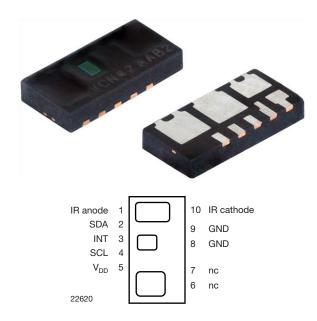
**VCNL4020** 

# Fully Integrated Proximity and Ambient Light Sensor with Infrared Emitter, I<sup>2</sup>C Interface, and Interrupt Function



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# DESCRIPTION

The VCNL4020 is a fully integrated proximity and ambient light sensor. Fully integrated means that the infrared emitter is included in the package. It has 16 bit resolution. It includes a signal processing IC and features standard I<sup>2</sup>C communication interface. It features an interrupt function.

# APPLICATIONS

- Proximity sensor for mobile devices (e.g. smart phones, touch phones, PDA, GPS) for touch screen locking, power saving, etc.
- Integrated ambient light function for display/keypad contrast control and dimming of mobile devices
- Proximity/optical switch for consumer, computing and industrial devices and displays
- Dimming control for consumer, computing and industrial displays

# FEATURES

- Package type: surface mount
- Dimensions (L x W x H in mm): 4.90 x 2.40 x 0.83
- Integrated infrared emitter, ambient light sensor, proximity sensor, and signal conditioning IC
- Interrupt function
- Supply voltage range V<sub>DD</sub>: 2.5 V to 3.6 V
- Supply voltage range IR anode: 2.5 V to 5 V
- Communication via I<sup>2</sup>C interface
- I<sup>2</sup>C Bus H-level range: 1.7 V to 5 V
- Floor life: 72 h, MSL 4, acc. J-STD-020
- Low stand by current consumption: 1.5 μA
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

## **PROXIMITY FUNCTION**

- Built-in infrared emitter and photo-pin-diode for proximity function
- 16 bit effective resolution for proximity detection range ensures excellent cross talk immunity
- Programmable LED drive current from 10 mA to 200 mA in 10 mA steps
- Excellent ambient light suppression by signal modulation
- · Proximity distance up to 200 mm

### AMBIENT LIGHT FUNCTION

- Built-in ambient light photo-pin-diode with close-to-human-eye sensitivity
- 16 bit dynamic range from 0.25 lx to 16 klx
- 100 Hz and 120 Hz flicker noise rejection

PRODUCT SUMMARY										
PART NUMBER	OPERATING RANGE (mm)	OPERATING VOLTAGE RANGE (V)	I <sup>2</sup> C BUS VOLTAGE RANGE (V)	LED PULSE CURRENT <sup>(1)</sup> (mA)	AMBIENT LIGHT RANGE (lx)	AMBIENT LIGHT RESOLUTION (lx)	OUTPUT CODE			
VCNL4020	1 to 200	2.5 to 3.6	1.7 to 5	10 to 200	0.25 to 16 383	0.25	16 bit, I <sup>2</sup> C			

#### Note

<sup>(1)</sup> Adjustable through I<sup>2</sup>C interface

Rev. 1.2, 10-Oct-12

1 For technical questions, contact: <u>sensorstechsupport@vishav.com</u> <sup>r,</sup> (e4) RoHS

COMPLIANT GREEN (5-2008)



ORDERING INFORMATION									
ORDERING CODE	PACKAGING	VOLUME <sup>(1)</sup>	REMARKS						
VCNL4020-GS08	Tape and reel	MOQ: 3300 pcs	4.90 mm x 2.40 mm x 0.83 mm						
VCNL4020-GS18	rape and reel	MOQ: 13 000 pcs	4.90 mm x 2.40 mm x 0.65 mm						
VCNL4000demokit <sup>(2)</sup>	-	MOQ: 1 pc	-						

