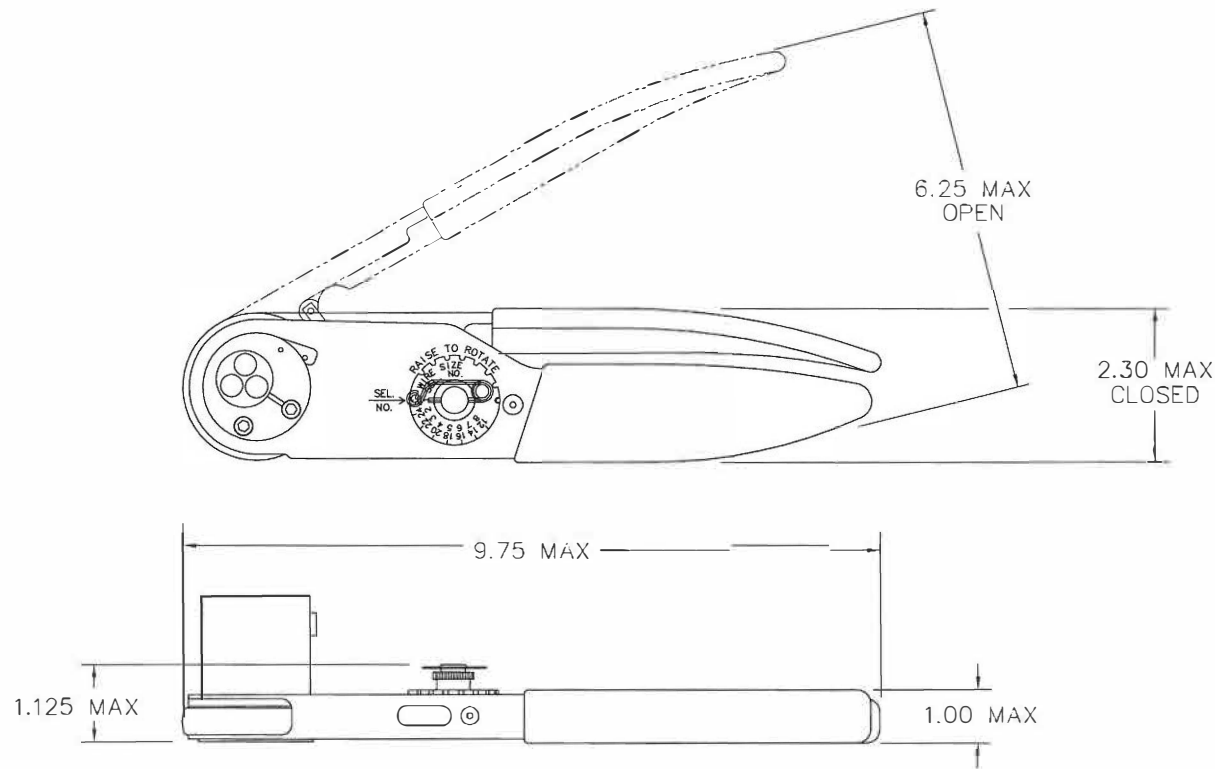


REVISIONS				
REV. SYM.	E.C.D. NUMBER	DESCRIPTION	BY DATE	APP'D DATE
1		ORIGINAL RELEASE	JWJ 4/3/02	RRR 4/3/02



GAGING LIMITS OF INDENTERS

SELECTOR NUMBER	GAGE-INSPECTION	
	$\pm .0001$ GO DIA	$\pm .0001$ NO GO DIA
1	.0280	.0330
2	.0320	.0370
3	.0360	.0410
4	.0390	.0440
5	.0450	.0500
6	.0520	.0570
7	.0590	.0640
8	.0680	.0730

USE GAGE P/N G125 AT
SELECTOR NUMBER 4

**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED

RESTRICTED & CONFIDENTIAL		MATERIAL		ITEM		PART NO.		QTY.		DESCRIPTION/REMARKS	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE, EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH SENT.		HEAT TREAT		DRN. J. JOYCE DATE 4/3/02		DATE 4/3/02		 DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA FSCM 11851		AF8 WITH TH185 TURRET ENVELOPE DRAWING	
				APP'D. DATE		DATE					
				APP'D. DATE		DATE					
				NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD FILE NUMBER WITHOUT THE "-ENV" SUFFIX.		WHEN USED: SIZE B SCALE NTS					
DO NOT SCALE DRAWING		FINISH		POSTING		DWG. NO. AF8-TH185		REV. 1			