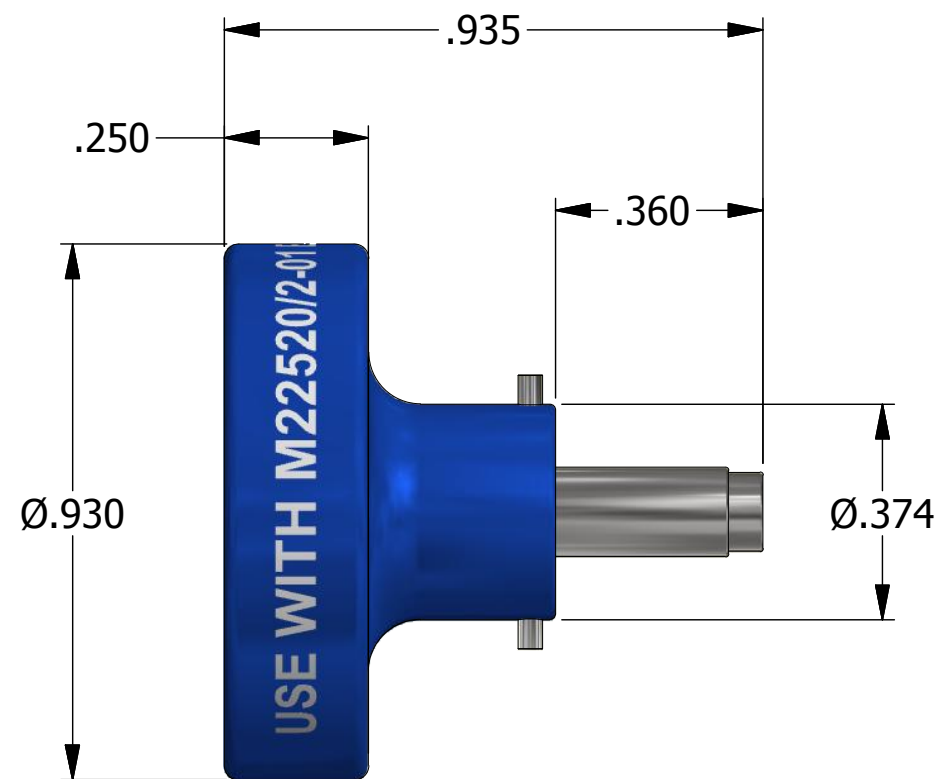
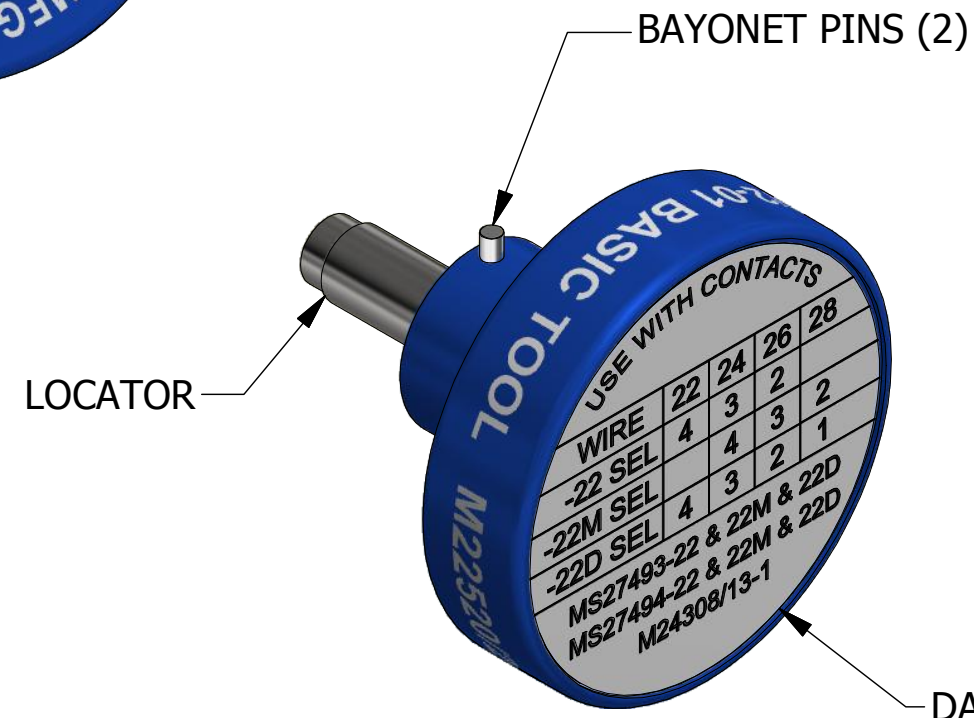


REVISIONS						
REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
4		ADDED MIL NUMBER TO DWG	KDH	5/26/2010	RRR	5/26/2010
5	23573	UPDATED & REDRAWN	TonyD	4/14/2015		



**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED



LOCATOR	
HOLE DIMENSIONS	ADDITIONAL FEATURES
$\varnothing.033$ ∇ THRU	$\perp \varnothing.078$ $\nabla .155$

USE WITH CONTACTS				
WIRE	22	24	26	28
-22 SEL	4	3	2	
-22M SEL		4	3	2
-22D SEL	4	3	2	1

MS27493-22 & 22M & 22D
MS27494-22 & 22M & 22D
M24308/13-1

	MATERIAL	ITEM	PART NO.		QTY.	DESCRIPTION / REMARKS	
		DRN.	KS	DATE		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851	
		CHK'D.		DATE			
<u>RESTRICTED & CONFIDENTIAL</u> CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	HEAT TREAT	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX		TITLE POSITIONER (M22520/2-09) ENVELOPE DRAWING			
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH			WHERE USED: AFM8			
DO NOT SCALE DRAWING				SIZE	SCALE	CAD P/N	SHEET
		B	3 : 1	K42-ENV		1 OF 1	
				DWG. NO. K42		REV. 5	