Notes

<sup>(1)</sup> MOQ: minimum order quantity

(2) VCNL4000 demokit provides USB dongle, basic software including Vishay licence. The VCNL4020 sensor board could be ordered free of charge. For your order please contact sensorstechsupport. Software updates for VCNL4020 could be downloaded from web site: www.vishay.com/optical-sensors/list/product-83476/

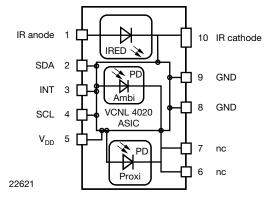
ABSOLUTE MAXIMUM	<b>ABSOLUTE MAXIMUM RATINGS</b> (T <sub>amb</sub> = 25 °C, unless otherwise specified)											
PARAMETER	TEST CONDITION	SYMBOL	MIN.	MAX.	UNIT							
Supply voltage		V <sub>DD</sub>	- 0.3	5.5	V							
Operation temperature range		T <sub>amb</sub>	- 25	+ 85	°C							
Storage temperature range		T <sub>stg</sub>	- 25	+ 85	°C							
Total power dissipation	T <sub>amb</sub> ≤ 25 °C	P <sub>tot</sub>		50	mW							
Junction temperature		Tj		100	°C							

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage V <sub>DD</sub>			2.5		3.6	V
Supply voltage IR anode			2.5		5	V
I <sup>2</sup> C Bus H-level range			1.7		5	V
INT H-level range			1.7		5	V
INT low voltage	3 mA sink current				0.4	V
Current consumption	Standby current, no IRED-operation			1.5	2	μA
	2 measurements per second, IRED current 20 mA			5		μA
Current consumption	250 measurements per second, IRED current 20 mA			520		μA
proximity mode incl. IRED (averaged)	2 measurements per second, IRED current 200 mA			35		μA
	250 measurements per second, IRED current 200 mA			4		mA
	2 measurements per second averaging = 1			2.5		μA
Current consumption ambient	8 measurements per second averaging = 1			10		μA
light mode	2 measurements per second averaging = 64			160		μA
	8 measurements per second averaging = 64			640		μA
Ambient light resolution	Digital resolution (LSB count )			0.25		lx
Ambient light output	E <sub>V</sub> = 100 lx averaging = 64			400		counts
I <sup>2</sup> C clock rate range		f <sub>SCL</sub>			3400	kHz

# VCNL4020

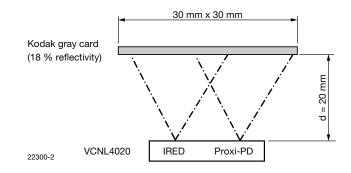


# **CIRCUIT BLOCK DIAGRAM**



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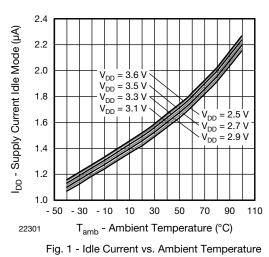
## TEST CIRCUIT

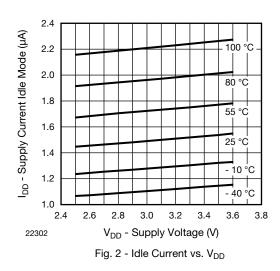


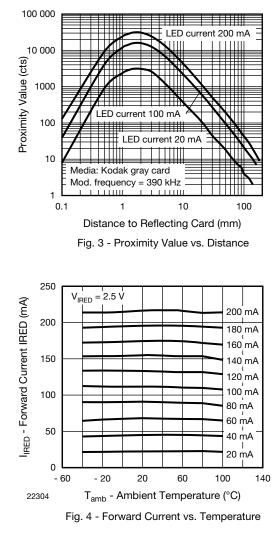
#### Note

nc must not be electrically connected
 Pads 6 and 7 are only considered as solder pads

# **BASIC CHARACTERISTICS** (T<sub>amb</sub> = 25 °C, unless otherwise specified)







3 For technical questions, contact: <u>sensorstechsupport@vishay.com</u>

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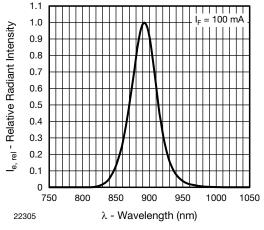


