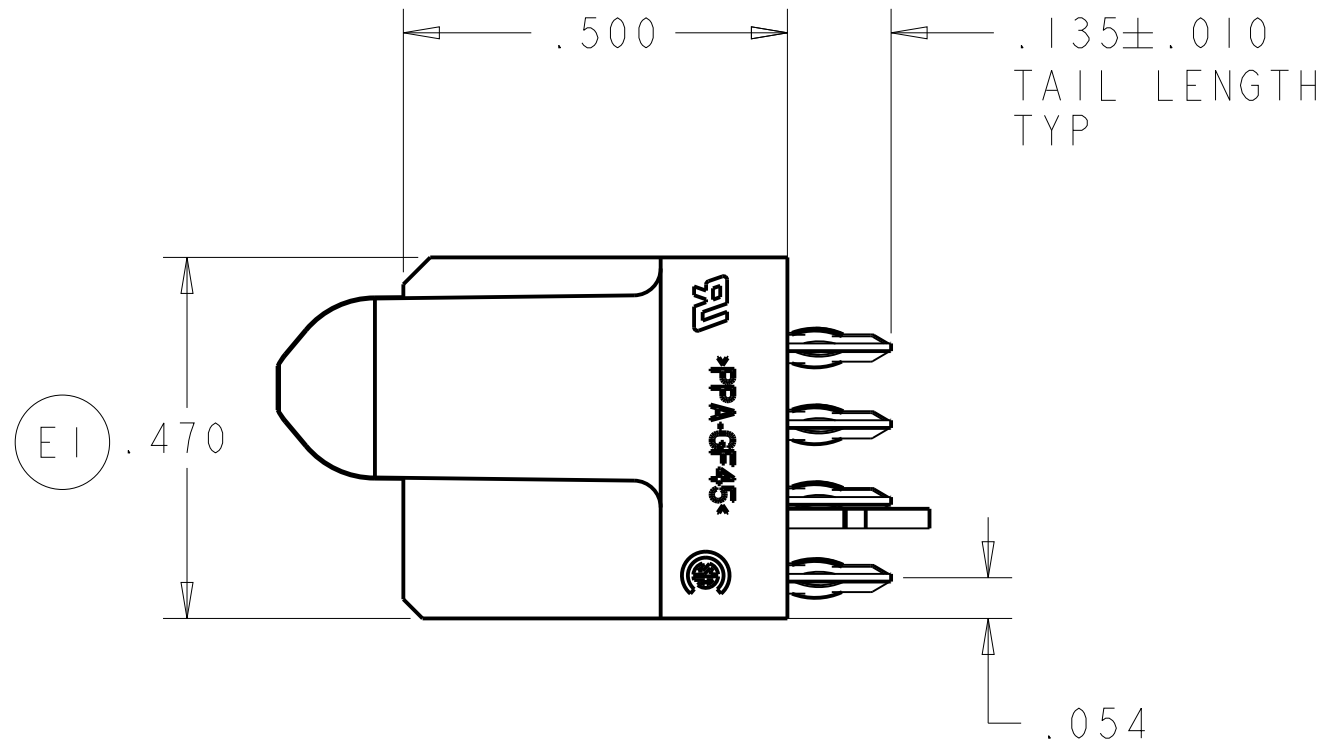
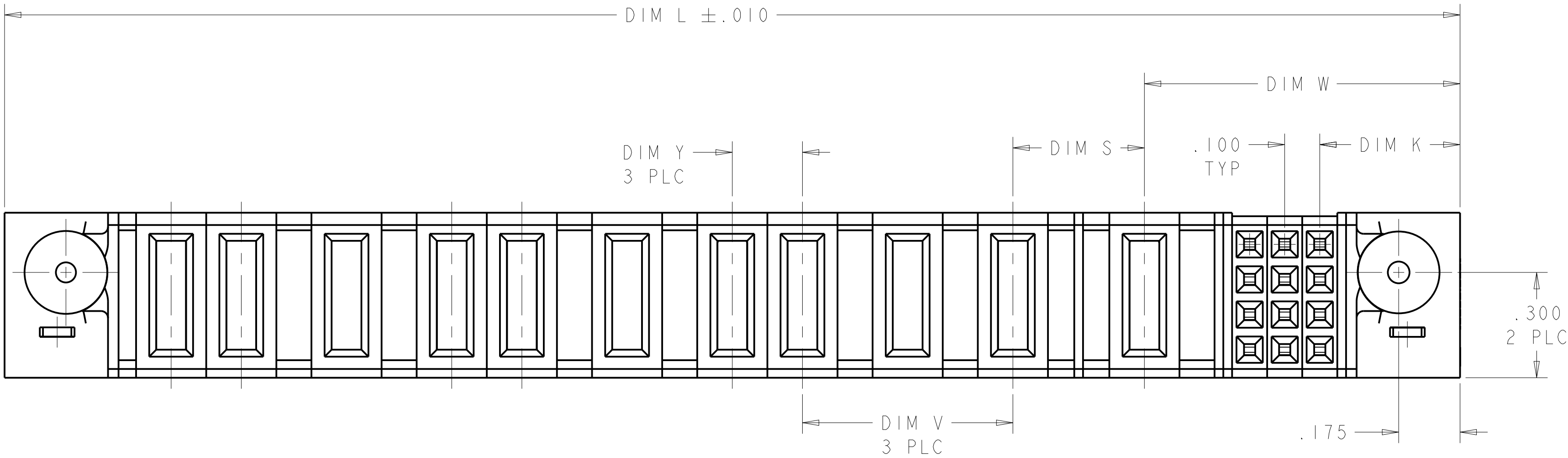
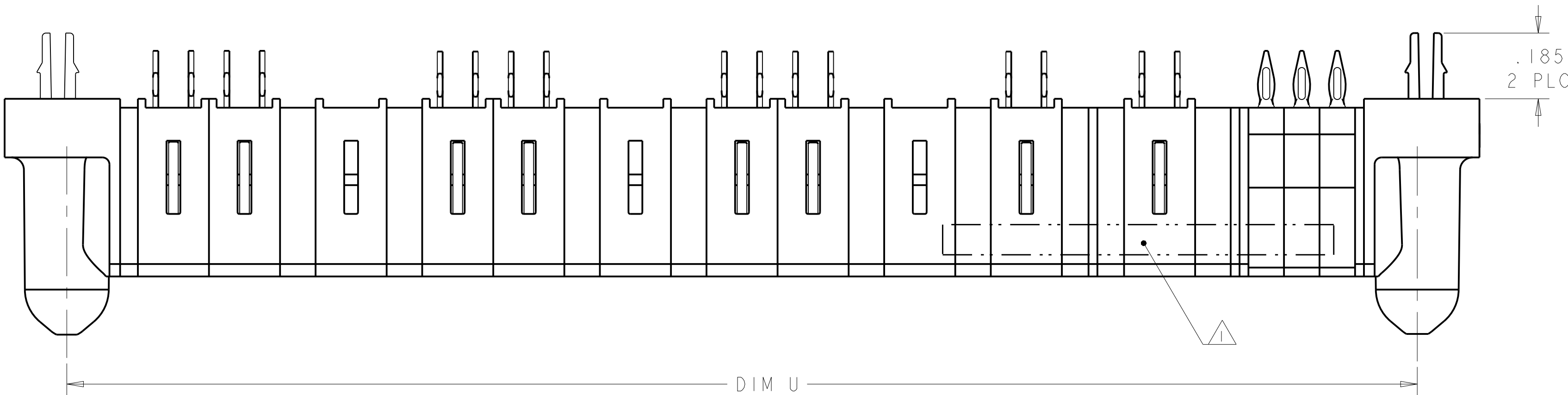
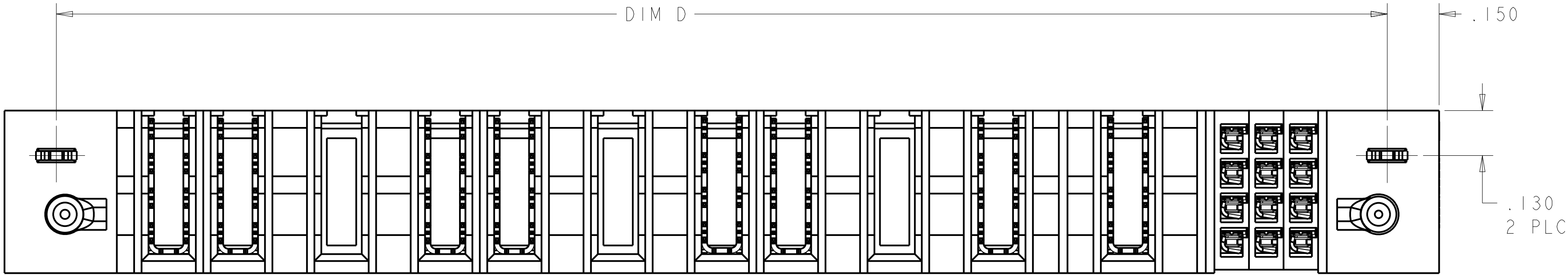


