K						
	N						N	N	N	N						
	H						S	S	S	S						
A	HD															HD
4P + 20S + 4P																

4805 (3/11)

PART NUMBER	ROWS		POWER		SIGNAL		POWER		
		P1	P2	I	2	P4	P5		
5-6450830 - 4	D		TM	TM	J	J	TM	TM	
	C				K	K			
	B				N	N			
	A	HD			S	S			HD
2P + 8S + 2P									

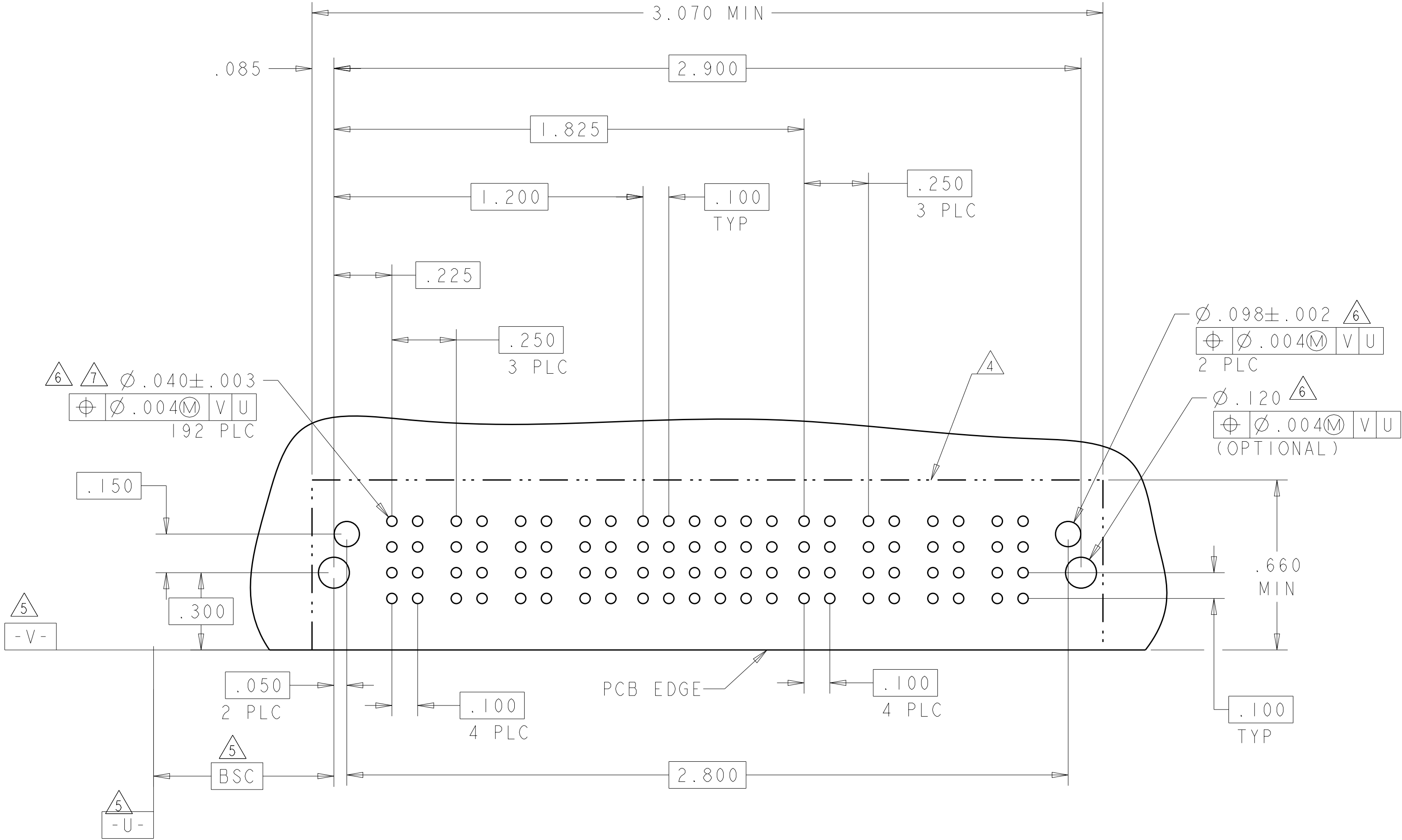
4805 (3/11)

PART NUMBER	ROWS		POWER			SIGNAL				POWER					
			P1	P2	P3	1	2	3	4	P4	P5	P6	P7	P8	
5-6450830-6	D		TM	TM	TM	J	J	J	J	TM	TM	TM	TM	TM	
	K					K	K	K							
	N					N	N	N							
	S					S	S	S							
	A	HD													HD
3ACP + 16S + 5P															

4805 (3/11)

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER				SIGNAL						POWER				
			P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	P8	
5-6450830-7	D		TM	TM	TM	TM	J	J	J	J	J	J	TM	TM	TM	TM	
	C						K	K	K	K	K	K					
	B						N	N	N	N	N	N					
	A	HD					S	S	S	S	S	H					HD
4P + 24S + 4P																	