Fig. 5 - Relative Radiant Intensity vs. Wavelength

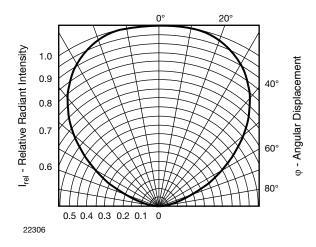


Fig. 6 - Relative Radiant Intensity vs. Angular Displacement

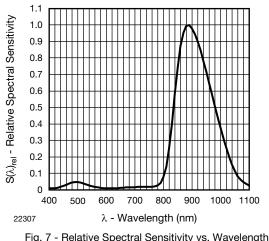


Fig. 7 - Relative Spectral Sensitivity vs. Wavelength (Proximity Sensor)

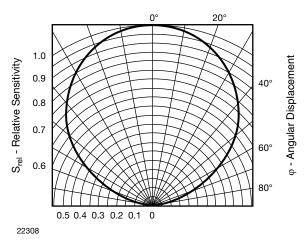


Fig. 8 - Relative Radiant Sensitivity vs. Angular Displacement (Proximity Sensor)

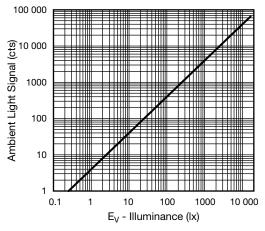
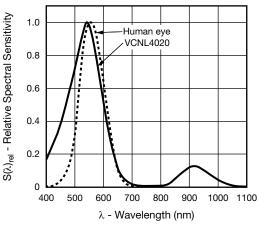
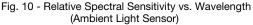


Fig. 9 - Ambient Light Value vs. Illuminance





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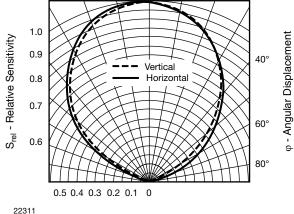
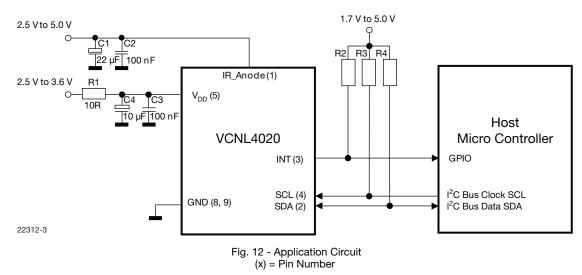


Fig. 11 - Relative Radiant Sensitivity vs. Angular Displacement (Ambient Light Sensor)

### **APPLICATION INFORMATION**

VCNL4020 is a cost effective solution of proximity and ambient light sensor with I<sup>2</sup>C bus interface. The standard serial digital interface is easy to access "Proximity Signal" and "Light Intensity" without complex calculation and programming by external controller. Beside the digital output also a flexible programmable interrupt pin is available.

#### **1. Application Circuit**



#### Note

The interrupt pin is an open drain output. The needed pull-up resistor may be connected to the same supply voltage as the application controller and the pull-up resistors at SDA/SCL. Proposed value R2 should be >1 kΩ, e.g. 10 kΩ to 100 kΩ. Proposed value for R3 and R4, e.g. 2.2 kΩ to 4.7 kΩ, depend also on the I<sup>2</sup>C bus speed.

For detailed description about set-up and use of the interrupt as well as more application related information see AN: "Designing VCNL4020 into an Application".



### 2. I<sup>2</sup>C Interface

The VCNL4020 contains seventeen 8 bit registers for operation control, parameter setup and result buffering. All registers are accessible via I<sup>2</sup>C communication. Figure 13 shows the basic I<sup>2</sup>C communication with VCNL4020.

The built in I<sup>2</sup>C interface is compatible with all I<sup>2</sup>C modes (standard, fast and high speed).