LOC		DIST		REVISIONS				
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		E2		ADDED NEW DASH NUMBER 2-5	03MAY2012	CZ	SZ	
		E3		REVISED	16FEB2013	ML	SZ	
		E4		ADD NEW DASH NUMBER 2-6	09MAY2014	CZ	SZ	



- 1 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-O.
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453 +/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA. HOLE.
- 8 FOR DETAIL DIM PLEASE REFER TO TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02MAY05	TE Connectivity	
		CHK M.PERCHEKKE	02MAY05		
DIMENSIONS:		APVD M.PERCHEKKE	02MAY05	NAME	
INCHES		PRODUCT SPEC		VERTICAL RECEPTACLE WITH GUIDES	
		108-1973		MULTI-BEAM XL	
		APPLICATION SPEC		-	
		114-13038		SIZE	
MATERIAL		WEIGHT		A100779C=6450541	
FINISH		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE		4:1	
		SHEET		1 OF 12	
				REV E4	

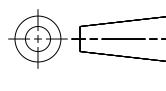
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

E 4

-	-	2.400	.250	.375	2.750	1.050	2.450	24S + 6P	2-6450541-6
-	-	-	-	.425	2.350	-	2.050	64S	2-6450541-5
-	-	1.100	-	.375	1.450	-	1.150	32S	2-6450541-4
-	-	3.800	.250	.375	4.150	3.450	3.850	120S + 2P	2-6450541-3
-	-	1.500	.250	.375	1.850	0.625	1.550	8S + 4P	2-6450541-2
-	-	1.600	.250	.375	1.950	0.725	1.650	12S + 4P	2-6450541-1
-	-	6.075	.200	.375	6.425	1.375	6.125	36S + 24P	2-6450541-0
-	-	4.025		.375	4.375	2.125	4.075	60S + 8P	1-6450541-9
-	-	2.925	.200	.375	3.275	1.025	2.975	24S + 10P	1-6450541-8
-	-	2.400	.250	.375	2.750	1.050	-	24S + 6P	1-6450541-7
-	-	1.750	.200	.375	2.100	.650	-	8S + 6HDP	1-6450541-4
-	-	0.950	.200	.375	1.300	.650	-	8S + 2HDP	1-6450541-3
-	-	1.700	.250	.375	2.050	.850	-	16S + 4P	1-6450541-2
-	-	2.850	.200	.375	3.200	.950	-	20S + 10HDP	6450541-7
-	-	2.900	.250	.375	3.250	1.050	-	24S + 8P	6450541-5
-	-	2.400	.250	.375	2.750	1.050	-	24S + 6P	6450541-4
-	-	1.900	.250	.375	2.250	1.050	-	24S + 4P	6450541-3
-	-	4.400	.250	.375	4.750	1.050	-	24S + 14P	6450541-2
.200	.600	3.800	.375	.400	4.150	.900	3.850	12S + 11P	6450541-1
DIM Y	DIM V	DIM U	DIM S	DIM K	DIM L	DIM W	DIM D	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES



MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020

ANGLES ±2°
FINISH -

DWN R.GRZYBOWSKI 02MAY05
CHK M.PERCHERKE 02MAY05
APVD M.PERCHERKE 02MAY05

PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038

WEIGHT
-

CUSTOMER DRAWING

NAME
VERTICAL RECEPTACLE WITH GUIDES
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
6450541