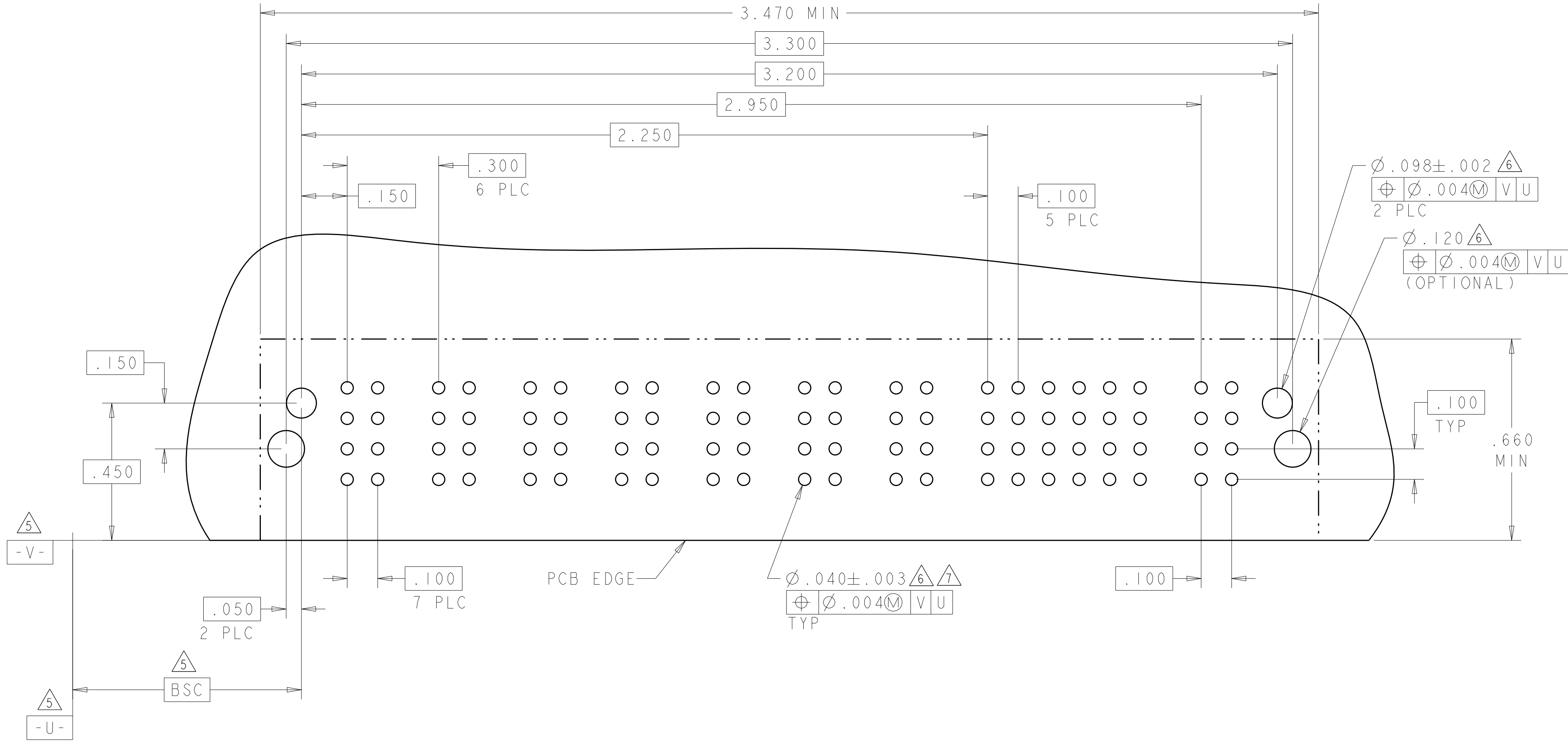


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007	 TE Connectivity			
		CHK S. ZHAO	10APR2007				
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	SIZE CAGE CODE DRAWING NO	RESTRICTED TO	
		0 PLC ± 1 PLC ± 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±2° FINISH					
MATERIAL		WEIGHT					
-		-					
CUSTOMER DRAWING				SCALE	4:1	SHEET 29 OF 42	REV S2

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

N6

PART NUMBER	ROWS		POWER							SIGNAL							
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6		
5-6450830-8	D		TM	TM	TM	TM	TM	TM	TM	FJ	FJ	FJ	FJ	FJ	FJ	TM	
	C									K	K	K	K	K	K		
	B									N	N	N	N	N	N		
	A	HD								S	S	S	S	S	S		HD
7ACP + 24S + 1P																	

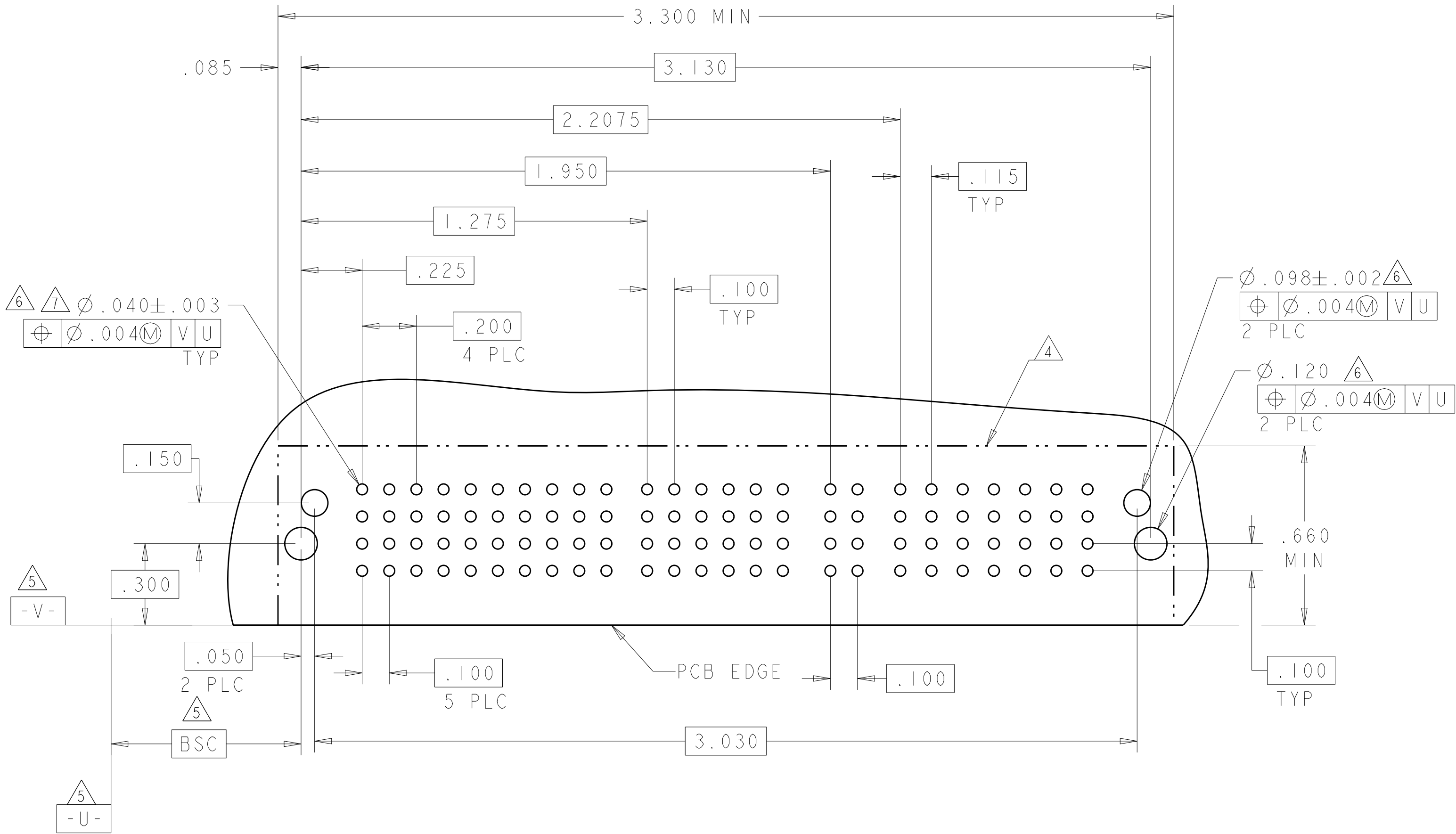
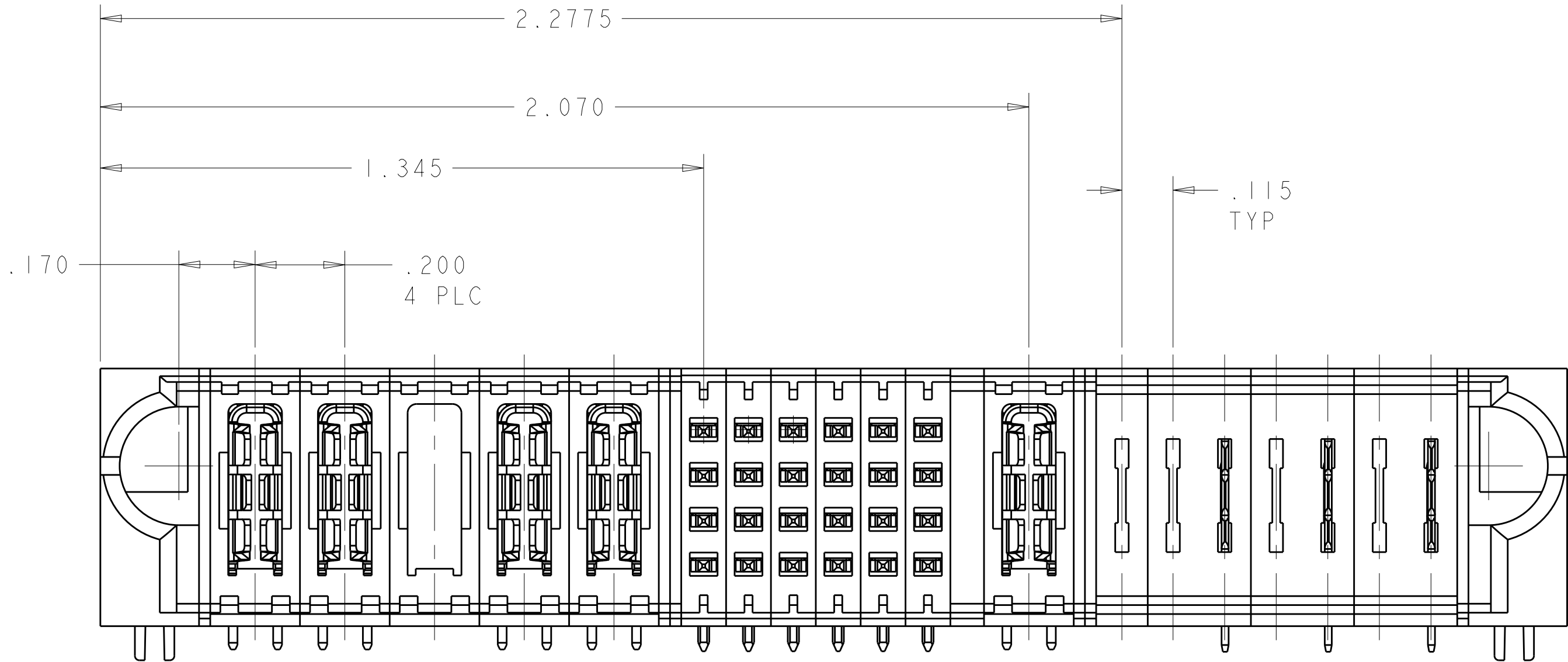