 $I^2C$  H-level range = 1.7 V to 5 V.

Please refer to the I<sup>2</sup>C specification from NXP for details.

Send byte Write command to VCNL4020

s	Slave address	Wr	А	Register address	А	Data byte	А	Ρ				
Receive byte Read data from VCNL4020												
S Slave address Wr A Register address A P												
S	Slave address	Rd	А	Data byte	А	Р						
S = start condition Host action P = stop condition												
	= acknowledge VCNL4020 response											
	Fig. 13 - Send Byte/Receive Byte Protocol											

#### **Device Address**

The VCNL4020 has a fix slave address for the host programming and accessing selection. The predefined 7 bit  $I^{2}C$  bus address is set to 0010 011 = 13h. The least significant bit (LSB) defines read or write mode. Accordingly the bus address is set to 0010 011x = 26h for write, 27h for read.

#### **Register Addresses**

VCNL4020 has seventeen user accessible 8 bit registers. The register addresses are 80h (register #0) to 90h (register #16).

### **REGISTER FUNCTIONS**

#### **Register #0 Command Register**

Register address = 80h

The register #0 is for starting ambient light or proximity measurements. This register contains 2 flag bits for data ready indication.

TABLE 1 - COMMAND REGISTER #0											
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0				
config_lock	als_data_rdy	prox_data_rdy	als_od	prox_od	als_en	prox_en	selftimed_en				
			Descr	iption							
config_lock Read only bit. Value = 1											
als_da	ata_rdy		Read only bit. Value = 1 when ambient light measurement data is available in the result registers. This bit will be reset when one of the corresponding result registers (reg #5, reg #6) is read.								
prox_d	lata_rdy	Read only bit. Va be reset when o	Read only bit. Value = 1 when proximity measurement data is available in the result registers. This bit will be reset when one of the corresponding result registers (reg #7, reg #8) is read.								
als	_od	R/W bit. Starts a single on-demand measurement for ambient light. If averaging is enabled, starts a sequence of readings and stores the averaged result. Result is available at the end of conversion for reading in the registers #5(HB) and #6(LB).									
pro	x_od	R/W bit. Starts a single on-demand measurement for proximity. Result is available at the end of conversion for reading in the registers #7(HB) and #8(LB).									
als	_en	R/W bit. Enables periodic als measurement									
pro	x_en	R/W bit. Enables periodic proximity measurement									
selftin	ned_en	R/W bit. Enables state machine and LP oscillator for self timed measurements; no measurement is performed until the corresponding bit is set									

Note

• With setting bit 3 and bit 4 at the same write command, a simultaneously measurement of ambient light and proximity is done. Beside als\_en and/or prox\_en first selftimed\_en needs to be set. On-demand measurement modes are disabled if selftimed\_en bit is set. For the selftimed\_en mode changes in reading rates (reg #4 and reg #2) can be made only when b0 (selftimed\_en bit) = 0. For the als\_od mode changes to the reg #4 can be made only when b4 (als\_od bit) = 0; this is to avoid synchronization problems and undefined states between the clock domains. In effect this means that it is only reasonable to change rates while no selftimed conversion is ongoing.

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# VCNL4020



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#### **Register #1 Product ID Revision Register**

Register address = 81h. This register contains information about product ID and product revision.

Register data value of current revision = 21h.

TABLE 2 -	TABLE 2 - PRODUCT ID REVISION REGISTER #1											
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0					
	Prod	uct ID		Revision ID								
			Descr	iption								
Prod	Product ID Read only bits. Value = 2											
Revis	ion ID	Read only bits.	Value = 1									

#### **Register #2 Rate of Proximity Measurement**

Register address = 82h.