RESTRICTED TO
-

SCALE
4:1

SHEET
2

OF
12

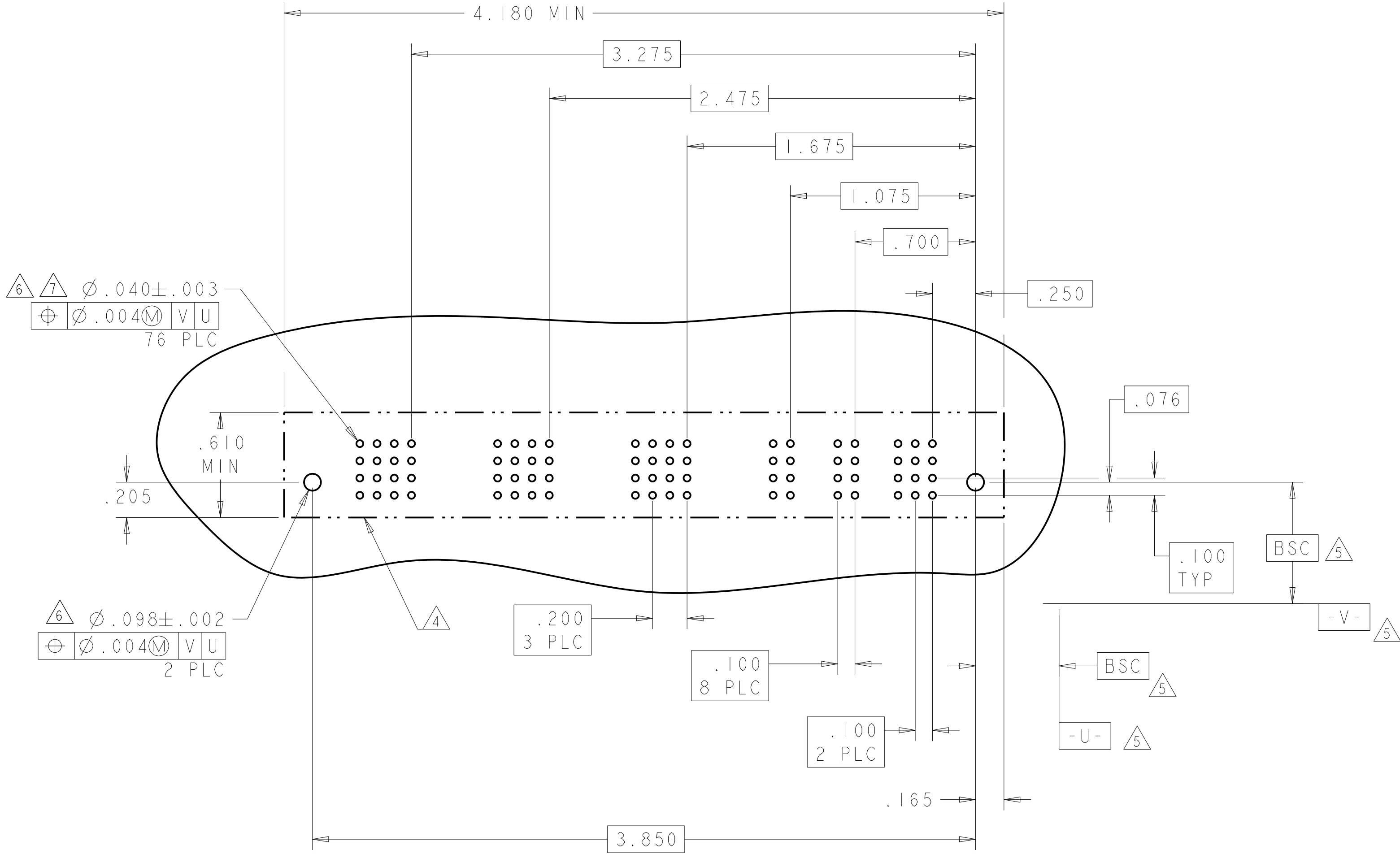
REV
E 4

TE Connectivity

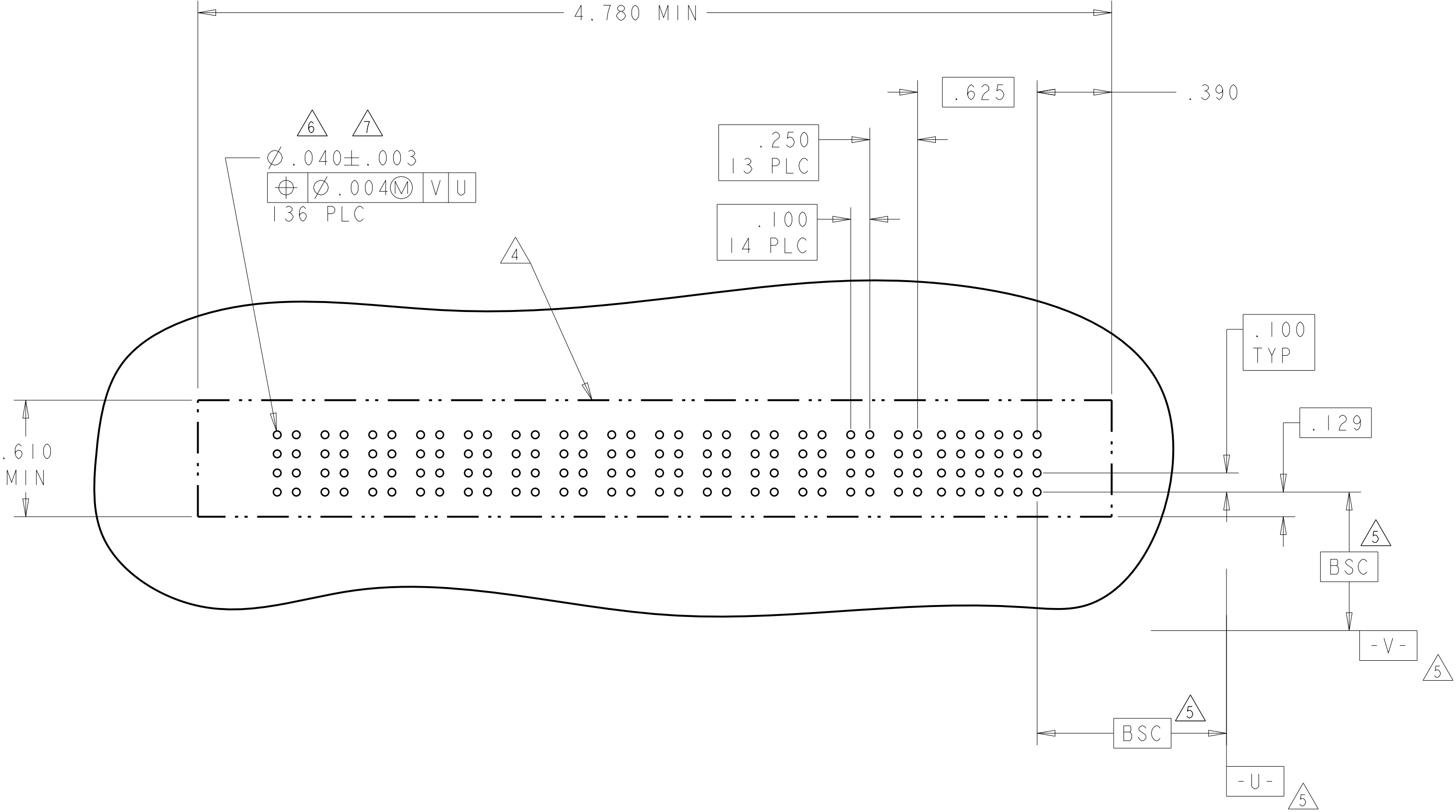
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER										SIGNAL			
			P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	3	2	
6450541-1	D C B A	HD	GP GP		GP GP		GP GP		GP GP		GP	GP	AP	AP	AP	HD
													AP	AP	AP	
													AP	AP	AP	
													AP	AP	AP	
12S + 11P																

