



PART NO.	COLOUR	MATERIAL
253-4013-000	BLACK	NORYL N190
253-4013-010	BROWN	IUPILON S2000R CP05168PC
253-4013-011	PDN BLUE	IUPILON S2000R CP5570C
253-4013-020	RED	IUPILON S2000R CP01481PC
253-4013-030	ORANGE	IUPILON S2000R CP02412PC
253-4013-040	YELLOW	IUPILON S2000R CP06437PC
253-4013-050	GREEN	IUPILON S2000R CP07270PC
253-4013-060	BLUE	IUPILON S2000R CP08055PC
253-4013-070	VIOLET	IUPILON S2000R CP09246PC
253-4013-080	GREY	IUPILON S2000R CP04040PC
253-4013-090	WHITE	IUPILON S2000R CP03095PC

**NOTE:**

- COMPONENTS TO BE PACKED 2000/BAG, THEN PLACED IN BOX 990-4146-000.
- EXTERNAL SURFACE TO HAVE MOLD-TECH MT 11020 ETCH FINISH EQUIVALENT
- P/N 253-4013-0\*\* INDICATES MATERIAL & COLOUR AS LISTED IN THE TABLE (e.g. P/N 253-4013-000, MATERIAL: NORYL N190, COLOUR: BLACK)

REV.	CHANGE DETAILS	BY	DATE	CHG/No
5	UPDATED DIMENSIONS AND RELEASED TOLERANCES TO REFLECT CURRENT PRODUCT	M.N.H.	14-05-2001	7797
4	CHANGE COLOUR MATERIAL FROM SHINITE PBT D202G30 TO IUPILON S2000R	M.N.H.	16-10-2000	7643
3	NEW TITLE BLOCK & LOGO ADDED OTHER COLOURS	M.N.H.	06-10-2000	7370
2	REFER TO CHANGE NOTE 6023	R.D.	14-10-1994	6023
1	FIRST ISSUE	R.D.	02-09-1994	----

UNLESS OTHERWISE SPECIFIED TOLERANCE TO BE	
LINEAR	ANGULAR
X ± 0.50	X' ± 1°
X,X ± 0.25	X'X' ± 30'
X,XX ± 0.10	X'X'X' ± 15'

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BREAK ALL SHARP EDGES AND REMOVE ALL BURRS  
DO NOT SCALE

CAD FILE: 00759102	DRN: R.D.	DATE: 02-09-94
MATL: REFER TO NOTE 3	CKD: T.N	DATE: 14-05-01
FINISH: FLASH FREE	APP'D: P.M	DATE: 14-05-01

TITLE: **AC COLOUR RING**

**Amphenol**  
Amphenol Australia Pty.Ltd, 2 Fiveways Blvd, Keysborough, Vic3173

DRAWING NO. **253-4013-0\*\*** SHEET **1 OF 1**

DIMENSIONS IN MILLIMETRES



SCALE: 2:1 UOS

PART No: REFER TO TABLE SIZE: **A4**