TABLE 3 - PROXIMITY RATE REGISTER #2												
Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0												
		n/a	Rate of Proximity Measurement (no. of measurements per second)									
Description												
Proxin	nity rate	R/W bits. 000 - 1.95 meas 001 - 3.90625 m 010 - 7.8125 meas 011 - 16.625 meas 100 - 31.25 meas 101 - 62.5 meas 110 - 125 meas 111 - 250 meas	AULT)									

Note

• If self\_timed measurement is running, any new value written in this register will not be taken over until the mode is actualy cycled.

#### **Register #3 LED Current Setting for Proximity Mode**

Register address = 83h. This register is to set the LED current value for proximity measurement.

The value is adjustable in steps of 10 mA from 0 mA to 200 mA.

This register also contains information about the used device fuse program ID.

TABLE 4 -	TABLE 4 - IR LED CURRENT REGISTER #3											
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0					
Fuse prog ID IR LED current value												
	Description											
Fuse p	orog ID	Read only bits. Information about fuse program revision used for initial setup/calibration of the device.										
IR LED cu	rrent value	R/W bits. IR LED current = Value (dec.) x 10 mA. Valid Range = 0 to 20d. e.g. 0 = 0 mA , 1 = 10 mA,, 20 = 200 mA (2 = 20 mA = DEFAULT) LED Current is limited to 200 mA for values higher as 20d.										



### **Register #4 Ambient Light Parameter Register**

Register address = 84h.

TABLE 5 -	AMBIENT LI	GHT PARAM	ETER REGIS	TER #4					
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
Cont. conv. mode		als_rate		Auto offset compensation		Averaging function			
			Desc	ription					
Cont. conve	ersion mode	R/W bit. Continuous conversion mode. Enable = 1; Disable = 0 = DEFAULT This function can be used for performing faster ambient light measurements. This mode should only be used with ambient light on-demand measurements. Do not use with self-timed mode. Please refer to the application information chapter 3.3 for details about this function.							
Ambient light m	easurement rate	R/W bits. Ambie 000 - 1 samples 001 - 2 samples 010 - 3 samples 011 - 4 samples 100 - 5 samples 101 - 6 samples 110 - 8 samples 111 - 10 sample	s/s = DEFAULT s/s s/s s/s s/s s/s s/s	ment rate					
Auto offset c	ompensation	<ul> <li>R/W bit. Automatic offset compensation.</li> <li>Enable = 1 = DEFAULT; Disable = 0</li> <li>In order to compensate a technology, package or temperature related drift of the ambient light values there is a built in automatic offset compensation function.</li> <li>With active auto offset compensation the offset value is measured before each ambient light measurement and subtracted automatically from actual reading.</li> </ul>							
Averaging	g function	R/W bits. Averaging function. Bit values sets the number of single conversions done during one measurement cycle. Result is the average value of all conversions. Number of conversions = 2 <sup>decimal_value</sup> e.g. 0 = 1 conv., 1 = 2 conv, 2 = 4 conv.,7 = 128 conv. DEFAULT = 32 conv. (bit 2 to bit 0: 101)							

Note

• If self\_timed measurement is running, any new value written in this register will not be taken over until the mode is actualy cycled.

### Register #5 and #6 Ambient Light Result Register

Register address = 85h and 86h. These registers are the result registers for ambient light measurement readings.

The result is a 16 bit value. The high byte is stored in register #5 and the low byte in register #6.

TABLE 6 - AMBIENT LIGHT RESULT REGISTER #5										
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
Description										
Read only bits. High byte (15:8) of ambient light measurement result										

TABLE 7 - AMBIENT LIGHT RESULT REGISTER #6										
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
			Descr	ription						
Read only bits. Low byte (7:0) of ambient light measurement result										

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## Register #7 and #8 Proximity Measurement Result Register

Register address = 87h and 88h. These registers are the result registers for proximity measurement readings. The result is a 16 bit value. The high byte is stored in register #7 and the low byte in register #8.

TABLE 8 - PROXIMITY RESULT REGISTER #7									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
	Description								
	Read only bits. High byte (15:8) of proximity measurement result								

TABLE 9 - PROXIMITY RESULT REGISTER #8									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
	Description								
	Read only bits. Low byte (7:0) of proximity measurement result								

#### **Register #9 Interrupt Control Register**

Register address = 89h.