NO CONTACTS LOADED



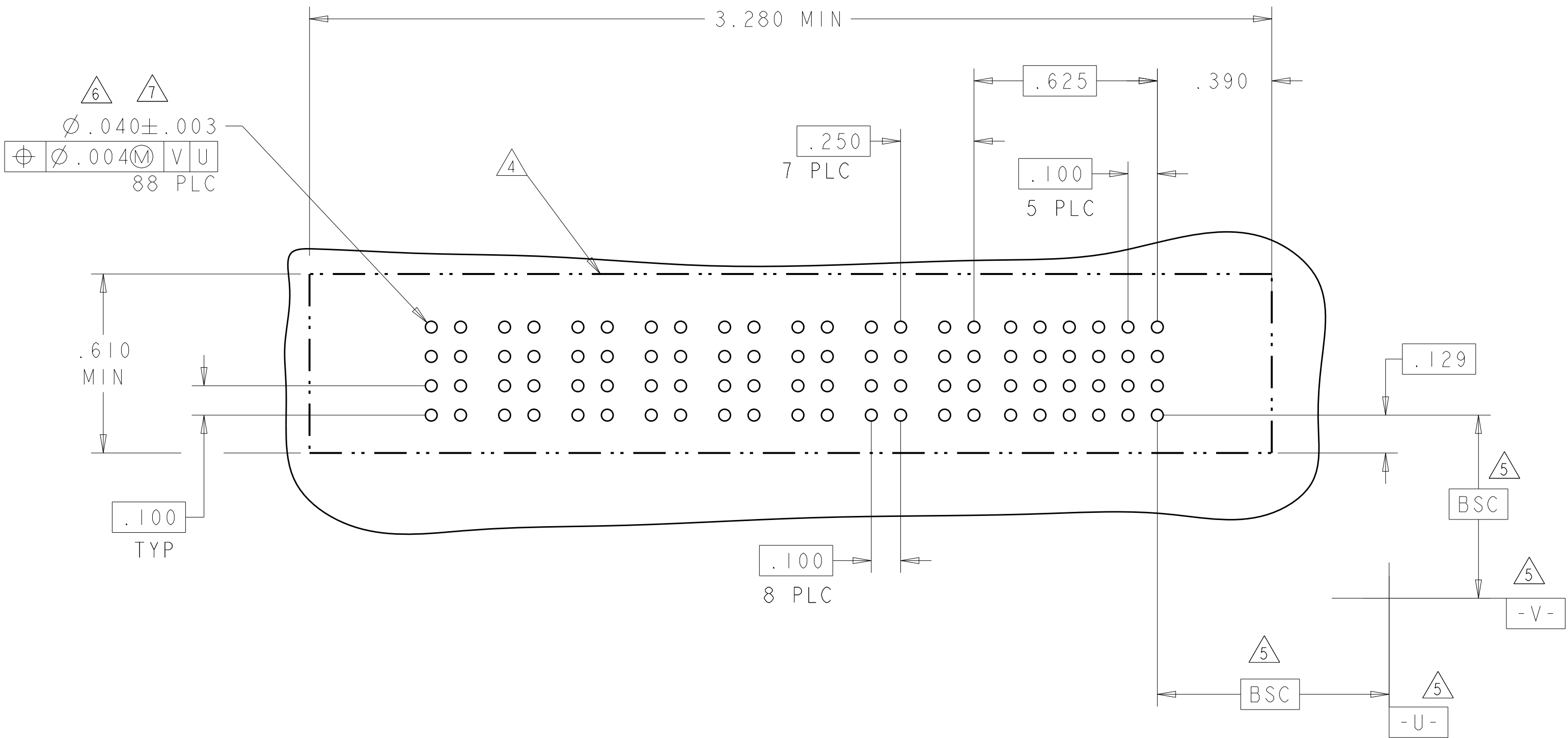
ASSY PART NUMBER	ROWS		POWER														SIGNAL						
			P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	6	5	4	3	2	1	
6450541-2	D C B A																						
																							
																							
																							
24S + 14P																							



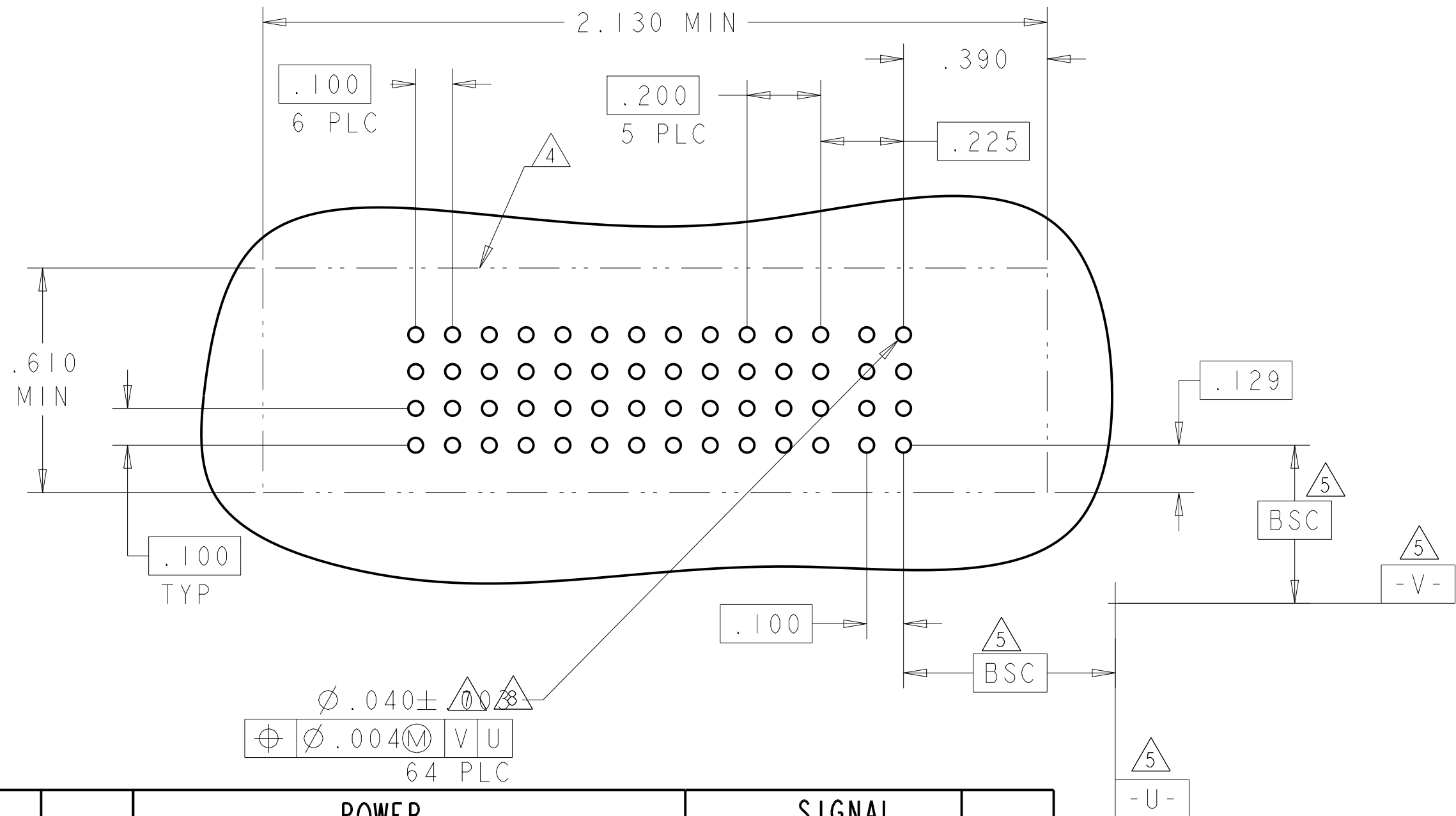
.165	HS	STD POWER PRESS FIT CONTACT
.165	BP	SIGNAL PRESS FIT CONTACT
.135	GS	STD POWER PRESSFIT CONTACT
.135	GP	MFBL POWER PRESSFIT CONTACT
.135	AP	SIGNAL PRESSFIT CONTACT
TAIL LENGTH	CODE	DESCRIPTION