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	S.ZHAO	10APR2007	 TE Connectivity	
		CHK	S.ZHAO	10APR2007		
DIMENSIONS:		APVD	S.ZHAO	-	NAME	RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE
INCHES						
					PRODUCT SPEC	SIZE
					CAGE CODE	DRAWING NO
					RESTRICTED TO	-
					SCALE 4:1	
					SHEET 30 OF 42	
					REV S2	
					CUSTOMER DRAWING	

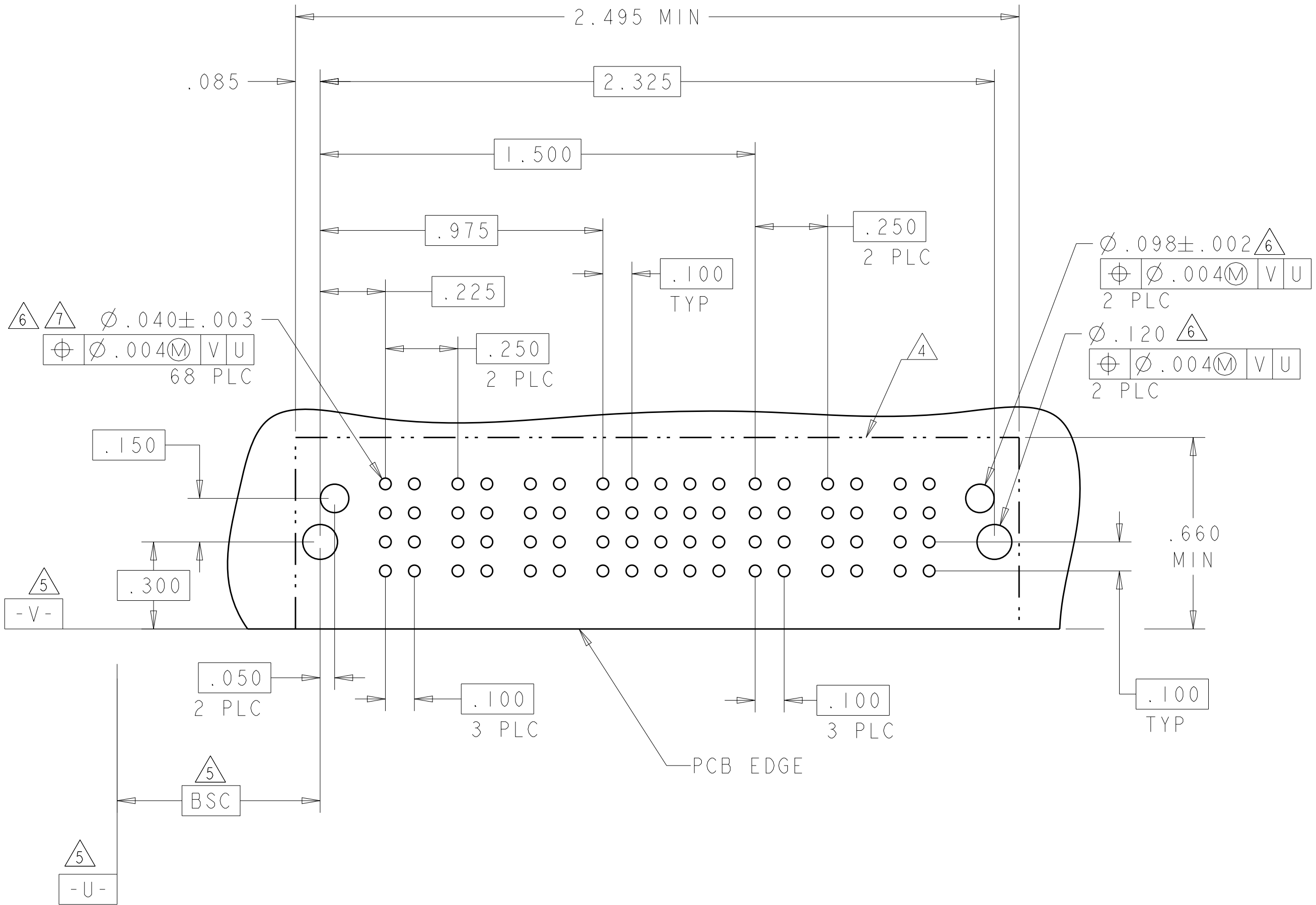
LOC		DIST		REVISIONS				
ES	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
		-		SEE SHEET 1		-	-	-

PART NUMBER	ROWS		POWER					SIGNAL						POWER	LOW POWER							
			P1	P2	P3	P4	P5	1	2	3	4	5	6	P6	LP1	LP2	LP3	LP4	LP5	LP6	LP7	
6-6450830-2	D		TM	TM	TM	TM	J	J	J	J	J	J	TM			LM		LM		LM		
	C						K	K	K	K	K	K										
	B						N	N	N	N	N	N										
	A						S	S	S	S	S	S										
5HDP + 24S + 1P + 7LP																						