ABLE 10	- INTERRUP	T CONTROL	REGISTER #	9			
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Int count exceed			n/a	INT_PROX_ ready_EN	INT_ALS_ ready_EN	INT_THRES_EN	INT_THRES SEL
Description							
Int count	t exceed	R/W bits. These threshold 000 - 1 count = 001 - 2 count 010 - 4 count 011 - 8 count 100 -16 count 101 - 32 count 110 - 64 count 111 - 128 count	DEFAULT	number of consect	utive measuremen	nts needed above/	below the
INT_PROX	_ready_EN	R/W bit. Enable	s interrupt genera	tion at proximity c	lata ready		
INT_ALS_	ready_EN	R/W bit. Enable	s interrupt genera	tion at ambient da	ata ready	_	
INT_THE	RES_EN	R/W bit. Enable	s interrupt genera	tion when high or	low threshold is e	exceeded	
INT_THF	RES_SEL		resholds are applie are applied to als		easurements		



## Register #10 and #11 Low Threshold

Register address = 8Ah and 8Bh. These registers contain the low threshold value. The value is a 16 bit word. The high byte is stored in register #10 and the low byte in register #11.

TABLE 11 - LOW THRESHOLD REGISTER #10								
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0							
Description								
R/W bits. High byte (15:8) of low threshold value								

TABLE 12 - LOW THRESHOLD REGISTER #11								
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
Description								
		R/W I	oits. Low byte (7:0	) of low threshold	value			

#### Register #12 and #13 High Threshold

Register address = 8Ch and 8Dh. These registers contain the high threshold value. The value is a 16 bit word. The high byte is stored in register #12 and the low byte in register #13.

TABLE 13	- HIGH THRE	SHOLD REG	ISTER #12					
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
Description								
R/W bits. High byte (15:8) of high threshold value								

TABLE 14 - HIGH THRESHOLD REGISTER #13									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
	Description								
R/W bits. Low byte (7:0) of high threshold value									

#### **Register #14 Interrupt Status Register**

Register address = 8Eh. This register contains information about the interrupt status for either proximity or ALS function and indicates if high or low going threshold exceeded.

TABLE 15	TABLE 15 - INTERRUPT STATUS REGISTER #14								
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3 Bit 2 Bit 1 Bit					
	n	/a		int_prox_ready	int_als_ready	int_th_low	int_th_hi		
	Description								
int_pro	x_ready	R/W bit. Indicat	es a generated in	terrupt for proximi	ty				
int_als	s_ready	R/W bit. Indicat	es a generated in	terrupt for als					
int_t	int_th_low R/W bit. Indicates a low threshold exceed								
int_	th_hi	R/W bit. Indicat	R/W bit. Indicates a high threshold exceed						

Note

• Once an interrupt is generated the corresponding status bit goes to 1 and stays there unless it is cleared by writing a 1 in the corresponding bit. The int pad will be pulled down while at least one of the status bit is 1.



### **Register #15 Proximity Modulator Timing Adjustment**

Register address = 8Fh.

ABLE 16	- PROXIMIT	Y MODULATO	OR TIMING A	DJUSTMEN	Γ#15			
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2 Bit 1 Bit			
Ν	Nodulation delay ti	me	Proximity frequency Modulation dead time				ne	
			Desc	ription				
Modulatic	n delay time	This function is	for compensation etting different pro	etween IR LED sigr n of delays from IF eximity signal frequ	LED and IR phot	o diode. Also in re		
Proximit	y frequency		Hz (DEFAULT) z Hz	R test signal freque ing a square IR sig		ent signal. Four di	fferent values a	
Modulatio	on dead time	This function is	for reducing of p	evaluation of IR sig ossible disturbanc evel and should be	e effects.	of the IR signal. (	DEFAULT = 1)	

#### Note

• The settings for best performance will be provided by Vishay. With first samples this is evaluated to:

Delay Time = 0; Dead Time = 1 and Prox Frequency = 0. With that register#15 should be programmed with 1 (= default value).