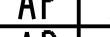
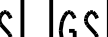
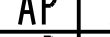
CONTACT TABLE

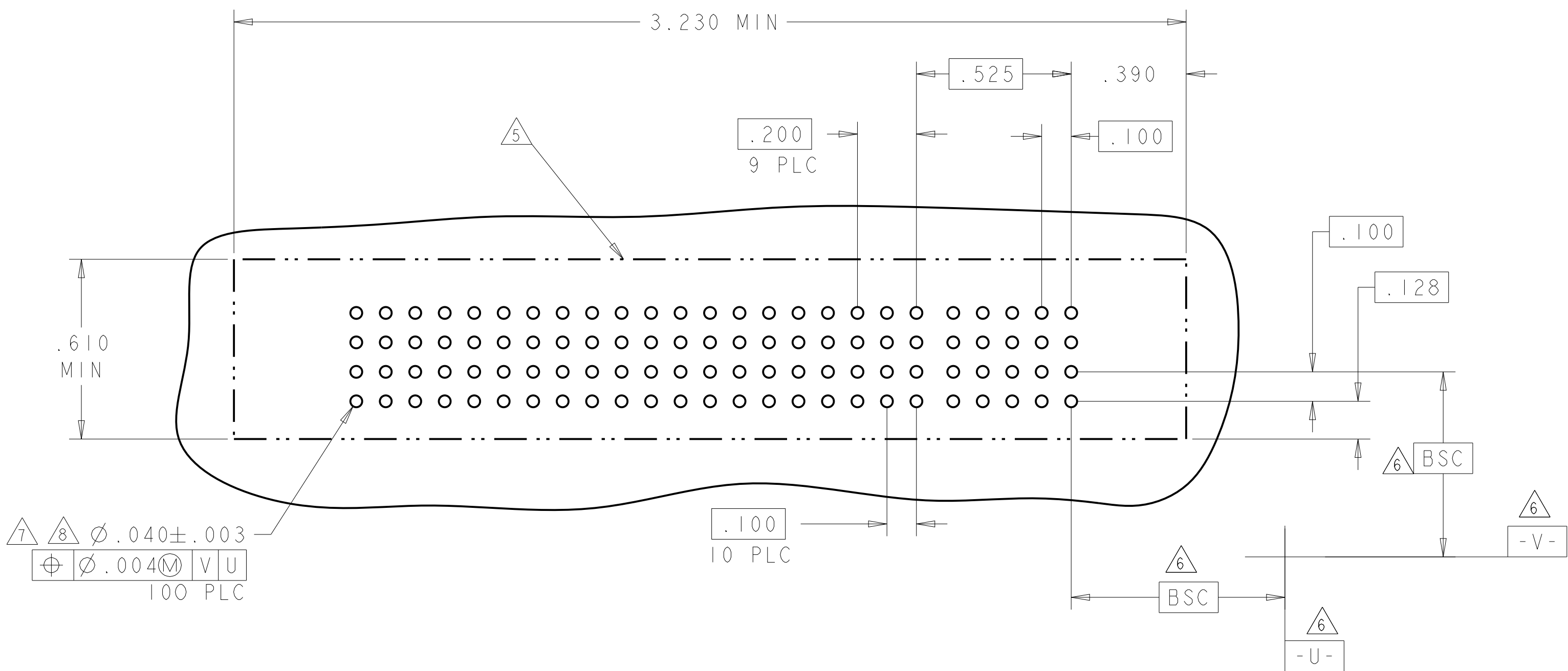
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI CHK M. PERCHERKE APVD M. PERCHERKE	02MAY05 02MAY05 02MAY05	NAME		RESTRICTED TO	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE	
INCHES		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±.020		108-1973		CAGE CODE	
		FINISH		APPLICATION SPEC		DRAWING NO	
MATERIAL				114-13038		A100779	
				WEIGHT		C=6450541	
				CUSTOMER DRAWING		SCALE	
						4:1	
						SHEET	
						3 OF 12	
						REV	
						E4	

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. GRZYBOWSKI 02MAT05		 TE Connectivity	
DIMENSIONS: INCHES		CHG M. PERCHERKE 02MAT05			
		TOLÉRANCES UNLESS OTHERWISE SPECIFIED: M. PERCHERKE 02MAT05		NAME VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL	
		PRODUCT SPEC 108-1973			
		APPLICATION SPEC 114-13038			
MATERIAL -		FINISH -		SIZE A1	
		WEIGHT -		CAGE CODE 100779	
		CUSTOMER DRAWING		DRAWING NO 6450541	
				RESTRICTED TO -	
				SCALE 4:1	
				SHEET 4 OF 12	
				REV E	