NO CONTACTS LOADED



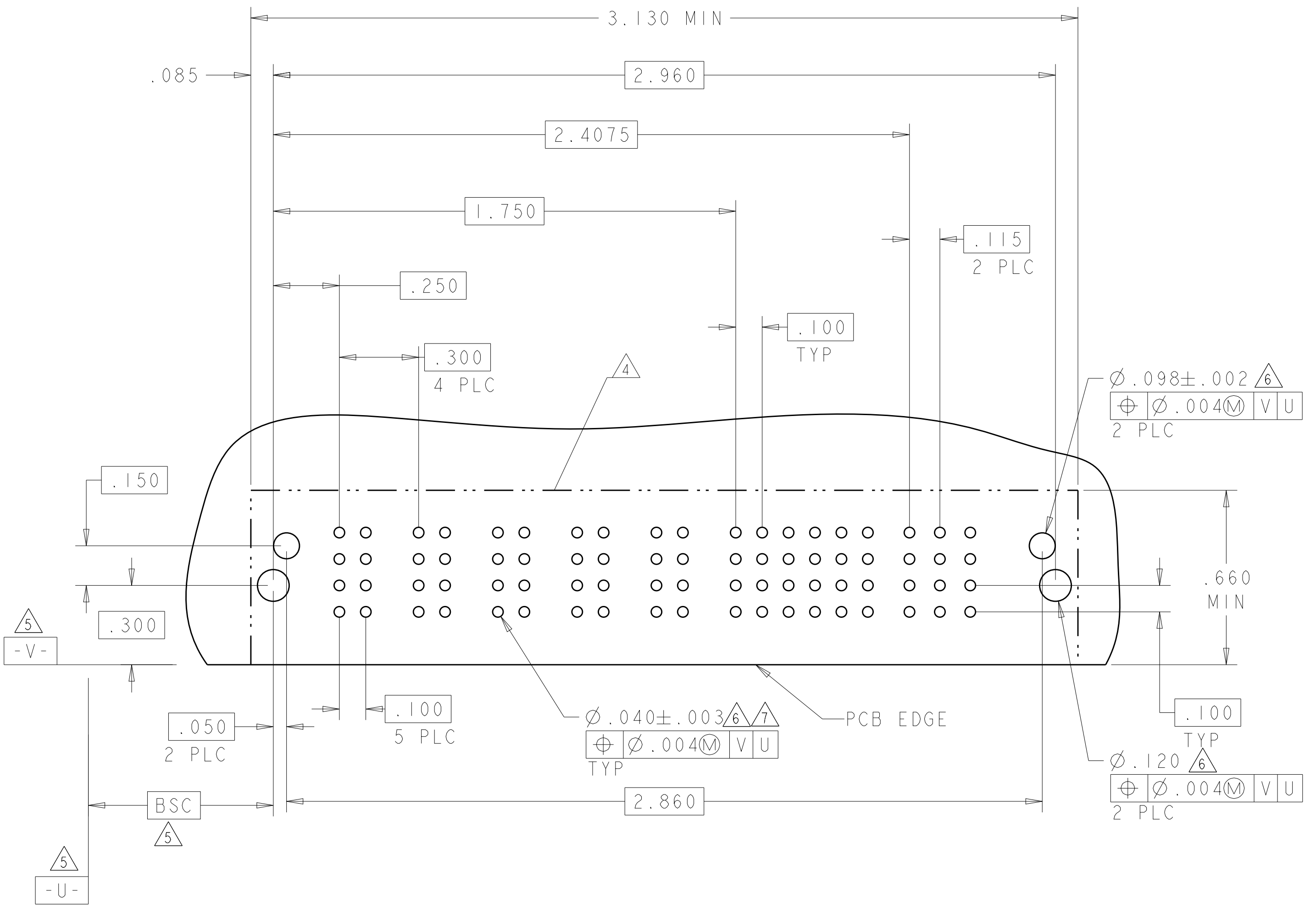
PART NUMBER	ROWS		POWER			SIGNAL					POWER			
			P1	P2	P3	1	2	3	4	5	P4	P5	P6	
6-6450830-4	D		TM	TM	TM	J	J	J	J	J	TM	TM	TM	
	C					K	K	K	K	K				
	B					N	N	N	N	N				
	A					S	S	S	S	S				
3P + 20S + 3P														



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S.ZHAO	10APR2007	 TE Connectivity	
		CHK S.ZHAO	10APR2007		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		APVD S.ZHAO			
		PRODUCT SPEC 108-2292		SIZE A	
		APPLICATION SPEC 114-13251			
MATERIAL -		FINISH -		CAGE CODE 00779	
		WEIGHT -		DRAWING NO C-6450830	
		CUSTOMER DRAWING		RESTRICTED TO -	
				SCALE 4:1	
				SHEET 31	
				OF 42	
				REV S2	

PART NUMBER	ROWS		POWER					SIGNAL						POWER				
			P1	P2	P3	P4	P5	1	2	3	4	5	6	LP1	LP2	LP3	LP4	
6-6450830-6	D		TM	TM	TM	TM	TM	J	J	J	J	J	J	LMF	LM	LM		
	C							K	K	K	K	K	K					
	B							N	N	N	N	N	N					
	A							S	S	S	S	S	S					
5ACP + 24S + 4LP																		

NO CONTACTS LOADED

4805 (3/11)

[illegible]4805 (3/11)

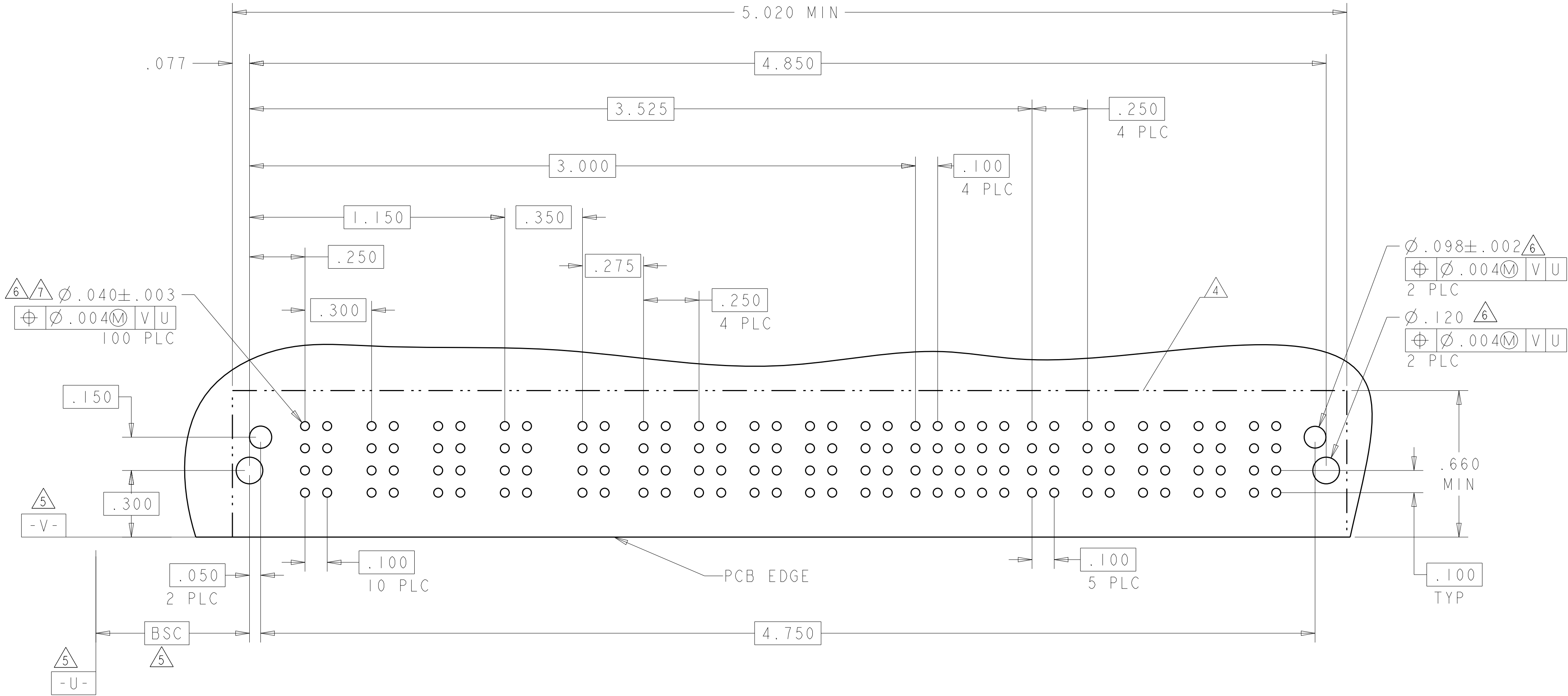
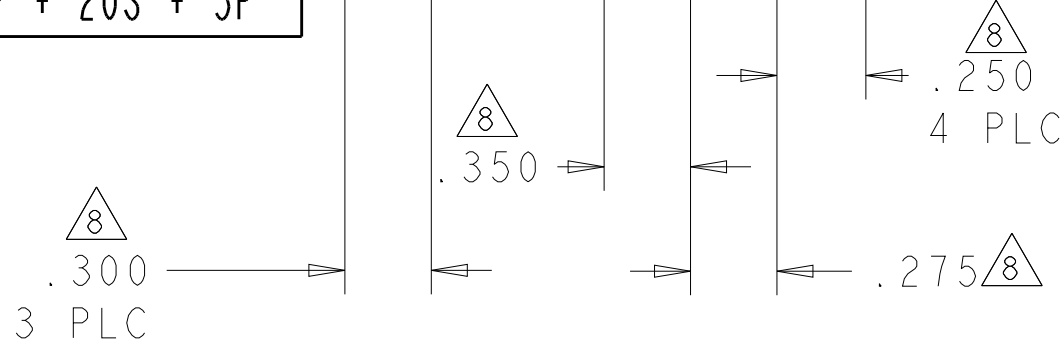
PART NUMBER	ROWS		LOW POWER						SIGNAL																								LOW POWER												
			LP1	LP2	LP3	LP4	LP5	LP6	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20	21	22	23	24	LP7	LP8	LP9	LP10										
6-6450830-9	D		LMF	LM	LM	LM	LMF	LM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	LMF	LM	LM	LM							
	C								K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K						K	K	K	K	K	
	B								N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N						N	N	N	N	N	N
	A	HD							S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S						S	S	S	S	S	S
6LP + 96S + 4LP																																													