#### **Register #16 Ambient IR Light Level Register**

Register address = 90h.

This register is not intended to be used by customer.

# **3. IMPORTANT APPLICATION HINTS AND EXAMPLES**

#### 3.1 Receiver standby mode

In standby mode the receiver has the lowest current consumption of about 1.5  $\mu$ A. In this mode only the I<sup>2</sup>C interface is active. This is always valid, when there are no measurement demands for proximity and ambient light executed. Also the current sink for the IR-LED is inactive, so there is no need for changing register #3 (IR LED current).

#### 3.2 Data Read

In order to get a certain register value, the register has to be addressed without data like shown in the following scheme. After this register addressing, the data from the addressed register is written after a subsequent read command.

Rece	Receive byte Read data from VCNL4020									
s	Slave address	Wr	A	Register address	А	Ρ				
s	Slave address	Rd A Data byte A P								
S = start condition P = stop condition A = acknowledge VCNL4020 response										
	Fig. 14 - Send Byte/Receive Byte Protocol									

The stop condition between these write and read sequences is not mandatory. It works also with a repeated start condition.

#### Note

For reading out 2 (or more) subsequent registers like the result registers, it is not necessary to address each of the registers separately. After
one read command the internal register counter is increased automatically and any subsequent read command is accessing the next
register.

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Example: read register "Ambient Light Result Register" #5 and #6:

Addressing:command: 26h, 85h (VCNL4020\_I<sup>2</sup>C\_Bus\_Write\_Adr., Ambient Light Result Register #5 [85])

Read register #5:command: 27h, data (VCNL4020\_I<sup>2</sup>C\_Bus\_Read\_Adr., {High Byte Data of Ambient Light Result register #5 [85])}

Read register #6:command: 27h, data (VCNL4020\_I<sup>2</sup>C\_Bus\_Read\_Adr., {Low Byte Data of Ambient Light Result register #6 [86])}

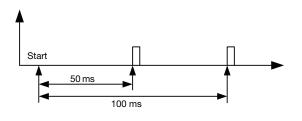
#### 3.3 Continuous Conversion Mode in Ambient Light Measurement

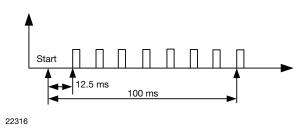
In the following is a detail description of the function "continuous conversion" (bit 7 of register #4)

#### Standard mode (bit 7 of reg #4 = 0):

In standard mode the ambient light measurement is done during a fixed time frame of 100 ms. The single measurement itself takes actually only appr. 300 µs.

The following figures show examples of this measurement timing in standard mode using averaging function 2 and 8 as examples for illustration (possible values up to 128).





22315

Fig. 15 - Ambient Light Measurement with Averaging = 2; Final Measurement Result = Average of these 2 Measurements Fig. 16 - Ambient Light Measurement with Averaging = 8; Final Measurement Result = Average of these 8 Measurements

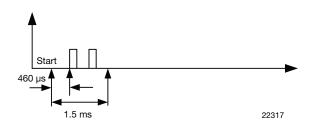
#### Note

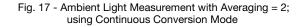
•  $\geq$  Independent of setting of averaging the result is available only after 100 ms.

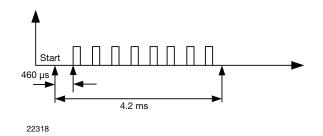
### Continuous conversion mode (bit 7 of register #4 = 1):

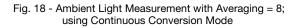
In continuous conversion mode the single measurements are done directly subsequent after each other.