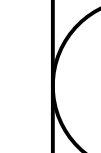
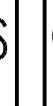
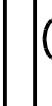
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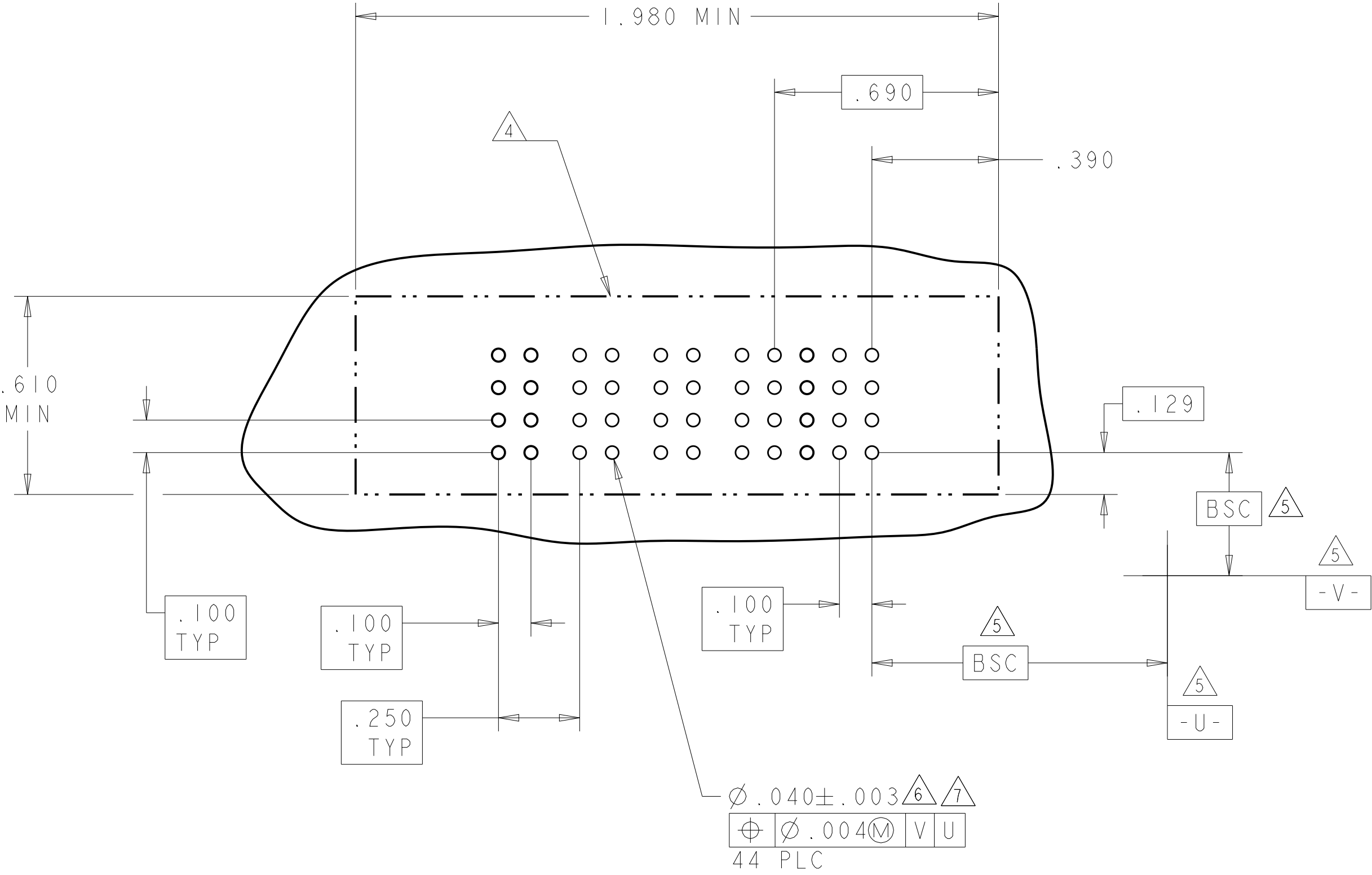
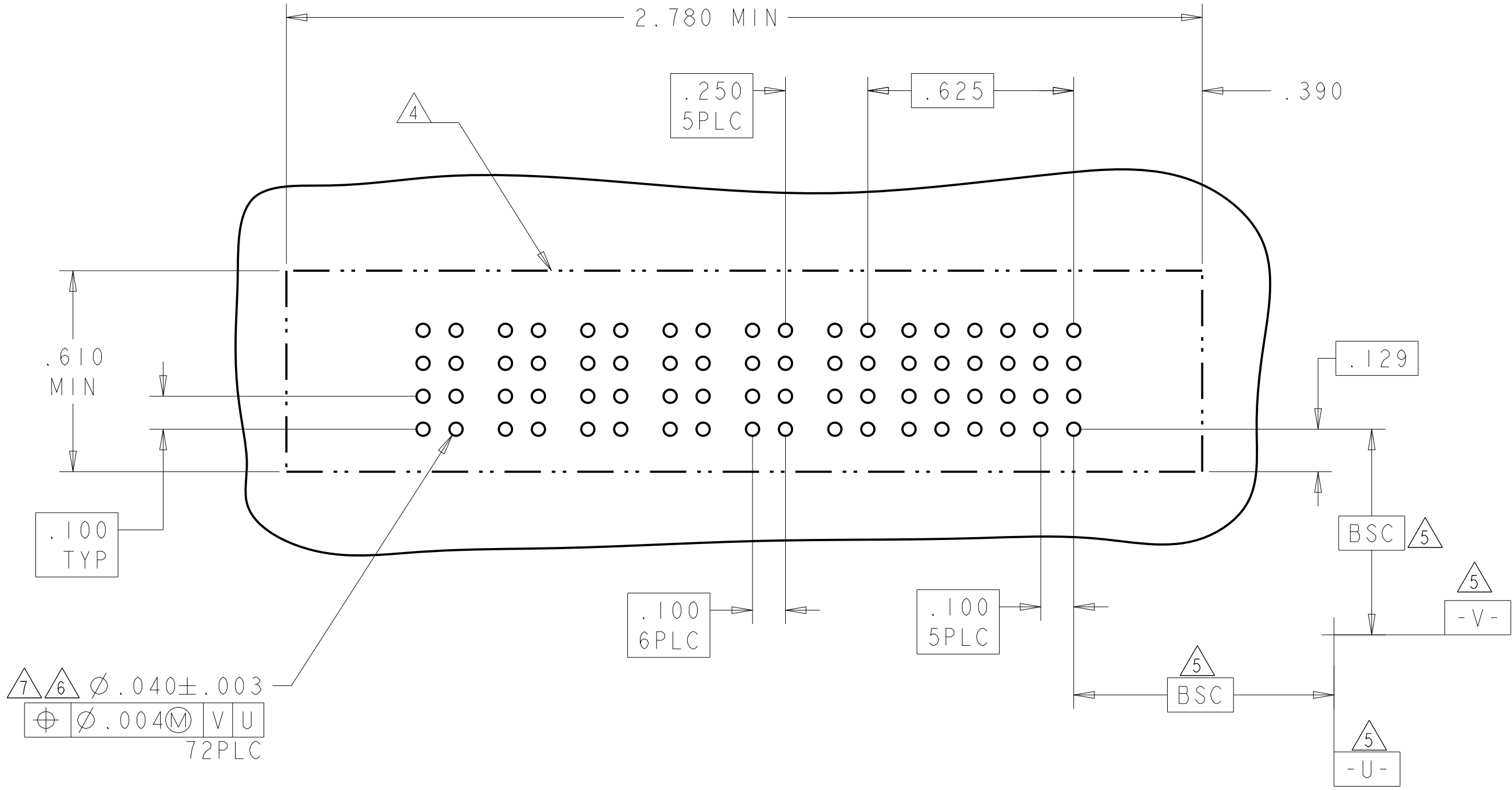
PART NUMBER	ROWS		POWER										SIGNAL					
			P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	5	4	3	2	1	
6450541-7	D C B A																	
20S + 10HDP																		



LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-

ASSY PART NUMBER	ROWS		POWER						SIGNAL						
			P6	P5	P4	P3	P2	P1	6	5	4	3	2	1	
1-6450541-7	D C B A														
															
															
															
