

THERMOFIT • SPECIFICATION CONTROL DRAWING • MOLDED PARTS

NOTES

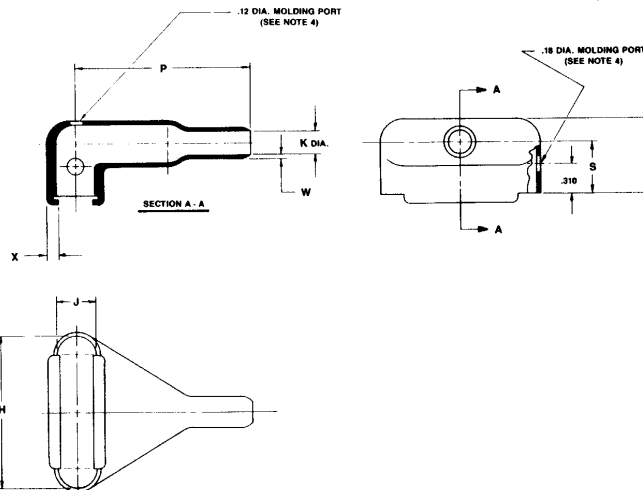
1. All dimensions are in inches.
2. Dimensions appearing in table are as follows:
a - AS SUPPLIED b - AFTER UNRESTRICTED RECOVERY

3. The following coatings are optional:
S-1017 (/42) adhesive and
S-1048 (/86) adhesive
for -3 or -4 material only

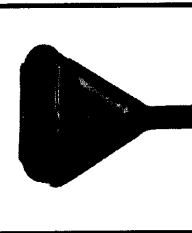
Dimensions appearing in table are for uncoated parts. When coating is added entry diameters will be reduced .06 max.

4. Molding ports are optional. When -00 modification number is specified they will be located as shown.

5. Weight shown in table of dimensions is based on polyolefin part.



AS SUPPLIED



AFTER UNRESTRICTED RECOVERY

ORDERING INFORMATION

Matl. No.	Description	Raychem RT Spec
-3	Polyolefin, Semi-Rigid	RT-301
-4	Polyolefin, Flexible	RT-1304
-8	Polyolefin, Space	RT-1308
-25	Elastomer, Semi-Rigid	RT-1325

Add material dash number as suffix to part number;
Example 1 - Order 234A711-3 when polyolefin, semi-rigid is required.

Add coating slash number as suffix to material dash number when coating is required.
Example 2 - Order 234A752-X/42 when S-1017 adhesive is required.

Example 3 - Order 234A732-3-00 when molding ports are required.

If this document is printed it becomes uncontrolled.
Check for the latest revision.

TABLE OF DIMENSIONS

PART NUMBER	H		J		K		P ±10% b	R ±10% b	S ±10% b	W ±20% b	X ±20% b	Weight lbs ±10%	This Boot Fits Cannon
	Min a	±5% b	Min a	±5% b	Min a	Max b							
234A711	.63	.80	.63	.42	.63	.16	1.10	.73	.50	.04	.12	.0059	DE-9
234A721	.75	1.11	.75	.42	.75	.21	1.38	.74	.50	.04	.12	.0086	DA-15
234A732	1.15	1.66	1.15	.42	1.15	.25	1.87	.79	.56	.04	.12	.0143	DB-25
234A742	1.35	2.31	1.35	.42	1.35	.31	2.35	.79	.56	.04	.12	.0220	DC-37
234A752	1.48	2.28	1.48	.54	1.48	.36	2.49	1.04	.69	.04	.12	.0260	DD-50

Raychem

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E.O. REV DATE DESCRIPTION

DRN JC

CHK'D JSC

AUTH RKG

AUTH DDR

PART DESCRIPTION

BOOT, RECTANGULAR,
SUBMINIATURE, 90°, SIDE ENTRY,
OVEREXPANDED

PART NO.

234A711 thru 752

REV LTR

F

DATE:

September 3, 1987