See following examples in figure 17 and 18







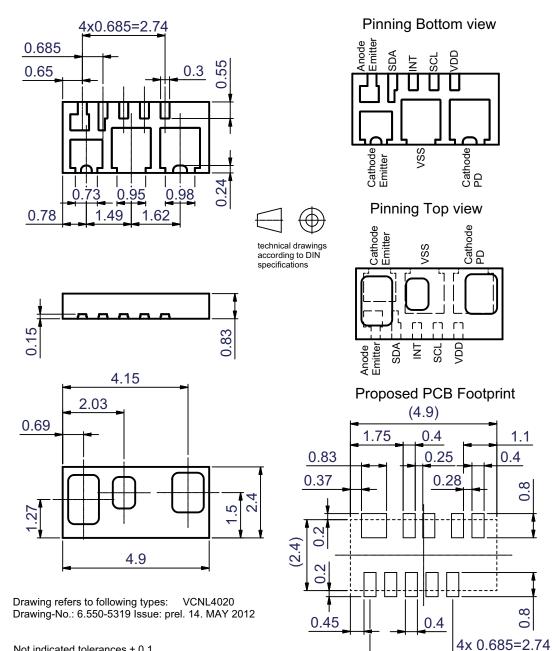


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# **PACKAGE DIMENSIONS** in millimeters



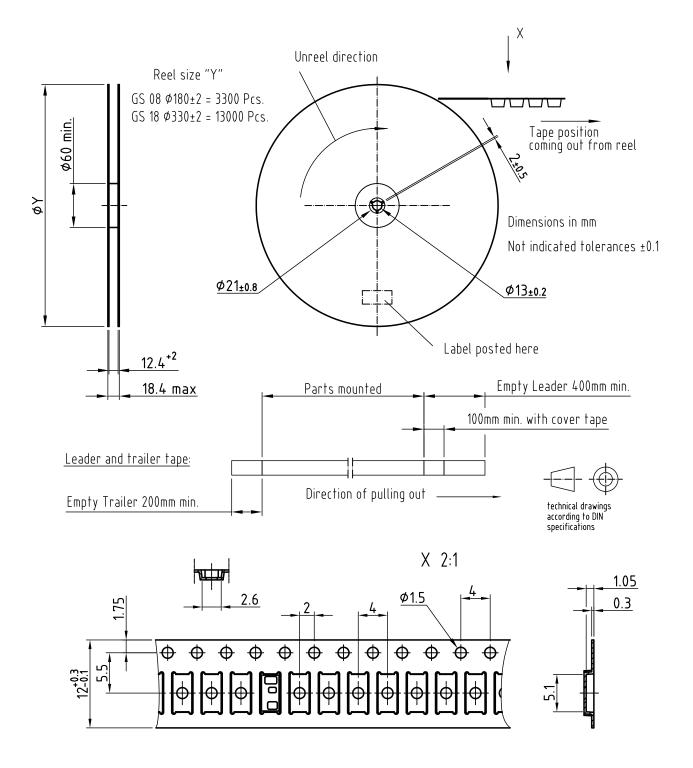
Not indicated tolerances ± 0.1

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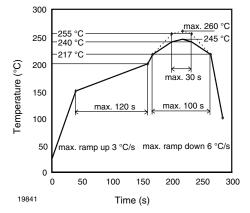
# TAPE AND REEL DIMENSIONS in millimeters



Drawing-No.: 9.700-5387.01-4 Issue: prel; 22.11.11



# SOLDER PROFILE



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Fig. 19 - Lead (Pb)-free Reflow Solder Profile acc. J-STD-020

#### DRYPACK

Devices are packed in moisture barrier bags (MBB) to prevent the products from moisture absorption during transportation and storage. Each bag contains a desiccant.

# FLOOR LIFE

Floor life (time between soldering and removing from MBB) must not exceed the time indicated on MBB label:

Floor life: 72 h

Conditions:  $T_{amb}$  < 30 °C, RH < 60 %

Moisture sensitivity level 4, acc. to J-STD-020.

### DRYING

In case of moisture absorption devices should be baked before soldering. Conditions see J-STD-020 or label. Devices taped on reel dry using recommended conditions 192 h at 40 °C (+ 5 °C), RH < 5 %.



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