24S + 6P															

PART NUMBER	ROWS		POWER				SIGNAL			
			P4	P3	P2	P1	3	2	1	
2-6450541-1	D C B A						AP	AP	AP	
							AP	AP	AP	
							AP	AP	AP	
							AP	AP	AP	
12S + 4P										

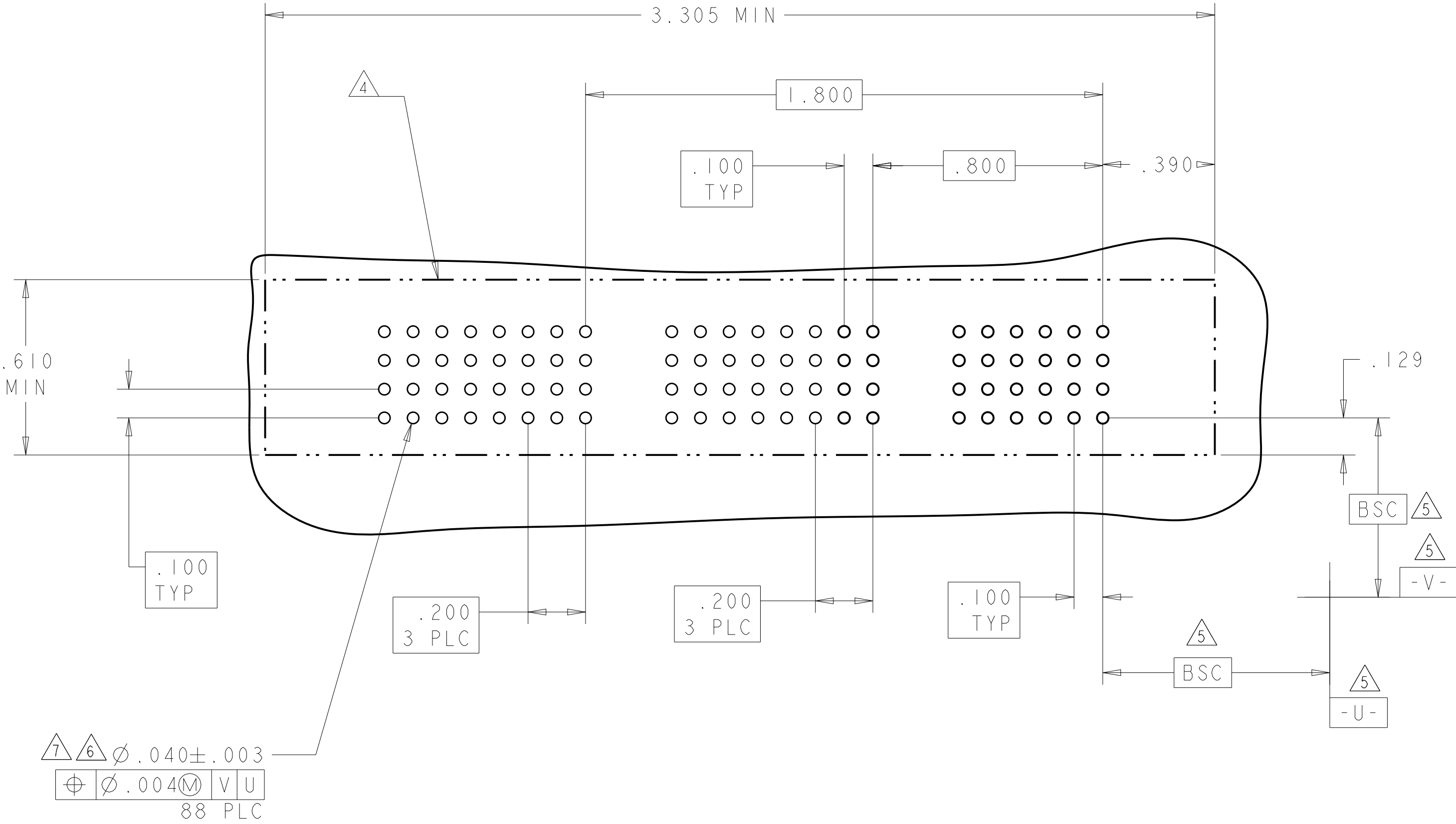


LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

ASSY PART NUMBER	ROWS		POWER										SIGNAL								
			P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	6	5	4	3	2	1			
1-6450541-8	D C B A																				
													AP	AP	AP	AP	AP	AP		AP	AP
													AP	AP	AP	AP	AP	AP		AP	AP
													AP	AP	AP	AP	AP	AP		AP	AP
24S + 10P																					

NO CONTACTS LOADED

NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R.GRZYBOWSKI
CHK
M.PERCHERKE
APVD
M.PERCHERKE

02MAY05
02MAY05
02MAY05

DIMENSIONS:
INCHES

0 PLC ±
1 PLC ±
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH -

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038
WEIGHT -
CUSTOMER DRAWING

TE Connectivity

NAME
VERTICAL RECEPTACLE WITH GUIDES
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=6450541