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007	 TE Connectivity				
DIMENSIONS: INCHES		CHK S. ZHAO	10APR2007					
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE					
	APVD S. ZHAO							
	PRODUCT SPEC							
	108-2292							
	APPLICATION SPEC							
0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 114-13251		SIZE		CAGE CODE	DRAWING NO.	RESTRICTED TO		
MATERIAL		FINISH	WEIGHT	A1		100779	G=6450830	-
CUSTOMER DRAWING			SCALE	4:1	SHEET	34	OF	42
							REV. S2	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER										SIGNAL					POWER									
			P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	1	2	3	4	5	P11	P12	P13	P14	P15					
7-6450830-1	D C B A												J	J	J	J	J										
													K	K	K	K	K										
													N	N	N	N	N										
													S	S	S	S	S										
3ACP + 7P + 20S + 5P																											



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DWN
S. ZHAO
CHK
S. ZHAO
APVD
S. ZHAO

10APR2007
10APR2007
-

DIMENSIONS:
INCHES

0 PLC ±.
1 PLC ±.
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES #2°
FINISH

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

PRODUCT SPEC
108-2292
APPLICATION SPEC
114-13251
WEIGHT
CUSTOMER DRAWING

NAME
RIGHT ANGLE WITH SHORT GUIDES
AND LP CONTACTS ASSEMBLY
MULTI-BEAM XLE

SIZE
A1

CAGE CODE
00779

DRAWING NO
6450830

RESTRICTED TO
-

SCALE
4:1

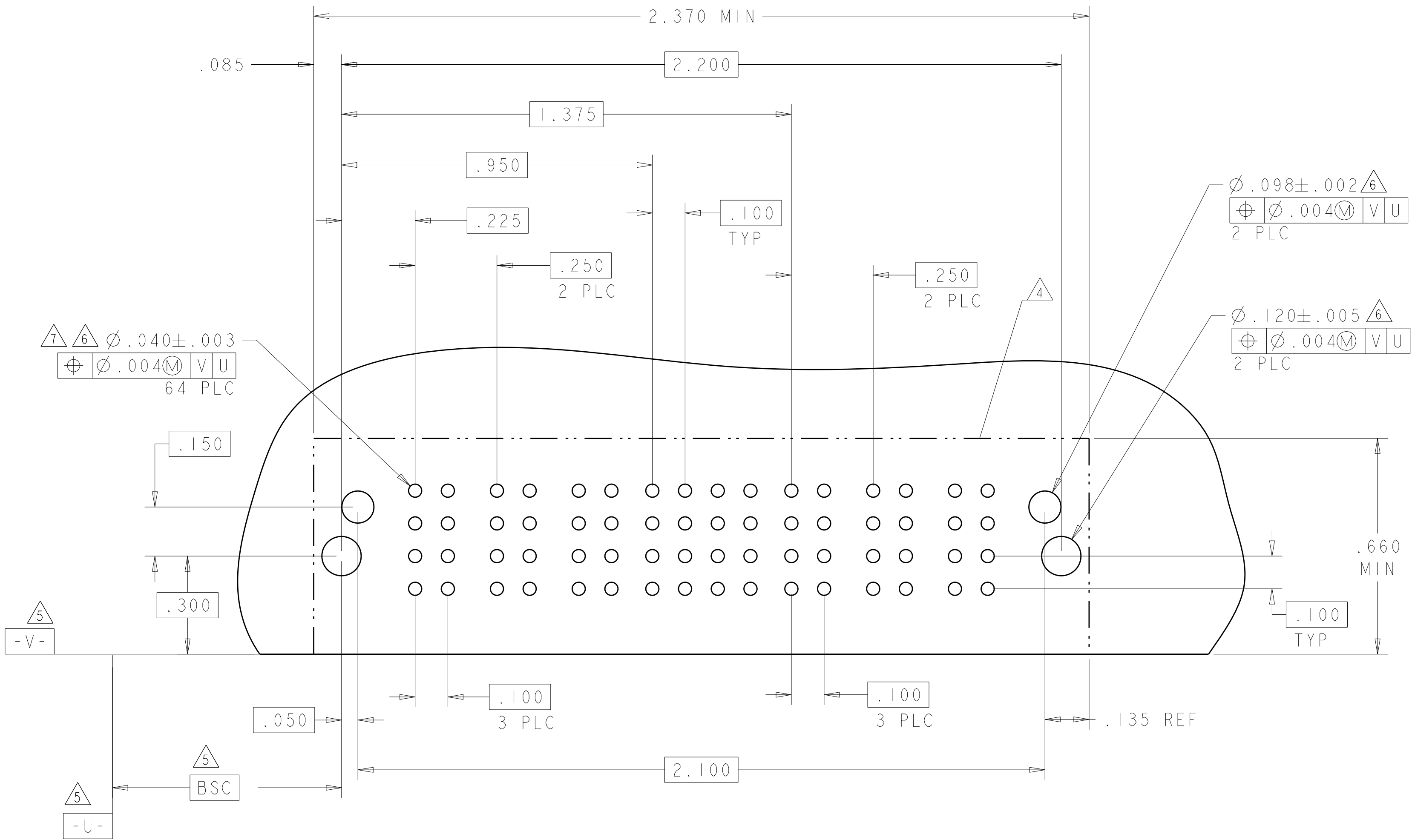
SHEET
35

OF
42

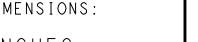
REV
S2

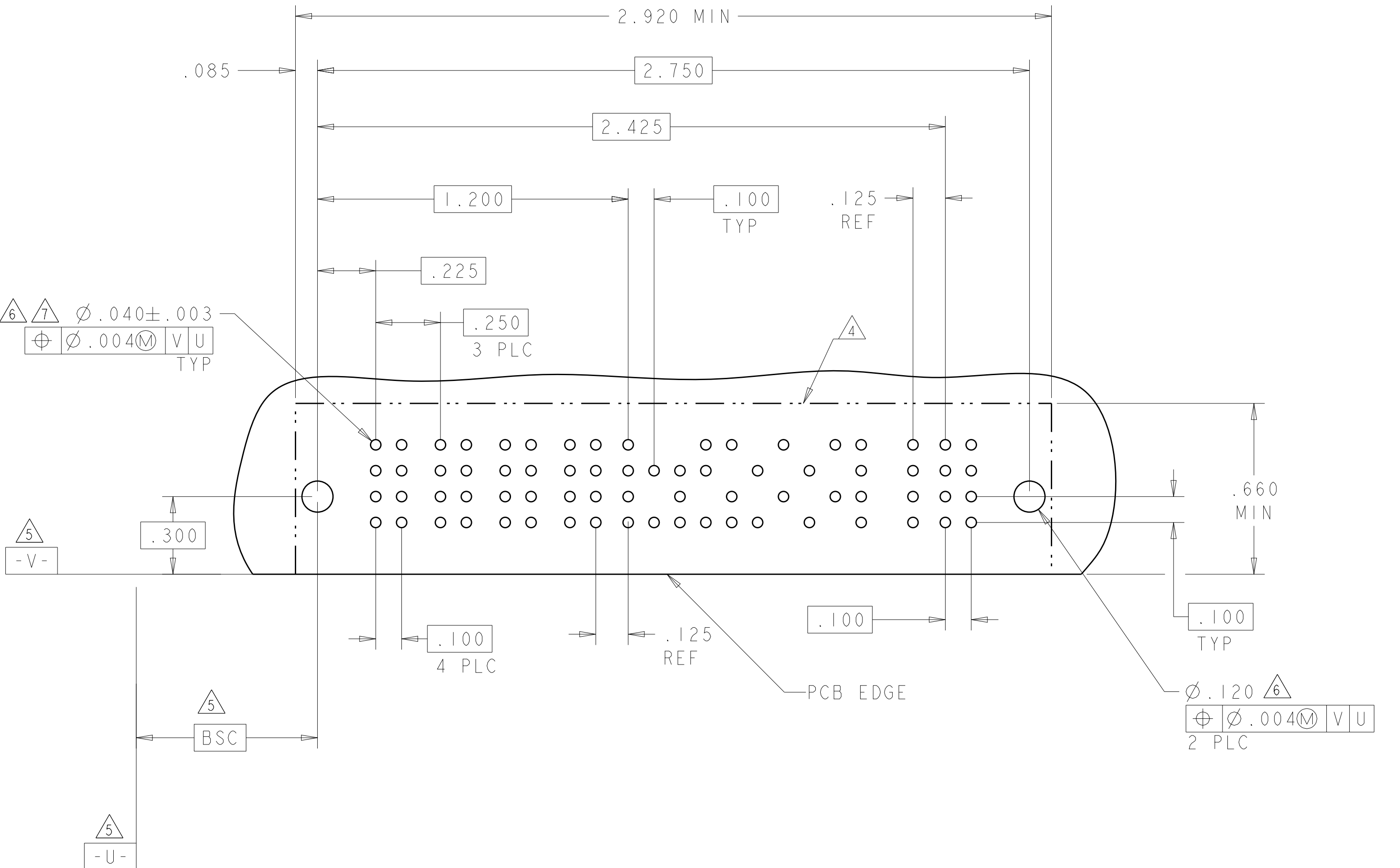
TE Connectivity

4805 (3/11)

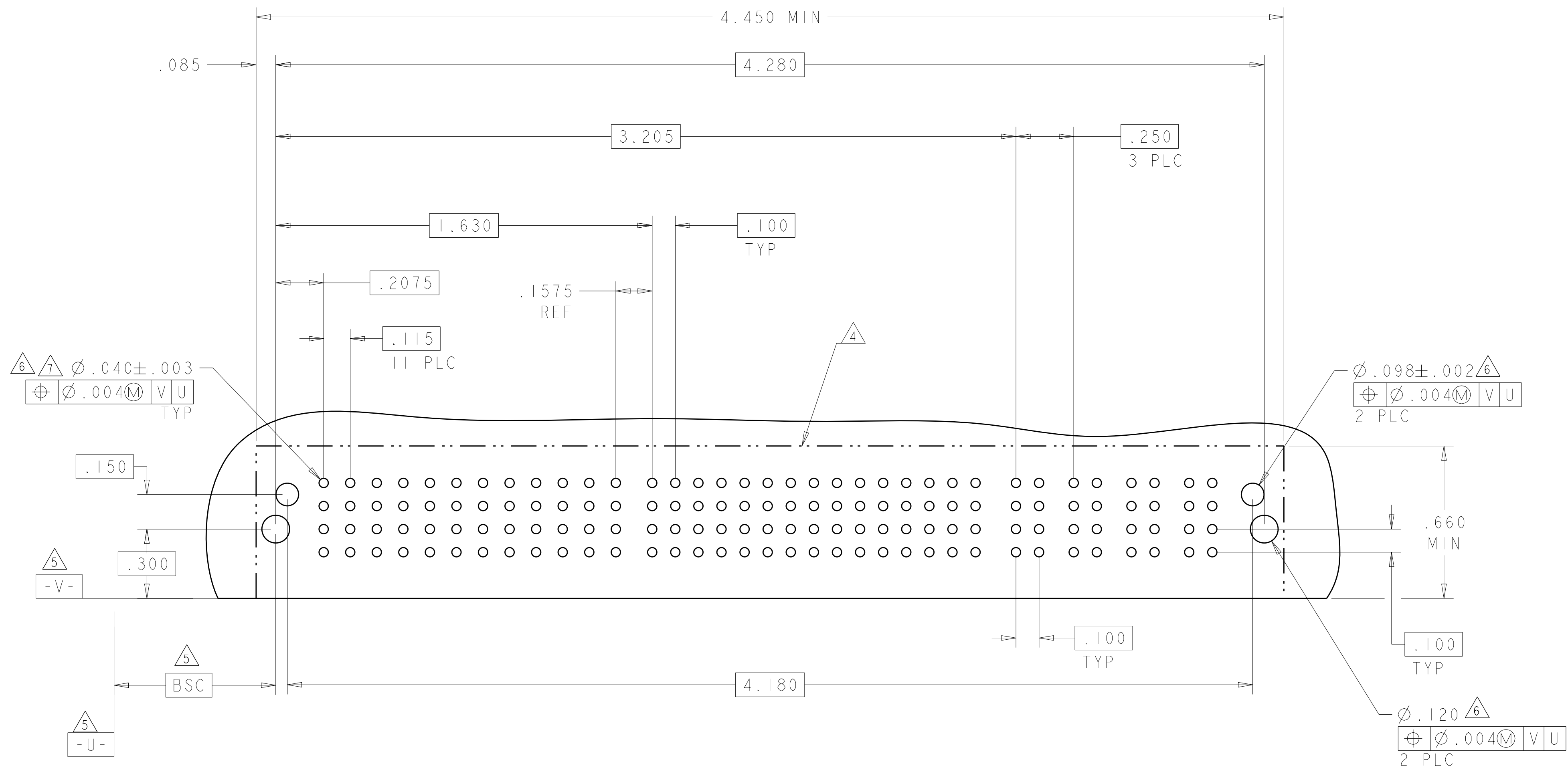
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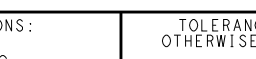
PART NUMBER	ROWS		POWER				SIGNAL												POWER	
			P1	P2	P3	P4	1	2	3	4	5	6	7	8	9	10	11	12	P4	
7-6450830-7	D		TM	TM	TM	TM	E			E	J		J		J	E		E	TM	
	C						F	F	F		K		K		F		F			
	B						G		G		N		N		G		N			
	A						H	H	H	H	H		S		H		H			
4P + 48S + 1P																				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S_ZHAO	10APR2007	 TE Connectivity	
DIMENSIONS: INCHES		CHN S_ZHAO 10APR2007			
		APVD S_ZHAO			
		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM xLc		SIZE CAGE CODE DRAWING NO.	
		PRODUCT SPEC 108-2292			
		APPLICATION SPEC 114-13251			
		MATERIAL FINISH WEIGHT CUSTOMER DRAWING			
RESTRICTED TO - SCALE 4:1 SHEET 37 OF 42 REV S2					



