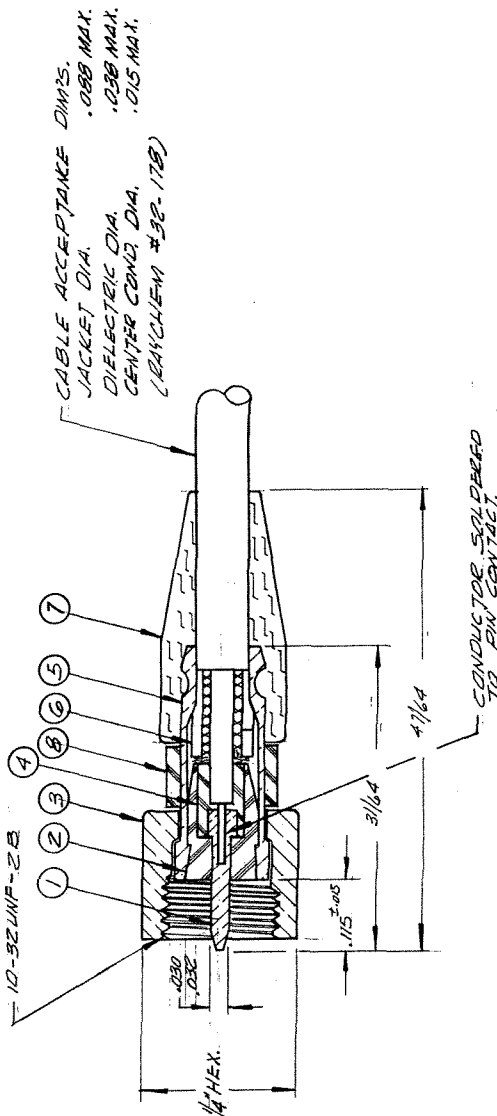


CODE 052-0542-0001 C

These drawings and specifications are the property of Microdot Inc. and shall be returned to the originator if they are not returned to the originator or used as a basis for the manufacture of any article without written permission of Microdot Inc.



1	003-0597-0001	PIN PROTECTIVE YELLOW	TEFLON - MIL-N-14077	7
1	003-0210-0000	B.E. CAP	SILICONE ZI-R-765	4
1	003-0805-0001	RING	BRASS PER QQ-B-626	8
1	003-0160-0001	FERRULE	BRASS PER QQ-B-626	2
1	003-0153-0001	BUSHING	TEFLON - MIL-N-14077	1
1	003-0254-0001	NUT	BRASS PER QQ-B-626	6
1	003-0205-0001	BUSHING	TEFLON - MIL-N-14077	3
1	003-0860-0002	PIN CONTACT	BRASS PER QQ-B-626	5
QTY	PART NO.	DESCRIPTION	MAT'L & SPEC.	FINISH ITEM

**MICRODOT INC.**  
SOUTH PASADENA, CALIF.

SURFACE TREATMENT: *NOTED*

MATERIAL: *NOTED*

SCALE: 5X

CHECKED BY: *ELI*

DRAWN BY: *ELI*

DATE: 9/29/67

WEIGHT: *5X*

DRAWING NUMBER: *052-0542-0001 C*

CODE: *CDM*

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED:  
 DEC. ± .010  
 ANGLES ± .125  
 SURFACE FINISH: 125  
 HOLE DIA. ± .001  
 MAX. TIR.  
 SURFACE ROUGHNESS: MICRO INCHES  
 THREADS TO MIL-S772  
 COMMERCIAL DIMENSIONS APPLY TO STOCK DIMENSIONS

PLUG

4284 UPDATE FORMAT: AN 5/65 ASL

B 2/20 UPDATE PART TABLE: TL 1/64 ASL

C 4/72 RELEASED FOR PRODUCTION: ELI 1/67 ASL

ASSEMBLY NO. RECD. A

NEXT ASSEMBLY LET. ECO

REVISION DESCRIPTION BY DATE APP

- 1. THIS CONNECTOR MATES WITH ALL S-50 JACKS EXCEPT AS LISTED IN MICRODOT CATALOG.
- 2. FOR ASSEMBLY INSTRUCTIONS SEE RA-ASMB-89.
- 3. 052-0542-0001 (BLACK B.E. CAP) WILL BE SUPPLIED UNLESS OTHERWISE SPECIFIED.
- 4. GOLD PLATE .0005 MIN. PER MIL-Q-45224, TYPE II, CLASS I.
- 5. SILVER PLATE 0.0002-0.0004 PER QQ-S-365, TYPE II, GRADE A.

NOTES: UNLESS OTHERWISE SPECIFIED

TYCO CUSTOMER DRAWING 2-1532223-1