RESTRICTED TO
-

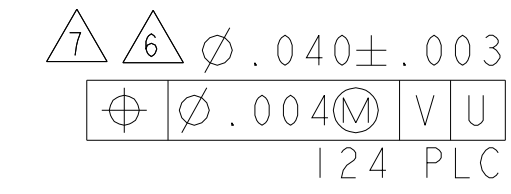
SCALE
4:1

SHEET
7

OF
12

REV
E4



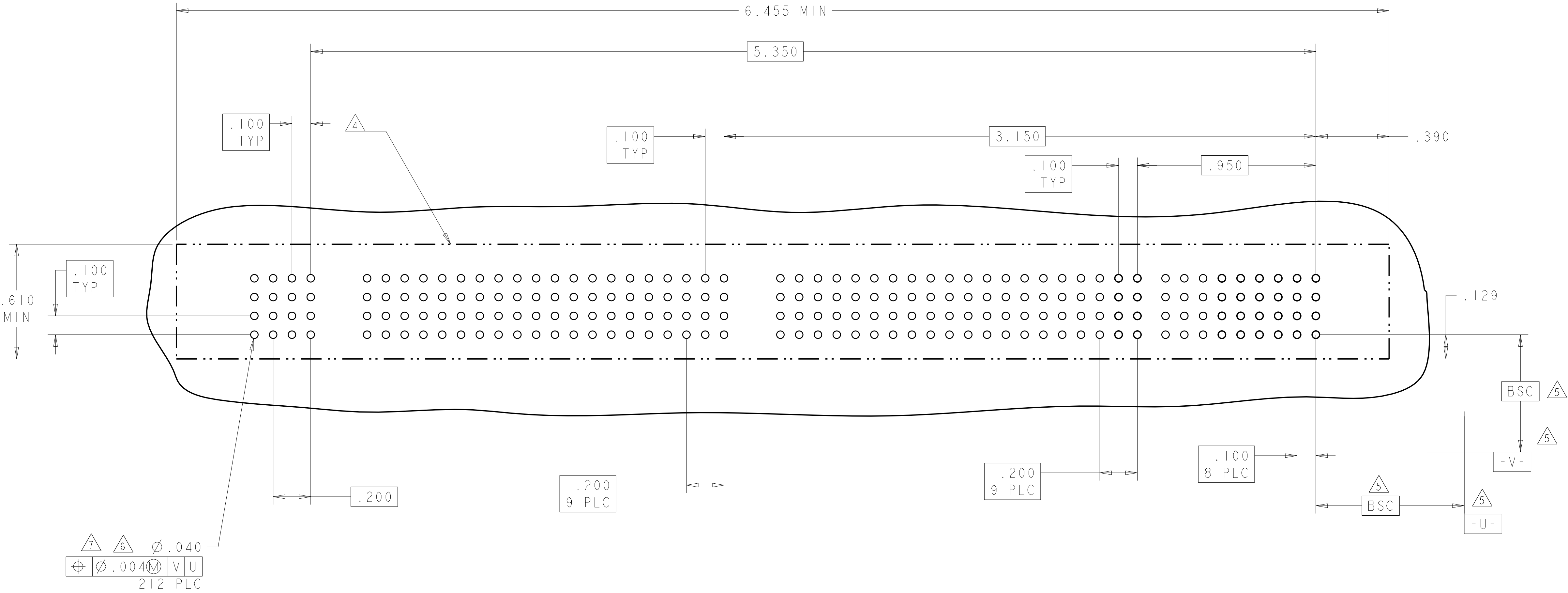

4805 (3/11)

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-

ASSY PART NUMBER	ROWS		POWER																								SIGNAL																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
			P24	P23	P22	P21	P20	P19	P18	P17	P16	P15	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	9	8	7	6	5	4	3	2		1																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
2 - 6450541 - 0	D C B A																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
			GP	GP		GS	GS	GS	GS	GS	GS	GS	GS	GS	GS		GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS

NO CONTACTS LOADED

NO CONTACTS LOADED



212 PLC

9 PLC

9 PLC

8 PLC

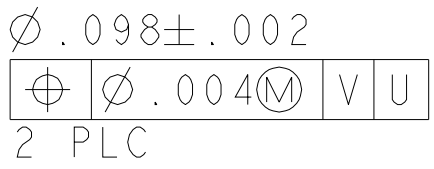
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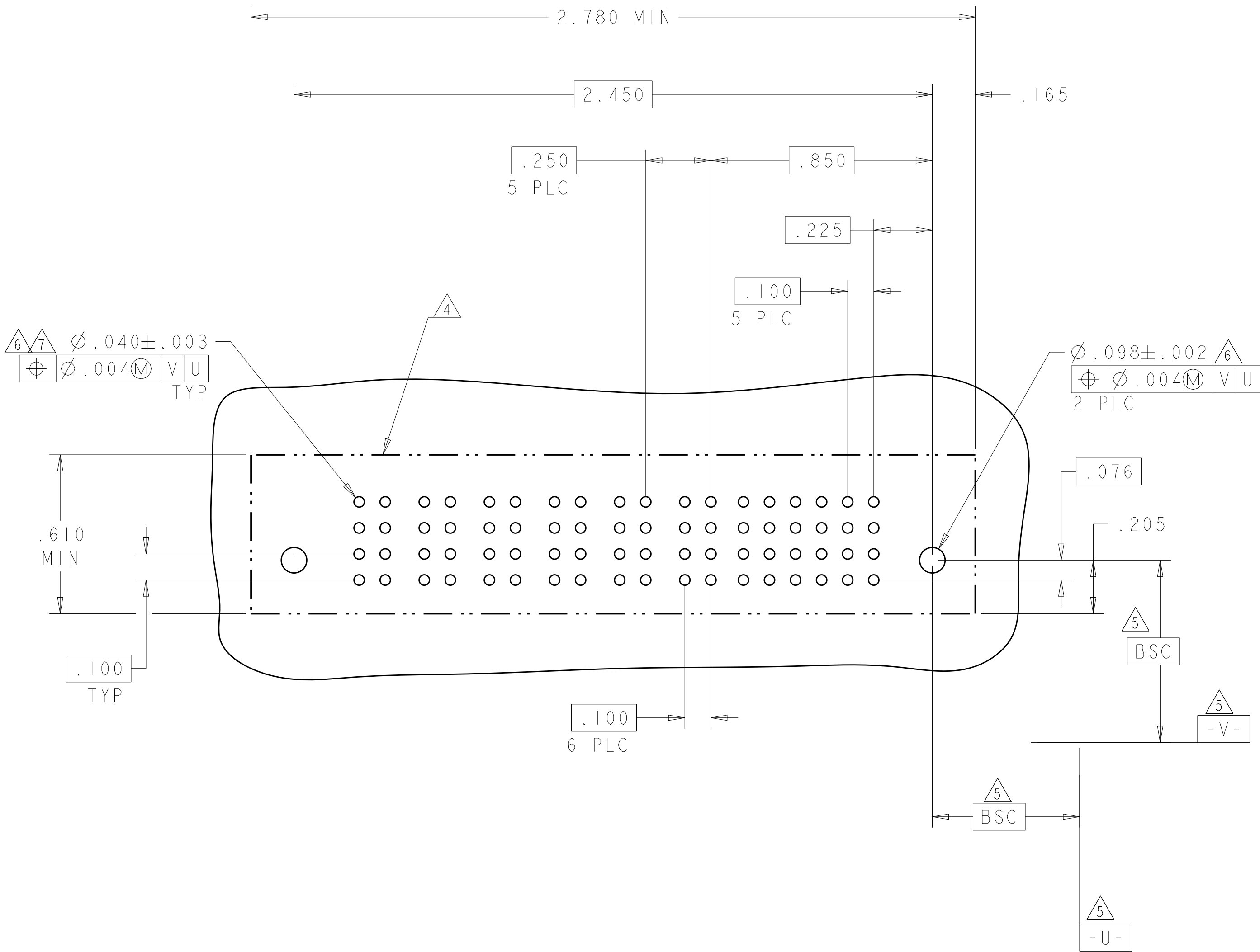
-V-

-U-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	R. GRZYBOWSKI	02MAY05	 TE Connectivity		
		CHK	M. PERCHERKE	02MAY05			
DIMENSIONS:		APVD	M. PERCHERKE	02MAY05	NAME VERTICAL RECEPTACLE WITH GUIDES MULTI-BEAM XL -		
INCHES		PRODUCT SPEC					
		108-1973					
		APPLICATION SPEC					
		114-13038					
		WEIGHT					
		CUSTOMER DRAWING					
MATERIAL		FINISH		SIZE CASE CODE DRAWING NO RESTRICTED TO			
-		-		A1 100779 C-6450541 -			
				SCALE 4:1 SHEET 9 OF 12 REV E4			

$\triangle 7 \triangle 6 \varnothing .040 \pm .003$
 $\oplus \varnothing .004 \textcircled{M} V U$
 136 PLC

4805 (3/11)

[illegible]4805 (3/11)