PART NUMBER	ROWS		LOW POWER												SIGNAL															POWER						
			LP1	LP2	LP3	LP4	LP5	LP6	LP7	LP8	LP9	LP10	LP12	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	P1	P2	P3	P4				
7-6450830-8	D		LM	LM	LM	LM	LM	LM	LM	LM	LM	LM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	TM	TM	TM	TM					
	C												K	K	K	K	K	K	K	K	K	K	K	K	K	K	K						K	K		
	B												N	N	N	N	N	N	N	N	N	N	N	N	N	N	N						N	N	N	
	A												S	S	S	S	S	S	S	S	S	S	S	S	S	S	S						S	S	S	
12LP + 60S + 4P																																				



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S_ZHAO 10APR2007		 TE Connectivity	
DIMENSIONS:		CHN S_ZHAO 10APR2007			
INCHES		APVD S_ZHAO -		NAME	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		0 PLC ± 1 PLC ± 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020		PRODUCT SPEC 108-2292	
		ANGLES ±°		APPLICATION SPEC 114-13251	
MATERIAL		FINISH		SIZE CAGE CODE DRAWING NO	
-		-		A 100779 © 6450830	
-		-		RESTRICTED TO	
-		-		-	
CUSTOMER DRAWING				SCALE 4:1 SHEET 38 OF 42 REV S2	

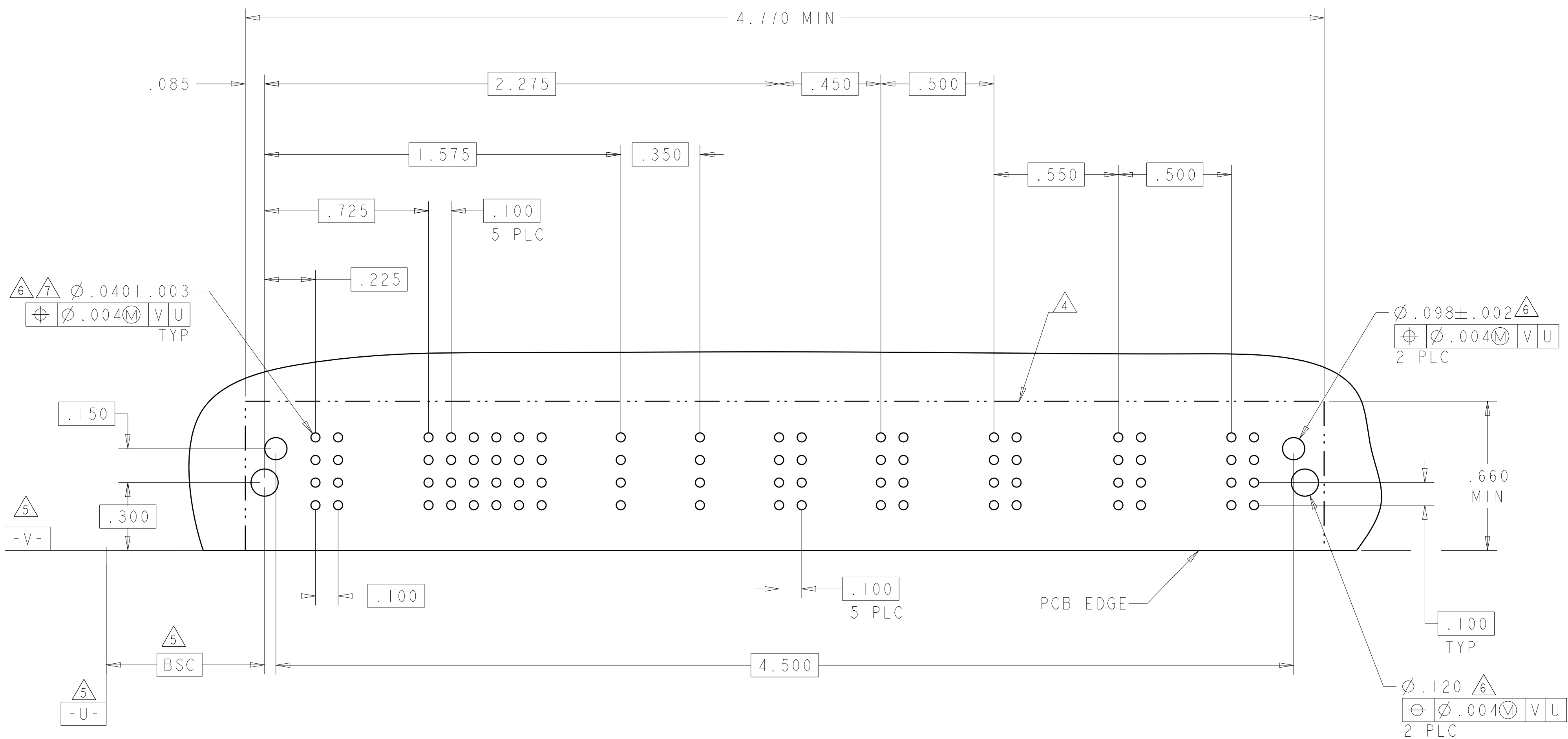
Top view of a PCB layout for a 100-pin connector. The layout shows a central array of 100 pins (10 rows by 10 columns) with various dimensions and tolerances. Key dimensions include a total width of 4.570 MIN and a total length of 4.300. Pin pitch is .050. Various mounting holes and features are dimensioned, including a .150 hole on the left, a .300 hole on the right, and a .100 hole on the right. Tolerances are specified for several features, such as .004 for hole diameters and .002 for hole diameters. The layout is labeled with 'PCB EDGE' and 'BSC' (Basic).

4805 (3/11)

NO CONTACTS LOADED

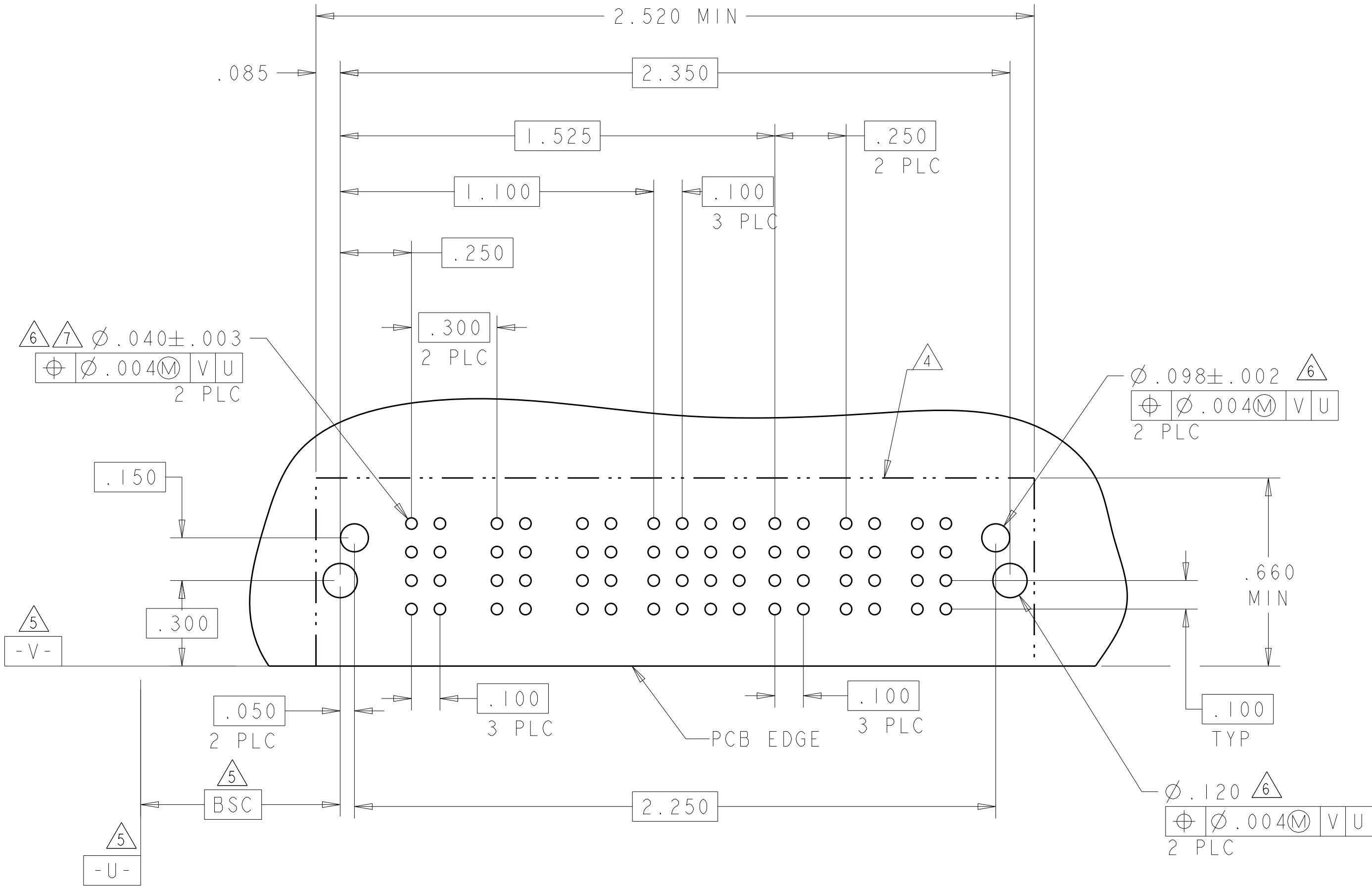
NO CONTACTS LOADED

NO CONTACTS LOADED

4805 (3/11)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER			SIGNAL				POWER			
			P1	P2	P3	1	2	3	4	P4	P5	P6	
8-6450830-0	D		TM	TM	TM	J	J	J	J	TM	TM	TM	
	K					K	K	K					
	N					N	N	N					
	S					S	S	S					
3ACP + 16S + 3P													



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DWN

S.ZHAO

10APR2007

CHK

S.ZHAO

10APR2007

APVD

S.ZHAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±"

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES #2°

FINISH -

MATERIAL

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

41

OF

42

REV

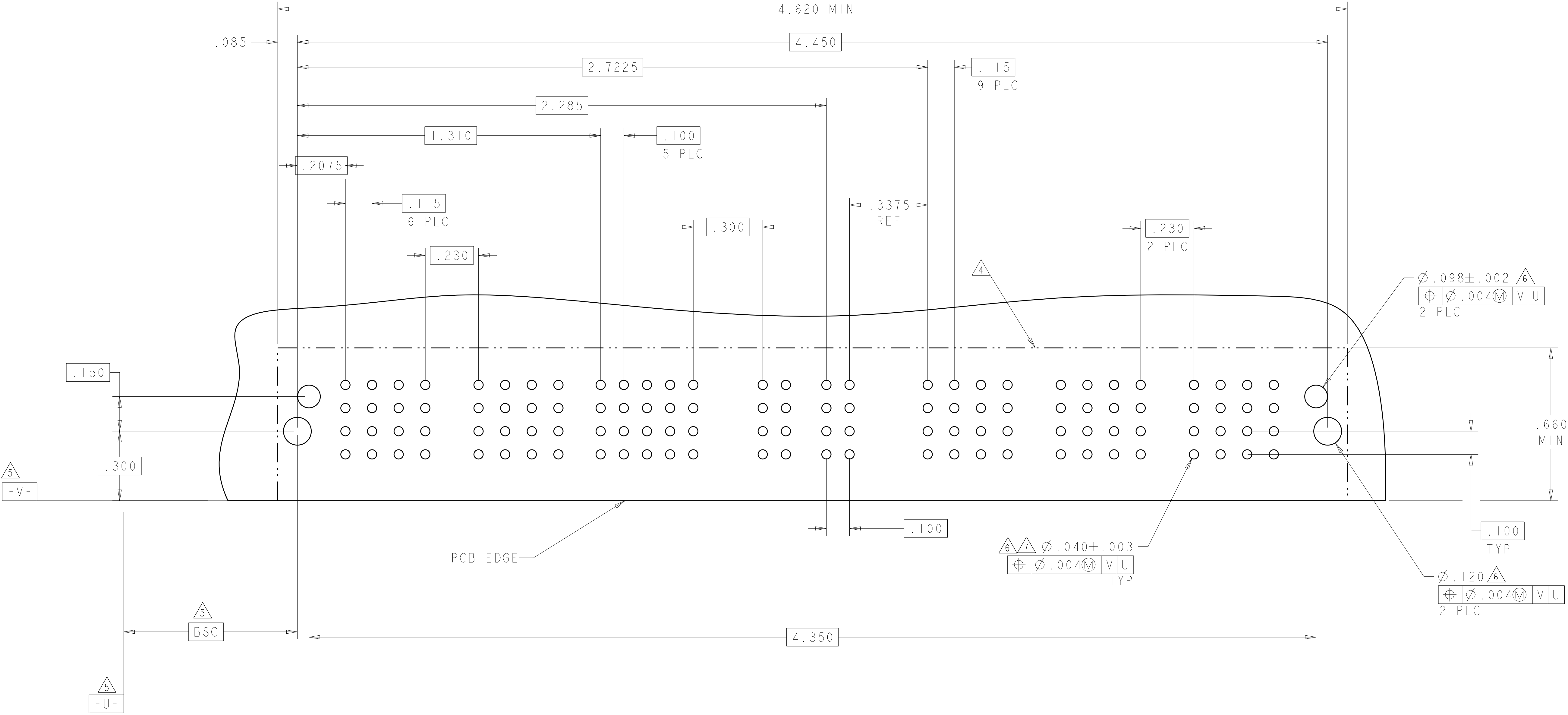
S2

TE Connectivity

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		LOW POWER									SIGNAL									POWER	LOW POWER																
			LP1	LP2	LP3	LP4	LP5	LP6	LP7	LP8	LP9	1	2	3	4	5	6	7	8	9		P1	LP10	LP11	LP12	LP13	LP14	LP15	LP16	LP17	LP18	LP19	LP20	LP21	LP22	LP23	LP24	
8-6450830-2	D		LM	LM	LM	LMF	-	LMF	LM	LM	LM	E	E	E	E	E	-	-	E	E	TM	-	-	LML	LML	LML	LML	LML	LML	LML	LML	LML	LML	LML	LML			
	C											F	F	F	F	F	G	-	-	F																	F	
	B											G	G	G	G	G	G	-	-	G																	G	
	A											H	H	H	H	H	-	-	H	H																		
9LP + 36S + 1P + 16LP																																						

- NO CONTACTS LOADED



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DWN S.ZHAO 10APR2007
CHK S.ZHAO 10APR2007
APVD S.ZHAO -

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±.2°
FINISH -

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

SCALE 4:1

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

6450830

RESTRICTED TO

-

REV

S2

TE Connectivity